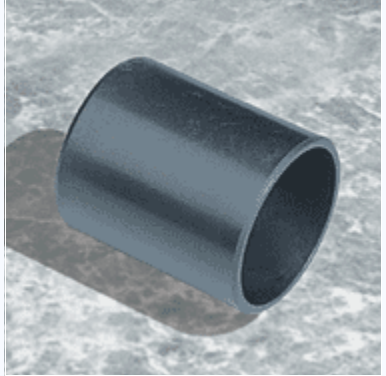
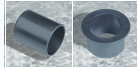
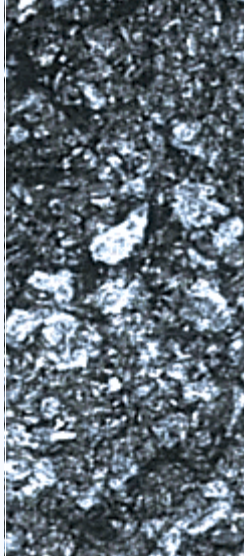


Characteristics	Applications	EP72™
<ul style="list-style-type: none"> • Colour: dark grey • Alternative to conventional compression moulded or machined polyimide • Highest-performance dry injection moulded bearing material • Good lubricated performance in transmissions • Manufactured by precision injection moulding 	<p>Automotive</p> <ul style="list-style-type: none"> • Solenoids • electric motors • transmissions • clutches • pumps <p>Industrial</p> <ul style="list-style-type: none"> • Electric motors • valves • clutches <p>Other</p> <ul style="list-style-type: none"> • Aerospace 	 

Composition & Structure	Operating Conditions		Availability
Internally lubricated PAI	dry	good	<p>Ex Stock</p> <ul style="list-style-type: none"> • N/A <p>To order</p> <ul style="list-style-type: none"> • Cylindrical and flanged bushes • Special dimensions and shapes
	oiled	good	
	greased	good	
	water	fair	
	process fluid	fair	

Bearing Properties	Unit	Value	Microsection
Dry			 <p>Injection moulded thermoplastic lubricated bearing material with additives homogeneously mixed in</p>
Maximum sliding speed U	m/s	2.5	
Maximum PU factor	N/mm ² * m/s = W/mm ²	4.0	
Coefficient of friction f	–	0.12-0.15	
Oil lubrication			
Maximum sliding speed U	m/s	15.0	
Maximum PU factor	N/mm ² * m/s = W/mm ²	4.0	
Coefficient of friction f	–	0.12-0.15	
General			
Maximum temperature T _{max}	°C	+260	
Minimum temperature T _{min}	°C	-200	
Maximum load P static	N/mm ²	60	
Maximum load P dynamic	N/mm ²	40	
Shaft surface finish Ra	µm	0.2-0.8	
Shaft hardness	HB	>200	
Shaft hardness for longer service life	HB	>350	