IKO

PRECISION LINEAR SLIDE

BSP·BSPG·BSR

PATENTED

Smallest size in BSR series newly introduced !

CAT-5782A

ISO 9002 Certified

ISO 14001 Certified

Extremely small, light weight and

Low sectional height with thin special-steel plate made type in BSR series

compact !!

are newly introduced !

IKO PRECISION LINEAR SLIDE

BSP·BSPG·BSR

Smallest size

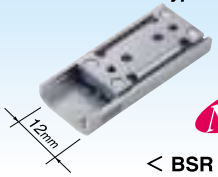
Limited linear motion type

< BSP 7 >

Built-in rack & pinion type

< BSPG 12 >

Endless linear motion type



NEW!

< BSR 12 >

IKO PRECISION LINEAR SLIDE
BSP·BSPG·BSR

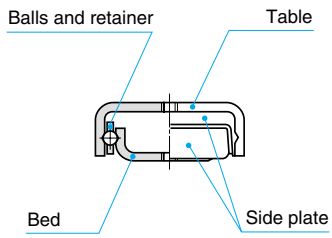
IKO Precision Linear Slide series is a light weight and compact linear motion rolling guide, comprising a U-shaped table and bed or track rail made from stainless steel sheet by precision forming. The raceway grooves are accurately ground on the table and bed or track rail. IKO Precision Linear Slide series features high performance and durability, making this series suitable for measuring equipment, IC manufacturing and inspection devices, etc. This series has also been successfully used as a precision linear motion guide of read/write head of hard disk drives.
IKO Precision Linear Slide series is available three different types of a Limited linear motion BSP series, Built-in rack & pinion BSPG series, and Endless linear motion BSR series for selections suitable for each application.

U.S. PATENT No. 5,076,715
No. 4,799,302
No. 4,701,059
No. 4,701,057
No. 4,654,940
No. 4,647,226
No. 4,593,957

Precision Linear Slide BSP

[Non-recirculating ball type]

A special synthetic resin retainer is used to hold the balls and eliminate ball contact noise. Extremely smooth and light movement without stick slips is obtained in a limited stroke length.

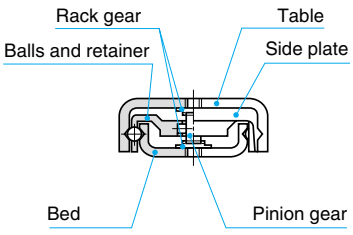


Structure of BSP type

Precision Linear Slide BSPG

[Non-recirculating ball/with rack & pinion type]

The one-piece retainer in this type holds the balls in both rows. A pinion gear assembled in the retainer engages with rack gears fixed on the table and bed to prevent drifting movement of the retainer in relation to the table and bed. The BSPG type has the same extremely smooth movement as the BSP type.

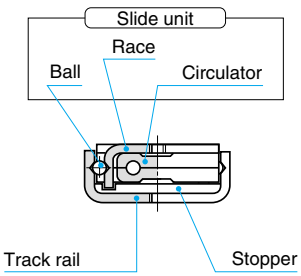


Structure of BSPG type

Precision Linear Slide BSR

[Recirculating ball type]

This type features a special synthetic resin circulator to recirculate the balls, permitting longer stroke lengths with low noise. For track rails over the lengths shown in the dimension table, please consult IKO.



Structure of BSR type

Features of Precision Linear Slide series

1 Superior Corrosion Resistance

The balls and raceways are made of stainless steel, superior in corrosion resistance and suitable for use in clean rooms.

2 Light weight and Compact

A simple structural design minimizes the number of components, offering reduced size and weight of sliding members in machines and equipment.

3 Smooth and Quiet Motion

The advanced design of ball retainers and circulators combined with precisely ground raceways minimizes noise and gives smooth motion with low frictional resistance. Thus, superior positioning accuracy and response can be obtained during operation even for a very small feed motion.

4 High Accuracy and Stable Performance

The steel balls are arranged in two rows with each ball contacting the raceways at four points. Thus, this series can withstand loads in every direction. In addition, the simple design minimizes errors in manufacturing and assembly, ensuring high operating accuracy.

5 High safety

All organic components are made of nonflammable or self-extinguishing materials. Thus, this series may be used in home appliances and office equipment.

6 Contaminant-Free Quality Control

Contaminant-free assembly and packaging for computer and clean room applications are available on request.

IKO Abundant Series and Size variations

	Series	Model code	Width (mm)	Length (mm) 15	20	25	30	35	40	45	50	60	70	80	100
Precision Linear Slide	Limited linear motion type	BSP···SL	7	●	●		●		●						
			10			●		●		●					
			15				●		●		●	●			
			20						●		●	●	●	●	
			25								●	●	●	●	●
	Built-in rack & pinion type	BSPG···SL	12			●		●		●					
			15						●		●	●			
			20						●		●	●	●	●	
			25								●	●	●	●	●
	Endless linear motion type	BSR···SL	12				NEW		NEW		NEW	NEW			
			15				●		●		●	●			
			20						●		●	●	●	●	
			25										●	●	●

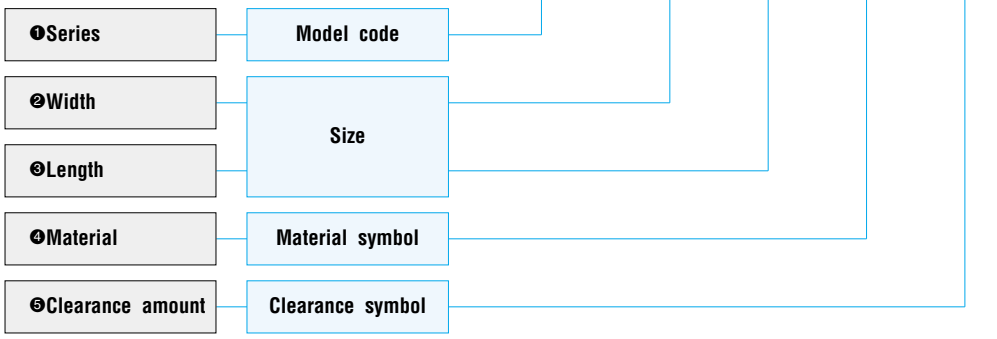
1N=0.102kgf=0.2248lbs.
1mm=0.001m=0.03937inch

Identification number and specification

The specification of Precision Linear Slide is indicated by the identification number, consisting of a model code, a size, a material symbol, and a clearance symbol.

Example of identification number

BSP	15	50	SL	T_1
BSPG	12	35	SL	T_1
BSR	20	60	SL	T_1



❶Series

Limited linear motion type : BSP
Built-in rack & pinion type : BSPG
Endless linear motion type : BSR

For available types and widths, see Table 1.

❷Width

Indicate the width in mm.

Table 1 Types and widths

Type / Width	BSP	BSPG	BSR
7	○	–	–
10	○	–	–
12	–	○	○
15	○	○	○
20	○	○	○
25	○	○	○

❸Length

Indicate the length in mm.

❹Material

Stainless steel made : SL

Only stainless steel type "SL" is indicated.

❺Clearance amount

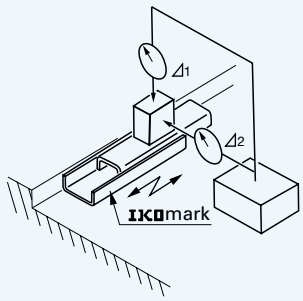
Standard : No symbol
T_1 clearance : T_1

For details of clearance amount, see Table 4.

Accuracy

The accuracy of Precision Linear Slide in operation is shown in Tables 2 and 3.

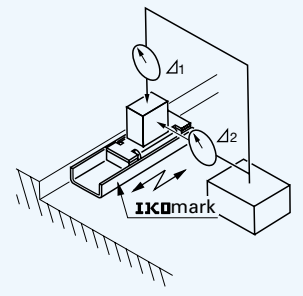
Table 2 Accuracy of BSP type and BSPG type



unit : μm

Stroke length mm over	Stroke length mm incl.	Parallelism in operation between bed center and mounting surface of table ⊿1	Parallelism in operation between bed center and reference mounting surface of table ⊿2
–	18	3	6
18	30	4	8
30	50	5	10
50	80	6	12

Table 3 Accuracy of BSR type



unit : μm

Stroke length mm over	Stroke length mm incl.	Parallelism in operation between slide unit center and mounting surface of track rail ⊿1	Parallelism in operation between slide unit center and reference mounting surface of track rail ⊿2
–	18	3	6
18	30	4	8
30	50	5	10
50	80	6	12

Clearance

Internal clearances of Precision Linear Slide are shown in Table 4. Generally, standard clearance is recommended for applications requiring low friction. T1 clearance is generally suitable for applications requiring more accurate linear movement.

Table 4 Clearance

unit : μm

Clearance type and symbol	Clearance between raceways and balls
Standard (No symbol)	0 ～ +4
T1	−4 ～ 0

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

Load Rating

Basic dynamic load rating C

The basic dynamic load rating is defined as a constant load both in direction and magnitude under which a group of identical Precision Linear Slides are individually operated and where 90% of the slides in the group can travel 50×10^3m free from material damage due to rolling contact fatigue.

Basic static load rating C_0

The basic static load rating is defined as a static load that gives a prescribed constant stress at the center of the contact area between a rolling element and raceway receiving the maximum load.

Life

The rating life of IKO Precision Linear Slide series is obtained from the following formula.

$$L=50\left(\frac{C}{P}\right)^3$$

$$L_h=\frac{10^6L}{2Sn_1\times60}$$

where, L : Rating life, 10^3m
C : Basic dynamic load rating, N
P : Applied load, N
L_h : Rating life in hours, h
S : Stroke length, mm
n_1 : Number of strokes per minute, cpm

Precautions for Use

❶To obtain consistently high accuracy in operation, the applied load should not exceed 20% of the basic static load rating.

❷To maximize the accuracy of BSP or BSPG type, center the applied load over the table or bed. Allow enough additional stroke length to avoid reaching the maximum stroke length.

❸Unevenly applied loads and high fluctuating velocities may dislocate the position of the ball retainer in the BSP type. Therefore, it is recommended that the retainer is periodically repositioned to its proper location by cycling the BSP type over its full stroke length.

❹BSPG or BSR type is recommended when it is difficult to readjust the position of the retainer in the BSP type.

❺Operating temperature
The maximum operating temperature is 120℃, and continuous operation is possible at temperatures up to 100℃. If the operating temperature exceeds 100℃, consult IKO for further information.

❻Use Precision Linear Slide at speeds lower than 30m/min.

❼Precision Linear Slide does not incorporate a mechanical stopper. When over stroke is expected during the operation, prepare a stopper mechanism on the adjoining equipment.

❽In order to ensure smooth motion of BSP and BSR types, it is recommended to wash out rust preventive oil with a suitable cleaning agent, and reapply a high grade lubricating oil or grease to the raceways before running in.

❾The raceways and gear mechanism of BSPG type is smeared with Perfluoro Polyether grease, containing a volatile corrosion inhibiting film. In general use, the BSPG type can be used without any additional treatment if it is kept clean.

Precautions for Mounting

❶The reference mounting surface of Precision Linear Slide is the side surface opposite to the IKO mark.

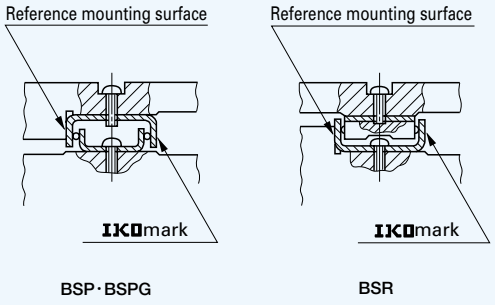


Fig. 1 Reference mounting surface

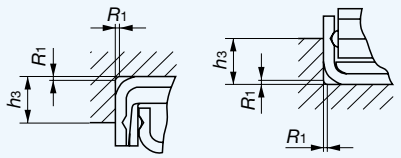
❷When mounting Precision Linear Slide, the mounting bolts should not be inserted deeper than the maximum insertion depth shown in the dimension table.

❸When mounting the BSP and BSPG types, the female threads in the table and bed are usually used. It can also be mounted with screws that are one size smaller than the female threads by inserting the screws through the female thread holes. BSP715SL～BSP740SL can not be mounted from inside of the table and bed.

❹When mounting the track rail of BSR type, the female threads of the track rail are used. It can also be mounted with screws that are one size smaller than the female threads by inserting the screws through the female thread holes. BSR1530 SL and BSR2040SL can not be mounted from inside of the track rail.
When mounting BSR 1230 SL ～ BSR 1260 SL track rail with screws that are one size smaller than the female threads by inserting the screws through the female thread holes, consult IKO.

❺The accuracy of mating surface affects both accuracy and performance of Precision Linear Slides. Therefore, to obtain optimal accuracy during operation, the surface should be finished to as high accuracy as possible.
It is recommended to make a relieved fillet at the corner of the mating reference mounting surfaces as shown in Fig. 1. However, corner radius R_1 shown in Table 5 can also be used. Table 5 shows recommended shoulder height of the mating reference mounting surfaces.

Table 5 Shoulder height and corner radius of the mating reference mounting surfaces



unit : mm

Model number			Shoulder height h_3	Corner radius R_1 (max.)
—	—	BSR 12···	2.5	0.5
BSP 7···		—	3	
BSP 10···	—	—	4	
—	BSPG 12···	—		
BSP 15···	BSPG 15···	BSR 15···	5	
BSP 20···	BSPG 20···	BSR 20···	6	
BSP 25···	BSPG 25···	BSR 25···		

❻Tightening torque of mounting bolts affects the performance and accuracy of Precision Linear Slides. The limit of tightening torque depends on the material, rigidity, and finish of the mating surfaces. In general, a light tightening torque is used, and the recommended values are shown in Table 6. When vibration is expected to occur, it is recommended to use adhesive agent, etc. to secure the bolts.

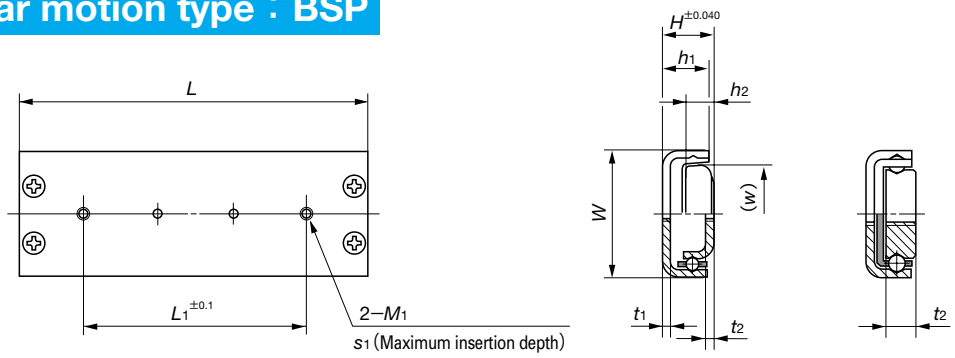
Table 6 Recommended tightening torque of bolts

Bolt size	Tightening torque N−m
M2 ×0.4	0.064
M2.3×0.4	0.10
M2.6×0.45	0.15
M3 ×0.5	0.23

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

IKO Precision Linear Slide

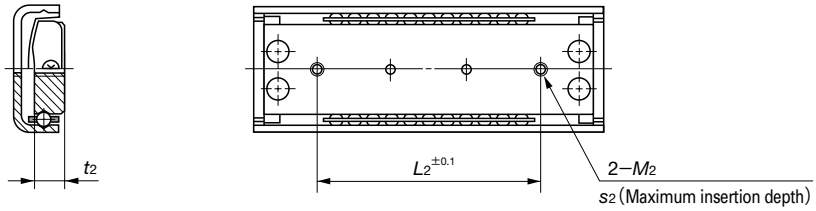
Limited linear motion type : BSP



BSP 7

Model number	Mass (Ref.) g	Nominal dimensions mm W	H	L	Maximum stroke length	Mounting dimensions of table mm L_1	M_1	Maximum insertion depth s_1	h_1	t_1
BSP 7 15 SL(1)	2.1	7	4	15	9	5	M2	1	3.4	0.9
BSP 7 20 SL(1)	2.8			20	9	10				
BSP 7 30 SL(1)	4.2			30	18	20				
BSP 7 40 SL(1)	5.6			40	23	30				
BSP 10 25 SL	6.2	10	6	25	15	15	M2.6	1.5	5.8	1.1
BSP 10 35 SL	8.8			35	26	25				
BSP 10 45 SL	11.3			45	38	35				
BSP 15 30 SL	11	15	8	30	22	14	M3	2.5	7	1.2
BSP 15 40 SL	14.7			40	24	24				
BSP 15 50 SL	18.4			50	32	34				
BSP 15 60 SL	22.1			60	40	40				
BSP 20 40 SL	23.7	20	10	40	22	24	M3	3.2	9	1.4
BSP 20 50 SL	29.7			50	28	34				
BSP 20 60 SL	35.7			60	34	40				
BSP 20 70 SL	41.7			70	40	45				
BSP 20 80 SL	47.6			80	53	50				
BSP 25 50 SL	37.6	25	10	50	26	34	M3	3.5	9	1.6
BSP 25 60 SL	45.3			60	32	40				
BSP 25 70 SL	52.9			70	40	45				
BSP 25 80 SL	60.5			80	51	50				
BSP 25 100 SL	75.8			100	63	60				

Note(1) : BSP 715 SL ~ BSP 740 SL can not be mounted from inside of the table and bed.



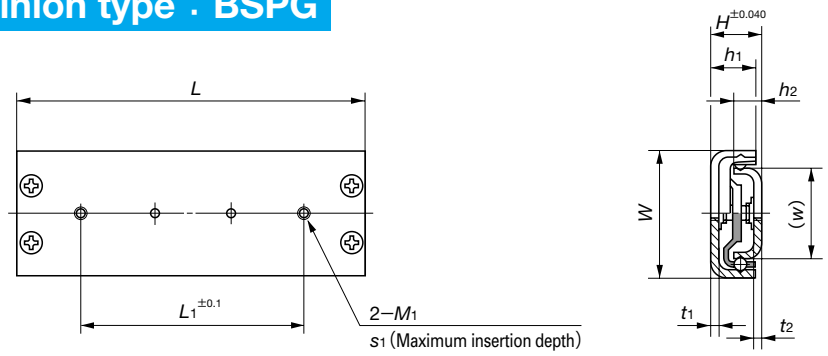
BSP 10

Mounting dimensions of bed mm						Basic dynamic load rating C N	Basic static load rating C_0 N	Model number
w	L_2	M_2	Maximum insertion depth s_2	h_2	t_2			
3.6	5	M2	2	—	2	80.6	41.8	**BSP 7 15 SL(1)**
	10					115	69.6	**BSP 7 20 SL(1)**
	20					146	97.5	**BSP 7 30 SL(1)**
	30					174	125	**BSP 7 40 SL(1)**
6.2	15	M2.6	2.7	3.7	2.7	293	155	**BSP 10 25 SL**
	25					342	193	**BSP 10 35 SL**
	35					389	232	**BSP 10 45 SL**
11.2	14	M3	3	4.5	1.2	339	193	**BSP 15 30 SL**
	24					471	309	**BSP 15 40 SL**
	34					551	387	**BSP 15 50 SL**
	40					626	464	**BSP 15 60 SL**
16	24	M3	3.5	6.2	1.4	623	384	**BSP 20 40 SL**
	34					743	493	**BSP 20 50 SL**
	40					855	603	**BSP 20 60 SL**
	45					961	713	**BSP 20 70 SL**
	50					1 010	768	**BSP 20 80 SL**
20.5	34	M3	3	5.7	1.6	743	493	**BSP 25 50 SL**
	40					855	603	**BSP 25 60 SL**
	45					961	713	**BSP 25 70 SL**
	50					1 010	768	**BSP 25 80 SL**
	60					1 210	987	**BSP 25 100 SL**

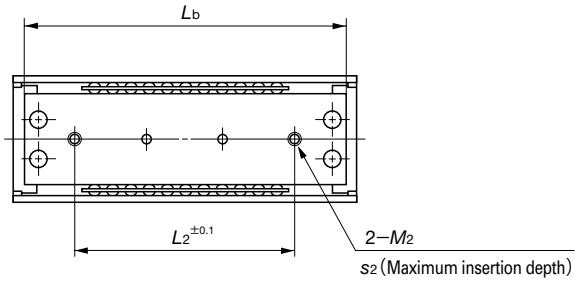
1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

IKO Precision Linear Slide

Built-in rack & pinion type : BSPG



Model number	Mass (Ref.) g	Nominal dimensions mm				Mounting dimensions of table mm				
		W	H	L	Maximum stroke length	L_1	M_1	Maximum insertion depth s_1	h_1	t_1
BSPG 12 25 SL	6.5	12	6	25	14	15	M2.6	2	5.2	1.2
BSPG 12 35 SL	9.0			35	24	24				
BSPG 12 45 SL	11.6			45	34	34				
BSPG 15 40 SL	15.8	15	8	40	24	24	M3	2.5	7	1.2
BSPG 15 50 SL	19.6			50	32	34				
BSPG 15 60 SL	23.5			60	40	40				
BSPG 20 40 SL	25.5	20	10	40	22	24	M3	3.2	9	1.4
BSPG 20 50 SL	31.8			50	28	34				
BSPG 20 60 SL	38.1			60	34	40				
BSPG 20 70 SL	44.4			70	40	45				
BSPG 20 80 SL	50.5			80	47	50				
BSPG 25 50 SL	40.3	25	10	50	26	34	M3	3.5	9	1.6
BSPG 25 60 SL	48.3			60	32	40				
BSPG 25 70 SL	56.2			70	38	45				
BSPG 25 80 SL	64.1			80	44	50				
BSPG 25 100 SL	80.0			100	56	60				

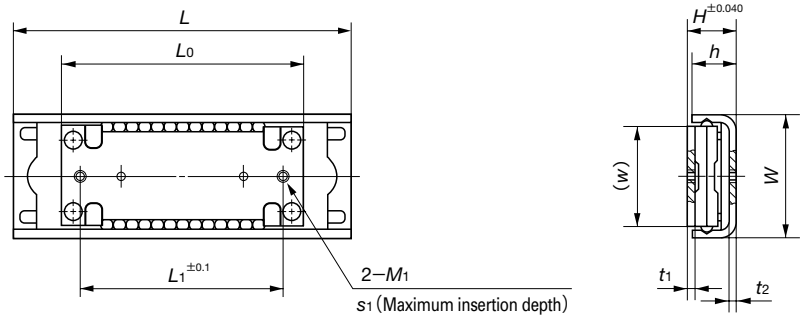


Mounting dimensions of bed mm							Basic dynamic load rating C N	Basic static load rating C_0 N	Model number
L_b	w	L_2	M_2	Maximum insertion depth s_2	h_2	t_2			
23.6	7.6	15	M2.6	2	3	1	209	131	**BSPG 12 25 SL**
33.6		24					256	174	**BSPG 12 35 SL**
43.6		34					299	218	**BSPG 12 45 SL**
37	9.6	24	M3	3	4.5	1.2	471	309	**BSPG 15 40 SL**
47		34					551	387	**BSPG 15 50 SL**
57		40					626	464	**BSPG 15 60 SL**
37	13.8	24	M3	3.5	6.2	1.4	623	384	**BSPG 20 40 SL**
47		34					743	493	**BSPG 20 50 SL**
57		40					855	603	**BSPG 20 60 SL**
67		45					961	713	**BSPG 20 70 SL**
77		50					1 060	822	**BSPG 20 80 SL**
46	18.4	34	M3	3	5.7	1.6	743	493	**BSPG 25 50 SL**
56		40					855	603	**BSPG 25 60 SL**
66		45					961	713	**BSPG 25 70 SL**
76		50					1 060	822	**BSPG 25 80 SL**
96		60					1 250	1 040	**BSPG 25 100 SL**

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

IKO Precision Linear Slide

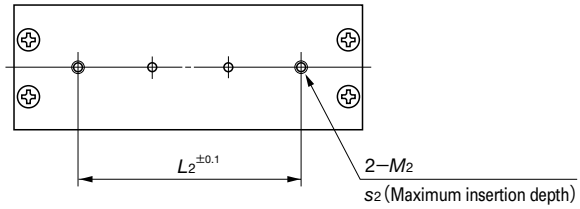
Endless linear motion type : BSR



Model number	Mass (Ref.) g	Nominal dimensions mm W	H	L	Maximum stroke length	Mounting dimensions of slide unit mm w	L0	L1	M1	Maximum insertion depth s1
BSR 12 30 SL(1)	5.8	12	4.5	30	13	9.8	21.5	15	M2	1.3
BSR 12 40 SL(1)	7.0			40	23					
BSR 12 50 SL(1)	8.2			50	33					
BSR 12 60 SL(1)	9.3			60	43					
BSR 15 30 SL(2)	12.6	15	8	30	10	12.2	30	24	M3	1.8
BSR 15 40 SL	14.8			40	20					
BSR 15 50 SL	17.1			50	30					
BSR 15 60 SL	19.3			60	40					
BSR 20 40 SL(2)	27.6	20	10	40	12	16.8	40	32	M3	2.2
BSR 20 50 SL	31.1			50	22					
BSR 20 60 SL	34.6			60	32					
BSR 20 70 SL	38.1			70	42					
BSR 20 80 SL	41.6			80	52					
BSR 25 70 SL	53.8	25	10	70	33	21.4	50	42	M3	2.4
BSR 25 80 SL	58.4			80	43					
BSR 25 100 SL	67.4			100	63					

Note(1) : When mounting BSR 1230 SL ~ BSR 1260 SL track rail with screws that are one size smaller than the female threads by inserting the screws through the female thread holes, consult IKO.

(2) : BSR 1530 SL and BSR 2040 SL can not be mounted from inside of the track rail.



t_1	Mounting dimensions of track rail mm L_2	M_2	Maximum insertion depth s_2	h	t_2	Basic dynamic load rating C N	Basic static load rating C_0 N	Model number
0.9	15	M2	1.6	4	0.9	183	139	**BSR 12 30 SL(1)**
	20							**BSR 12 40 SL(1)**
	34							**BSR 12 50 SL(1)**
	40							**BSR 12 60 SL(1)**
1	14	M3	3	7	1.2	466	309	**BSR 15 30 SL(2)**
	24							**BSR 15 40 SL**
	34							**BSR 15 50 SL**
	40							**BSR 15 60 SL**
1.4	24	M3	3.5	9	1.4	790	548	**BSR 20 40 SL(2)**
	34							**BSR 20 50 SL**
	40							**BSR 20 60 SL**
	45							**BSR 20 70 SL**
	50							**BSR 20 80 SL**
1.6	45	M3	3.5	9	1.6	1 000	768	**BSR 25 70 SL**
	50							**BSR 25 80 SL**
	60							**BSR 25 100 SL**

1N=0.102kgf=0.2248lbs.
1mm=0.03937inch

BSP
BSPG
BSR

See you again at
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