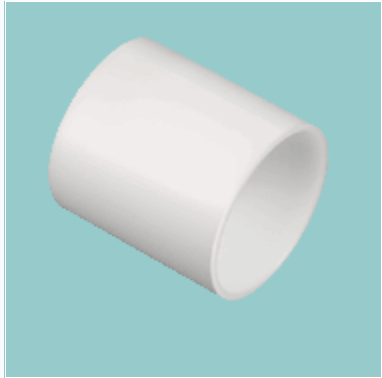
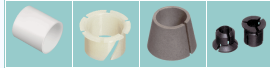
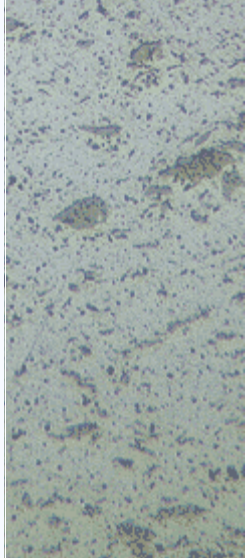


Characteristics	Applications	MF <sup>TM</sup> 52
<ul style="list-style-type: none"> <li>Thermoplastic (POM) base material incorporating friction and wear modifiers</li> <li>Manufactured by precision injection moulding</li> <li>Good bearing material under light-duty conditions</li> <li>Food and Drug Administration approved version available on request</li> <li>Colour: white (standard)</li> <li>Suitable for use with foodstuffs</li> </ul>	<b>Industrial</b> <ul style="list-style-type: none"> <li>Bottling and packing machines</li> <li>pumps</li> <li>meat and food processing machines</li> <li>medical equipment, etc.</li> </ul>	 

Composition & Structure	Operating Conditions		Availability
POM + PTFE	dry	good	<b>Ex Stock</b> <ul style="list-style-type: none"> <li>N/A</li> </ul> <b>To order</b> <ul style="list-style-type: none"> <li>Special dimensions and shapes</li> </ul>
	oiled	good	
	greased	good	
	water	fair	
	process fluid	fair	

Bearing Properties	Unit	Value	Microsection
<b>Dry</b>			 <p>Injection moulded thermoplastic dry bearing material with additives homogeneously mixed in</p>
Maximum sliding speed U	m/s	1.0	
Maximum PU factor	N/mm <sup>2</sup> * m/s = W/mm <sup>2</sup>	0.6	
Coefficient of friction f	–	0.07-0.15	
<b>Oil lubrication</b>			
Maximum sliding speed U	m/s	-	
Maximum PU factor	N/mm <sup>2</sup> * m/s = W/mm <sup>2</sup>	-	
Coefficient of friction f	–	-	
<b>General</b>			
Maximum temperature T <sub>max</sub>	°C	+80	
Minimum temperature T <sub>min</sub>	°C	-40	
Maximum load P static	N/mm <sup>2</sup>	60	
Maximum load P dynamic	N/mm <sup>2</sup>	30	
Shaft surface finish Ra	µm	0.2-0.8	
Shaft hardness	HB	>200	
Shaft hardness for longer service life	HB	>350	