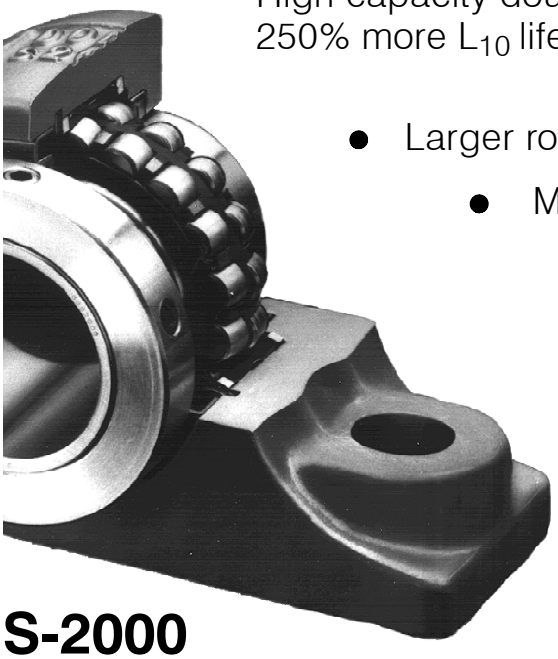
CONTENTS

S–2000, SN–2000, UNISPHERE II

S–2000, SN–2000 and UNISPHERE II

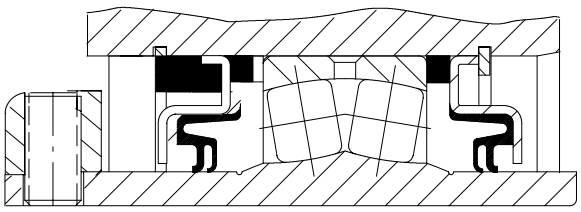
LONGER BEARING LIFE BY DESIGN...



S-2000

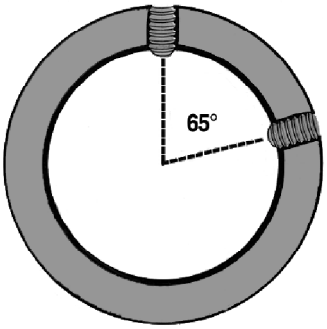
High capacity double row spherical rollers offer up to 250% more L_{10} life than competitive brands.

- Larger rollers
  - More contact area
    - Case-carburized inner rings resist cracking
- Static or dynamic misalignment up to 2°
- Expansion capability up to $^1/_4$″ (6 mm)



INSTALLATION SAVINGS..

- Factory lubed, sealed and adjusted—ready to slip onto the shaft
- 65° Springlok collar mount for increased holding power versus 90° or 120°
- Field convertible from non-expansion to expansion through $3^1/_2$″/90 mm
- Elongated bolt holes to facilitate mounting

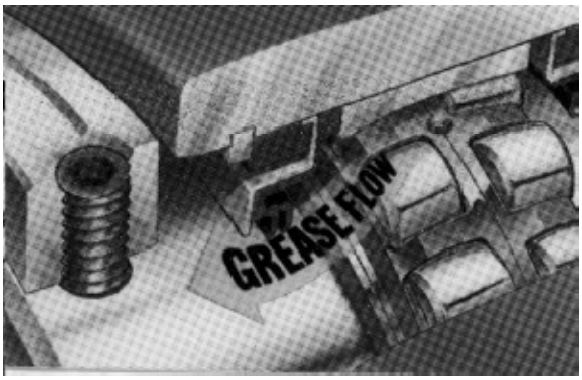


S–2000, SN–2000 and UNISPHERE II

S-2000/SN-2000 Bearings Offer Patented Seal Options To Maximize Bearing Life...

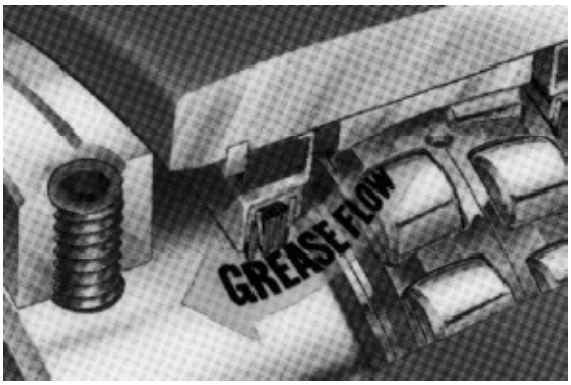
S2R Seals for lower to medium speed

- Hinged double lip rubbing seal for maximum sealing protection
- Nitrile seal material for low coefficient of friction
- Allows misalignment with minimized drag
- Springlok collar acts as flinger



S2S SPRING-DISC™ seals for higher speeds

- Multiple discs spring loaded
- Self-aligning steel rings provide tight labyrinth
- SPRING-DISC holds rings tight against outer seal housing to force grease purge under bore of rings
- Springlok collar acts as flinger



FEATURES/BENEFITS

S–2000, SN–2000 and UNISPHERE II

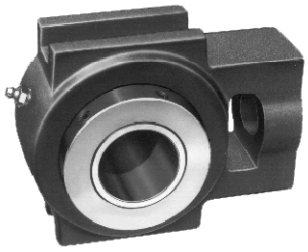
S-2000

The S-2000 bearing offers a wide variety of compact, gray iron constructions to choose from. All S-2000 bearings include:

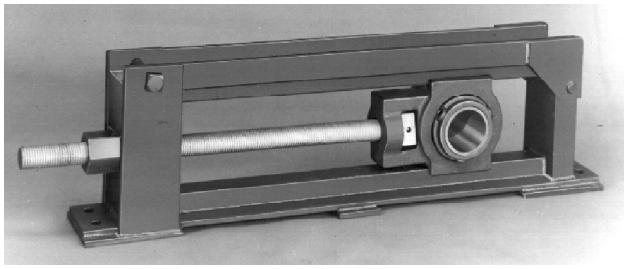
- S2R and S2S seal options
- Easy installation features
- Extended life bearings

Pillow Blocks
Two-Bolt—$1\frac{1}{8}$″,-4″, 40 mm-90 mm
Four-Bolt—$1\frac{7}{8}$″,-5″, 40 mm-90 mm

Flange Bearings
Three-Bolt—$1\frac{1}{8}$″-$1\frac{1}{2}$″
Four-Bolt—$1\frac{5}{8}$″-4″
Piloted—$1\frac{1}{8}$″-$4\frac{15}{16}$″



Take-Up Bearings
Wide Slot—$1\frac{1}{8}$″-5″, 40 mm-90 mm
TPHU—$1\frac{7}{8}$″-5″



Take-Up Frames
Center Pull & TPHU

Stainless steel end closures available for added sealing and safety.

S–2000, SN–2000 and UNISPHERE II

SN-2000

SN-2000 bearings are fully metric and meet international standards to provide a slip fit interchange with SN plummer blocks.

All SN-2000 bearings include S-2000 bearing features, plus...

- Two-bolt plummer blocks available from 30 mm up to 90 mm, 2–3/16” up to 3–7/16”.
- Cast-in drilling location dimples for dowels or conversion from two-bolt to four-bolt mounting.
- H7 bearing seats provide 25% tighter bearing support than H8 fits—for improved, higher speed performance.
- Stiff ductile, higher shock resistant iron housing has 65,000 PSI tensile strength and withstands lower ambient temperatures.

THE S-2000/SN-2000 BEARINGS FORMULA

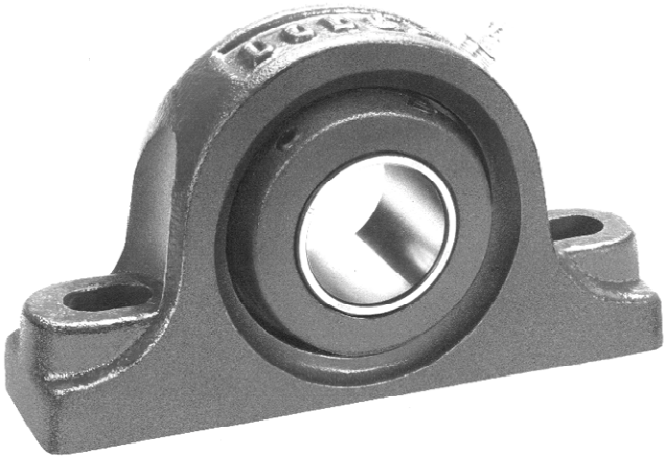
Highest capacity rollers

+ Seals designed to be unaffected by misalignment throughout the full alignment bearing range of ± 2°

+ Factory sealing, lube and adjustment

= Longer Life

S–2000, SN–2000 and UNISPHERE II



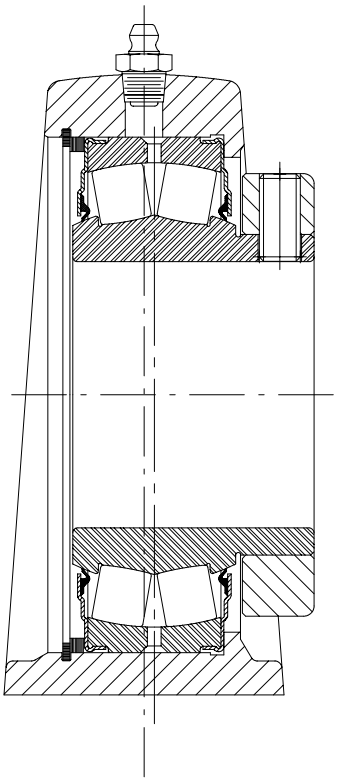
UNISPHERE II

- 2-bolt pillow blocks and 4-bolt flange bearings $1^{7}/_{16}$″ to 4″, 40 mm to 90 mm.
- Same rolling elements and installation-ready features as the S-2000 bearing.
- Ductile iron pillow block housing with 65,000 PSI tensile strength is 92% the strength of steel.
- DODGE “R” Seal provides contacting lip protection, crimped to the outer race; maintains sealing effectiveness at maximum misalignment.
- Springlok™ collar mount with 65 setscrew spacing for optimum clamping force.

Dimensionally interchangeable with ball bearings:

- Length through the bore
- Base-to-center height
- Footprint

Approximately five times the rating of a ball bearing



SPECIFICATION

S–2000, SN–2000 and UNISPHERE II

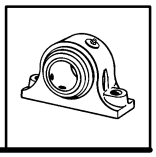
INCH

DODGE Unitized Spherical Bearings, including S-2000, SN-2000 and UNISPHERE II bearings, are general purpose high capacity double row spherical roller bearings. All are mounted in single piece precision machined housings. Bearings are mounted to shafts by means of set screw collars, with 65 degree set screw spacing for maximum clamping force.

ASTM A48 Class 30 cast iron is the standard material used in S-2000 housings and UNISPHERE II flanged housings. The standard material used in UNISPHERE II and SN-2000 pillow blocks is ductile iron (ASTM A536 Grade 65-45-12) with 65,000 p.s.i. tensile strength. Housing designs are available for survival in extreme harsh environments, through the use of special finishes and stainless hardware.

Housings are available in a variety of standard configurations, including pillow blocks, flanges, piloted flanges and take-up bearings. Rubbing lip seals are standard on all units. Metal labyrinth seals are available as an option on S-2000 and SN-2000 bearings.

SELECTION PAGE B7–10	S-2000 PAGE B7–18	UNISPHERE II PAGE B7–34	SN-2000 PAGE B7–32



HOW TO ORDER

S–2000, SN–2000 and UNISPHERE II

There are two ways to specify DODGE Bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown on page B7–9 and add any special instructions to the end of the description for options not covered by the nomenclature.

DODGE Unitized Spherical Bearings are factory adjusted and pre-lubricated. For applications where extreme ambient temperatures, high speeds or high loads are expected, a variety of specialty lubricants is available. Standard grease provided is Shell Alvania #2. High temperature greases available include Moluballoy 896 HT and Mobilith SHC460. Other special lubricants are available upon request. Special lubricant options usually involve set-up charges, minimum quantities and list price premiums. To order, specify type of lubricant required at the end of the product name or after the standard part number.

Example:

045051 except with Mobilith SHC 460 grease
or
P2BS2103S except with Mobilith SHC 460 grease

For applications requiring modifications not listed, we encourage you to contact our Application Engineering Department for Bearings at 864-297-4800.

NOMENCLATURE

S–2000, SN–2000 and UNISPHERE II

P2B - S2 - 207 – RE

HOUSING STYLE

P2B = Pillow Block 2 Bolt Base, Cast Iron

P4B = Pillow Block 4 Bolt Base, Cast Iron

F3B= Flange Bearing 3 Bolt, Cast Iron

F4B = Flange Bearing 4 Bolt, Cast Iron

FC = Piloted Flange (Flanged Cartridge)

WSTU = Wide Slot Take-Up Bearing For Use In Center- Pull Frames

TPHU = TPHU Take–Up Bearing For Use In TPHU Or Top Angle Take–Up Frames

BEARING TYPE

S2 = S–2000

SN2 = SN–2000

UN2 = UNISPHERE II

SIZE

Inches and 16ths
2 = 2″ and 07 = $^{7}/_{16}$″
or 207 = 2 $^{7}/_{16}$″

SEAL TYPE & EXP FEATURE

R = S2R Dual Lip Rubbing Seal

S = S2S Sealing Disc Metallic Seal

E= Expansion Type Bearing – If “E” Does Not Appear, Bearing Is Non Expansion Type

UNISPHERE II PAGE B7–34	SN-2000 PAGE B7–32	METRIC PAGE B7–40	

S-2000, SN-2000, and UNISPHERE II

SPHERICAL ROLLER BEARINGS

DODGE Unitized Spherical Roller Bearings have the capacity to carry heavy radial loads and combined radial and thrust loads. The maximum recommended load which can be applied is limited by various components in the system such as bearing, housing, shaft, shaft attachment, speed and life requirements as listed in this catalog. DODGE spherical roller bearings have been applied successfully even when these limits have been exceeded under controlled operating conditions. Contact DODGE Application Engineering (864-297-4800) for applications which exceed the recommendations of this catalog.

L_{10} Hours Life — The life which may be expected from at least 90% of a given group of bearings operating under identical conditions.

$$L_{10}\ \text{Life, Hours} = \left(\frac{C}{P}\right)^{10/3} \times \left(\frac{16667}{RPM}\right)$$

Where:

C = Dynamic Capacity (Table 1, page B7–13) lbs.
P = Equivalent Radial Load, lbs.

GENERAL

Heavy Service — For heavy shock loads, frequent shock loads, or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load to obtain a Modified Equivalent Radial Load. Consult DODGE Application Engineering for additional selection assistance.

Thrust load values shown in the table below are recommended as a guide for general applications that will give adequate L_{10} life. Spherical bearings require a radial load at least equal to the thrust load for proper operation. If the thrust load exceeds this limit, consult Application Engineering. Where substantial radial load is also present, it is advisable to calculate actual L_{10} life to assure that it meets the requirements. The effectiveness of the shaft attachment to carry thrust load depends on proper tightening of the set screws, shaft tolerance and shaft deflections. Therefore, it is advisable to use auxiliary thrust carrying devices such as shaft shoulder, snap ring or a thrust collar to locate the bearing under thrust loads heavier than shown below, or where extreme reliability is desired.

RPM RANGE	20-200	201-2000	over 2000
RECOMMENDED THRUST LOAD	C/20	C/40	C/60

The shaft tolerances recommended below are adequate for normal radial and radial/thrust load applications. The radial load is limited by the attachment to the shaft (see Table 1). Where the applied radial load (F_R) exceeds this limit (maximum allowable slip fit radial load), a snug-to-light press fit of the shaft is required. Since the allowable load, especially at a low speed, is very large, the shaft should be checked to assure adequate shaft strength.

The magnitude and direction of both the thrust and radial load must be taken into account when selecting a housing. **When pillow blocks are utilized, heavy loads should be directed through the base. Where uplift loads are involved, see Tables 5 and 6, pages B7–16 and B7–17 for maximum values.** Where a load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices such as shear bars are advisable for side or end loading of pillow blocks and radial loads for flange units.

SHAFT TOLERANCES

SHAFT SIZE	S-2000, SN-2000, UNISPHERE II
UP TO 1–1/2″	+.0000 –.0005″
1–9/16 TO 4″	+.000 –.001″
4–7/16 TO 5″	+.000 –.0015″

S-2000, SN-2000, and UNISPHERE II

BEARINGS SUPPORTING RADIAL LOADS ONLY

1. Define L_{10} Life Hours desired.
2. Establish bearing radial load, F_R (F_R = P for Pure Radial Load Conditions). The DODGE program BEST™★ can be used to find application loads.
3. Establish RPM.

Using the easy selection Table 2, page B7–14, find, under the RPM column, the equivalent radial load that equals or is slightly higher than the application radial load for the desired life. The shaft size on the far left will be the minimum shaft size that you can use for your application.

If the desired life is different than the values shown on the chart, use alternate Method A shown below.

Example:
1. L_{10} Life = 30,000 Hours
2. Radial load = 4000 lbs.
3. RPM = 1,000

At the intersection of the 1,000 RPM column and the 30,000 hours L_{10} life row, the equivalent radial load of 4010 lbs. exceeds the 4000 lbs. radial load for shaft sizes $2^3/_8$ - $2^7/_{16}$″. A bearing with bore ranging from $2^3/_8$″ to $2^7/_{16}$″ may be used for this application.

ALTERNATE METHOD A — SELECTING A BEARING FOR AN L_{10} LIFE VALUE NOT SHOWN IN THE EASY SELECTION CHART.

The L_{10} life equation can be rearranged so that the bearing dynamic capacity **C** is identified in terms of L_{10}, RPM and P

$$\mathbf{C} = \left(\frac{L_{10} \times RPM}{16667}\right)^{0.3} \times P$$

(P = F_R for Pure Radial Load Conditions)

Since the L_{10}, RPM and P are known, solve for **C**. Select from the dynamic capacity column on Table 1, page B7–13★ the **C** value equal to or greater than the **C** value just calculated. The bore size on the far left represents the proper bore size selection. Check that the application RPM does not exceed the MAX. RPM on Table 1★. Also check that the radial load does not exceed the Maximum Allowable Slip Fit Radial Load shown on Table 1. If it does, a line to line to light press fit of shaft is required. When selecting an L_{10} life of less than 30,000 hours, particular attention must be paid to shaft deflection and proper lubricant selection.

SELECTING BEARINGS SUPPORTING COMBINATION RADIAL AND THRUST LOADS

When a bearing supports both a radial load and a thrust load, the loading on the two rows is shared unequally depending on the ratio of thrust to radial load. The use of the X (radial factor) and Y (thrust factor) from Table 1★ converts the applied thrust load and radial loads to an equivalent radial load having the same effect on the life of the bearing as a radial load of this magnitude.

The equivalent radial load $P = XF_R + YF_A$

Where:

P	=	Equivalent radial load, lbs.
F_R	=	Radial load, lbs. (see Table 1 for allowable slip fit maximum load)
F_A	=	Thrust (axial) load, lbs.
e	=	Thrust load to radial load factor (Table 1)★
X	=	Radial load factor (Table 1)★
Y	=	Thrust load factor (Table 1)★

★ The DODGE Bearing Evaluation and Selection Technique (BEST) is a menu driven computer program that calculates bearing loads, fatigue life and operating temperature for a two bearing shaft system based on user supplied input parameters. To order, call (864) 297-4800.

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S-2000, SN-2000, and UNISPHERE II

To find X and Y, calculate F_A/F_R and compare to **e** for the selected bore size. Determine X and Y from Table 1, page B7–13 depending on whether F_A/F_R is equal to or less than **e**, or F_A/F_R is greater than **e**. Substitute all known values into the equivalent radial load equation. P (equivalent radial load) can be used in the life formula to determine L_{10}, or it can be compared to the allowable equivalent radial load ratings for the speed and hours life desired in the easy selection Table 2, page B7–14.

SELECTING BEARINGS SUPPORTING ONLY THRUST LOADS

Spherical Roller Bearings generally are not recommended for pure thrust load applications. However, they will perform satisfactorily under very light pure thrust loads. Consult DODGE Application Engineering (864-297-4800).

SELECTING LUBRICATION

DODGE S-2000, SN-2000, and UNISPHERE II spherical roller bearings are lubricated at the factory with Shell Alvania #2 grease. Shell Alvania #2 grease is a superior industrial grease using a lithium hydroxystearate thickener and highly refined base oil. This grease will adequately handle low and medium speeds with low and medium loads at normal temperatures as defined on Table 4, page B7–15. For very low and high speeds, for heavy loads and for low and high temperatures, special greases must be used. Contact DODGE Application Engineering (864-297-4800), DODGE engineers will recommend bearings and lubricants for the above unusual conditions. DODGE also has the expertise to custom design and build special bearings for your needs. The only maintenance requirement for DODGE Unitized roller bearings is periodic relubrication at regular intervals as outlined in the appropriate instruction manuals.

MISALIGNMENT CONSIDERATIONS

In nearly all applications good design practice requires two bearings supporting the shaft. In cases where three or more bearings are installed, unless precautions are taken to line the bearings up, both vertically and horizontally, it is possible to induce heavy loads. In the case of two bearings, alignment is not as critical, especially with DODGE Unitized Spherical Roller Bearings. S-2000, SN-2000, and UNISPHERE II bearings are designed to allow a maximum of ±2° of static and dynamic misalignment. However, for optimum seal performance, misalignment should be kept under ±0.5°. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightened in incremental torque values until full torque is achieved to prevent the angular shifting of the pillow block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

S-2000, SN-2000, and UNISPHERE II

TABLE 1 – S-2000, SN-2000 AND UNISPHERE II SPHERICAL ROLLER BEARINGS RADIAL AND THRUST FACTORS

SHAFT SIZE INCH	BASIC BEARING DESCRIPTION	e	$F_A/F_R \leq e$		$F_A/F_R > e$		MAX. ALLOW. SLIP FIT RADIAL LOAD F_R* LBS.	DYNAMIC CAPACITY (C) LBS.	MAXIMUM RPM		
									S-2000 & SN-2000		UNISPHERE II
			X	Y	X	Y			S2S SEAL	S2R SEAL	
1–1/8 1–3/16 1–1/4 1–3/8 1–7/16 1–1/2	22208	.28	1.0	2.4	.67	3.6	3,750	20,800	3,600	2,830	3,000
1–5/8 1–11/16 1–3/4	22209	.26	1.0	2.6	.67	3.9	3,750	20,800	3,360	2,400	2,800
1–7/8 1–15/16 2	22210	.24	1.0	2.8	.67	4.2	4,000	22,000	3,180	2,150	2,625
2–3/16 2–1/4	22211	.23	1.0	2.9	.67	4.3	4,860	27,000	2,700	1,900	2,325
2–3/8 2–7/16 2–1/2	22213	.24	1.0	2.8	.67	4.2	6,840	38,000	2,160	1,700	1,900
2–11/16 2–3/4 2–15/16 3	22215	.22	1.0	3.1	.67	4.6	7,500	41,500	2,040	1,450	1,700
3–3/16 3–1/4 3–7/16 3–1/2	22218	.23	1.0	2.9	.67	4.3	11,500	64,000	1,560	1,250	1,400
3–11/16 3–15/16 4	22220	.24	1.0	2.8	.67	4.2	14,400	80,000	1,320	1,050	1,250
4–7/16 4–1/2	22222	.25	1.0	2.7	.67	4.1	18,400	102,000	1,200	975	—
4–15/16 5	22226	.26	1.0	2.6	.67	3.9	25,700	143,000	1,020	850	—

* If load exceeds “Max. allowable slip fit load,” line to line to light press fit of shaft required. Maximum slip fit radial loads apply if recommended shaft sizes are used.

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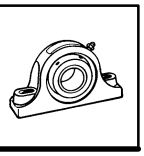
DODGE®



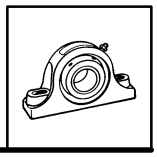
S-2000, SN-2000, and UNISPHERE II

TABLE 2 – SELECTION TABLE (INCHES)
S-2000, SN-2000 AND UNISPHERE II SPHERICAL ROLLER BEARINGS

SHAFT SIZE IN.	L_{10} HOURS	ALLOWABLE EQUIVALENT RADIAL LOAD RATING (LBS.) AT VARIOUS REVOLUTIONS PER MINUTE																	
		50	100	150	250	500	750	1000	1200	1250	1350	1500	1750	2000	2600	2750	3000	3250	3500
	10000	7495	6090	5390	4625	3755	3325	3050	2890	2855	2790	2700	2580	2480	2320	2255	2195	2145	2095
1–1/8 1–3/16	30000	5390	4380	3880	3325	2700	2395	2195	2080	2055	2005	1945	1855	1785	1665	1620	1580	1540	1505
1–1/4	40000	4945	4015	3555	3050	2480	2195	2015	1905	1885	1840	1785	1700	1635	1530	1485	1450	1415	1380
1–3/8 1–7/16	60000	4380	3555	3150	2700	2195	1945	1785	1690	1665	1630	1580	1505	1460	1355	1315	1280	1250	1225
1–1/2	100000	3755	3050	2700	2320	1885	1665	1530	1450	1430	1400	1355	1295	1240	1160	1130	1100	1075	1050
1–5/8	10000	7495	6090	5390	4625	3755	3325	3050	2890	2855	2790	2700	2580	2480	2320	2255	2195	2145	
1–11/16	30000	5390	4380	3880	3325	2700	2395	2195	2080	2055	2005	1945	1855	1785	1665	1620	1580	1540	
1–3/4	40000	4945	4015	3555	3050	2480	2195	2015	1905	1885	1840	1785	1700	1635	1530	1485	1450	1415	
	60000	4380	3555	3150	2700	2195	1945	1785	1690	1665	1630	1580	1505	1450	1355	1315	1280	1250	
	100000	3755	3050	2700	2320	1945	1665	1530	1450	1430	1400	1355	1295	1240	1160	1130	1100	1075	
1–7/8	10000	7930	6440	5705	4895	3975	3520	3230	3055	3020	2950	2860	2730	2620	2450	2385	2320		
1–15/16	30000	5705	4630	4100	3520	2860	2530	2320	2200	2170	2120	2055	1965	1885	1765	1715	1670		
2	40000	5230	4250	3765	3230	2620	2320	23130	2015	1990	1945	1885	1800	1730	1620	1570	1530		
	60000	4630	3765	3330	2860	2320	2055	1885	1785	1765	1725	1670	1595	1530	1430	1390	1355		
	100000	3975	3230	2860	2450	1990	1765	1620	1530	1515	1480	1430	1365	1315	1230	1195	1165		
2–3/16	10000	9730	7905	7000	6005	4875	4320	3960	3750	3705	3620	3510	3350	3220	3010	2925			
2–1/4	30000	7000	5685	5035	4320	3510	3105	2850	2695	2665	2605	2525	2410	2315	2165	2105			
	40000	6420	5215	4620	3960	3220	2850	2615	2475	2445	2390	2315	2210	2125	1985	1930			
	60000	5685	4620	4090	3510	2850	2525	2315	2190	2165	2115	2050	1955	1880	1760	1710			
	100000	4875	3960	3510	3010	2445	2165	1985	1880	1855	1815	1760	1680	1610	1510	1465			
2–3/8	10000	13695	11125	9850	8450	6865	6080	5575	5280	5215	5095	4935	4715	4530					
2–7/16	30000	9850	8000	7085	6080	4935	4370	4010	3795	3750	3665	3550	3390	3255					
2–1/2	40000	9035	7340	6500	5575	4530	4010	3680	3485	3440	3360	3255	3110	2990					
	60000	8000	6500	5755	4935	4010	3550	3255	3085	3045	2975	2885	2755	2645					
	100000	6865	5575	4935	4235	3440	3045	2795	2645	2615	2555	2475	2360	2270					
2–11/16	10000	14960	12150	10760	9230	7495	6640	6090	5765	5695	5565	5390	5150	4945					
2–3/4	30000	10760	8740	7740	6640	5390	4775	4380	4145	4095	4000	3880	3705	3555					
2–15/16	40000	9870	8015	7100	6090	4945	4380	4015	3805	3755	3670	3555	3395	3265					
3	60000	8740	7100	6285	5390	4380	3880	3555	3370	3325	3250	3150	3005	2890					
	100000	7495	6090	5390	4625	3755	3325	3050	2890	2855	2790	2700	2580	2480					
3–3/16	10000	23070	18740	16590	14235	11560	10240	9390	8890	8785	8580	8315							
3–1/4	30000	16590	13475	11935	10240	8315	7365	6755	6395	6315	6175	5980							
3–7/16	40000	15220	12360	10945	9390	7630	6755	6195	5865	5795	5660	5485							
3–1/2	60000	13475	10945	9695	8315	6755	5980	5485	5195	5130	5015	4860							
	100000	11560	9390	8315	7135	5795	5130	4705	4455	4400	4300	4165							
3–11/16	10000	28835	23425	20740	17795	14450	12795	11740	11115	10980	10730								
3–15/16	30000	20740	16845	14915	12795	10395	9205	8445	7995	7895	7715								
4	40000	19025	15455	13685	11740	9535	8445	7745	7330	7245	7080								
	60000	16845	13685	12115	10395	8445	7475	6860	6495	6415	6265								
	100000	14450	11740	10395	8915	7245	6415	5885	5570	5500	5375								
4–7/16	10000	36765	29865	26445	22685	18425	16315	14965	14170	14000									
4–1/2	30000	26445	21480	19020	16315	13255	11735	10765	10190	10070									
	40000	24255	19705	17445	14965	12155	10765	9875	9350	9235									
	60000	21480	17445	15450	13255	10765	9530	8745	8280	8175									
	100000	18425	14965	13255	11370	9235	8175	7500	7100	7015									
4–15/16	10000	51545	41870	37075	31805	25835	22875	20985											
5	30000	37075	30115	26665	22875	18580	16450	15090											
	40000	34010	27625	24460	20985	17045	15090	13845											
	60000	30115	24460	21660	18580	15090	13365	12260											
	100000	25835	20985	18580	15940	12945	11465	10515											

In the light shaded area a line-to-line to light press fit of the shaft is required. Only S-2000S or SN-2000S (Spring Disc Seals) bearings may be used to the right of the heavy line. UNISPHERE II can also operate in the dark shaded area to the right of the heavy line.

FEATURES/BENEFITS PAGE B7–2	HOW TO ORDER PAGE B7–8	NOMENCLATURE PAGE B7–9	HOUSING RATINGS PAGE B7–16



S-2000, SN-2000, and UNISPHERE II

TABLE 3 – S-2000, SN-2000 & UNISPHERE II MAXIMUM AXIAL EXPANSION

S-2000 & SN-2000		UNISPHERE II	
BORE SIZE INCHES	MAXIMUM EXPANSION INCHES	BORE SIZE INCHES	MAXIMUM EXPANSION INCHES
1-1/8 to 1-1/2	1/8	1-7/16 to 1-1/2	1/8
1-5/8 to 1-3/4	1/4	1-11/16 to 1-3/4	1/8
1-7/8 to 2	1/4	1-15/16 to 2	1/8
2-3/16 to 2-1/4	1/4	2–3/16	1/8
2-3/8 to 2-1/2	1/4	2-7/16 to 2-1/2	1/8
2-11/16 to 3	1/4	2-11/16 to 3	1/8
3-3/16 to 3-1/2	1/4	3-7/16 to 3-1/2	1/8
3-11/16 to 4	5/16	3-15/16 to 4	5/32
4-7/16 to 4-1/2	3/8		
4-15/16 to 5	3/8		

TABLE 4 – DEFINITION OF OPERATING CONDITIONS FOR UNITIZED SPHERICAL ROLLER BEARINGS

LOW SPEED MEDIUM SPEED HIGH SPEED	UP TO 20% OF MAX. RPM (TABLE 1) OVER 20% TO 80% OF MAX. RPM OVER 80% OF MAX. RPM
LIGHT LOAD NORMAL LOAD HEAVY LOAD	UP TO 8% OF **C** (TABLE 1) OVER 8% TO 18% OF **C** OVER 18% OF **C** **C** = DYNAMIC CAPACITY
LOW TEMPERATURE MEDIUM TEMPERATURE HIGH TEMPERATURE VERY HIGH TEMPERATURE	20°F TO –100°F OVER 20°F TO 200°F OVER 200°F TO 300°F OVER 300°F TO 450°F

S-2000 PAGE B7–18	UNISPHERE II PAGE B7–34	SN-2000 PAGE B7–32	METRIC PAGE B7–40

S-2000, SN-2000, and UNISPHERE II

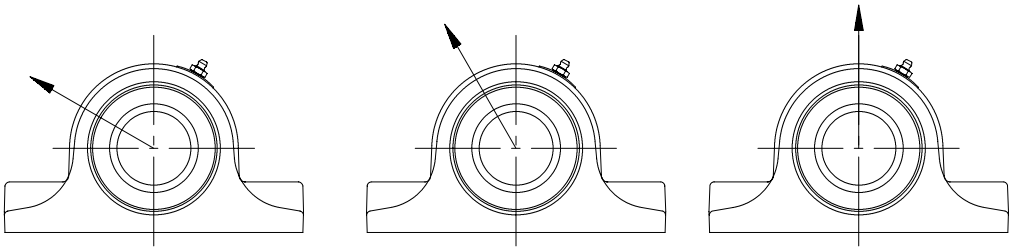


TABLE 5 – S-2000 HOUSING RATINGS, GRAY IRON*

Pillow Block Designation	Max. Recommended Housing Cap Loads		
S-2000	P120 lbf	P150 lbf	P180 lbf
S2107 - 2 Bolt	2110	2640	3100
S2111 - 2 Bolt	2380	2980	3500
S2115 - 2 Bolt	3130	3910	4600
S2115 - 4 Bolt	3200	4000	4700
S2203 - 2 Bolt	3330	4160	4900
S2203 - 4 Bolt	3300	4100	4800
S2207 - 2 Bolt	3330	4160	4900
S2207 - 4 Bolt	3810	4760	5600
S2215 - 2 Bolt	4420	5520	6500
S2215 - 4 Bolt	4620	5780	6800
S2307 - 2 Bolt	4620	5780	6800
S2307 - 4 Bolt	4700	5870	6900
S2315 - 2 & 4 Bolt	7500	9350	11000
S2407 - 4 Bolt	9900	12330	14500
S2415 - 4 Bolt	13400	16750	19700

* When utilizing heavy cap loads on pillow block housings, the installation must adhere to the following procedures:

1. The pillow block base bolts must be of **high strength (Grade 8) bolts and properly tightened** to mounting structure.
2. Stop bars (shear strips) should be used against the pillow block where side loads are encountered.
3. In all cases where loads are heavy, the L_{10} life of the bearing should be checked for proper selection and life requirements.

S-2000, SN-2000, and UNISPHERE II

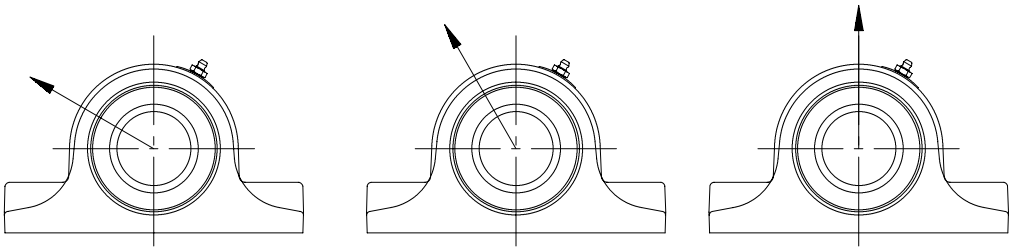


TABLE 6 – UNISPHERE II and SN2000 HOUSING RATINGS, DUCTILE*

Bore Size	Pillow Block Designation	Max. Recommended Housing Cap Loads		
		P120 lbf	P150 lbf	P180 lbf
1-1/8 to 1-1/2	UN2107	5500	6750	8000
1-5/8 to 1-3/4	UN2111	6800	8600	10000
1-7/8 to 2	UN2115	8000	9900	11700
2-3/16 to 2-1/4	UN2203	10200	12500	14800
2-3/8 to 2-1/2	UN2207	10200	12400	14900
2-11/16 to 3	UN2215	12900	15900	18900
3-3/16 to 3-1/2	UN2307	11900	14600	17400
3-11/16 to 4	UN2315	16900	20800	24600
30mm	SN2030	8310	11560	12580
35mm	SN2035	9890	11910	14380
40mm	SN2040	11560	13030	15510
45mm	SN2045	11560	13030	15510
50mm	SN2050	13030	15960	18880
55mm	SN2055	10340	12580	15060
60mm	SN2060	15960	19550	23150
65mm	SN2065	15960	19550	23150
70mm	SN2070	17980	22250	26520
75mm	SN2075	17980	22250	26520
80mm	SN2080	18650	22920	26970
85mm	SN2085	23150	28320	33720
90mm	SN2090	23150	28320	33720

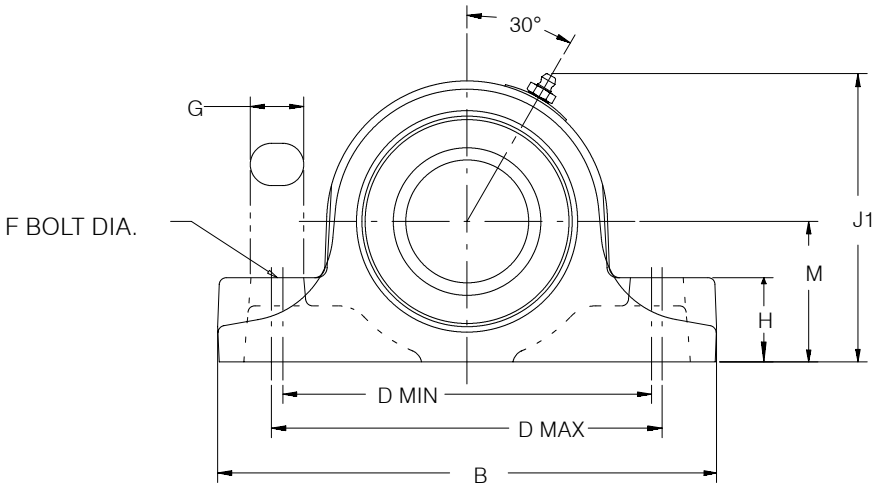
* When utilizing heavy cap loads on plummer block housings, the installation must adhere to the following procedures:

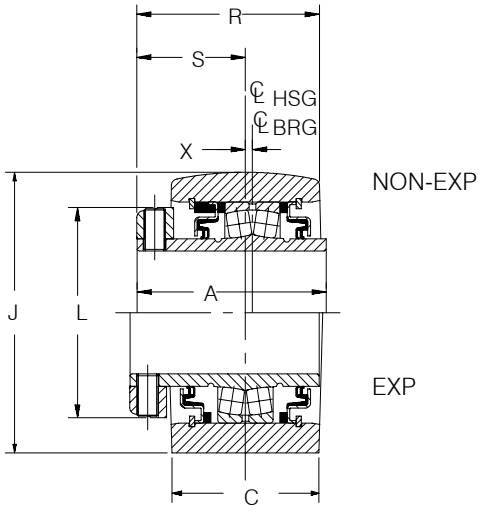
1. The plummer block base bolts must be of **high strength (Grade 8) bolts and properly tightened** to mounting structure.
2. Stop bars (shear strips) should be used against the plummer block where side loads are encountered.
3. In all cases where loads are heavy, the L_{10} life of the bearing should be checked for proper selection and life requirements.

S-2000 PAGE B7–18	UNISPHERE II PAGE B7–34	SN-2000 PAGE B7–32	METRIC PAGE B7–40

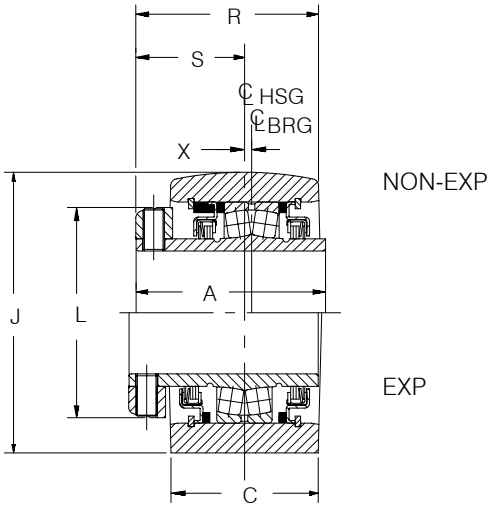
S-2000 Pillow Block – Inch

2-BOLT BASE

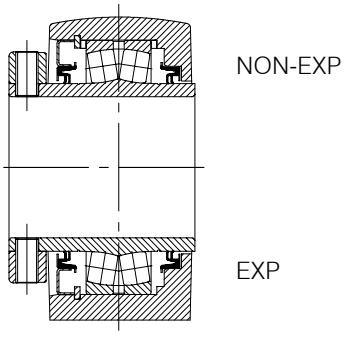




S2R SEALS
$1^1/_8$″ thru $3^1/_2$″ Construction

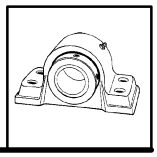


S2S SEALS
$1^1/_8$″ thru $3^1/_2$″ Construction



$3^{11}/_{16}$″ thru 4″ Construction
(S2R Seals Shown)

FEATURES/BENEFITS PAGE B7–2	HOW TO ORDER PAGE B7–8	NOMENCLATURE PAGE B7–9	SELECTION PAGE B7–10



S-2000 Pillow Block – Inch

2-BOLT BASE

Shaft Size Inch △	S2R SEALS*				S2S SEALS				APPROX. WT./LBS.
	NON-EXPANSION*		EXPANSION		NON-EXPANSION		EXPANSION		
	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	
1–1/8	– – – –	– – – –	– – – –	– – – –	**045050**†	P2B-S2-102S	**045075**†	P2B-S2-102SE	8.3
1–3/16	**044609**	P2B-S2-103R	**044637**	P2B-S2-103RE	**045051**	P2B-S2-103S	**045076**	P2B-S2-103SE	8.3
1–1/4	**044610**	P2B-S2-104R	**044638**	P2B-S2-104RE	**045052**†	P2B-S2-104S	**045077**†	P2B-S2-104SE	8.1
1–3/8	**044611**	P2B-S2-106R	**044639**	P2B-S2-106RE	**045053**†	P2B-S2-106S	**045078**†	P2B-S2-106SE	8
1–7/16	**044612**	P2B-S2-107R	**044640**	P2B-S2-107RE	**045054**	P2B-S2-107S	**045079**	P2B-S2-107SE	7.9
1–1/2	**044613**	P2B-S2-108R	**044641**	P2B-S2-108RE	**045055**	P2B-S2-108S	**045080**†	P2B-S2-108SE	7.8
1–5/8	**044614**†	P2B-S2-110R	**044642**	P2B-S2-110RE	**045056**†	P2B-S2-110S	**045081**†	P2B-S2-110SE	9.8
1–11/16	**044615**	P2B-S2-111R	**044643**	P2B-S2-111RE	**045057**	P2B-S2-111S	**045082**†	P2B-S2-111SE	9.7
1–3/4	**044616**	P2B-S2-112R	**044644**	P2B-S2-112RE	**045058**	P2B-S2-112S	**045083**†	P2B-S2-112SE	9.5
1–7/8	**044617**	P2B-S2-114R	**044645**†	P2B-S2-114RE	– – – –	– – – –	– – – –	– – – –	11.6
1–15/16	**044618**	P2B-S2-115R	**044646**	P2B-S2-115RE	**045060**	P2B-S2-115S	**045085**	P2B-S2-115SE	11.4
2	**044619**	P2B-S2-200R	**044647**	P2B-S2-200RE	**045061**	P2B-S2-200S	**045086**	P2B-S2-200SE	11.1
2–3/16	**044620**	P2B-S2-203R	**044648**	P2B-S2-203RE	**045062**	P2B-S2-203S	**045087**	P2B-S2-203SE	12
2–1/4	**044621**	P2B-S2-204R	**044649**	P2B-S2-204RE	**045063**†	P2B-S2-204S	**045088**†	P2B-S2-204SE	12
2–3/8	**044622**†	P2B-S2-206R	**044650**†	P2B-S2-206RE	– – – –	– – – –	– – – –	– – – –	18.2
2–7/16	**044623**	P2B-S2-207R	**044651**	P2B-S2-207RE	**045065**	P2B-S2-207S	**045090**	P2B-S2-207SE	18
2–1/2	**044624**	P2B-S2-208R	**044652**	P2B-S2-208RE	**045066**	P2B-S2-208S	**045091**†	P2B-S2-208SE	17.8
2–11/16	**044625**	P2B-S2-211R	**044653**	P2B-S2-211RE	**045067**	P2B-S2-211S	**045092**	P2B-S2-211SE	26.6
2–3/4	**044626**†	P2B-S2-212R	**044654**†	P2B-S2-212RE	**045068**†	P2B-S2-212S	**045093**†	P2B-S2-212SE	26.3
2–15/16	**044627**	P2B-S2-215R	**044655**	P2B-S2-215RE	**045069**	P2B-S2-215S	**045094**	P2B-S2-215SE	25.3
3	**044628**	P2B-S2-300R	**044656**†	P2B-S2-300RE	**045070**	P2B-S2-300S	**045095**†	P2B-S2-300SE	25
3–3/16	**044629**	P2B-S2-303R	**044657**	P2B-S2-303RE	**045071**	P2B-S2-303S	**045096**	P2B-S2-303SE	33
3–1/4	**044630**	P2B-S2-304R	**044658**†	P2B-S2-304RE	– – – –	– – – –	– – – –	– – – –	33
3–7/16	**044631**	P2B-S2-307R	**044659**	P2B-S2-307RE	**045073**	P2B-S2-307S	**045098**	P2B-S2-307SE	32
3–1/2	**044632**	P2B-S2-308R	**044660**	P2B-S2-308RE	**045074**†	P2B-S2-308S	**045099**†	P2B-S2-308SE	32
3–11/16	**044633**	P2B-S2-311R	**044661**†	P2B-S2-311RE	– – – –	– – – –	– – – –	– – – –	48
3–15/16	**044634**	P2B-S2-315R	**044662**	P2B-S2-315RE	**042759**	P2B-S2-315S	**042784**	P2B-S2-315SE	48
4	**044635**	P2B-S2-400R	**044663**	P2B-S2-400RE	**042760**	P2B-S2-400S	**042785**	P2B-S2-400SE	48

† Assembled-to-order size. Consult DODGE for delivery. △ Consult DODGE for sizes not listed. * Furnished unless otherwise specified.

S-2000 4-BOLT PILLOW BLOCK DIMENSIONS•

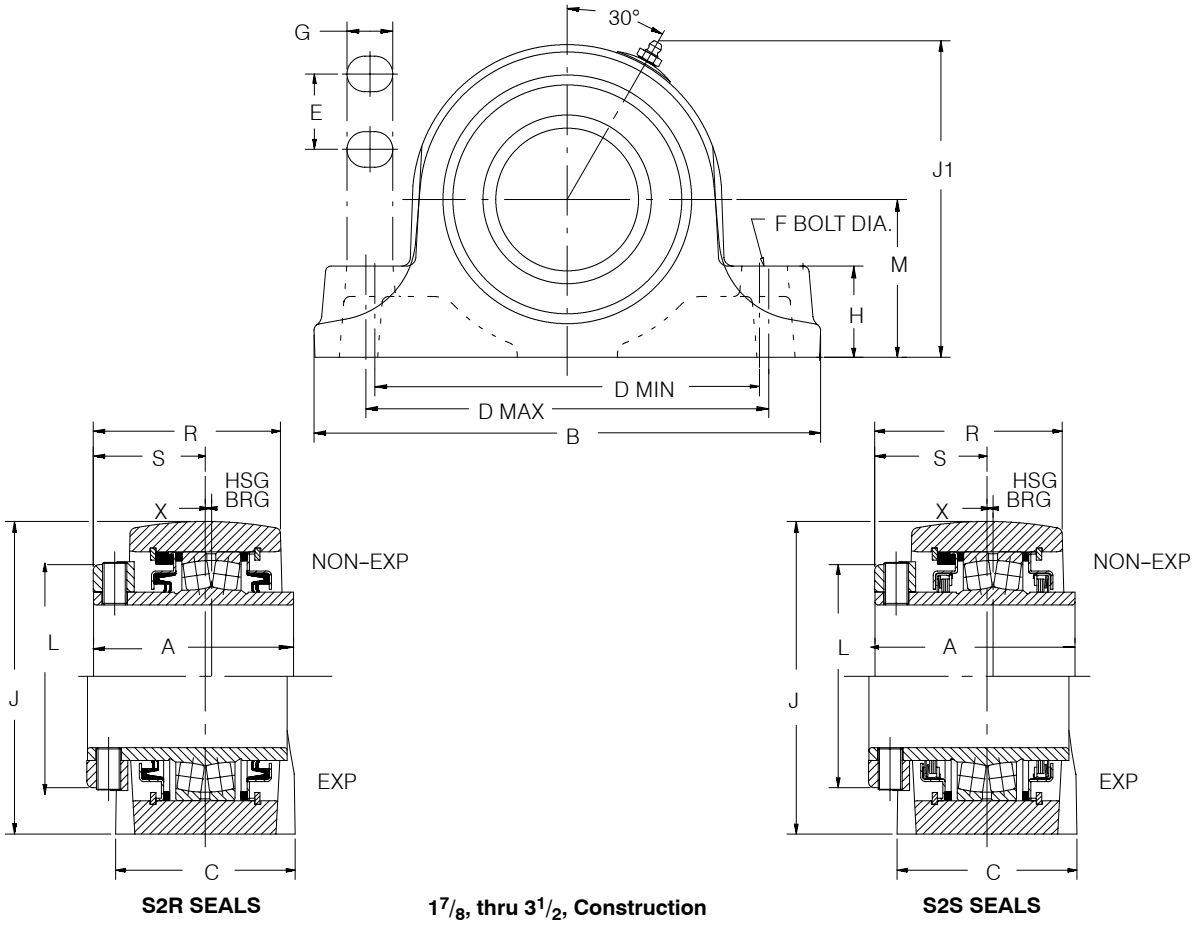
Shaft Size Inch	A	B	C	D		F	G	H	J	J1	L	M	R	S	X
				Min.	Max.	Bolt Dia.									
1–1/8 1–3/16 1–1/4 1–3/8 1–7/16 1–1/2	2–15/16	6–7/8	2–13/32	4–13/16	5–3/16	1/2	13/16	1–1/8	3–7/8	4–1/8	2–3/4	1–7/8	2–31/32	1–23/32	1/16
1–5/8 1–11/16 1–3/4	3–3/16	7–3/8	2–33/64	5–5/16	5–11/16	1/2	13/16	1–1/4	4–1/4	4–31/64	3–3/16	2–1/8	3–3/32	1–25/32	1/8
1–7/8 1–15/16 2	3–3/16	8–3/8	2–1/2	6–1/16	6–7/16	5/8	15/16	1–5/16	4–9/16	4–49/64	3–7/16	2–1/4	3–3/32	1–25/32	1/8
2–3/16 2–1/4	3–3/8	8–7/8	2–5/8	6–9/16	6–15/16	5/8	15/16	1–1/2	5	5–3/16	3–3/4	2–1/2	3–5/16	1–15/16	1/8
2–3/8 2–7/16 2–1/2	3–5/8	9–1/4	2–55/64	6–15/16	7–5/16	5/8	15/16	1–5/8	5–11/16	5–13/16	4–1/16	2–3/4	3–9/16	2–1/16	1/8
2–11/16 2–3/4 2–15/16 3	4–1/8	10–7/16	3–5/64	7–15/16	8–5/16	3/4	1–1/16	1–7/8	6–7/16	6–33/64	4–23/32	3–1/4	3–15/16	2–5/16	1/8
3–3/16 3–1/4 3–7/16 3–1/2	4–1/2	13	3–27/64	9–3/8	10–5/8	7/8	1–5/8	2–1/4	7–1/2	7–33/64	5–1/2	3–3/4	4–11/32	2–17/32	1/8
3–11/16 3–15/16 4	5–3/16	15–1/4	3–29/32	10–5/8	12–7/8	1	2–1/4	2–7/16	8–7/16	8–25/64	6–15/32	4–1/4	5–1/8	3–1/16	0

• Dimensions shown are for non-expansion units. The expansion bearing center and housing center are on same centerline.

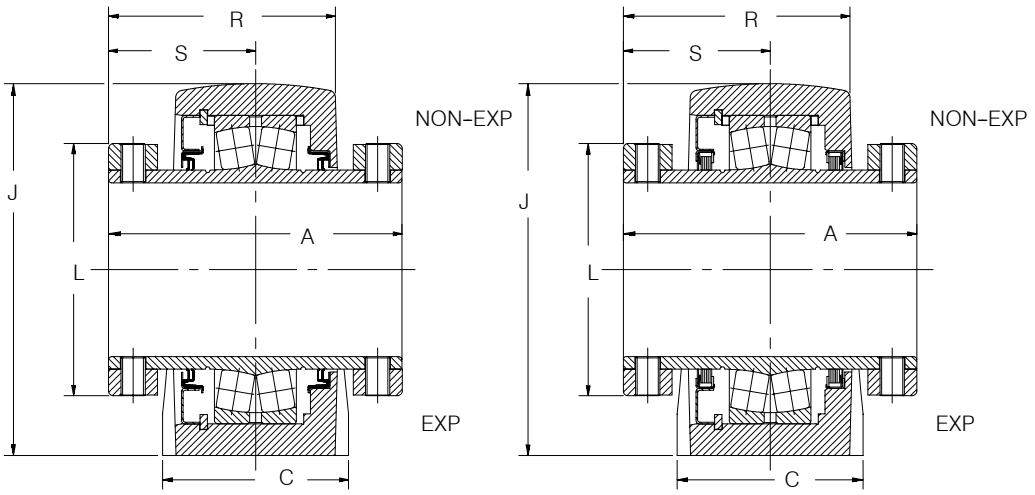
RATINGS PAGE B7–14 | HOUSING RATINGS PAGE B7–16 | METRIC PAGE B7–50

S-2000 Pillow Block – Inch

4-BOLT BASE



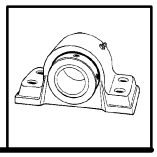
S2R SEALS **$1^{7}/_{8}$, thru $3^{1}/_{2}$, Construction** **S2S SEALS**



S2R SEALS **S2S SEALS**

$3^{11}/_{16}$ thru 5, Construction
($3^{11}/_{16}$ thru 4, Uses Single Collar Construction)

FEATURES/BENEFITS PAGE B7–2	HOW TO ORDER PAGE B7–8	NOMENCLATURE PAGE B7–9	SELECTION PAGE B7–10



S-2000 Pillow Block – Inch

4-BOLT BASE

Shaft Size Inch △	No. of Collars	S2R SEALS*				S2S SEALS				Approx. Wt./Lbs.
		NON-EXPANSION*		EXPANSION		NON-EXPANSION		EXPANSION		
		PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	
1–15/16	1	**044665**	P4B-S2-115R	**044688**	P4B-S2-115RE	**045101**†	P4B-S2-115S	**045117**†	P4B-S2-115SE	11.7
2	1	**044666**†	P4B-S2-200R	**044689**†	P4B-S2-200RE	**045102**†	P4B-S2-200S	**045118**†	P4B-S2-200SE	11.4
2–3/16	1	**044667**	P4B-S2-203R	**044690**†	P4B-S2-203RE	**045103**†	P4B-S2-203S	**045119**†	P4B-S2-203SE	13
2–1/4	1	**044668**†	P4B-S2-204R	**044691**†	P4B-S2-204RE	**– – – –**	– – – –	**– – – –**	– – – –	13
2–7/16	1	**044670**	P4B-S2-207R	**044693**	P4B-S2-207RE	**045106**	P4B-S2-207S	**045122**	P4B-S2-207SE	18.5
2–1/2	1	**044671**†	P4B-S2-208R	**044694**†	P4B-S2-208RE	**045107**†	P4B-S2-208S	**045123**†	P4B-S2-208SE	18.3
2–11/16	1	**044672**†	P4B-S2-211R	**044695**†	P4B-S2-211RE	**045108**†	P4B-S2-211S	**045124**†	P4B-S2-211SE	26.8
2–15/16	1	**044674**	P4B-S2-215R	**044697**	P4B-S2-215RE	**045110**	P4B-S2-215S	**045126**	P4B-S2-215SE	25.5
3	1	**044675**	P4B-S2-300R	**044698**	P4B-S2-300RE	**045111+**	P4B-S2-300S	**045127**†	P4B-S2-300SE	25.2
3–3/16	1	**044676**†	P4B-S2-303R	**044699**†	P4B-S2-303RE	**– – – –**	– – – –	**– – – –**	– – – –	39
3–1/4	1	**044677**†	P4B-S2-304R	**044700**†	P4B-S2-304RE	**– – – –**	– – – –	**– – – –**	– – – –	39
3–7/16	1	**044678**	P4B-S2-307R	**044701**	P4B-S2-307RE	**045114**	P4B-S2-307S	**045130**	P4B-S2-307SE	37.5
3–1/2	1	**044679**	P4B-S2-308R	**044702**†	P4B-S2-308RE	**045115**†	P4B-S2-308S	**045131**†	P4B-S2-308SE	37.5
3–11/16	1	**044680**†	P4B-S2-311R	**044703**†	P4B-S2-311RE	**– – – –**	– – – –	**– – – –**	– – – –	55.4
3–15/16	1	**044681**	P4B-S2-315R	**044704**	P4B-S2-315RE	**043032**	P4B-S2-315S	**043007**	P4B-S2-315SE	54
4	1	**044682**	P4B-S2-400R	**044705**†	P4B-S2-400RE	**043033**	P4B-S2-400S	**043008**	P4B-S2-400SE	52
4–7/16	2	**044683**	P4B-S2-407R	**044706**	P4B-S2-407RE	**043034**	P4B-S2-407S	**043009**	P4B-S2-407SE	77
4–1/2	2	**044684**	P4B-S2-408R	**044707**†	P4B-S2-408RE	**043035**†	P4B-S2-408S	**043010**	P4B-S2-408SE	77
4–15/16	2	**044685**	P4B-S2-415R	**044708**	P4B-S2-415RE	**043036**	P4B-S2-415S	**043011**	P4B-S2-415SE	115
5	2	**044686**	P4B-S2-500R	**044709**†	P4B-S2-500RE	**043037**	P4B-S2-500S	**043012**	P4B-S2-500SE	115

† Assembled to order. Consult DODGE for delivery.
△ Consult DODGE for sizes not listed.
* Furnished unless otherwise specified.

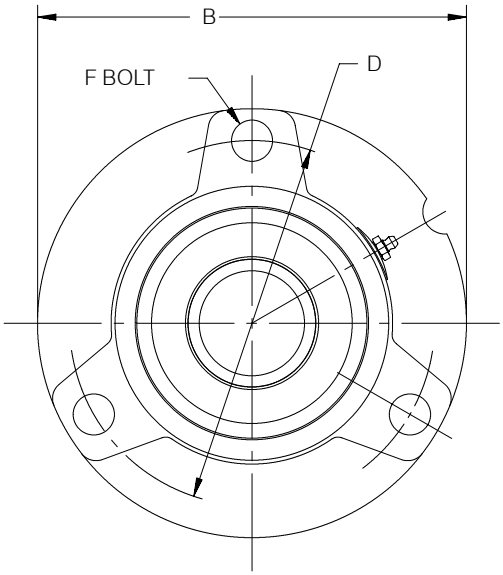
S-2000 4-BOLT PILLOW BLOCK DIMENSIONS•

Shaft Size Inch	A	B	C	D		E	F Bolt Dia.	G	H	J	J1	L	M	R	S	X
				Min.	Max.											
1–15/16 2	3–3/16	8–3/8	3–3/16	6–1/16	6–7/16	1–19/32	1/2	13/16	1–5/16	4–9/16	4–23/32	3–7/16	2–1/4	3–3/32	1–25/32	1/8
2–3/16 2–1/4	3–3/8	8–7/8	3–1/4	6–9/16	6–15/16	1–11/16	1/2	13/16	1–1/2	5	5–1/8	3–3/4	2–1/2	3–5/16	1–15/16	1/8
2–7/16 2–1/2	3–5/8	9–1/4	3–3/8	6–15/16	7–5/16	1–3/4	1/2	13/16	1–5/8	5–11/16	5–49/64	4–1/16	2–3/4	3–9/16	2–1/16	1/8
2–11/16 2–15/16 3	4–1/8	10–7/16	3–3/4	7–15/16	8–5/16	1–7/8	5/8	15/16	1–7/8	6–7/16	6–31/64	4–23/32	3–1/4	3–15/16	2–5/16	1/8
3–3/16 3–1/4 3–7/16 3–1/2	4–1/2	13	4–1/8	9–3/8	10–5/8	2	3/4	1–1/2	2–1/4	7–1/2	7–15/32	5–1/2	3–3/4	4–11/32	2–17/32	1/8
3–11/16 3–15/16 4	5–3/16	15–1/4	4–1/2	12–1/8	12–7/8	2–1/4	3/4	1–1/4	2–7/16	8–7/16	8–23/64	6–15/32	4–1/4	5–1/8	3–1/16	0
4–7/16 4–1/2	7–1/2	16–1/2	4–3/4	13	14	2–1/2	3/4	1–3/8	2–3/4	9–1/2	9–21/64	6–29/64	4–3/4	5–29/32	3–3/4	0
4–15/16 5	8	18–5/8	5–3/8	15	16	2–3/4	7/8	1–1/2	3	11	10–47/64	7–29/64	5–1/2	6–15/32	4	0

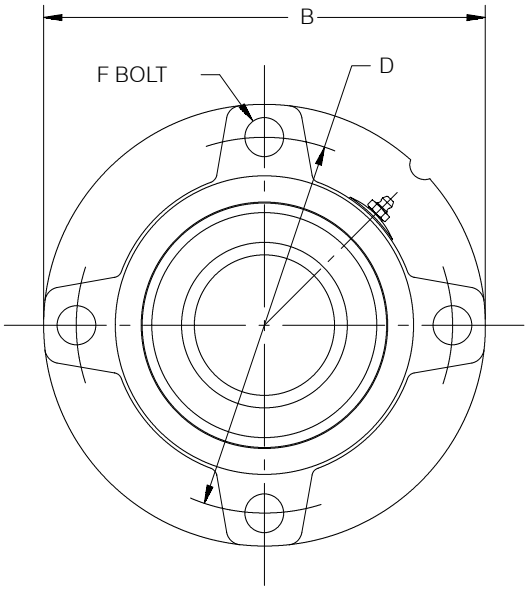
• Dimensions shown are for non-expansion units. The expansion bearing center and housing center are on same centerline.

RATINGS PAGE B7–14	HOUSING RATINGS PAGE B7–16	METRIC PAGE B7–50	

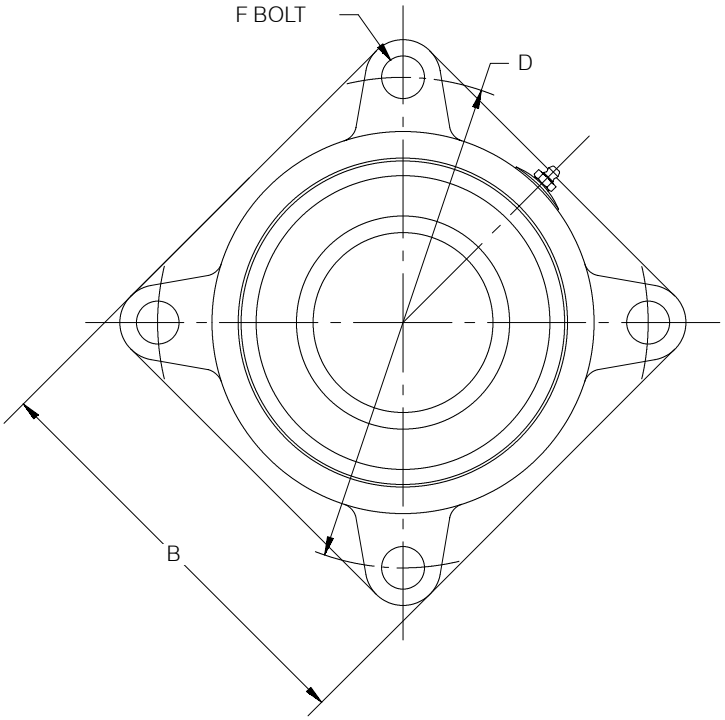
S-2000 Flange Bearing — Inch



$1^{1}/_{8}$″ thru $1^{1}/_{2}$″ Construction

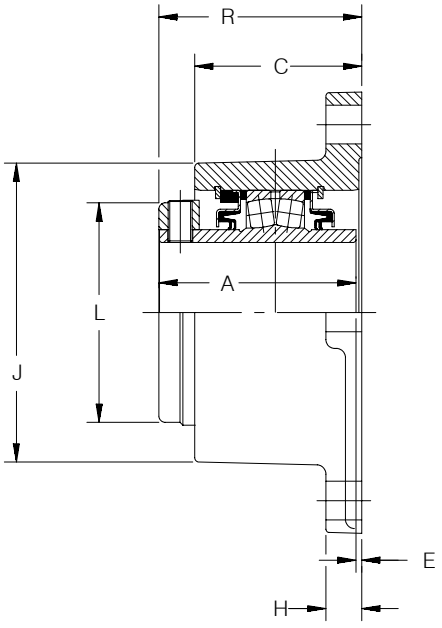


$1^{5}/_{8}$″ thru 3″ Construction

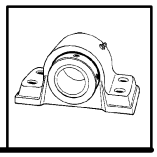


$3\text{-}^{3}/_{16}$″ thru 4″ Construction*

* See pillow block drawings for internal construction of these sizes



(S2R Seals Shown)
$1\text{-}^{1}/_{8}$″ thru 3″ Construction



S-2000 Flange Bearing — Inch

Shaft Size Inch △	Flange Type	S2R SEALS*				S2S SEALS				Approx. Wt./Lbs.
		NON-EXPANSION*		EXPANSION		NON-EXPANSION		EXPANSION		
		PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	
1–3/16	3-Bolt Round	**044711**	F3B-S2-103R	**044739**	F3B-S2-103RE	**– – – –**	– – – –	**– – – –**	– – – –	8
1–1/4		**044712**	F3B-S2-104R	**044740**†	F3B-S2-104RE	**045134**†	F3B-S2-104S	**045159**†	F3B-S2-104SE	7.9
1–7/16		**044714**	F3B-S2-107R	**044742**	F3B-S2-107RE	**045136**	F3B-S2-107S	**045161**†	F3B-S2-107SE	7.6
1–1/2		**044715**	F3B-S2-108R	**044743**	F3B-S2-108RE	**045137**	F3B-S2-108S	**045162**†	F3B-S2-108SE	7.5
1–11/16	4-Bolt Round	**044717**†	F4B-S2-111R	**044745**	F4B-S2-111RE	**– – – –**	– – – –	**– – – –**	– – – –	10.8
1–3/4		**044718**†	F4B-S2-112R	**044746**	F4B-S2-112RE	**– – – –**	– – – –	**– – – –**	– – – –	10.6
1–7/8		**044719**†	F4B-S2-114R	**044747**†	F4B-S2-114RE	**– – – –**	– – – –	**– – – –**	– – – –	11.5
1–15/16		**044720**	F4B-S2-115R	**044748**	F4B-S2-115RE	**045142**	F4B-S2-115S	**045167**†	F4B-S2-115SE	11.3
2		**044721**	F4B-S2-200R	**044749**	F4B-S2-200RE	**045143**	F4B-S2-200S	**045168**†	F4B-S2-200SE	11
2–3/16		**044722**	F4B-S2-203R	**044750**	F4B-S2-203RE	**045144**†	F4B-S2-203S	**045169**†	F4B-S2-203SE	13
2–1/4		**044723**†	F4B-S2-204R	**044751**†	F4B-S2-204RE	**045145**†	F4B-S2-204S	**045170**†	F4B-S2-204SE	13
2–7/16		**044725**	F4B-S2-207R	**044753**	F4B-S2-207RE	**045147**	F4B-S2-207S	**045172**†	F4B-S2-207SE	16.5
2–1/2		**044726**	F4B-S2-208R	**044754**	F4B-S2-208RE	**– – – –**	– – – –	**– – – –**	– – – –	16.2
2–11/16		**044727**	F4B-S2-211R	**044755**†	F4B-S2-211RE	**– – – –**	– – – –	**– – – –**	– – – –	27.4
2–3/4		**044728**†	F4B-S2-212R	**044756**†	F4B-S2-212RE	**– – – –**	– – – –	**– – – –**	– – – –	27.1
2–15/16		**044729**	F4B-S2-215R	**044757**	F4B-S2-215RE	**045151**	F4B-S2-215S	**045176**†	F4B-S2-215SE	26.1
3		**044730**	F4B-S2-300R	**044758**	F4B-S2-300RE	**– – – –**	– – – –	**– – – –**	– – – –	25.8
3–1/4	4-Bolt Square	**044732**†	F4B-S2-304R	**044760**†	F4B-S2-304RE	**– – – –**	– – – –	**– – – –**	– – – –	38
3–7/16		**044733**	F4B-S2-307R	**044761**	F4B-S2-307RE	**045155**	F4B-S2-307S	**045180**†	F4B-S2-307SE	38
3–1/2		**044734**†	F4B-S2-308R	**044762**†	F4B-S2-308RE	**045156**†	F4B-S2-308S	**045181**†	F4B-S2-308SE	38
3–11/16		**044735**†	F4B-S2-311R	**044763**†	F4B-S2-311RE	**– – – –**	– – – –	**– – – –**	– – – –	53
3–15/16		**044736**	F4B-S2-315R	**044764**	F4B-S2-315RE	**042919**	F4B-S2-315S	**042894**	F4B-S2-315SE	53
4		**044737**†	F4B-S2-400R	**044765**†	F4B-S2-400RE	**042920**†	F4B-S2-400S	**042895**†	F4B-S2-400SE	53

† Assembled-to-order size. Consult DODGE for delivery. △ Consult DODGE for sizes not listed. * Furnished unless otherwise specified.

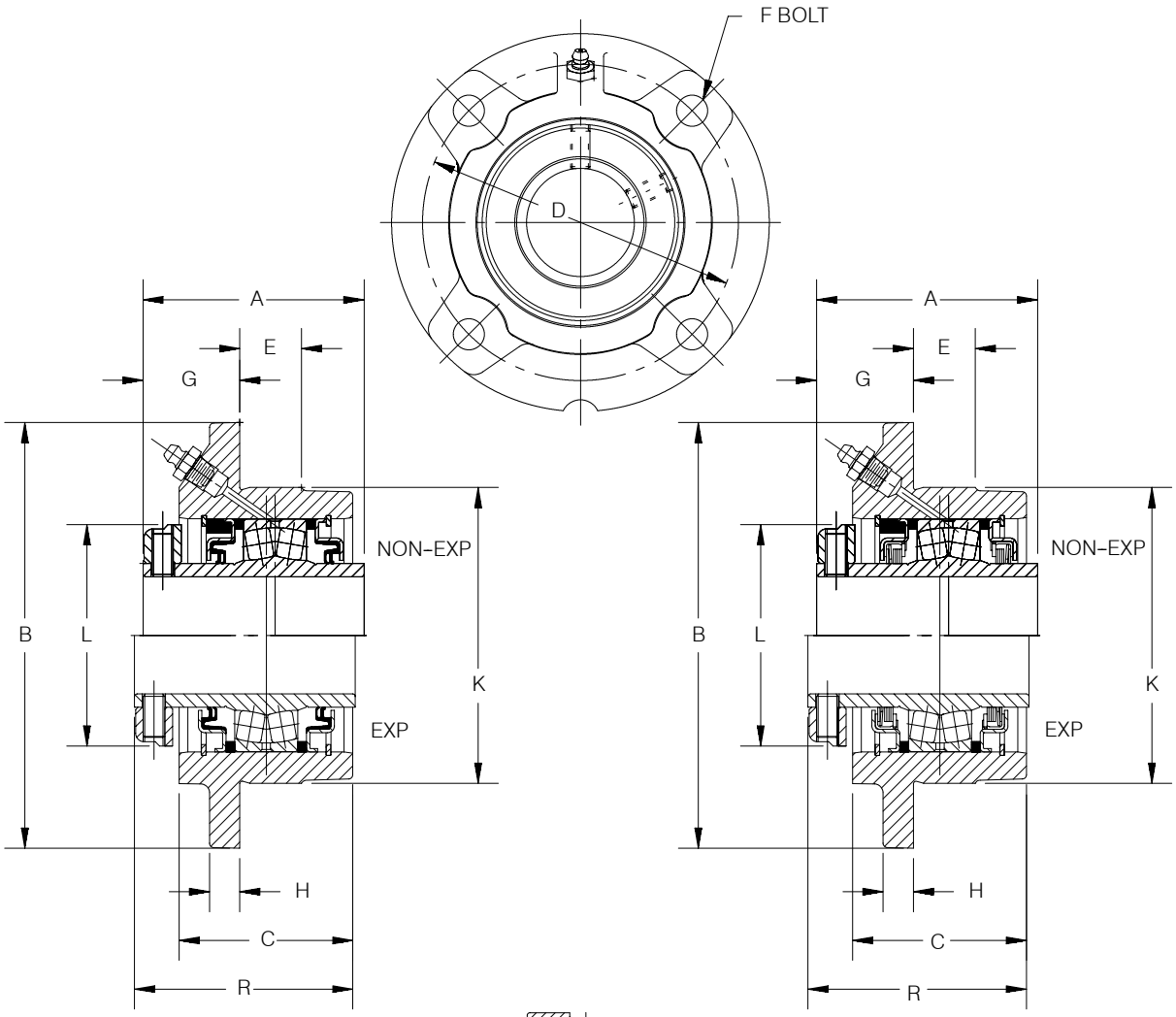
S-2000 FLANGE DIMENSIONS

Shaft Size Inch	A	B	C	D •	E ∅	F Bolt Dia.	H	J	L	R	
										Non-Exp.	Exp.
1–3/16 1–1/4 1–7/16 1–1/2	2–15/16	5–7/8	2–9/16	5	3/32	1/2	1/2	3–3/4	2–3/4	3–1/32	3–3/32
1–11/16 1–3/4	3–3/16	6–3/8	2–3/4	5–1/2	3/32	1/2	1/2	4–1/4	3–3/16	3–9/32	3–13/32
1–7/8 1–15/16 2	3–3/16	6–11/16	2–3/4	5–3/4	3/32	1/2	9/16	4–1/2	3–7/16	3–9/32	3–13/32
2–3/16 2–1/4	3–3/8	7–3/8	2–7/8	6–3/8	1/16	5/8	9/16	4–7/8	3–3/4	3–7/16	3–9/16
2–7/16 2–1/2	3–5/8	7–3/4	3–3/16	6–3/4	3/32	5/8	5/8	5–3/8	4–1/16	3–23/32	3–27/32
2–11/16 2–3/4 2–15/16 3	4–1/8	9–1/4	3–1/2	7–7/8	1/8	3/4	3/4	6–1/4	4–23/32	4–1/4	4–3/8
3–1/4 3–7/16 3–1/2	4–1/2	8–1/4 ◆	3–13/16	9–1/2	3/32	3/4	15/16	7–3/8	5–1/2	4–19/32	4–23/32
3–11/16 3–15/16 4	5–3/16	9–1/4 ◆	4–1/2	10–3/4	5/16	7/8	1–1/8	8–3/8	6–15/32	5–1/2	5–1/2

• Bolt Circle Diameter ∅ Dimensions shown are for non-expansion units. ◆ Length of side

RATINGS
PAGE B7–14

S-2000 Piloted Flange Bearing — Inch

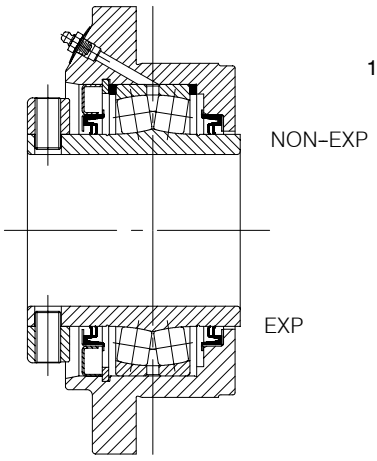


S2R SEALS

1–3/16″ thru 3–1/2″ Construction

S2S SEALS

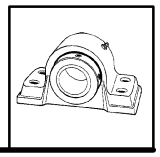
1–7/16″ thru 3–1/2″ Construction



3–11/16″ thru 4″ Construction
(S2R Seals Shown)

NOTE: 4–7/16 & 4–15/16 Sizes have 6 mounting holes

FEATURES/BENEFITS PAGE B7–2	HOW TO ORDER PAGE B7–8	NOMENCLATURE PAGE B7–9	SELECTION PAGE B7–10



S-2000 Piloted Flange Bearing — Inch

Shaft Size/Inch △	S2R SEALS*				S2S SEALS				Approx. Wt./Lbs.
	NON-EXPANSION*		EXPANSION		NON-EXPANSION		EXPANSION		
	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	PART NO.	PART NAME	
1–3/16	**044767**	FC-S2-103R	**044846**†	FC-S2-103RE	**– – – –**	– – – –	**– – – –**	– – – –	5.5
1–1/4	**044768**	FC-S2-104R	**044847**†	FC-S2-104RE	**– – – –**	– – – –	**– – – –**	– – – –	6
1–3/8	**044769**†	FC-S2-106R	**044848**†	FC-S2-106RE	**– – – –**	– – – –	**– – – –**	– – – –	5.5
1–7/16	**044770**	FC-S2-107R	**044849**†	FC-S2-107RE	**045186**	FC-S2-107S	**045211**†	FC-S2-107SE	5.3
1–1/2	**044771**	FC-S2-108R	**044850**†	FC-S2-108RE	**045187**	FC-S2-108S	**045212**†	FC-S2-108SE	
1–5/8	**044772**†	FC-S2-110R	**044851**†	FC-S2-110RE	**045188**†	FC-S2-110S	**045213**†	FC-S2-110SE	8
1–11/16	**044773**†	FC-S2-111R	**044852**†	FC-S2-111RE	**045189**†	FC-S2-111S	**045214**†	FC-S2-111SE	8
1–3/4	**044774**	FC-S2-112R	**044853**†	FC-S2-112RE	**045190**	FC-S2-112S	**045215**†	FC-S2-112SE	8
1–15/16	**044776**	FC-S2-115R	**044855**†	FC-S2-115RE	**045192**	FC-S2-115S	**045217**†	FC-S2-115SE	9.2
2	**044777**	FC-S2-200R	**044856**†	FC-S2-200RE	**045193**	FC-S2-200S	**045218**†	FC-S2-200SE	8.9
2–3/16	**044778**	FC-S2-203R	**044857**†	FC-S2-203RE	**045194**	FC-S2-203S	**045219**†	FC-S2-203SE	12
2–1/4	**044779**†	FC-S2-204R	**044858**†	FC-S2-204RE	**045195**†	FC-S2-204S	**045220**†	FC-S2-204SE	12
2–3/8	**044780**†	FC-S2-206R	**044859**†	FC-S2-206RE	**045196**†	FC-S2-206S	**045221**†	FC-S2-206SE	16
2–7/16	**044781**	FC-S2-207R	**044860**†	FC-S2-207RE	**045197**	FC-S2-207S	**045222**†	FC-S2-207SE	16
2–1/2	**044782**	FC-S2-208R	**044861**†	FC-S2-208RE	**045198**	FC-S2-208S	**045223**†	FC-S2-208SE	16
2–11/16	**044783**	FC-S2-211R	**044862**†	FC-S2-211RE	**045199**†	FC-S2-211S	**045224**†	FC-S2-211SE	23.6
2–3/4	**044784**†	FC-S2-212R	**044863**†	FC-S2-212RE	**– – – –**	– – – –	**– – – –**	– – – –	23.3
2–15/16	**044785**	FC-S2-215R	**044864**†	FC-S2-215RE	**045201**	FC-S2-215S	**045226**†	FC-S2-215SE	22
3	**044786**	FC-S2-300R	**044865**†	FC-S2-300RE	**045202**†	FC-S2-300S	**045227**†	FC-S2-300SE	21.7
3–3/16	**044787**†	FC-S2-303R	**044866**†	FC-S2-303RE	**– – – –**	– – – –	**– – – –**	– – – –	35
3–7/16	**044789**	FC-S2-307R	**044868**†	FC-S2-307RE	**045205**	FC-S2-307S	**045230**†	FC-S2-307SE	35
3–1/2	**044790**†	FC-S2-308R	**044869**†	FC-S2-308RE	**045206**†	FC-S2-308S	**045231**†	FC-S2-308SE	35
3–11/16	**– – – –**	– – – –	**– – – –**	– – – –	**042943**†	FC-S2-311S	**042968**	FC-S2-311SE	47
3–15/16	**044792**	FC-S2-315R	**044871**	FC-S2-315RE	**042944**	FC-S2-315S	**042969**	FC-S2-315SE	46
4	**044793**	FC-S2-400R	**044872**	FC-S2-400RE	**042945**	FC-S2-400S	**042970**†	FC-S2-400SE	46
4–7/16	**045869**	FC-S2-407R	**045870**	FC-S2-407RE	– – – –	– – – –	– – – –	– – – –	78
4–15/16	**045877**	FC-S2-415R	**045878**	FC-S2-415RE	– – – –	– – – –	– – – –	– – – –	110

† Assembled-to-order size. Consult DODGE for delivery. △ Consult DODGE for sizes not listed. * Furnished unless otherwise specified.

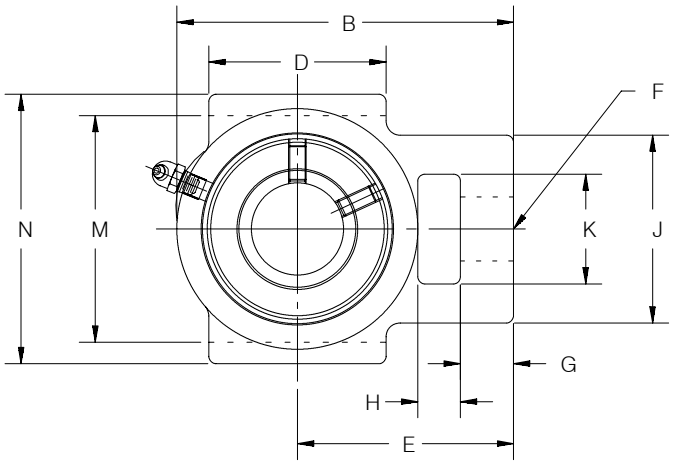
S-2000 PILOTED FLANGE DIMENSIONS

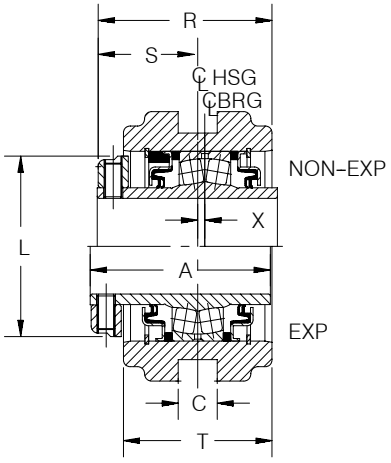
Shaft Size/Inch	A°	B	C	D	E	F	G		H	K■	L	R	
							Non-Exp.	Exp				Non-Exp.	Exp.
1–3/16 1–1/4 1–3/8 1–7/16 1–1/2	2–15/16	5–1/4	2–1/2	4–3/8	3/4	3/8	1–13/32	1–15/32	1/2	3–5/8	2–3/4	2–31/32	3–1/32
1–5/8 1–11/16 1–3/4	3–3/16	6–1/8	2–1/2	5–1/8	7/8	7/16	1–13/32	1–17/32	1/2	4–1/4	3–3/16	3–1/32	3–5/32
1–15/16 2	3–3/16	6–3/8	2–1/2	5–3/8	7/8	7/16	1–13/32	1–17/32	9/16	4–1/2	3–7/16	3–1/32	3–5/32
2–3/16 2–1/4	3–3/8	7–1/8	2–3/4	6	1	1/2	1–17/32	1–21/32	9/16	5	3–3/4	3–5/16	3–7/16
2–3/8 2–7/16 2–1/2	3–5/8	7–5/8	3–1/8	6–1/2	1	1/2	1–11/16	1–13/16	5/8	5–1/2	4–1/16	3–5/8	3–3/4
2–11/16 2–3/4 2–15/16 3	4–1/8	8–3/4	3–1/8	7–1/2	1–1/4	5/8	1–27/32	1–31/32	3/4	6–3/8	4–23/32	3–7/8	4
3–3/16 3–7/16 3–1/2	4–1/2	10–1/4	3–1/2	8–5/8	1–1/4	3/4	2–5/16	2–7/16	15/16	7–3/8	5–1/2	4–9/32	4–13/32
3–11/16 3–15/16 4	5–3/16	10–7/8	4–1/8	9–3/8	2	3/4	2–21/32	2–21/32	1–1/8	8–1/8	6–15/32	5–1/16	5–1/16
4–7/16▲	7–1/2	13–1/2	4–7/16	11–3/4	1–1/2	3/4	3–27/64	3–35/64	1	10–1/4	6–3/4	5–29/32	6–1/32
4–15/16▲	8	14–3/4	4–15/16	12–3/4	1–3/4	7/8	3–23/64	3–31/64	1–1/4	11	7–7/16	6–27/64	6–35/64

■ +.000 –.002 ° Length thru bore ▲ Has 6 mounting holes

RATINGS
PAGE B7–14

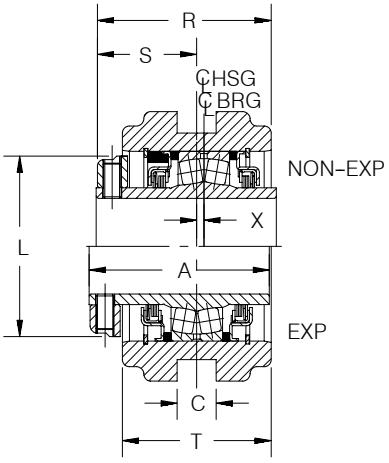
S-2000 Wide Slot Take-up Unit — Inch





S2R SEALS

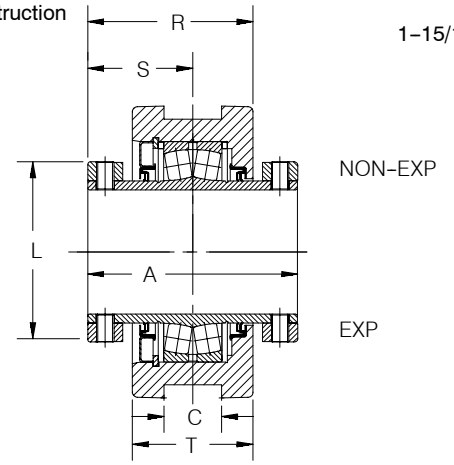
1–1/8″ thru 3–1/2″ Construction



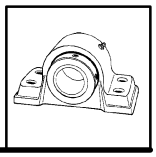
S2S SEALS

1–15/16″ thru 3–1/2″ Construction

$3^{11}/_{16}$″ thru 5″ Construction
($3^{11}/_{16}$″ thru 4″ Uses Single Collar Construction)
(S2R Seals Shown)



FEATURES/BENEFITS PAGE B7–2	HOW TO ORDER PAGE B7–8	NOMENCLATURE PAGE B7–9	SELECTION PAGE B7–10



S-2000 Wide Slot Take-up Unit — Inch

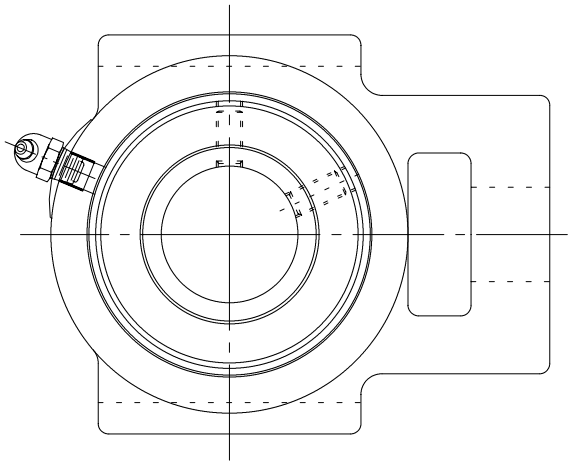
Shaft Size Inch	A	B	C★	D	E	F SCR. DIA.	G	H	J	K
1–1/8, 1–7/16, 1–1/2	2–15/16	5–1/16	17/32	2–3/4	3–3/16	3/4	11/16	5/8	2–7/16	1–7/16
1–11/16 1–3/4	3–3/16	5–15/16	11/16	3–1/8	3–13/16	1	15/16	3/4	3–5/16	1–15/16
1–15/16 2	3–3/16	6–3/16	11/16	3–5/8	3–15/16	1	15/16	3/4	3–5/16	1–15/16
2–3/16 2–1/4	3–3/8	7–1/16	13/16	3–5/8	4–5/8	1–1/8	15/16	1–1/4	3–7/8	2–1/4
2–7/16 2–1/2	3–5/8	7–11/16	1–1/16	4–3/8	5	1–1/4	1–1/16	1–1/4	4–1/4	2–1/2
2–11/16, 2–3/4 2–15/16, 3	4–1/8	8–7/8	1–13/16	4–1/2	5–3/4	1–1/2	1–1/8	1–1/2	4–7/8	2–3/4
3–1/4, 3–7/16, 3–1/2	4–1/2	10–1/16	1–13/16	5–1/2	6–3/8	1–3/4	1–1/16	1–5/8	5–1/8	2–7/8
3–11/16 3–15/16 4	5–3/16	12–9/16	2–1/16	7	8–3/8	2	2–1/16	2–1/8	6	3–3/8
4–7/16 4–1/2	7–1/2	13–3/8	2–1/16	7	8–3/4	2	2	2–1/8	6–3/8	3–3/8
4–15/16 5	8	15–5/8	2–1/16	9	10–5/16	2–1/4	2–1/2	2–1/2	7	3–3/4

Shaft Size Inch	L	M◆	N	R		T	X•	S	
				Non-Exp.	Exp.			Non-Exp.	Exp.
1–1/8, 1–7/16, 1–1/2	2–3/4	3–1/2	4–1/8	2–31/32	3–1/32	2–1/2	1/16	1–23/32	1–25/32
1–11/16 1–3/4	3–3/16	4	4–3/4	3–3/32	3–7/32	2–5/8	1/8	1–25/32	1–29/32
1–15/16 2	3–7/16	4	4–3/4	3–3/16	3–7/32	2–5/8	1/8	1–25/32	1–29/32
2–3/16 2–1/4	3–3/4	4–1/2	5–1/4	3–3/8	3–7/16	2–3/4	1/8	1–15/16	2–1/16
2–7/16 2–1/2	4–1/16	5–1/8	5–7/8	3–5/8	3–11/16	3	1/8	2–1/16	2–3/16
2–11/16, 2–3/4 2–15/16, 3	4–23/32	5–15/16	6–11/16	4–1/8	4–1/8	3–1/4	1/8	2–5/16	2–7/16
3–1/4 3–7/16, 3–1/2	5–1/2	6–13/16	7–13/16	4–1/2	4–1/2	3–5/8	1/8	2–17/32	2–21/32
3–11/16 3–15/16 4	6–15/32	8–5/8	9–7/16	5–1/8	5–1/8	4–1/8	0	3–1/16	3–1/16
4–7/16 4–1/2	6–29/64	9–1/2	10–3/8	5–11/16	5–11/16	4–5/16	0	3–3/4	3–3/4
4–15/16 5	7–29/64	10–1/4	11–1/4	6–15/32	6–15/32	4–15/16	0	4	4

◆ ±.010 Tolerance • Offset of non-expansion bearing to center of housing. ★ ± 1/64 Tolerance

RATINGS PAGE B7–14 | PART NUMBERS PAGE B7–28 | METRIC PAGE B7–52

S-2000 Wide Slot Take-up Unit — Inch



S-2000 WIDE SLOT TAKE–UP BEARINGS–INCH

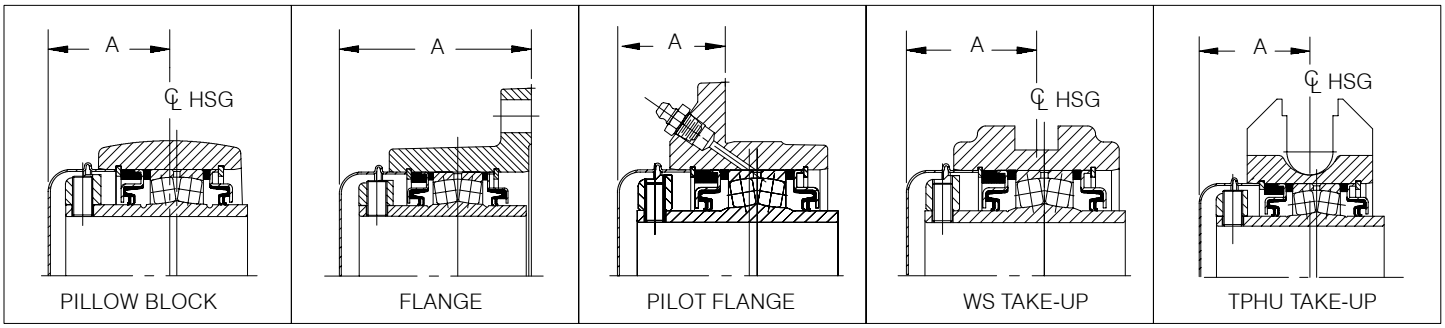
Shaft Size Inch Δ	Take–Up Frame No. Ref. ◆	S2R SEALS*				S2S SEALS				Approx. Wt./Lbs.
		NON-EXPANSION*		EXPANSION		NON-EXPANSION		EXPANSION		
		PART NO.	PART NAME	PART NO. †	PART NAME	PART NO.	PART NAME	PART NO. †	PART NAME	
1–1/8	CP308	**044873**†	WSTU-S2-102R	**044960**	WSTU-S2-102RE	**– – – –**	– – – –	**– – – –**	– – – –	7
1–7/16		**044877**	WSTU-S2-107R	**044964**	WSTU-S2-107RE	**– – – –**	– – – –	**– – – –**	– – – –	7
1–1/2		**044878**	WSTU-S2-108R	**044965**	WSTU-S2-108RE	**– – – –**	– – – –	**– – – –**	– – – –	7
1–11/16	CP400	**044880**	WSTU-S2-111R	**044967**	WSTU-S2-111RE	**– – – –**	– – – –	**– – – –**	– – – –	9
1–3/4		**044881**†	WSTU-S2-112R	**044968**	WSTU-S2-112RE	**– – – –**	– – – –	**– – – –**	– – – –	9
1–15/16		**044883**	WSTU-S2-115R	**044970**	WSTU-S2-115RE	**045242**	WSTU-S2-115S	**045267**	WSTU-S2-115SE	10
2		**044884**	WSTU-S2-200R	**044971**	WSTU-S2-200RE	**– – – –**	– – – –	**– – – –**	– – – –	10
2–3/16	CP408	**044885**	WSTU-S2-203R	**044972**	WSTU-S2-203RE	**045244**	WSTU-S2-203S	**045269**	WSTU-S2-203SE	14
2–1/4		**044886**†	WSTU-S2-204R	**044973**	WSTU-S2-204RE	**– – – –**	– – – –	**– – – –**	– – – –	14
2–7/16	CP502	**044888**	WSTU-S2-207R	**044975**	WSTU-S2-207RE	**045247**	WSTU-S2-207S	**045272**	WSTU-S2-207SE	18
2–1/2		**044889**	WSTU-S2-208R	**044976**	WSTU-S2-208RE	**045248**†	WSTU-S2-208S	**045273**	WSTU-S2-208SE	18
2–11/16	CP515	**044890**†	WSTU-S2-211R	**044977**	WSTU-S2-211RE	**– – – –**	– – – –	**– – – –**	– – – –	25
2–3/4		**044891**†	WSTU-S2-212R	**044978**	WSTU-S2-212RE	**– – – –**	– – – –	**– – – –**	– – – –	25
2–15/16		**044892**	WSTU-S2-215R	**044979**	WSTU-S2-215RE	**045251**	WSTU-S2-215S	**045276**	WSTU-S2-215SE	25
3		**044893**	WSTU-S2-300R	**044980**	WSTU-S2-300RE	**– – – –**	– – – –	**– – – –**	– – – –	25
3–1/4	CP613	**044950**†	WSTU-S2-304R	**044982**	WSTU-S2-304RE	**– – – –**	– – – –	**– – – –**	– – – –	38
3–7/16		**044951**	WSTU-S2-307R	**044983**	WSTU-S2-307RE	**045255**	WSTU-S2-307S	**045280**	WSTU-S2-307SE	38
3–1/2		**044952**†	WSTU-S2-308R	**044984**	WSTU-S2-308RE	**045256**†	WSTU-S2-308S	**045281**	WSTU-S2-308SE	38
3–11/16	CP810	**– – – –**	– – – –	**– – – –**	– – – –	**043207**†	WSTU-S2-311S	**043487**	WSTU-S2-311SE	50
3–15/16		**044954**	WSTU-S2-315R	**044986**	WSTU-S2-315RE	**043208**	WSTU-S2-315S	**043218**	WSTU-S2-315SE	50
4		**044955**	WSTU-S2-400R	**044987**	WSTU-S2-400RE	**043209**	WSTU-S2-400S	**043488**	WSTU-S2-400SE	50
4–7/16	CP908	**044956**	WSTU-S2-407R	**044988**	WSTU-S2-407RE	**043210**	WSTU-S2-407S	**043489**	WSTU-S2-407SE	80
4–1/2		**044957**†	WSTU-S2-408R	**044989**	WSTU-S2-408RE	**– – – –**	– – – –	**– – – –**	– – – –	80
4–15/16	CP1004	**044958**	WSTU-S2-415R	**044990**	WSTU-S2-415RE	**043212**†	WSTU-S2-415S	**043491**	WSTU-S2-415SE	115

† Assembled-to-Order size. Consult DODGE for delivery.
Δ Consult DODGE for sizes not listed.
* Furnished unless otherwise specified.
◆ See center pull take–up on page B6–18

S-2000 End Closures — Inch

SHAFT SIZE INCH Δ	PART NO.	DESCRIPTION
1–1/8 TO 1–1/2	**045450**	S2CREC08
1–5/8 TO 1–3/4	**045451**	S2CREC09
1–7/8 TO 2	**045452**	S2CREC10
2–3/16 & 2–1/4	**045453**	S2CREC11
2–3/8 TO 2–1/2	**045454**	S2CREC13
2–11/16 TO 3	**045455**	S2CREC15
3–3/16 TO 3–1/2	**045456**	S2CREC18

Δ Consult DODGE for sizes not listed.

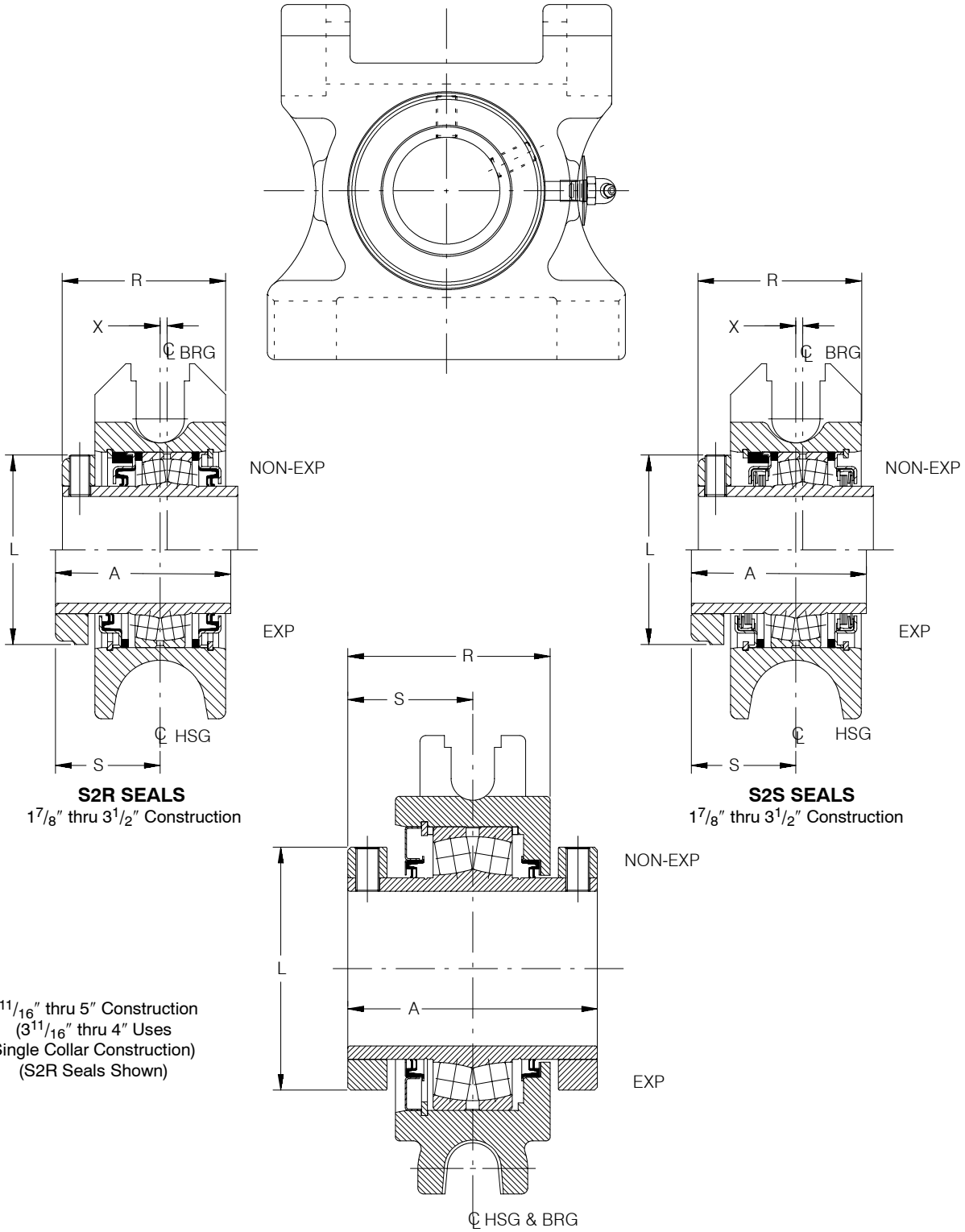


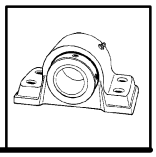
SHAFT SIZE INCH Δ	"A" DIMENSION (INCH)				
	PILLOW BLOCK	FLANGE	PILOT FLANGE	WS TAKE-UP	TPHU TAKE-UP
1–1/8 TO 1–1/2	2–1/8	3–7/16	1–13/16	2–1/8	2–1/8
1–5/8 TO 1–3/4	2–5/16	3–13/16	1–15/16	2–5/16	2–5/16
1–7/8 TO 2	2–11/32	3–27/32	1–31/32	2–11/32	2–11/32
2–3/16 & 2–1/4	2–1/2	4	2–3/32	2–1/2	2–1/2
2–3/8 TO 2–1/2	2–39/64	4–17/64	2–15/64	2–39/64	2–39/64
2–11/16 TO 3	2–27/32	4–25/32	2–3/8	2–27/32	2–27/32
3–3/16 TO 3–1/2	3–1/16	5–1/8	2–27/32	3–1/16	3–1/16

Δ Consult DODGE for sizes not listed.

RATINGS PAGE B7–14 | METRIC PAGE B7–52

S-2000 TPHU Take-up Bearing — Inch





S-2000 TPHU Take-up Bearing — Inch

Shaft Size Inch △	TAKE–UP FRAME Ref. No.		S2R SEALS*				Approx. Wt./Lbs.
			NON-EXPANSION*		EXPANSION		
			PART NO.	PART NAME	PART NO. †	PART NAME	
1–15/16	TP10	TPHU110	**044993.**	TPHU-S2-115R	**045017**	TPHU-S2-115RE	17.0
2–3/16	TP30	TPHU120	**044995**	TPHU-S2-203R	**045019**	TPHU-S2-203RE	21.4
2–7/16	TP40	TPHU130	**044998**	TPHU-S2-207R	**045022**	TPHU-S2-207RE	20.7
2–15/16	TP40	TPHU140	**045003**	TPHU-S2-215R	**045026**	TPHU-S2-215RE	26.2
3–7/16	TP50	TPHU150	**045007**	TPHU-S2-307R	**045030**	TPHU-S2-307RE	40.0
3–15/16	TP60	TPHU160	**045010**	TPHU-S2-315R	**045033**	TPHU-S2-315RE	59.8

△ Consult DODGE for sizes not listed.
† Assembled-to-order. Consult DODGE for delivery.
◆ Made to order. Consult DODGE for delivery.
* Furnished unless otherwise specified.

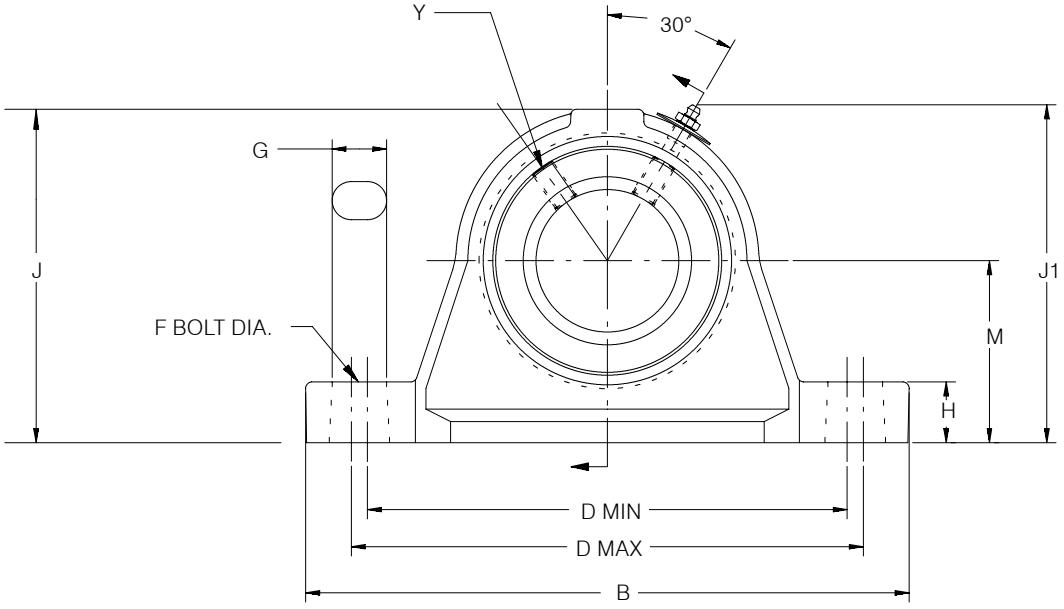
TPHU S-2000 TAKE-UP BEARINGS DIMENSIONS

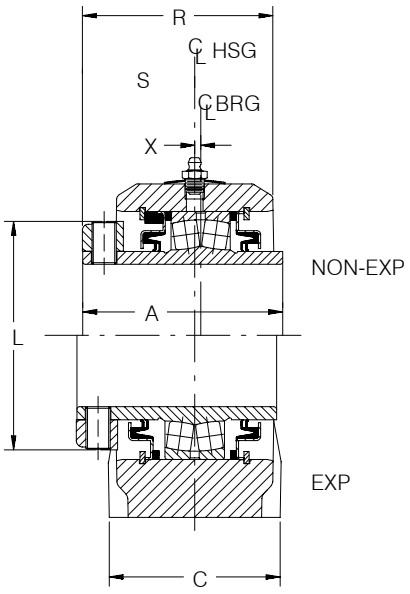
Shaft Size Inch △	A	L	R		S		X•
			Non-Exp.	Exp	Non-Exp.	Exp.	
1–15/16	3–3/16	3–7/16	2–21/32	3–3/32	1–25/32	1–29/32	1/8
2–3/16	3–3/8	3–3/4	3–5/16	3–7/16	1–15/16	2–1/16	1/8
2–7/16	3–5/8	4–1/16	3–9/16	3–11/16	2–1/16	2–3/16	1/8
2–15/16	4–1/8	4–23/32	3–15/16	4–1/16	2–5/16	2–7/16	1/8
3–7/16	4–1/2	5–1/2	4–11/32	4–15/32	2–17/32	2–21/32	1/8
3–15/16	5–3/16	6–15/32	5–1/8	5–1/8	3–1/16	3–1/16	0

• Offset of non-expansion bearing to center of housing.

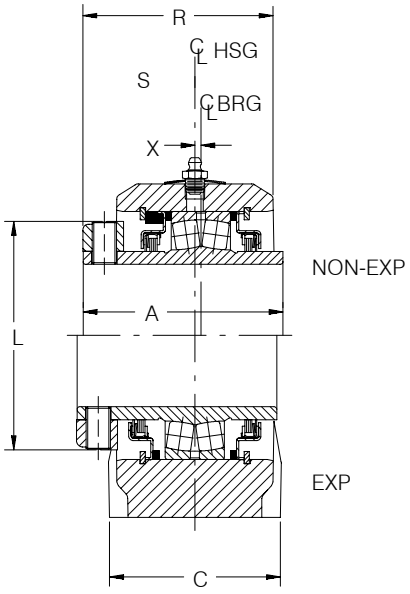
RATINGS
PAGE B7–14

SN-2000 Pillow Block — Inch

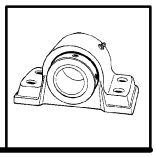




S2R SEAL



S2S SEAL



SN-2000 Pillow Block — Inch

Shaft Size Inch	S2R SEALS				Approx. Wt./Lbs.
	NON-EXPANSION*		EXPANSION		
	Part No.	Part Name	Part No.	Part Name	
2–3/16 2–1/4	**047712** **047713**	P2B-SN2-203R P2B-SN2-204R	**047737** **047738**	P2B-SN2-203RE P2B-SN2-204RE	12.00 13.00
2–7/16	**047715**	P2B-SN2-207R	**047740**	P2B-SN2-207RE	17.00
2–15/16	**047719**	P2B-SN2-215R	**047744**	P2B-SN2-215RE	25.25
3–7/16	**047723**	P2B-SN2-307R	**047748**	P2B-SN2-307RE	35.00

* Furnished unless otherwise specified.

Δ Consult DODGE for sizes not listed.

SN-2000 PILLOW BLOCK DIMENSIONS•

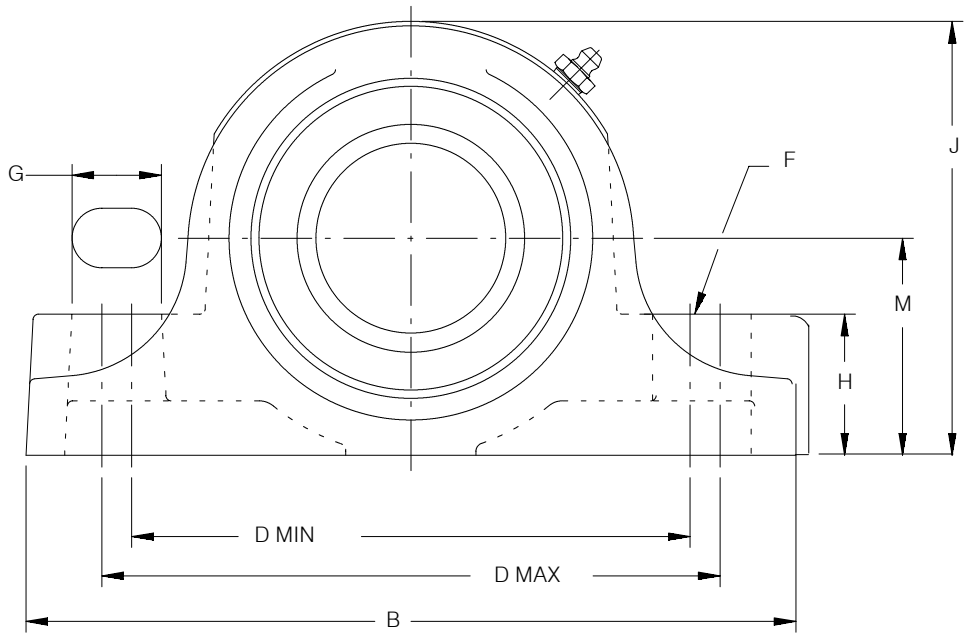
Shaft Size Inch	A mm	B mm	C mm	D		F Bolt Dia. mm	G mm	H mm	J mm	J1 mm	L mm	M mm	R mm	S mm	X * mm	Y Set Screw Size
				Min. mm	Max. mm											
2–3/16 2–1/4	85.7	254	68	203	216	M16	25	30	134	135	95	70	82	49	3.18	3/8-16 x 3/4
2–7/16	92.1	275	79	216	235	M16	28	30	154	157	103	80	92	52	3.18	3/8-16 x 3/4
2–15/16	104.8	316	89	245	268	M20	34	32	174	177	120	95	101	59	3.18	1/2-13 x 7/8
3–7/16	114.3	380	109	314	327	M24	33	40	209	209	140	112	110	64	3.18	1/2–13 x 1

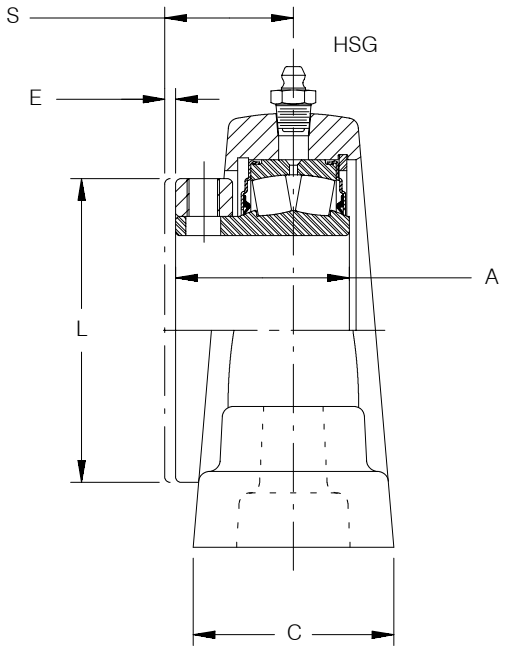
* Offset of non-expansion bearing to center of housing.

• Dimensions shown are for non-expansion units.

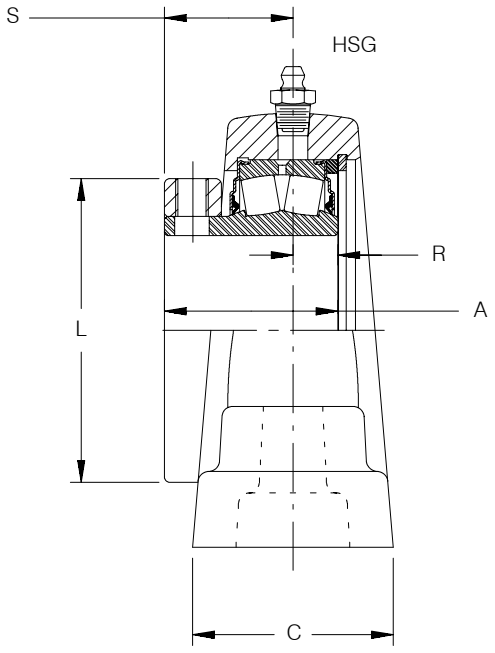
RATINGS PAGE B7–14 | HOUSING RATINGS PAGE B7–17 | METRIC PAGE B7–54

UNISPHERE II Pillow Block Bearing — Inch



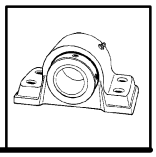


EXPANSION



NON-EXPANSION

FEATURES/BENEFITS PAGE B7–6	HOW TO ORDER PAGE B7–8	NOMENCLATURE PAGE B7–9	SELECTION PAGE B7–10



UNISPHERE II Pillow Block Bearing — Inch

Shaft Size Inch Δ	NON-EXPANSION*		EXPANSION		Approx. Wt./Lbs.
	PART NO.	PART NAME	PART NO.	PART NAME	
1–7/16	**048000**	P2B-UN2-107	**048017**	P2B-UN2-107E	5.5
1–1/2	**048001**	P2B-UN2-108	**048018**	P2B-UN2-108E	5.4
1–11/16	**048002**	P2B-UN2-111	**048019**	P2B-UN2-111E	6.9
1–3/4	**048003**	P2B-UN2-112	**048020**	P2B-UN2-112E	6.8
1–15/16	**048004**	P2B-UN2-115	**048021**	P2B-UN2-115E	8.0
2	**048005**	P2B-UN2-200	**048022**	P2B-UN2-200E	7.6
2–3/16	**048006**	P2B-UN2-203	**048023**	P2B-UN2-203E	9.8
2–7/16	**048007**	P2B-UN2-207	**048024**	P2B-UN2-207E	13.6
2–1/2	**048008**	P2B-UN2-208	**048025**	P2B-UN2-208E	13.4
2–11/16	**048009**	P2B-UN2-211	**048026**	P2B-UN2-211E	19.3
2–3/4	**048010**†	P2B-UN2-212	**048027**†	P2B-UN2-212E	19.0
2–15/16	**048011**	P2B-UN2-215	**048028**	P2B-UN2-215E	18.2
3	**048012**	P2B-UN2-300	**048029**	P2B-UN2-300E	18.1
3–7/16	**048013**	P2B-UN2-307	**048030**	P2B-UN2-307E	28.4
3–1/2	**048014**†	P2B-UN2-308	**048031**†	P2B-UN2-308E	27.0
3–15/16	**048015**	P2B-UN2-315	**048032**	P2B-UN2-315E	37.4
4	**048016**†	P2B-UN2-400	**048033**	P2B-UN2-400E	37.0

† Assembled to order. Consult DODGE for delivery.
Δ Consult DODGE for sizes not listed.
* Furnished unless otherwise specified.

UNISPHERE II — PILLOW BLOCK — DIMENSIONS•

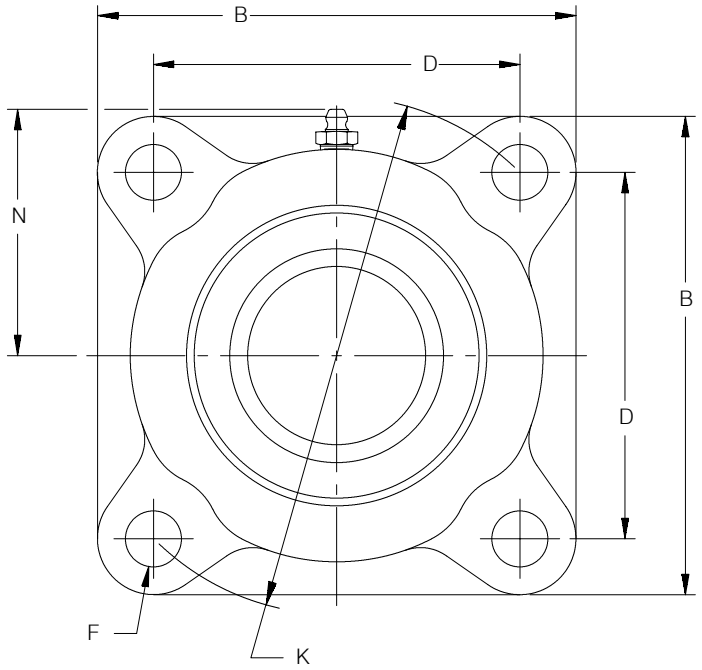
Shaft Size Inch	A	B	C	D		E Total Exp.	F Bolt Dia.	G	H	J	L	M	R	S
				Min.	Max.									
1–7/16 1–1/2	1–11/16	6–7/8	1–61/64	4–11/16	5–1/2	1/8	1/2	31/32	1–3/16	3–7/8	2–3/4	1–7/8	1/2	1–3/16
1–11/16 1–3/4	1–29/32	7–3/8	2–1/16	5–3/16	5–7/8	1/8	1/2	29/32	1–5/16	4–1/4	3	2–1/8	15/32	1–7/16
1–15/16 2	1–29/32	8–3/8	2–1/16	5–15/16	6–11/16	1/8	5/8	1–1/16	1–3/8	4–9/16	3–1/4	2–1/4	15/32	1–7/16
2–3/16	2	8–7/8	2–5/16	6–7/16	7–1/8	1/8	5/8	1–1/32	1–5/8	5	3–1/2	2–1/2	33/64	1–31/64
2–7/16 2–1/2	2–13/64	9–1/4	2–9/16	6–13/16	7–7/16	1/8	5/8	1	1–3/4	5–11/16	4–1/16	2–3/4	21/32	1–35/64
2–11/16 2–3/4 2–15/16 3	2–29/64	10–7/16	2–9/16	7–13/16	8–7/16	1/8	3/4	1–1/8	2–1/4	6–7/16	4–23/32	3–1/4	49/64	1–11/16
3–7/16 3–1/2	2–55/64	13	2–13/16	9–1/4	10–3/4	1/8	7/8	1–11/16	2–1/4	7–1/2	5–1/2	3–3/4	15/16	1–29/32
3–15/16 4	3–21/64	14–1/4	3–5/16	10	11–7/8	5/32	1	2	2–1/2	8–7/16	6–15/32	4–1/8	11/8	2–3/16

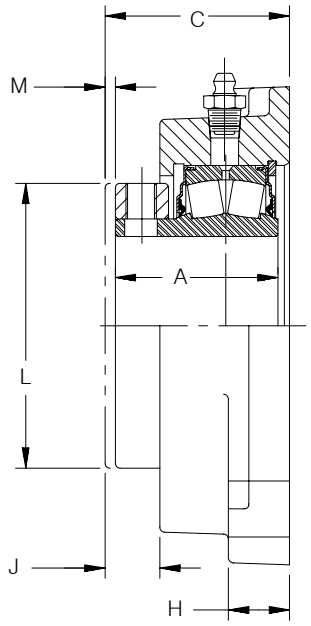
• Dimensions shown are for non-expansion units. The expansion bearing center and housing center are on the same centerline.

RATINGS PAGE B7–14	HOUSING RATINGS PAGE B7–17	METRIC PAGE B7–58	

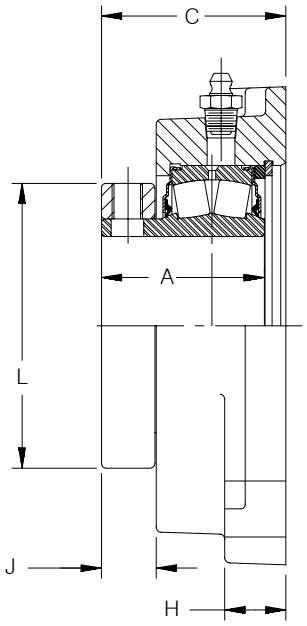
UNISPHERE II Flange Bearing – Inch

4-BOLT





EXPANSION



NON-EXPANSION

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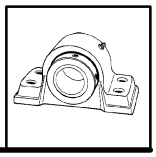


UNISPHERE II Flange Bearing – Inch

4-BOLT

Shaft Size Inch Δ	NON-EXPANSION*		EXPANSION		Approx. Wt./Lbs.
	PART NO.	PART NAME	PART NO.	PART NAME	
1–7/16	**048034**	F4B-UN2-107	**048051**	F4B-UN2-107E	5.2
1–1/2	**048035**	F4B-UN2-108	**048052**	F4B-UN2-108E	5.1
1–11/16	**048036**	F4B-UN2-111	**048053**	F4B-UN2-111E	6.7
1–3/4	**048037**	F4B-UN2-112	**048054**	F4B-UN2-112E	6.7
1–15/16	**048038**	F4B-UN2-115	**048055**	F4B-UN2-115E	6.9
2	**048039**	F4B-UN2-200	**048056**	F4B-UN2-200E	6.7
2–3/16	**048040**	F4B-UN2-203	**048057**	F4B-UN2-203E	8.4
2–7/16	**048041**	F4B-UN2-207	**048058**	F4B-UN2-207E	10.5
2–1/2	**048042**	F4B-UN2-208	**048059**	F4B-UN2-208E	10.4
2–11/16	**048043**	F4B-UN2-211	**048060**†	F4B-UN2-211E	17.3
2–3/4	**048044**	F4B-UN2-212	**048061**†	F4B-UN2-212E	17.0
2–15/16	**048045**	F4B-UN2-215	**048062**	F4B-UN2-215E	16.2
3	**048046**	F4B-UN2-300	**048063**	F4B-UN2-300E	15.9
3–7/16	**048047**	F4B-UN2-307	**048064**	F4B-UN2-307E	24.7
3–1/2	**048048**†	F4B-UN2-308	**048065**†	F4B-UN2-308E	30.0
3–15/16	**048049**	F4B-UN2-315	**048066**	F4B-UN2-315E	41.4
4	**048050**	F4B-UN2-400	**048067**†	F4B-UN2-400E	41.0

† Assembled to order. Consult DODGE for delivery.
Δ Consult DODGE for sizes not listed.
* Furnished unless otherwise specified.

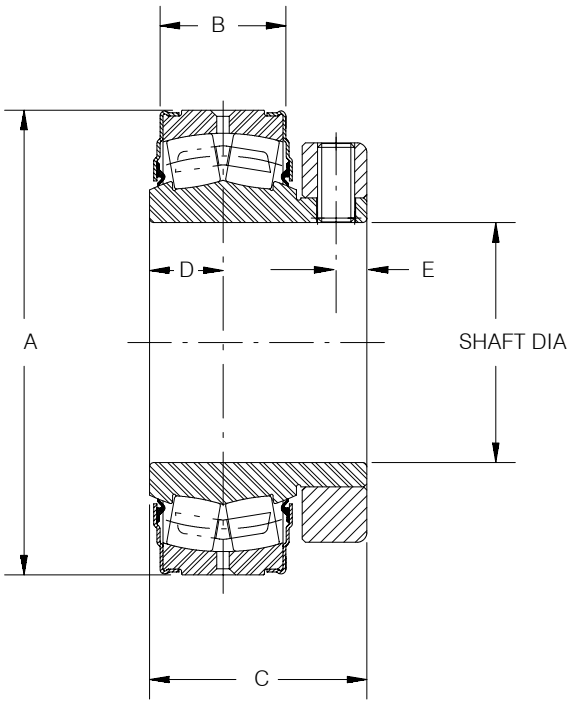
UNISPHERE II 4-BOLT FLANGE DIMENSIONS•

Shaft Size Inch	A	B	C	D	F Bolt Dia.	H	J	K	L	M Total Exp.	N
1–7/16 1–1/2	1–11/16	4–3/4	1–29/32	3–17/32	1/2	3/4	9/16	5	2–3/4	1/8	2–7/16
1–11/16 1–3/4	1–29/32	5–1/8	2–5/32	3–29/32	1/2	3/4	23/32	5–1/2	3	1/8	2–3/4
1–15/16 2	1–29/32	5–5/16	2–11/64	4–1/16	1/2	11/16	45/64	5–3/4	3–1/4	1/8	2–7/8
2–3/16	2	5–7/8	2–17/64	4–1/2	5/8	3/4	43/64	6–3/8	3–1/2	1/8	3–1/16
2–7/16 2–1/2	2–13/64	6–1/8	2–7/16	4–25/32	5/8	1	5/8	6–3/4	4–1/16	1/8	3–3/8
2–11/16 2–3/4 2–15/16 3	2–29/64	7–3/16	2–19/32	5–9/16	3/4	15/16	25/32	7–7/8	4–23/32	1/8	3–13/16
3–7/16 3–1/2	2–55/64	8–11/32	3–5/64	6–23/32	3/4	1–3/16	55/64	9–1/2	5–1/2	1/8	4–5/16
3–15/16 4	3–21/64	9–15/32	3–35/64	7–5/8	7/8	1–1/16	1–3/64	10–3/4	6–15/32	5/32	4–11/16

• Dimensions shown are for non-expansion units.

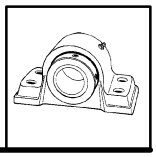
RATINGS PAGE B7–14 | METRIC PAGE B7–60

UNISPHERE II Bearing Insert With Seal — Inch



UNISPHERE II BEARING INSERT DIMENSIONS

Shaft Size Inch	A	B	C	D	E
1–7/16 1–1/2	3.1496	.9455	1–11/16	.557	.286
1–11/16 1–3/4	3.3465	.9455	1–29/32	.578	.317
1–15/16 2	3.5433	.9455	1–29/32	.594	.317
2–3/16	3.9370	1.0343	2	.644	.317
2–7/16 2–1/2	4.7244	1.2705	2–13/64	.747	.317
2–11/16 2–3/4 2–15/16 3	5.1181	1.2705	2–29/64	.795	.442
3–7/16 3–1/2	6.2992	1.6243	2–55/64	.974	.442
3–15/16 4	7.0866	1.8610	3–21/64	1.090	.505

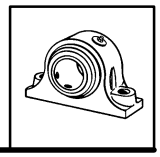


UNISPHERE II Bearing Insert With Seal — Inch

UNISPHERE II BEARING INSERT W/SEALS–INCH

Shaft Size Inch Δ	PART NO. †	PART NAME	Approx. Wt./Lbs.
1–7/16	**421243**	BRG-UN2-107	1.5
1–1/2	**421244**	BRG-UN2-108	1.4
1–11/16	**421245**	BRG-UN2-111	1.6
1–3/4	**421246**	BRG-UN2-112	1.5
1–15/16	**421247**	BRG-UN2-115	1.8
2	**421248**	BRG-UN2-200	1.7
2–3/16	**421249**	BRG-UN2-203	2.3
2–7/16	**421250**	BRG-UN2-207	4.1
2–1/2	**421251**	BRG-UN2-208	3.9
2–11/16	**421252**	BRG-UN2-211	5.6
2–3/4	**421253**	BRG-UN2-212	5.4
2–15/16	**421254**	BRG-UN2-215	4.8
3	**421255**	BRG-UN2-300	4.6
3–7/16	**421256**	BRG-UN2-307	9.2
3–1/2	**421257**	BRG-UN2-308	8.6
3–15/16	**421258**	BRG-UN2-315	12.4
4	**421259**	BRG-UN2-400	12.1

† Assembled-to-order size. Consult DODGE for delivery.
Δ Consult DODGE for sizes not listed.



Specification — Metric

DODGE Unitized Spherical Bearings, including S-2000, SN-2000 and UNISPHERE II bearings, are general purpose high capacity double row spherical roller bearings. All are mounted in single piece precision machined housings. Bearings are mounted to shafts by means of set screw collars, with 65 degree set screw spacing for maximum clamping force.

Standard material used in S-2000 housings and UNISPHERE II flanged housings is ASTM A48 Class 30 cast iron. Standard material used in SN-2000 and UNISPHERE II plummer blocks is ductile iron (ASTM A536 Grade 65-45-12) with 65,000 p.s.i. tensile strength. Housing designs are available for survival in extreme harsh environments, through the use of special finishes and stainless hardware.

Rubbing lip seals are standard on all units. Metal labyrinth seals are available as an option on S-2000 and SN-2000 bearings.

HOW TO ORDER

There are two ways to specify DODGE Bearings. Most of the product offerings have part numbers with listings shown throughout this catalog. Use of part numbers ensures accurate order processing.

When part numbers are not shown, the product may be specified by description or part name. This method is used when ordering units that include modifications or options. To order by description, use the nomenclature key shown on page B7–41 and add any special instructions to the end of the description for options not covered by the nomenclature.

DODGE Unitized Spherical Bearings are factory adjusted and pre-lubricated. For applications where extreme ambient temperatures, high speeds or high loads are expected, a variety of specialty lubricants is available. Standard grease provided is Shell Alvania #2. High temperature greases available include Moluballoy 896 HT and Mobilith SHC460. Other special lubricants are available upon request. Special lubricant options usually involve set-up charges and premiums. To order, specify type of lubricant required at the end of the product name or after the standard part number.

Example:
046041 except with Mobilith SHC 460 grease
or
P2B-S2-040MS except with Mobilith SHC 460 grease

SPECIAL FINISHES

For applications requiring modifications not listed, we encourage you to contact our Customer Order Engineering Department for Bearings at 864-297-4800.

NOMENCLATURE

S-2000, SN-2000 and UNISPHERE II—Metric

P2B - S2 - 065MRE

HOUSING STYLE

P2B = Plummer Block 2 Bolt Base, Cast Iron

F4B = Flange Bearing 4 Bolt, Cast Iron

WSTU = Wide Slot Take-Up Bearing For Use In Center Pull Frames

BEARING TYPE

S2 = S-2000

SN2 = SN-2000

UN2 = UNISPHERE II

SIZE

065M = 65 Millimeters

SEAL TYPE & EXP. FEATURE

R = S2R Dual Lip Rubbing Seal for S-2000 & SN-2000

S = S2S Spring Disc Metallic Seal For S-2000 & SN-2000

E = Expansion Type Bearing — If "E" Does Not Appear After Seal Type, Bearing Is Non-Expansion Type

S-2000 PAGE B7–50	SN-2000 PAGE B7–54	UNISPHERE II PAGE B7–58	

S-2000, SN-2000, AND UNISPHERE II

DODGE UNITIZED Metric Spherical Roller Bearings have the capacity to carry heavy radial loads and combined radial and thrust loads. The maximum recommended load which can be applied is limited by various components in the system such as bearing, housing, shaft, shaft attachment, speed and life requirements as listed in this catalog. DODGE spherical roller bearings have been applied successfully even when these limits have been exceeded under controlled operating conditions. Contact DODGE Application Engineering (864-297-4800) for applications which exceed the recommendations of this catalog.

L_{10} Hours Life — The fatigue life which may be expected from at least 90% of a given group of bearings operating under identical conditions.

$$L_{10}\ \text{Life, Hours} = \left(\frac{C}{P}\right)^{10/3} \times \left(\frac{16667}{RPM}\right)$$

Where:
C = Dynamic Capacity (Table 7, page B7–45), kN
P = Equivalent Radial Load, kN

GENERAL

Heavy Service — For heavy shock loads, frequent shock loads, or severe vibrations, add up to 50% (according to severity of conditions) to the Equivalent Radial Load obtain a Modified Equivalent Radial Load. Consult DODGE Application Engineering for additional selection assistance.

Thrust load values shown in the table below are recommended as a guide for general applications that will give adequate L_{10} life. Spherical bearings require a radial load at least equal to the thrust load for proper operation. If the thrust load exceeds this limit, consult DODGE Application Engineering. Where substantial radial load is present, it is advisable to calculate actual L_{10} life to assure that the bearing meets requirements. The effectiveness of the shaft attachment to carry thrust load depends on proper tightening of the set screws, shaft tolerance and shaft deflections. Therefore, it is advisable to use auxiliary thrust carrying devices such as shaft shoulder snap ring or a thrust collar to locate the bearing under thrust loads heavier than shown below, or where extreme reliability is desired.

RPM RANGE	20-200	201-2000	over 2000
RECOMMENDED THRUST LOAD	C/20	C/40	C/60

The shaft tolerances recommended below are adequate for normal radial and radial/thrust load applications. The radial load is limited by the attachment to the shaft (see Table 7). Where the applied radial load (F_R) exceeds this limit (maximum allowable slip fit radial load), a snug-to-light press fit of the shaft is required. Since the allowable load, especially at a low speed, is very large, the shaft should be checked to assure adequate shaft strength.

The magnitude and direction of both the thrust and radial load must be taken into account when selecting a housing. **When plummer blocks are utilized, heavy loads should be directed through the base. Where uplift loads are involved, see Tables 11, 12 and 13 for maximum values (pages B7–48 and B7–49).** Where a load pulls the housing away from the mounting base, both the hold-down bolts and housing must be of adequate strength. Auxiliary load carrying devices such as shear bars are advisable for side or end loading of plummer blocks and radial loads for flange units.

SHAFT TOLERANCES

SHAFT SIZE, MM	TOLERANCE, MM
Up to 35mm	+.0000 –.013mm
40 to 90mm	+.000 –.025mm

S-2000, SN-2000, AND UNISPHERE II

SELECTING BEARINGS SUPPORTING RADIAL LOADS ONLY

1. Define the L_{10} Life Hours desired.
2. Establish bearing radial load, F_R
   (F_R = P for Pure Radial Load Conditions)
   The DODGE program BEST★ can be used to find application loads.
3. Establish RPM.

Using the easy selection Table 8 (page B7–46) under the RPM column, find the equivalent radial load that equals or is slightly higher than the application radial load for the desired life. The shaft size on the far left will be the minimum shaft size that you can use for your application.

If the desired life is different than the values shown on the chart, use alternate Method A shown below.

Example:
1. L_{10} Life = 30,000 Hours
2. Radial load = 17.5 kN
3. RPM = 1,000

At the intersection of the 1,000 RPM column and the 30,000 hours L_{10} life row, the equivalent radial load of 18 kN exceeds the 17.5 kN application radial load for shaft sizes 60 & 65 mm. S-2000 bearings, SN-2000 bearings or UNISPHERE II metric bearings with bores ranging from 60 to 65 mm may be used for this application.

ALTERNATE METHOD A — SELECTING A BEARING FOR AN L_{10} LIFE VALUE NOT SHOWN IN THE EASY SELECTION CHART.

The L_{10} life equation can be rearranged so that the bearing dynamic capacity **C** is identified in terms of L_{10}, RPM and P.

$$C = \left(\frac{L_{10} \times RPM}{16667}\right)^{0.3} \times P$$

($P = F_R$ for Pure Radial Load Conditions)

Since the L_{10}, RPM and P are known, solve for **C**. Select from the dynamic capacity column on Table 7, page B7–45 the **C** value equal to or just greater than the **C** value just calculated. The bore size on the far left represents the proper bore size selection. Check that the application RPM does not exceed the MAX. RPM on Table 7. Also check that the radial load does not exceed the Maximum Allowable Slip Fit Radial Load shown on Table 7. If it does, a line to line to light press fit of shaft is required. When selecting an L_{10} life of less than 30,000 hours, particular attention must be given to shaft deflection and proper lubricant selection.

★ The DODGE Bearing Evaluation and Selection Technique (BEST) is a menu driven computer program that calculates bearing loads, fatigue life and operating temperature for a two bearing shaft system based on user supplied input parameters. To order, call (864) 297-4800.

S-2000 PAGE B7–50	SN-2000 PAGE B7–54	UNISPHERE II PAGE B7–58	

S-2000, SN-2000, AND UNISPHERE II

SELECTING BEARINGS SUPPORTING COMBINATION RADIAL AND THRUST LOADS

When a bearing supports both a radial load and a thrust load, the loading on the two rows is shared unequally depending on the ratio of thrust to radial load. The use of the X (radial factor) and Y (thrust factor) from Table 7, page B7–45 converts the applied thrust load and radial loads to an equivalent radial load having the same effect on the life of the bearing as a radial load of this magnitude.

The equivalent radial load $P = XF_R + YF_A$

Where:

P	=	Equivalent radial load, kN.
F_R	=	Radial load, kN (see Table 7 for allowable slip fit maximum)
F_A	=	Thrust (axial) load, kN (see Note below)
e	=	Thrust load to radial load factor (Table 7)
X	=	Radial load factor (Table 7)
Y	=	Thrust load factor (Table 7)

To find X and Y, calculate F_A/F_R and compare to **e** for the selected bore size. Determine X and Y from Table 7 depending on whether F_A/F_R is equal to or less than **e**, or F_A/F_R is greater than **e**. Substitute all known values into the equivalent radial load equation. P (equivalent radial load) can be used in the life formula to determine L_{10} life in hours, or it can be compared to the allowable equivalent radial load ratings for the speed and hours life desired in the easy selection Table 8, page B7–46.

SELECTING BEARINGS SUPPORTING ONLY THRUST LOADS

Spherical Roller Bearings generally are not recommended for pure thrust load applications. They will perform satisfactorily under very light pure thrust loads. Consult DODGE Application Engineering (864-297-4800).

SELECTING LUBRICATION

DODGE S-2000, SN-2000, and UNISPHERE II metric spherical roller bearings are lubricated at the factory with Shell Alvania #2 grease. Shell Alvania #2 grease is a superior industrial grease using a lithium hydroxystearate thickener and highly refined base oil. This grease will adequately handle low and medium speeds with low and medium loads at normal temperatures as defined on Table 10, page B7–47. For very low and high speeds, for heavy loads and for low and high temperatures, special greases must be used. Contact DODGE Application Engineering (864-297-4800), DODGE engineers will recommend bearings and lubricants for the above unusual conditions. DODGE also has the expertise to custom design and build special bearings for your needs. The only maintenance requirement for DODGE Unitized roller bearings is periodic relubrication at regular intervals as outlined in the appropriate instruction manuals.

MISALIGNMENT CONSIDERATIONS

In nearly all applications good design practice requires two bearings supporting the shaft. In cases where three or more bearings are installed, unless precautions are taken to line the bearings up, both vertically and horizontally, it is possible to induce heavy loads. In the case of two bearings, alignment is not as critical, especially with DODGE Unitized Spherical Roller Bearings. S-2000, SN-2000 and UNISPHERE II metric bearings are designed to allow a maximum of ±2° of static and dynamic misalignment. However, for optimum seal performance, misalignment should be kept under ±0.5°. To ensure good alignment, mounting surfaces must be checked for flatness and must lie in the same plane. When tightening base bolts, each bolt should be alternately tightened in incremental torque values until full torque is achieved to prevent the angular shifting of the plummer block that occurs when one bolt is tightened to its full torque. Shimming may be required to minimize misalignment.

S-2000, SN-2000, AND UNISPHERE II

TABLE 7 – S-2000, SN-2000 AND UNISPHERE II METRIC SPHERICAL ROLLER BEARINGS

SHAFT MM	BASIC BEARING DESCRIPTION	e	$F_A/F_R \leq e$		$F_A/F_R > e$		MAX. ALLOW. SLIP FIT RADIAL LOAD F_R* kN	DYNAMIC CAPACITY (C) kN	MAXIMUM RPM		
									S-2000 & SN-2000		UNISPHERE II
			X	Y	X	Y			S2S SEAL	S2R SEAL	
30 35	22208	.28	1.0	2.4	.67	3.6	17	93	3,600	2,830	3,000
40 45	22209	.26	1.0	2.6	.67	3.9	17	93	3,360	2,400	2,800
50	22210	.24	1.0	2.8	.67	4.2	18	98	3,180	2,150	2,625
55	22211	.23	1.0	2.9	.67	4.3	22	120	2,700	1,900	2,325
60 65	22213	.24	1.0	2.8	.67	4.2	30	169	2,160	1,700	1,900
70 75	22215	.22	1.0	3.1	.67	4.6	33	185	2,040	1,450	1,700
80 85 90	22218	.23	1.0	2.9	.67	4.3	51	285	1,560	1,250	1,400

* If load exceeds “Max. allowable slip fit load,” line to line to light press fit of shaft required. Maximum slip fit radial loads apply if recommended shaft sizes are used.

S-2000 PAGE B7–50 | SN-2000 PAGE B7–54 | UNISPHERE II PAGE B7–58

S-2000, SN-2000, AND UNISPHERE II

TABLE 8 – SELECTION TABLE (METRIC)

SHAFT SIZE MM	L_{10} HOURS	ALLOWABLE EQUIVALENT RADIAL LOAD RATING (kN) AT VARIOUS REVOLUTIONS PER MINUTE																	
		50	100	150	250	500	750	1000	1200	1250	1350	1500	1750	2000	2600	2750	3000	3250	3500
30	10000	33	27	24	20	16	124	13	12	12	12	12	11	11	10	10	9	9	9
	30000	24	19	17	14	12	10	9	9	9	9	8	8	8	7	7	7	7	7
	40000	22	17	15	13	11	9	9	8	8	8	8	7	7	6	6	6	6	6
35	60000	19	15	14	12	9	8	8	7	7	7	7	6	6	6	6	6	6	5
	100000	16	13	12	10	8	7	6	6	6	6	6	5	5	5	5	5	5	5
40	10000	33	27	24	20	16	14	13	12	12	12	12	11	11	10	10	9		
	30000	24	19	17	14	12	10	9	9	9	9	8	8	8	7	7	7		
	40000	22	17	15	13	11	9	9	8	8	8	8	7	7	6	6	6		
45	60000	19	15	14	12	9	8	8	7	7	7	7	6	6	6	6	6		
	100000	16	13	12	10	8	7	6	6	6	6	6	5	5	5	5	5		
	10000	35	28	25	21	17	15	14	13	13	13	12	12	11	11	10	10		
	30000	25	20	18	15	12	11	10	9	9	9	9	8	8	7	7	7		
50	40000	23	18	16	14	11	10	9	9	8	8	8	8	7	7	7	6		
	60000	20	16	14	12	10	9	8	8	7	7	7	7	6	6	6	6		
	100000	17	14	12	11	8	7	7	6	6	6	6	6	5	5	5	5		
	10000	43	35	31	26	21	19	17	16	16	16	15	15	14	13	13	12		
	30000	31	25	22	19	15	14	12	12	12	11	11	10	10	9	9	9		
55	40000	28	23	20	17	14	12	11	11	11	10	10	10	9	9	8	8		
	60000	25	20	18	15	12	11	10	9	9	9	9	8	8	8	7	7		
	100000	21	17	15	13	11	9	9	8	8	8	8	7	7	6	6	6		
60	10000	61	49	44	37	30	27	24	23	23	22	22	21	20	19	18	18		
	30000	44	35	31	27	22	19	18	17	16	16	15	15	14	13	13	13		
	40000	40	32	29	24	20	18	16	15	15	15	14	14	13	12	12	11		
65	60000	35	29	25	22	18	15	14	13	13	13	13	12	11	11	10	10		
	100000	30	24	22	19	15	13	12	11	11	11	11	10	10	9	9	9		
70	10000	66	54	47	41	33	29	27	25	25	24	24	23	22	20	20	19		
	30000	47	38	34	29	24	21	19	18	18	17	17	16	15	14	14	14		
	40000	43	35	31	27	22	19	18	17	16	16	15	15	14	13	13	13		
75	60000	38	31	28	24	19	17	15	15	14	14	14	13	13	12	11	11		
	100000	33	27	24	20	16	14	13	13	12	12	12	11	11	10	10	9		
	10000	102	83	73	63	51	45	41	39	39	38	37	35	34	31	30	30		
	30000	73	60	53	45	37	32	30	28	28	27	26	25	24	22	22	21		
80 85 90	40000	67	55	48	51	34	30	27	26	25	25	24	23	22	21	20	19		
	60000	60	48	43	37	30	26	24	23	22	22	21	20	19	18	18	17		
	100000	51	41	37	41	25	22	21	19	19	19	18	17	17	16	15	15		

In the light shaded area a line-to-line to light press fit of the shaft is required. Only S-2000S METRIC and SN-2000S (Spring Disc Seals) bearings may be used to the right of the heavy line. UNISPHERE II can also operate in the dark shaded area to the right of the heavy line.

S-2000, SN-2000, AND UNISPHERE II

TABLE 9 – S-2000, SN-2000 AND UNISPHERE II METRIC MAXIMUM AXIAL EXPANSION

S-2000		SN-2000		UNISPHERE II	
BORE SIZE mm	MAXIMUM EXPANSION mm	BORE SIZE mm	MAXIMUM EXPANSION mm	BORE SIZE mm	MAXIMUM EXPANSION mm
–	–	30, 35	3.18	–	–
40, 45	6.35	40, 45	6.35	40, 45	3.18
50, 55	6.35	50, 55	6.35	50, 55	3.18
60, 65	6.35	60, 65	6.35	60, 65	3.18
70, 75	6.35	70, 75	6.35	70, 75	3.18
80, 85, 90	6.35	80, 85, 90	6.35	80, 85, 90	3.18

TABLE 10 – DEFINITION OF OPERATING CONDITIONS FOR UNITIZED SPHERICAL ROLLER BEARINGS

LOW SPEED MEDIUM SPEED HIGH SPEED	UP TO 20% OF MAX. RPM (TABLE 7) OVER 20% TO 80% OF MAX. RPM OVER 80% OF MAX. RPM
LIGHT LOAD NORMAL LOAD HEAVY LOAD	UP TO 8% OF **C** (TABLE 7) OVER 8% TO 18% OF **C** OVER 18% OF **C** **C** = DYNAMIC CAPACITY
LOW TEMPERATURE MEDIUM TEMPERATURE HIGH TEMPERATURE VERY HIGH TEMPERATURE	–10°C TO –75°C OVER –10°C TO 100°C OVER 100°C TO 150°C OVER 150°C TO 230°C

S-2000, SN-2000, AND UNISPHERE II

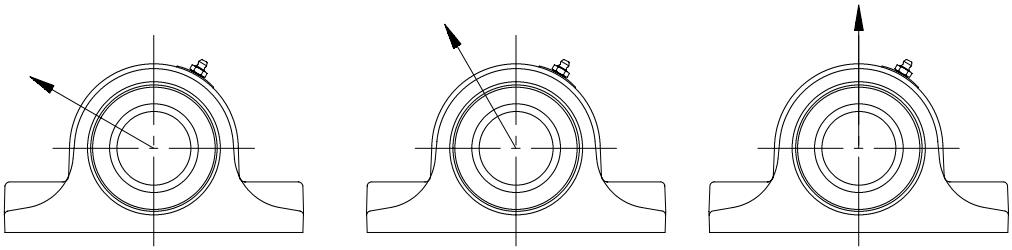


TABLE 11 – METRIC S-2000 HOUSING RATINGS, GRAY IRON*

Plummer Block Designation	Max. Recommended Housing Cap Loads		
	P120 kN	P150 kN	P180 kN
S2040M	9	12	14
S2045M	9	12	14
S2050M	14	17	20
S2055M	15	19	22
S2060M	15	19	22
S2065M	15	19	22
S2070M	20	25	29
S2075M	20	25	29
S2080M	21	26	30
S2085M	21	26	30
S2090M	21	26	30

TABLE 12 – SN-2000 HOUSING RATINGS, DUCTILE*

Plummer Block Designation	Max. Recommended Housing Cap Loads		
	P120 kN	P150 kN	P180 kN
SN2030	37	47	56
SN2035	44	53	64
SN2040	47	58	69
SN2045	47	58	69
SN2050	58	71	84
SN2055	46	56	67
SN2060	71	87	103
SN2065	71	87	103
SN2070	80	99	118
SN2075	80	99	118
SN2080	83	102	120
SN2085	103	126	150
SN2090	103	126	150

***** When utilizing heavy cap loads on plummer block housings, the installation must adhere to the following procedures:

1. The plummer block base bolts must be of **high strength (Grade 10.9) and properly tightened** to mounting structure.
2. Stop bars (shear strips) should be used against the plummer block where side loads are encountered.
3. In all cases where loads are heavy, the L_{10} life of the bearing should be checked for proper selection and life requirements.

NOTE: To convert kN to pounds-force, multiply kN by a factor of 225.

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S-2000, SN-2000, AND UNISPHERE II

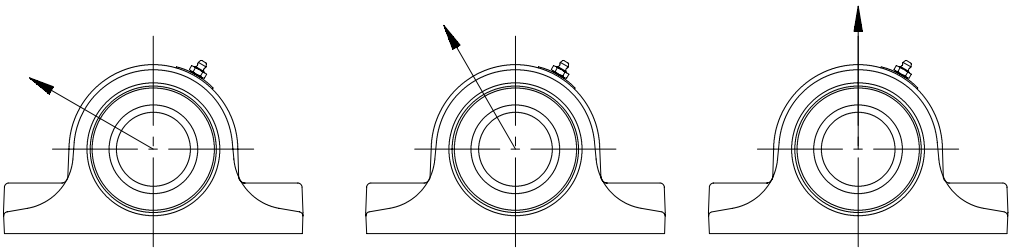


TABLE 13 – METRIC UNISPHERE II HOUSING RATINGS, DUCTILE*

Plummer Block Designation	Max. Recommended Housing Cap Loads		
	P120 kN	P150 kN	P180 kN
UN2040M	31	37	44
UN2045M	31	37	44
UN2050M	35	44	52
UN2055M	45	55	65
UN2060M	45	55	66
UN2065M	45	55	66
UN2070M	57	70	84
UN2075M	57	70	84
UN2080M	53	65	77
UN2085M	53	65	77
UN2090M	53	65	77

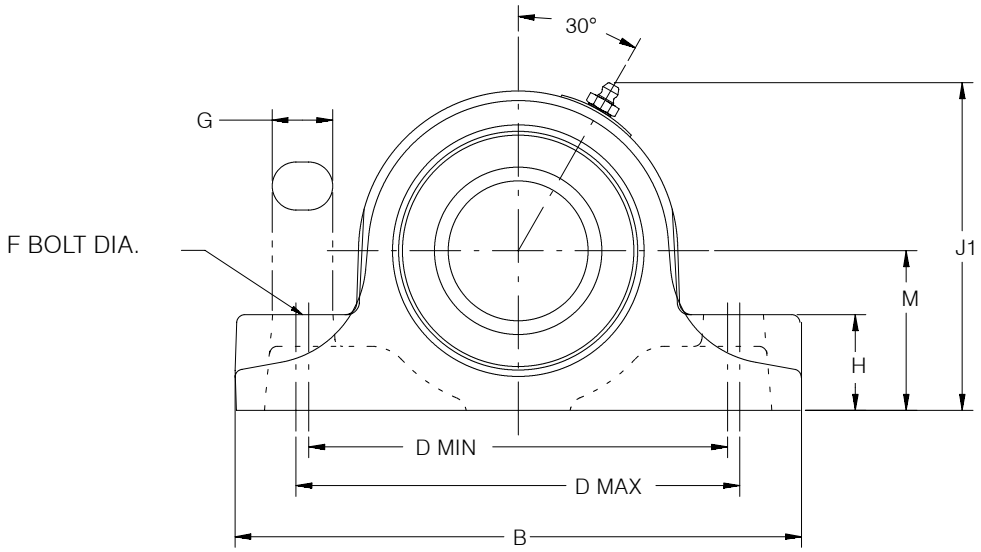
* When utilizing heavy cap loads on plummer block housings, the installation must adhere to the following procedures:

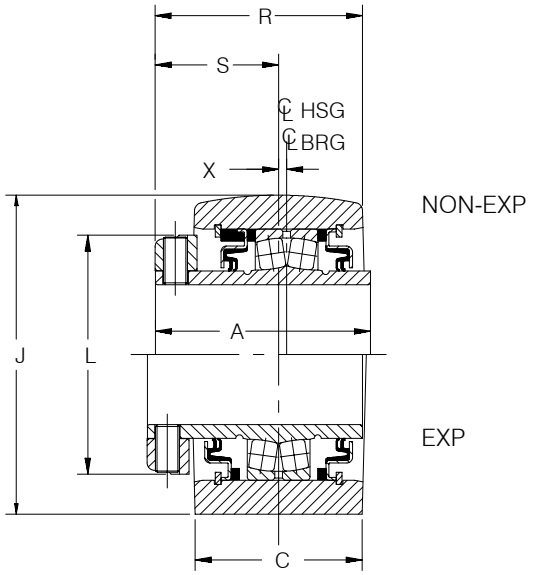
1. The plummer block base bolts must be of **high strength (Grade 10.9) and properly tightened** to mounting structure.
2. Stop bars (shear strips) should be used against the plummer block where side loads are encountered.
3. In all cases where loads are heavy, the L_{10} life of the bearing should be checked for proper selection and life requirements.

NOTE: To convert kN to pounds-force, multiply kN by a factor of 225.

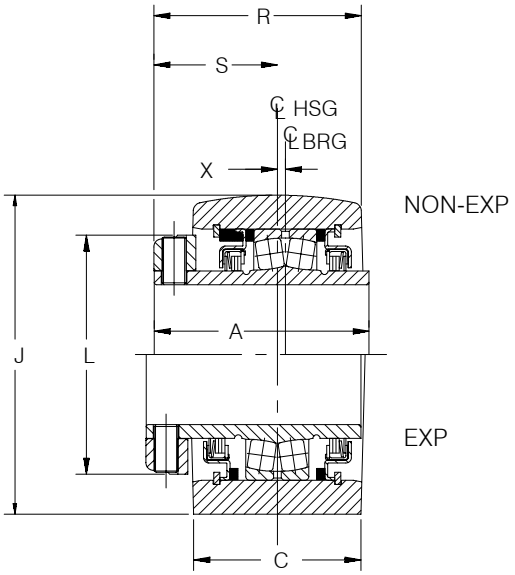
S-2000 Plummer Block Bearing – Metric

2-BOLT BASE





S2R SEAL



S2S SEAL

S-2000 Plummer Block Bearing – Metric

2-BOLT BASE

Shaft Size Metric △	S-2000R (S2R Seals)*				S-2000S (S2S Seals)				Approx. Wt./Kgs.
	NON-EXPANSION*		EXPANSION		NON-EXPANSION		EXPANSION		
	PART NO.	PART NAME	PART NO.	PART NAME	PART NO. †	PART NAME	PART NO. †	PART NAME	
40 mm	**046021**	P2B-S2-040MR	**046031**	P2B-S2-040MRE	**– – – –**	– – – –	**– – – –**	– – – –	4.5
45 mm	**046022**	P2B-S2-045MR	**046032**	P2B-S2-045MRE	**046042**	P2B-S2-045MS	**046052**	P2B-S2-045MSE	4.3
50 mm	**046023**	P2B-S2-050MR	**046033**	P2B-S2-050MRE	**046043**	P2B-S2-050MS	**046053**	P2B-S2-050MSE	5.1
55 mm	**046024**	P2B-S2-055MR	**046034**	P2B-S2-055MRE	**– – – –**	– – – –	**– – – –**	– – – –	5.5
60 mm	**046025**	P2B-S2-060MR	**046035**	P2B-S2-060MRE	**046045**	P2B-S2-060MS	**046055**	P2B-S2-060MSE	8.3
65 mm	**046026**	P2B-S2-065MR	**046036**	P2B-S2-065MRE	**046046**	P2B-S2-065MS	**046056**	P2B-S2-065MSE	8.1
70 mm	**046027**	P2B-S2-070MR	**046037**	P2B-S2-070MRE	**046047**	P2B-S2-070MS	**046057**	P2B-S2-070MSE	12.0
75 mm	**046028**	P2B-S2-075MR	**046038**	P2B-S2-075MRE	**046048**	P2B-S2-075MS	**046058**	P2B-S2-075MSE	11.5
80 mm	**046029**	P2B-S2-080MR	**046039**	P2B-S2-080MRE	**– – – –**	– – – –	**– – – –**	– – – –	15.5
85 mm	**046030**	P2B-S2-085MR	**046040**	P2B-S2-085MRE	**– – – –**	– – – –	**– – – –**	– – – –	14.8
90 mm	**046101**	P2B-S2-090MR	**046102**	P2B-S2-090MRE	**– – – –**	– – – –	**– – – –**	– – – –	14.6

* Furnished unless otherwise specified.
† Assembled to order. Consult DODGE for delivery.
△ Consult DODGE for sizes not listed.

S-2000 2-BOLT PLUMMER BLOCK DIMENSIONS•– METRIC

Shaft Size	A mm	B mm	C mm	D Min. mm	D Max. mm	F Bolt Dia. mm	G mm	H mm	J mm	J1 mm	L mm	M mm	R mm	S mm	X mm
40 mm 45 mm	81	187	64	135	145	M12	21	32	108	114	81	54	79	45	3.18
50 mm	81	213	64	154	164	M16	24	33	116	121	87	57.1	79	45	3.18
55 mm	85.7	225	68	167	176	M16	24	38	127	132	95	63.5	84	49	3.18
60 mm 65 mm	92.1	235	72	176	186	M16	24	41	145	148	103	69.8	90	52	3.18
70 mm 75 mm	104.8	265	78	202	211	M20	27	48	164	166	120	82.5	100	59	3.18
80 mm 85 mm 90 mm	114.3	330	87	238	270	M24	41	57	191	191	140	95.2	110	64	3.18

• Dimensions are for non-expansion units. The expansion bearing center and housing center are on same centerline.

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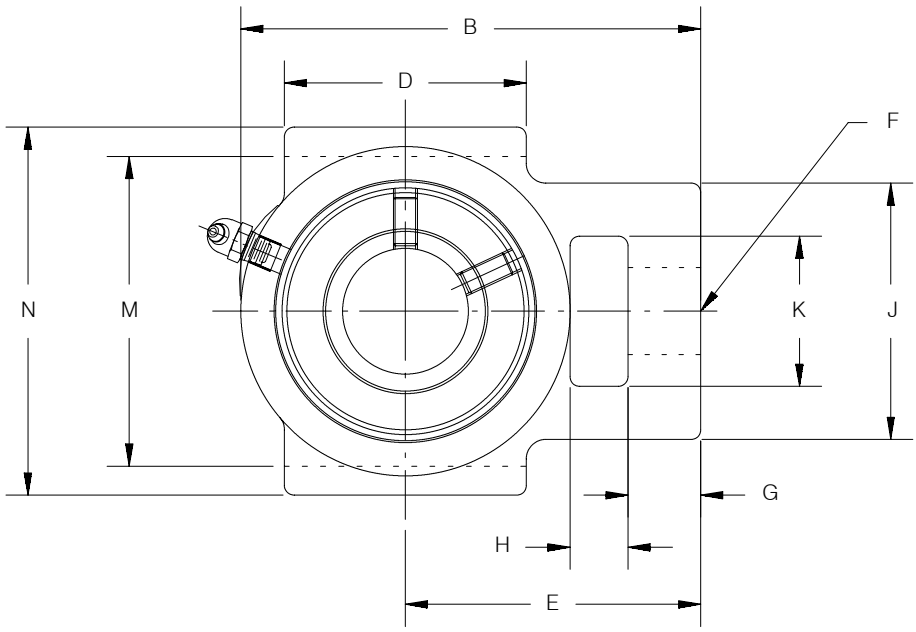
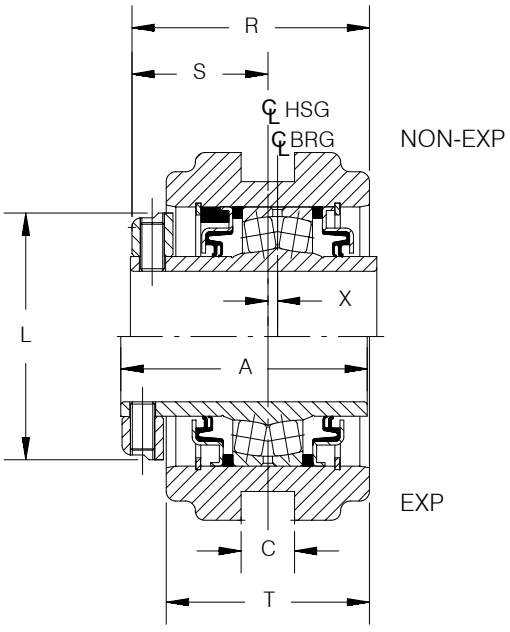
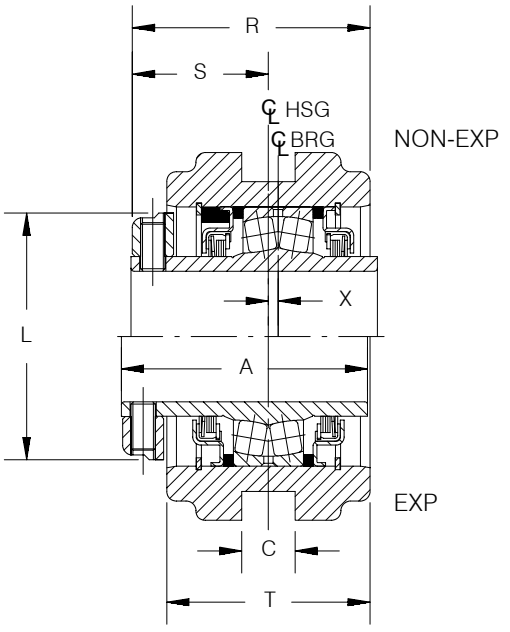
S-2000 Wide Slot Take-up Bearing – Metric





S2R SEAL



S2S SEAL

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S-2000 Wide Slot Take-up Bearing – Metric

Shaft Size △	Take–Up Frame No. Ref. ♦	S-2000R (S2R Seals)*				Approx. Wt./Kgs.
		NON-EXPANSION*		EXPANSION		
		PART NO.	PART NAME	PART NO.	PART NAME	
60 mm	CP502	**046065**	WSTU-S2-060MR	**046075**	WSTU-S2-060MRE	8.2
65 mm		**046066**	WSTU-S2-065MR	**046076**	WSTU-S2-065MRE	
70 mm	CP515	**046067**	WSTU-S2-070MR	**046077**	WSTU-S2-070MRE	11.3
75 mm		**046068**	WSTU-S2-075MR	**046078**	WSTU-S2-075MRE	
80 mm	CP613	**046069**	WSTU-S2-080MR	**046079**	WSTU-S2-080MRE	
85 mm		**046070**	WSTU-S2-085MR	**046080**	WSTU-S2-085MRE	17.2
90 mm		**046105**	WSTU-S2-090MR	**046106**	WSTU-S2-090MRE	

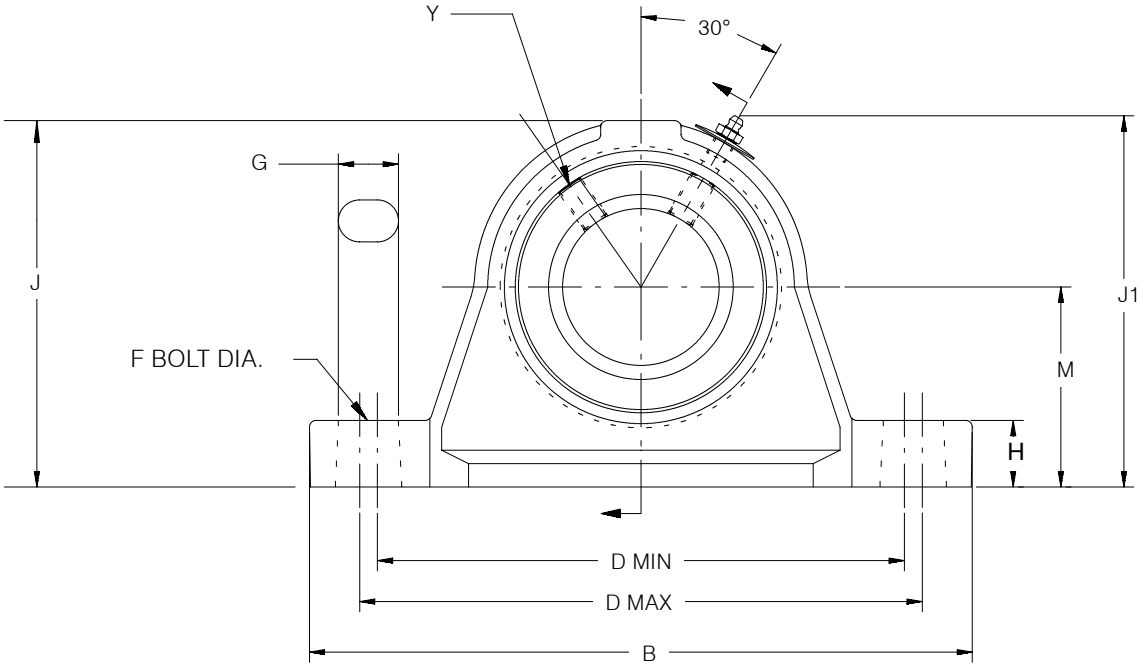
* Furnished unless otherwise specified.
† Sizes not listed will be priced on applications. Consult DODGE for sizes not listed.
△ Assembled to order. Consult DODGE for delivery.
♦ See center pull take–up on page B6–18

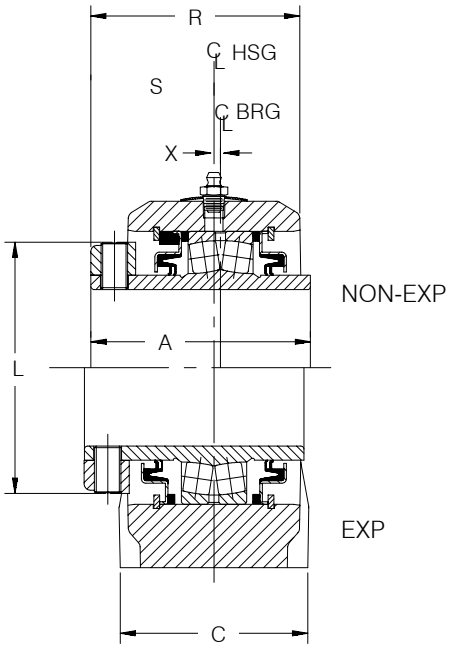
S-2000 WIDE SLOT TAKE-UP DIMENSIONS–METRIC

Shaft Size	A mm	B mm	C+ mm	D mm	E mm	F Scr. Dia. mm	G mm	H mm	J mm	K mm	L mm	M♦ mm	R		N mm	T mm	X• mm	S	
													Non-Exp. mm	Exp. mm				Non-Exp. mm	Exp. mm
60 mm 65 mm	92.1	195	27	111	127	32	27	32	108	64	103	130	92.1	93.7	149	76	3.18	52	56
70 mm 75 mm	104.8	225	46	114	146	38	29	38	124	70	120	151	104.8	104.8	170	83	3.18	59	62
80 mm 85 mm 90 mm	114.3	256	46	140	162	45	27	41	130	73	140	173	114.3	114.3	198	92	3.18	64	68

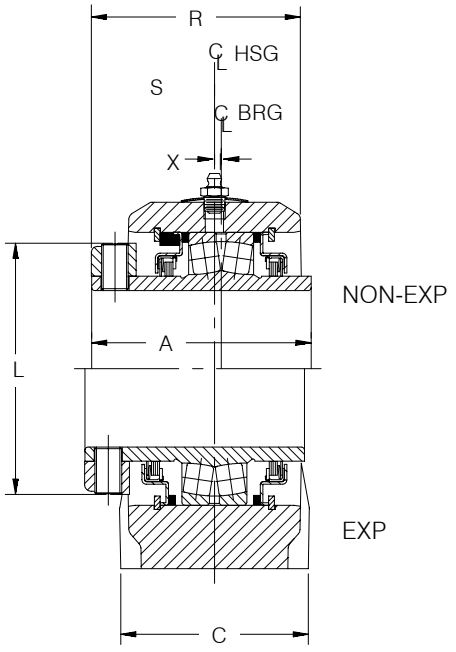
♦ ±0.25 mm Tolerance
\+ ± .4 mm Tolerance
• Offset of non-expansion bearing to center of housing.

SN-2000 Plummer Block Bearing – Metric





S2R SEAL



S2S SEAL

SN-2000 Plummer Block Bearing – Metric

Shaft Size △	SN-2000 (S2R Seals)*				Approx. Wt./Kgs.
	Non–Expansion*		Expansion Type		
	Part No.	Part Name	Part No.	Part Name	
30 mm	**046900**	P2B-SN2-030MR	**046913**	P2B-SN2-030MRE	4.0
35 mm	**046901**	P2B-SN2-035MR	**046914**	P2B-SN2-035MRE	3.6
40 mm	**046902**	P2B-SN2-040MR	**046915**	P2B-SN2-040MRE	4.5
45 mm	**046903**	P2B-SN2-045MR	**046916**	P2B-SN2-045MRE	4.5
50 mm	**046904**	P2B-SN2-050MR	**046917**	P2B-SN2-050MRE	5.5
55 mm	**046905**	P2B-SN2-055MR	**046918**	P2B-SN2-055MRE	6.0
60 mm	**046906**	P2B-SN2-060MR	**046919**	P2B-SN2-060MRE	9.0
65 mm	**046907**	P2B-SN2-065MR	**046920**	P2B-SN2-065MRE	8.5
70 mm	**046908**	P2B-SN2-070MR	**046921**	P2B-SN2-070MRE	13.0
75 mm	**046909**	P2B-SN2-075MR	**046922**	P2B-SN2-075MRE	12.5
80 mm	**046910**	P2B-SN2-080MR	**046923**	P2B-SN2-080MRE	16.5
85 mm	**046911**	P2B-SN2-085MR	**046924**	P2B-SN2-085MRE	16.0
90 mm	**046912**	P2B-SN2-090MR	**046925**	P2B-SN2-090MRE	15.7

***** Furnished unless otherwise specified.
† Assembled to order. Consult DODGE for delivery.
△ Consult DODGE for sizes not listed.

SN-2000 PLUMMER BLOCK DIMENSIONS*–METRIC

Shaft Size	A mm	B mm	C mm	D Min. mm	D Max. mm	F Bolt Dia. mm	G mm	H mm	J mm	J1 mm	L mm	M mm	R mm	S mm	X • mm	Y Set Screw Size
30 mm	74.6	185	52	145	155	M12	20	22	100	106	70	50	73	44	1.6	M8 x 16
35 mm	74.6	205	60	165	175	M12	20	25	111	117	70	60	74	44	1.6	M8 x 16
40 mm 45 mm	81	205	60	166	175	M12	19	25	114	120	81	60	76	45	3.18	M8 x 16
50 mm	81	254	68	203	216	M16	25	28	129	134	87	70	78	45	3.18	M10 x 16
55 mm	85.7	254	68	203	216	M16	25	30	134	135	95	70	82	49	3.18	M10 x 20
60 mm 65 mm	92.1	275	79	216	235	M16	28	30	154	157	103	80	92	52	3.18	M10 x 20
70 mm 75 mm	104.8	316	89	245	268	M20	34	32	174	177	120	95	101	59	3.18	M12 x 25
80 mm	114.3	345	98	279	294	M20	29	35	194	194	140	100	110	64	3.18	M12 x 30
85 mm	114.3	345	99	279	294	M20	29	35	209	209	140	112	110	64	3.18	M12 x 25
90 mm	114.3	380	109	314	327	M24	33	40	209	209	140	112	110	64	3.18	M12 x 25

• Offset of non-expansion bearing to center of housing.
* Dimensions shown are for non-expansion units.

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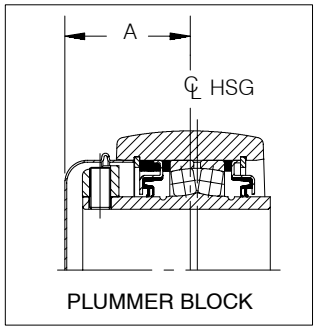
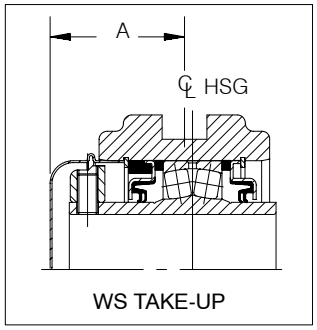
S-2000 End Closures – Metric

SHAFT SIZE (mm) △	PART NO.	DESCRIPTION	"A" DIMENSION (mm)	
			PLUMMER BLOCK	WS TAKE-UP
40 & 45	**045451**	S2CREC09	59	59
50	**045452**	S2CREC10	60	60
55	**045453**	S2CREC11	64	64
60 & 65	**045454**	S2CREC13	66	66
70 & 75	**045455**	S2CREC15	72	72
80, 85 & 90	**045456**	S2CREC18	78	78

△ Consult DODGE for sizes not listed.



PLUMMER BLOCK

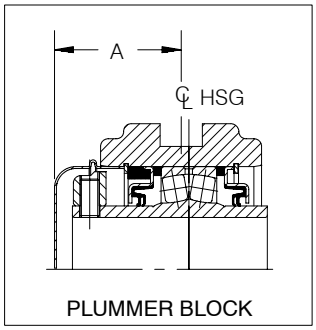


WS TAKE-UP

SN-2000 End Closures – Metric

SHAFT SIZE (mm) △	PART NO.	DESCRIPTION	"A" DIMENSION (mm)
			PLUMMER BLOCK
30 & 35	**045450**	S2CREC08	54
40 & 45	**045451**	S2CREC09	59
50	**045452**	S2CREC10	60
55	**045453**	S2CREC11	64
60 & 65	**045454**	S2CREC13	66
70 & 75	**045455**	S2CREC15	72
80, 85 & 90	**045456**	S2CREC18	78

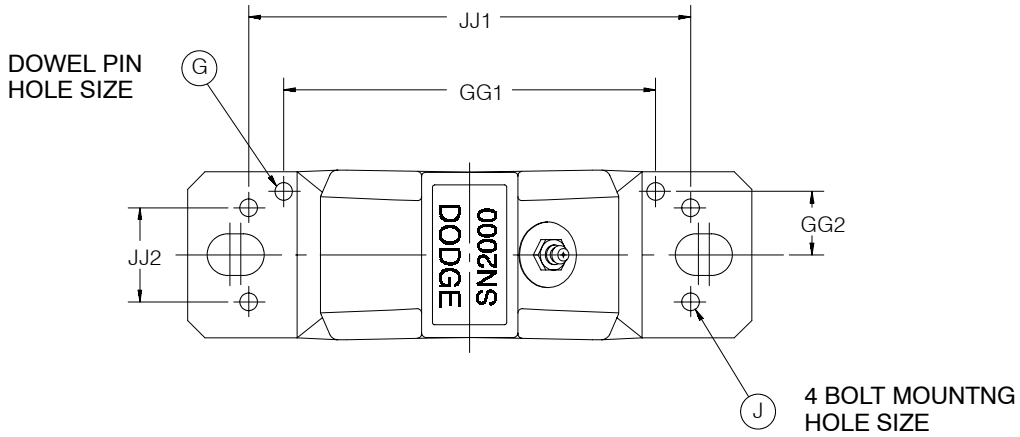
△ Consult DODGE for sizes not listed.



PLUMMER BLOCK

SN-2000 Plummer Block – Metric

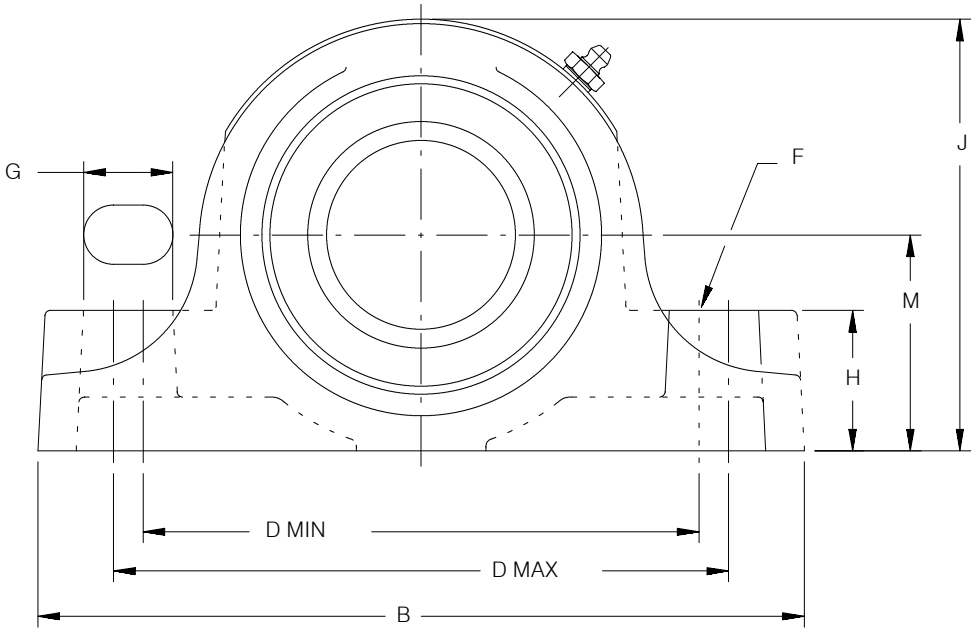
Dowel Pin & Optional Mounting Hole Positions

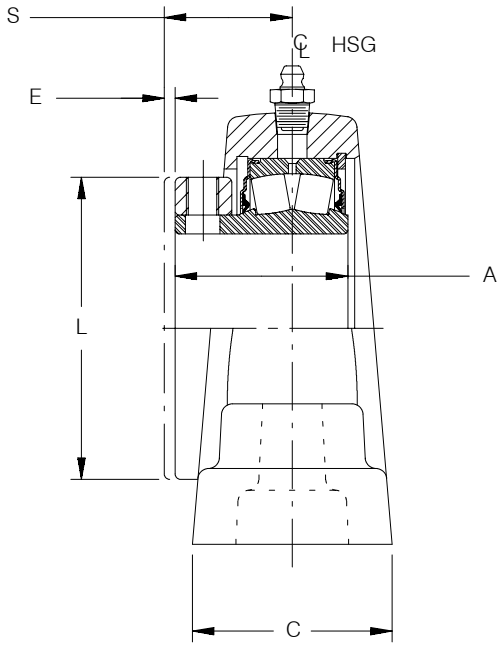


ITEM	DESCRIPTION
G	DOWEL PIN LOCATION FOR METRIC PLUMMER BLOCKS
J	DRILLING LOCATION FOR FOUR BOLT MOUNTING OR OPTIONAL DOWEL PIN LOCATION

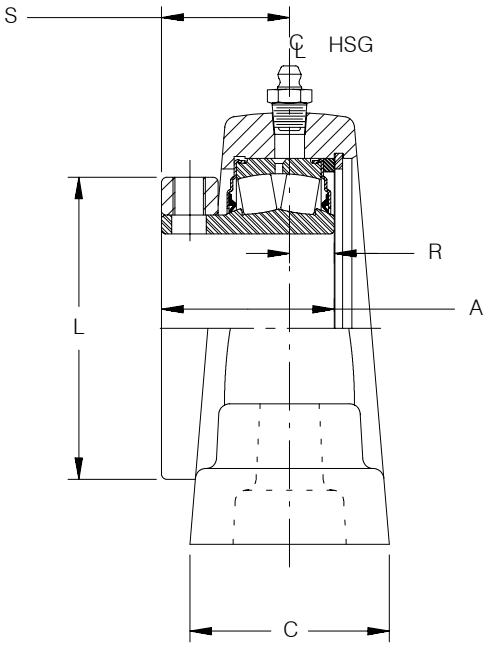
SN-2000 SERIES	GG1 mm	GG2 mm	JJ1 mm	JJ2 mm	∅G Max. mm	J mm	
						HOLE SIZE	BOLT SIZE
SN2030M	117	19	—	—	5	—	—
SN2035M	135	23	160	34	6	11	M10
SN2040M	135	23	160	34	6	11	M10
SN2045M	135	23	160	34	6	11	M10
SN2050M	170	27	200	40	8	14	M12
SN2055M	172	27	200	40	8	14	M12
SN2060M	190	32	220	48	8	14	M12
SN2065M	190	32	220	48	8	14	M12
SN2070M	218	35	252	52	8	18	M16
SN2075M	218	35	252	52	8	18	M16
SN2080M	240	37	280	58	8	18	M16
SN2085M	240	37	280	58	8	18	M16
SN2090M	260	41	300	66	8	18	M16

UNISPHERE II Plummer Block Bearing – Metric





EXPANSION



NON-EXPANSION

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UNISPHERE II Plummer Block Bearing – Metric

Shaft Size Δ	NON-EXPANSION*		EXPANSION		Approximate Weight Kgs.
	PART NO.	PART NAME	PART NO.	PART NAME	
50 mm	**048109**	P2B-UN2-050M	**048124**	P2B-UN2-050ME	3.4
55 mm	**048110**	P2B-UN2-055M	**048125**	P2B-UN2-055ME	4.4
60 mm	**048111**	P2B-UN2-060M	**048126**	P2B-UN2-060ME	6.2
70 mm	**048113**	P2B-UN2-070M	**048128**	P2B-UN2-070ME	8.6
75 mm	**048114**	P2B-UN2-075M	**048129**	P2B-UN2-075ME	8.3
80 mm	**048115**	P2B-UN2-080M	**048130**	P2B-UN2-080ME	12.9
85 mm	**048116**	P2B-UN2-085M	**048131**	P2B-UN2-085ME	12.6

† Assembled to order. Consult DODGE for delivery.
Δ Consult DODGE for sizes not listed.
* Furnished unless otherwise specified.

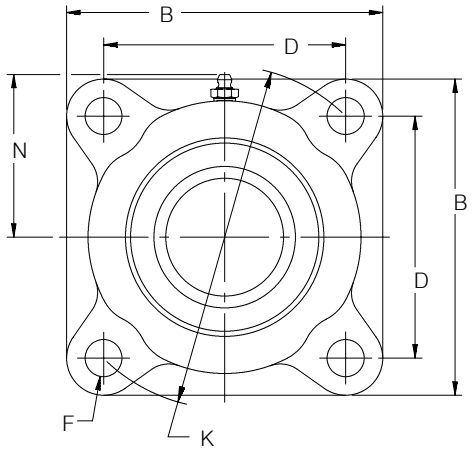
METRIC UNISPHERE II — PLUMMER BLOCK — DIMENSIONS (mm)•

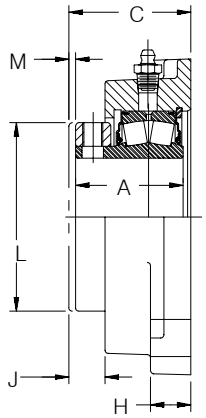
Shaft Size	A mm	B mm	C mm	D		E Total Exp.	F Bolt Dia.	G mm	H mm	J mm	L mm	M mm	R mm	S mm
				Min.	Max.									
50 mm	48	213	52	151	170	3.18	16	27	35	116	83	57.1	12	37
55 mm	51	225	59	164	181	3.18	16	26	41	127	89	63.5	13	38
60 mm	56	235	65	173	189	3.18	16	25	44	144	103	69.8	17	39
70 mm 75 mm	62	265	65	198	214	3.18	20	29	57	164	120	82.5	19	43
80 mm 85 mm	73	330	71	235	273	3.18	22	43	57	190	140	95.2	24	48

• Dimensions shown are for non-expansion units. The expansion bearing center and housing center are on the same centerline.

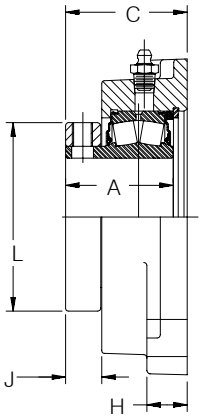
UNISPHERE II Flange – Metric

4–BOLT





EXPANSION



NON-EXPANSION

Shaft Size △	NON-EXPANSION*		EXPANSION		Approx. Wt./ Kgs.
	PART NO.	PART NAME	PART NO.	PART NAME	
40 mm	**048202**	F4B-UN2-040M	**048216**	F4B-UN2-040ME	3.1
45 mm	**048203**	F4B-UN2-045M	**048217**	F4B-UN2-045ME	3.1
50 mm	**048204**	F4B-UN2-050M	**048218**	F4B-UN2-050ME	3.0
55 mm	**048205**	F4B-UN2-055M	**048219**	F4B-UN2-055ME	3.8
60 mm	**048206**	F4B-UN2-060M	**048220**	F4B-UN2-060ME	4.8
65 mm	**048207**	F4B-UN2-065M	**048221**	F4B-UN2-065ME	4.6
70 mm	**048208**	F4B-UN2-070M	**048222**	F4B-UN2-070ME	8.2
80 mm	**048210**	F4B-UN2-080M	**048224**	F4B-UN2-080ME	11.2

† Assembled to order. Consult DODGE for delivery.
△ Consult DODGE for sizes not listed.
* Furnished unless otherwise specified.

METRIC UNISPHERE II — 4-BOLT FLANGE — DIMENSIONS (mm)•

Shaft Size	A mm	B mm	C mm	D mm	F Bolt Dia.	H mm	J mm	K mm	L mm	M Total Exp.	N mm
40 mm 45 mm	48	130	55	99	12	19	18	140	76	3.18	70
50 mm	48	135	55	103	12	18	18	146	82	3.18	73
55 mm	51	149	58	114	16	19	17	162	89	3.18	78
60 mm 65 mm	56	156	62	121	16	25	16	171	103	3.18	86
70 mm	62	183	66	141	20	24	20	200	120	3.18	97
80 mm	73	212	78	171	20	30	22	241	140	3.18	109

• Dimensions shown are for non-expansion units.

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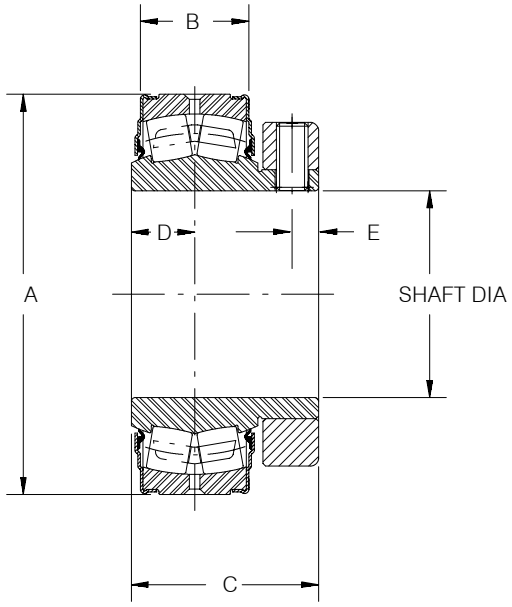
UNISPHERE II Bearing Insert With Seal – Metric



UNISPHERE II BEARING INSERT W/SEALS–METRIC

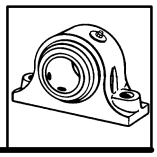
Shaft Size Δ	PART NO. †	PART NAME	Approx. Wt./Kgs.
40 mm	**421362**	BRG-UN2-040	.8
45 mm	**421363**	BRG-UN2-045	.7
50 mm	**421364**	BRG-UN2-050	.75
55 mm	**421365**	BRG-UN2-055	1.06
60 mm	**421366**	BRG-UN2-060	1.95
65 mm	**421367**	BRG-UN2-065	1.74
70 mm	**421368**	BRG-UN2-070	2.37
75 mm	**421369**	BRG-UN2-075	2.09
80 mm	**421370**	BRG-UN2-080	4.54
85 mm	**421371**	BRG-UN2-085	4.2
90 mm	**421372**	BRG-UN2-090	3.9

† Assembled-to-order size. Consult DODGE for delivery.
Δ Consult DODGE for sizes not listed.

UNISPHERE II BEARING INSERT DIMENSIONS–METRIC

Shaft Size	A mm	B mm	C mm	D mm	E mm
40 mm 45 mm	85	24	48	14.7	7.26
50 mm	90	24	48	15.1	8.05
60 mm 65 mm	120	32.2	56	19	8.05
70 mm 75 mm	130	32.3	62	20.2	11.2
80 mm 85 mm 90 mm	160	41.3	73	24.1	11.2

SELECTION PAGE B7–42 | RATINGS PAGE B7–46



NOTES