

Dimensions in millimetres

T	α	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit Radial Load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass g	Bearing Number	
		Δd_s	ΔD_s	Radial	Axial					
0.9	11°			46,4	3,7	25,5	0.12 to 0.80	17	FRA 12	FRA 12 R
	9°	+3	+3	79,5	8,0	43,7		32	FRA 15/26	FRA 15/26 R
1.0	9°	-11	-15	79,5	8,0	43,7	0.12 to 0.80	34	FRA 15	FRA 15 R
	10°			102,6	10,6	56,4		49	FRA 17/30	FRA 17/30 R
	10°			102,6	10,6	56,4		51	FRA 17	FRA 17 R
1.2	9°	+3	+8	147,4	17,0	81,0	0.25 to 1.00	65	FRA 20	FRA 20 R
	7°	-13	-19	221,7	28,7	110,8		115	FRA 25	FRA 25 R
	6°			285,6	38,2	142,8		160	FRA 30	FRA 30 R
1.5	7°			374,5	48,7	187,3	0.40 to 2.00	230	FRA 35	FRA 35 R
	7°	+3	+10	462,7	60,7	231,3	0.60 to 2.70	315	FRA 40	FRA 40 R
	7°	-15	-23	605,8	81,6	302,9		460	FRA 45	FRA 45 R
	7°			768,0	105,6	384,0		560	FRA 50	FRA 50 R

Type of mounting: R = with mounting grooves

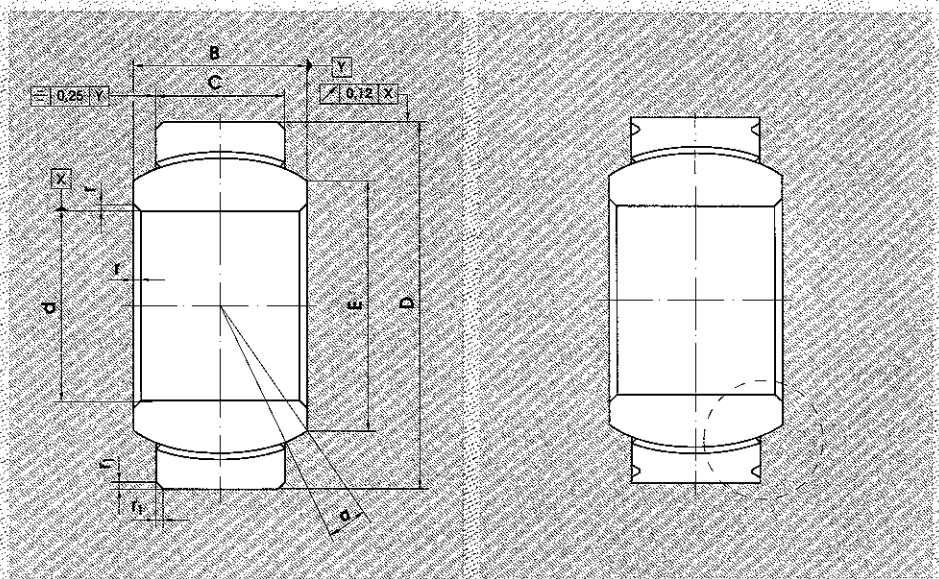
Suffix P only when chromium plated ball is required

SPHERICAL BEARINGS

Corrosion resisting steel
FRASLIP lined, according to EN 3048.

Series: EN 3048 S
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE

Series: EN 3048 R
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE



With swaging grooves - Code R

Bearing Number	d	D	B	C	E	r	r ₁	A	P	R
	Δdmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.				ΔAmp μm	
12	12	22	10	7	14,3			20,2		
15	15	26	12	9	18,7		0,5	24,2		
15 ¹	15	26	12	9	18,7		to	24,0	0,5	0,2
17	17	30	14	10	21,2		0,8	28,2	to	to
17 ¹	17	30	14	10	21,2			28,0	0,7	0,3
20	20	35	16	12	24,9			33,2		
20 ¹	20	35	16	12	24,9	0,1	0,6	33,0	+100	
25	25	42	20	16	30,0	±100	to	39,4	0	
25 ¹	25	42	20	16	30,0		0,4	38,8		0,7 to
30	30	47	22	18	34,3		1,0	44,4		0,9
30 ¹	30	47	22	18	34,3			43,8		0,3
35	35	55	25	20	40,5		0,8	51,8		to
40	40	62	28	22	45,0		to	58,8		0,4
45	45	68	32	25	51,3		1,2	64,8		
50	50	75	35	28	58,2			71,8		

¹ Code 1 to be added to the end of the identity block

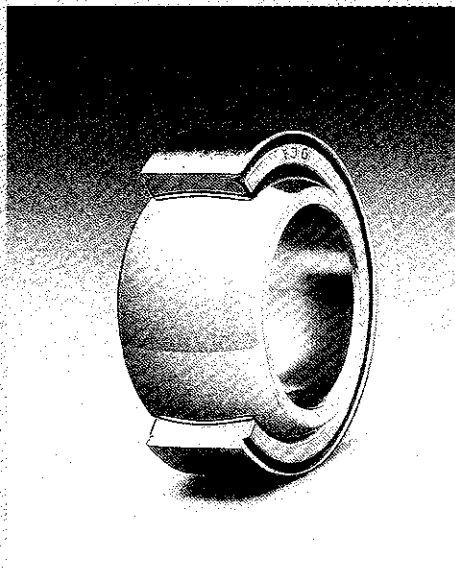
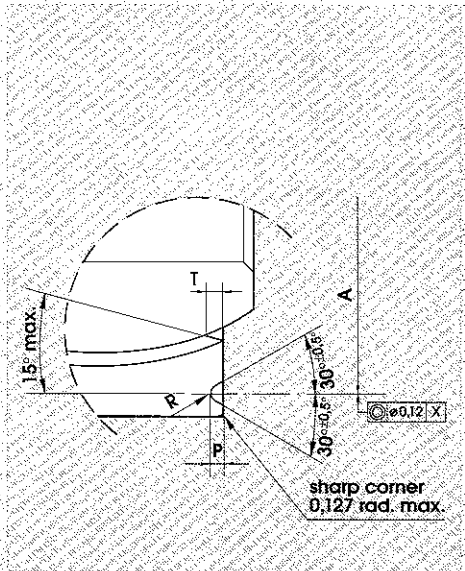
Procurement Specification EN 2755

Designation

Each bearing is designated as in the following example:

Series designation: **EN 3048 R 12 P A 1**

R = with mounting grooves
12 = Bore number
1 = Mounting grooves deeper than normal
A = bonded liner technology
P = chromium plated ball / T = only when passivated



Dimensions in millimetres

T	α	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit Radial Load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass g	Bearing Number
		Δds	ΔDs	Radial	Axial				
0,9	11°			46,4	3,7	25,5		17	12
	9°			79,5	8,0	43,7		26	15
1,0	9°	+3	+6	79,5	8,0	43,7		26	15
	10°	-11	-15	102,6	10,6	56,4	0,12 to 0,8	40	17
	10°			102,6	10,6	56,4		40	17
	9°			147,4	17,0	81,0		65	20
	9°			147,4	17,0	81,0		65	20
1,2	7°	+3	+8	221,7	28,7	110,8	0,25 to 1,00	115	25
	7°	-13	-19	221,7	28,7	110,8		115	25
	6°			285,6	38,2	142,8		160	30
	6°			285,6	38,2	142,8	0,40 to 2,00	160	30
	7°			374,5	48,7	187,3		229	35
1,5	7°	+3	+10	462,7	60,7	231,3		315	40
	7°	-15	-23	605,8	81,6	302,9	0,60 to 2,70	460	45
	7°			768,0	105,6	384,0		560	50

Type of mounting: R = with mounting grooves
S = without mounting grooves

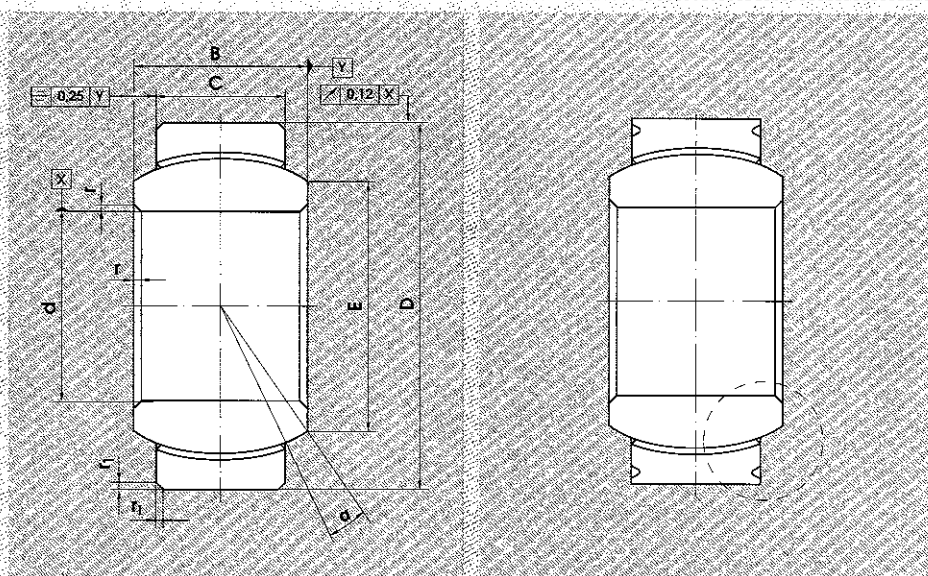
Suffix P only when chromium plated ball is required
Suffix T only when passivated ISO 8075

SPHERICAL BEARINGS

Corrosion resisting steel
FRASLIP lined, according to EN 4037.

Series: EN 4037 S
Material
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE

Series: EN 4037 R
Material
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE



With swaging grooves - Code R

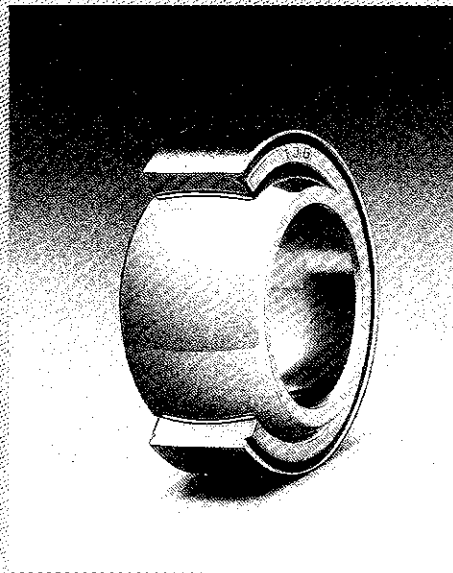
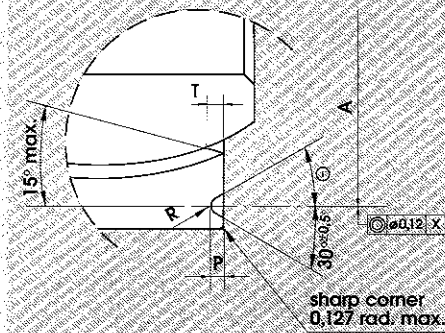
Bearing Number	d	D		B	C	E	r	r ₁	A	P		R
		Δdmp μm	ΔDmp μm		ΔBmp μm	ΔCmp μm	min.			ΔAmp μm		
12	12	0	22	0	10	7	14,3	0,5	20,2		0,5	0,2
15	15	-8	26	-9	12	9	18,7	to	24,2		to	to
17	17		30		14	10	21,2	0,8	28,2		0,7	0,3
20	20	0	35	0	16	12	24,9	0,6	33,2			
25	25	-10	42	-11	20	16	30,0	0,1 to 0,4	39,4	0	0,7 to 0,9	
30	30		47		22	18	34,3		44,4	+100		0,3
35	35		55		25	20	40,5		51,8			
40	40	0	62	0	28	22	45,0	0,8	58,8		1,2	to
45	45	-12	68	-13	32	25	51,3	to	64,8		to	0,4
50	50		75		35	28	58,2	1,2	71,8		1,4	

Procurement Specification EN 2755

Designation

Each bearing is designated as in the following example:

Series designation: **EN 4037 R 12 T**
 R = with mounting grooves
 12 = Bore number
 T = Passivated



Dimensions in millimetres

α	T	α	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit Radial Load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass Bearing g Number		
			Δds	ΔDs	Radial	Axial					
±0,5°	max.	min.									
20°	0,9	11°	+3	+3	46,4	3,7	25,5	0,008 to 0,1	17	12	
		9°	-11	-15	79,5	8,0	43,7		26	15	
	1,0	10°			102,6	10,6	56,4	0,01 to 0,12	40	17	
		9°			147,4	17,0	81,0		65	20	
		7°	+3	+8	221,7	28,7	110,8		0,015 to 0,25	115	25
		6°	-13	-19	285,6	38,2	142,8			160	30
30°	1,2	7°			374,5	48,7	187,3	0,02 to 0,4	229	35	
		7°	+3	+10	462,7	60,7	231,3		0,025 to 0,5	315	40
	7°	-15	-23	605,8	81,6	302,9	460	45			
	7°			768,0	105,6	384,0	0,03 to 0,6	560		50	

Type of mounting: R = with mounting grooves
S = without mounting grooves

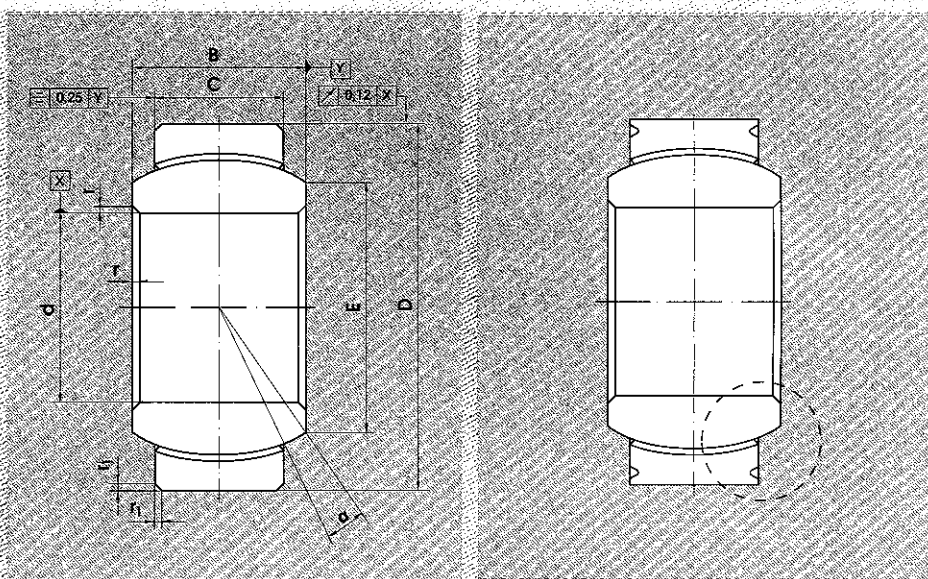
Inner ring: Passivated ISO 8075

SPHERICAL BEARINGS

Corrosion resisting steel
FRASLIP lined, narrow series, according to EN 25 84.

Series: EN 2584 S
Material:
Outer ring: EN 2539 (I. 4548.3)
Inner ring: EN 2030 (I. 3544.9)
Liner: PTFE

Series: EN 2584 R
Material:
Outer ring: EN 2539 (I. 4548.3)
Inner ring: EN 2030 (I. 3544.9)
Liner: PTFE



With swaging grooves - Code R

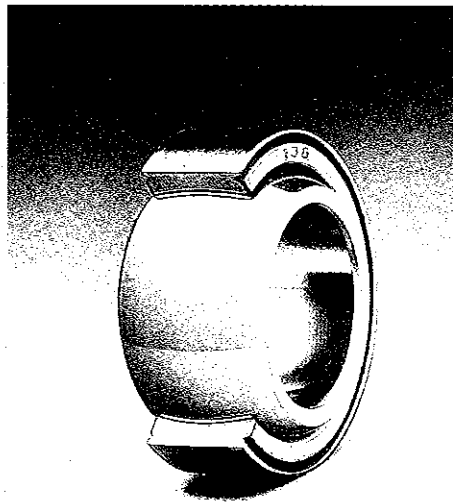
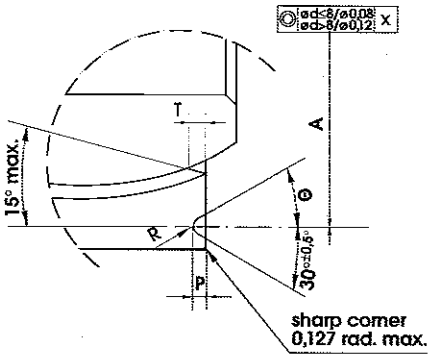
Bearing Number	d	D	B	C	E	r	r ₁	A	P	R	θ
	Δdmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.			ΔAmp μm			±0,5°
05	5	14	0	5,5	8,6		0,3	12,2	0,5	0,2	
06	6	16	-8	6,5	9,0		to	14,2	to	to	20°
08	8	18	0	7,0	10,2		0,6	16,2	0,7	0,3	
10	10	21	0	8,0	11,9		0,5	18,4	to		
12	12	25	-9	10,0	15,0		to	22,4	0,7		
15	15	29	0	12,0	20,5		0,8	26,4	to		
17	17	31	0	13,5	21,7	±100	0,1 to 0,4	28,4	+100 0	0,9	
22	22	40	-11	18,0	27,1		0,6	36,8	0	0,3	30°
25	25	45	0	20,0	29,6		to	41,8		to	
30	30	51	0	24,0	35,5		1,0	47,8		1,2	
35	35	57	-13	26,0	41,7		to	53,8		to	
40	40	64	0	29,0	47,0		0,8	60,8		1,4	
45	45	72	0-15	32,0	52,2		to	68,8			
50	50	80	0	34,0	59,2		1,2	76,8			

Procurement Specification EN 2755

Designation

Each bearing is designated as in the following example:

Series designation **EN 2584 R 10 P A**
 R = with mounting grooves
 10 = Bore number
 A = bonded liner technology
 P = chromium plated ball/ T = only when passivated



Dimensions in millimetres

T max.	α min.	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit radial load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass g	Bearing Number
		Δds	ΔDs	Radial	Axial				
0,8	9°		+5	20,5	1,9	12,3	0,08 to 0,50	7	05
	14°	+2	-13	29,2	3,5	17,5		9	06
	15°	-10		37,0	3,9	22,2		12	08
0,9	11°			47,2	6,5	28,3	0,12 to 0,80	20	10
	10°	+3	+6	78,1	11,7	43,0		32	12
1,0	8°	-11	-15	121,9	18,0	67,0	0,25 to 1,00	50	15
	7°			148,3	24,3	81,0		59	17
1,2	8°	+3	+8	268,6	45,5	147,7	0,40 to 2,00	126	22
	8°	-13	-19	324,7	55,9	162,4		185	25
	6°			433,4	77,8	216,7		300	30
1,5	7°		+10	543,4	92,2	271,7	0,60 to 2,70	340	35
	6°	+3	-23	680,9	113,4	340,3		460	40
	5°	-15		833,9	135,9	416,9		630	45
	7°		+13-28	981,4	154,2	490,7		870	50

Type of mounting: R = with mounting grooves
S = without mounting grooves

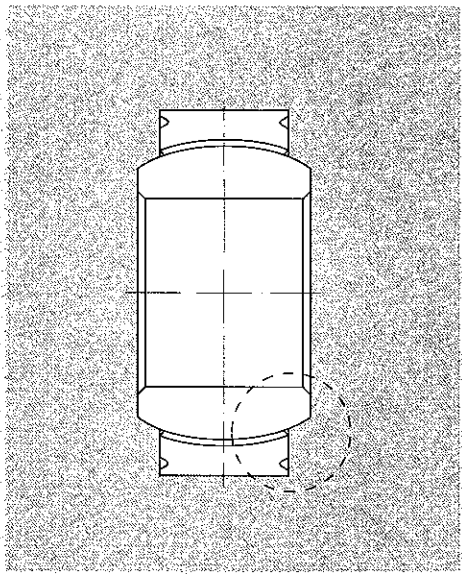
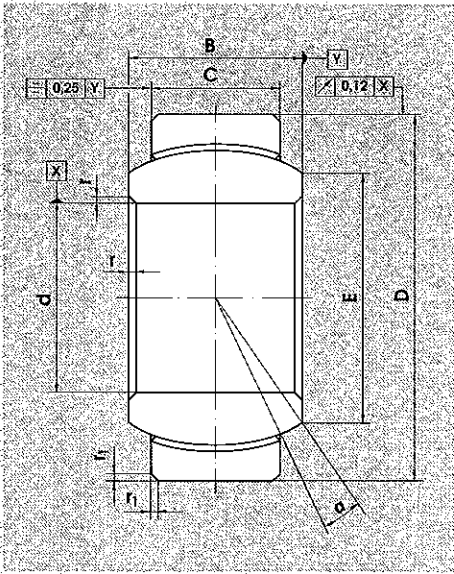
Suffix P only when chromium plated ball is required
Suffix T only when passivated ISO 8075

SPHERICAL BEARINGS

Corrosion resisting steel
FRASLIP lined, narrow series, according to EN 4038.

Series: EN 4038 S
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE

Series: EN 4038 R
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE



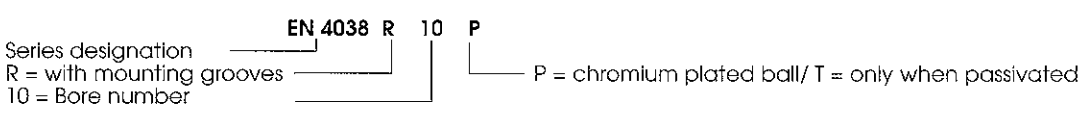
With swaging grooves - Code R

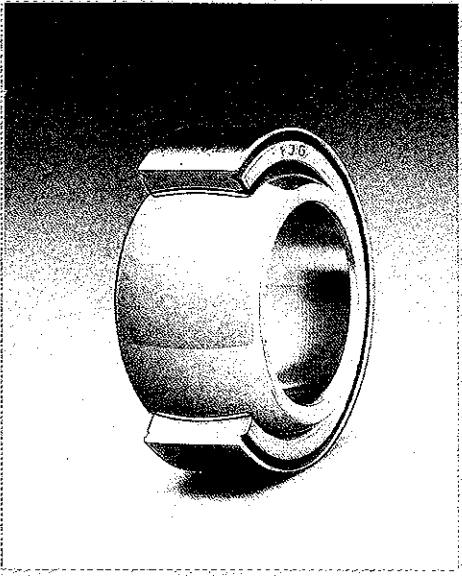
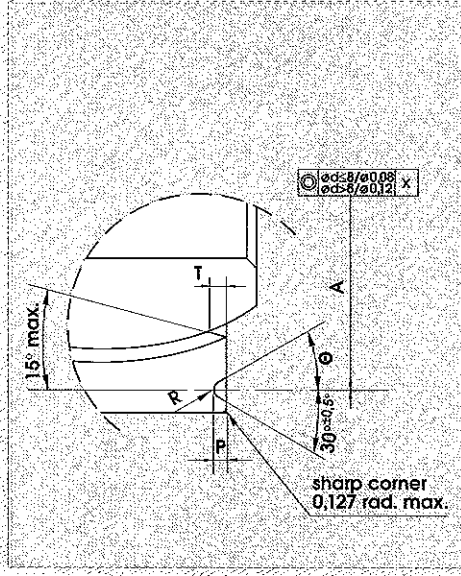
Bearing Number	d	D	B	C	E	r	r ₁	A	P	R	⊙
	Δdmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.			ΔAmp μm			±0.5°
05	5	14	0	5,5	8,6		0,3	12,2	0,5	0,2	
06	6	16	-8	6,5	9,0		to	14,2	to	to	20°
08	8	18		7,0	10,2		0,6	16,2	0,7	0,3	
10	10	21	0	8,0	11,9			18,4			
12	12	25	-9	10,0	15,0		0,5	22,4	0,7		
15	15	29		12,0	20,5		to	26,4	to		
17	17	31	0	13,5	21,7		0,8	28,4	+100	0,9	
22	22	40	-11	18,0	27,1	±100	0,6	36,8	0		0,3
25	25	45		20,0	29,6		to	41,8			to
30	30	51		24,0	35,5		1,0	47,8	1,2	0,4	30°
35	35	57	0	26,0	41,7			53,8	to		
40	40	64	-13	29,0	47,0		0,8	60,8	1,4		
45	45	72		32,0	52,2		to	68,8			
50	50	80	0-15	34,0	59,2		1,2	76,8			

Procurement Specification EN 2755

Designation

Each bearing is designated as in the following example:





Dimensions in millimetres

T max.	α min.	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit radial load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass g	Bearing Number
		Δds	ΔDs	Radial	Axial				
0.8	9°		+5	20,5	1,9	12,3	0,005 to 0,06	7	05
	14°	+2	-13	29,2	3,5	17,5		9	06
	15°	-10		37,0	3,9	22,2		12	08
0.9	11°			47,2	6,5	28,3	0,008 to 0,10	20	10
	10°	+3	+6	78,1	11,7	43,0		32	12
1.0	8°	-11	-15	121,9	18,0	67,0	0,15 to 0,25	50	15
	7°			148,3	24,3	81,0		59	17
1.2	8°	+3	+8	268,6	45,5	147,7	0,02 to 0,40	126	22
	8°	-13	-19	324,7	55,9	162,4		185	25
	6°			433,4	77,8	216,7		300	30
1.5	7°		+10	543,4	92,2	271,7	0,03 to 0,6	340	35
	6°	+3	-23	680,9	113,4	340,3		460	40
	5°	-15		833,9	135,9	416,9		630	45
	7°		+13-28	981,4	154,2	490,7		870	50

Type of mounting: R = with mounting grooves
S = without mounting grooves

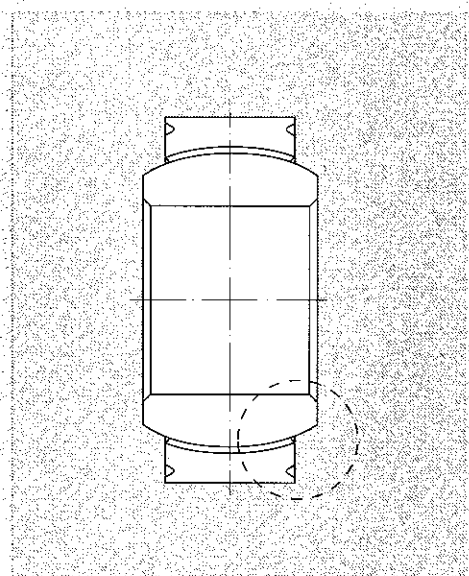
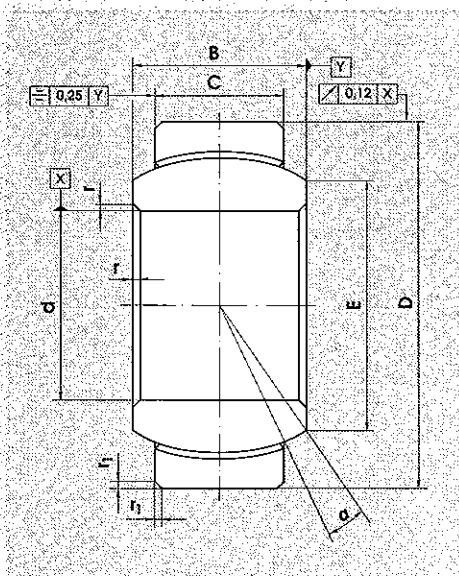
Suffix P only when chromium plated ball is required
Suffix T only when passivated ISO 8075

SPHERICAL BEARINGS

Corrosion resisting steel
FRASLIP lined, wide series, according to EN 2585.

Series: EN 2585 S
Material: EN 2539 (1.4548.3)
Outer ring: EN 2030 (1.3544.9)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE

Series: EN 2585 R
Material: EN 2539 (1.4548.3)
Outer ring: EN 2030 (1.3544.9)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE



With swaging grooves - Code R

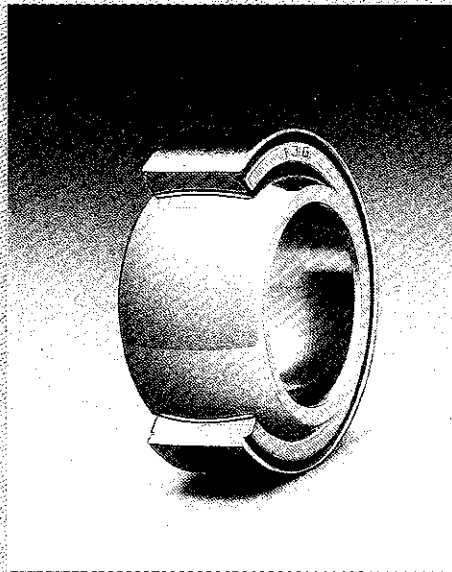
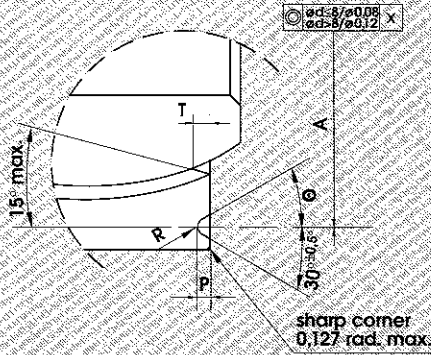
Bearing Number	d	D	B	C	E	r	r ₁	A	P	R	⊖
	ΔDmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.			ΔAmp μm			±0,5°
05	5	16	0	11,0	8,5	7,7		14,2	0,5	0,2	
06	6	16	0	11,0	8,5	7,7		14,2	to	to	20°
08	8	18	-8	11,0	8,0	10,3		16,2	0,7	0,3	
10	10	21		12,5	10,0	12,2		18,4	0,7		
12	12	26	0	16,0	13,0	15,5		23,4	to		
15	15	29	-9	17,0	13,5	18,9		26,4	0,9		
17	17	30		18,0	14,5	20,1	0,1	27,4			
20	20	35	0-11	20,0	16,0	23,5	to	31,8	+100		
25	25	54		32,0	-60	35,3	0,4	50,8	0		0,3
30	30	60		34,0		40,9	0,6 to 1,0	56,8		1,2	30°
35	35	65	0	36,0		45,5		61,8		to	0,4
40	40	68	-13	38,0		47,0		64,8		1,4	
45	45	76		41,0		54,1		72,8			
50	50	82		44,0		60,3		78,8			
55	55	96	0-15	52,0		63,4		92,8		1,3 to 1,5	

Procurement Specification EN 2755

Designation

Each bearing is designated as in the following example:

Series designation EN 2585 R 10 P A
 R = with mounting grooves
 10 = Bore number
 A = bonded liner technology
 P = chromium plated ball/ T = only when passivated



Dimensions in millimetres

T max.	α min.	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit Radial Load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass g	Bearing Number
		Δd_s	ΔD_s	Radial	Axial				
0,8	15°		+5	42,6	7,2	25,6	0,08 to 0,50	16	05
	15°	+2	-13	42,6	7,2	25,6			06
	14°	-10		45,7	6,4	27,4			08
0,9	10°			68,7	11,7	41,2	0,12 to 0,80	27	10
	10°	+3	+6	116,4	21,5	64,0			12
1,0	9°	-11	-15	139,0	24,1	76,5		62	15
	9°			159,1	29,0	87,5			17
1,2	8°	+3	+8-19	207,5	36,0	113,9	0,25 to 1,00	104	20
	9°	-13		496,6	93,2	248,3			25
	8°		+10	587,5	109,6	293,7	0,40 to 2,00	445	30
	8°	-23		666,0	117,6	333,0			35
1,5	8°	+3		745,6	136,6	372,8	0,60 to 2,70	600	40
	8°	-15		895,9	155,6	447,9			45
	8°		+13	1024,7	176,2	512,3			50
	10°		-28	1298,7	221,2	649,3		970	55

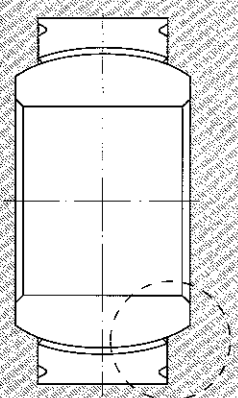
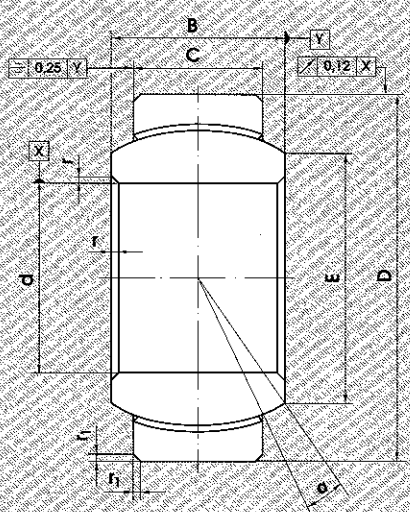
Type of mounting: R = with mounting grooves
 S = without mounting grooves
 Suffix P only when chromium plated ball is required
 Suffix T only when passivated ISO 8075

SPHERICAL BEARINGS

Corrosion resisting steel
FRASLIP lined, wide series, according to EN 4039.

Series: EN 4039 S
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE

Series: EN 4039 R
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9)
Liner: PTFE



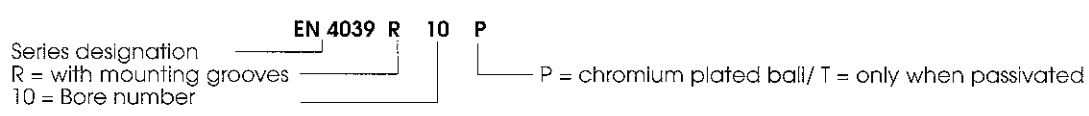
With swaging grooves - Code R

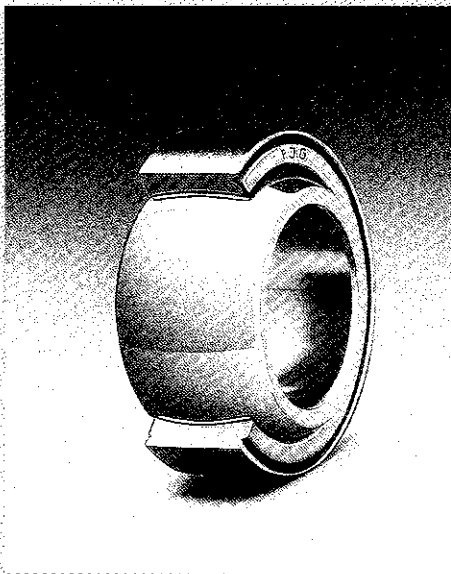
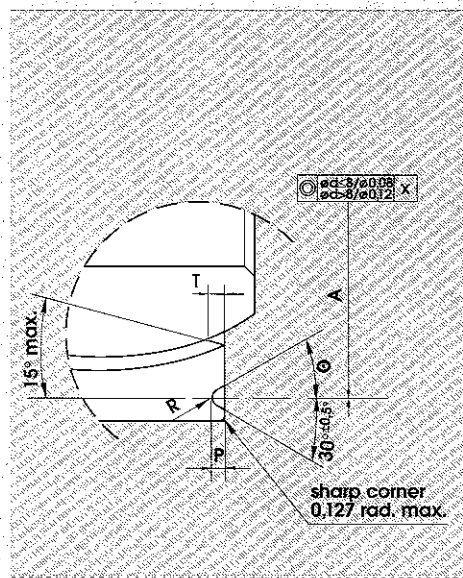
Bearing Number	d	D	B	C	E	r	r ₁	A	P	R	θ
	ΔCmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.			ΔAmp μm			±0,5°
06	6	16	0	11,0	7,7			14,2	0,5	0,2	20°
08	8	18	-8	11,0	10,3		0,5	16,2	to 0,7	to 0,3	
10	10	21		12,5	12,2		to 0,8	18,4	0,7		
12	12	26	0	16,0	15,5			23,4	to 0,9		30°
15	15	29	-9	17,0	18,9			26,4			
17	17	30		18,0	20,1	0,1		27,4			
20	20	35	0-11	20,0	23,5	to		31,8		0,3	30°
25	25	54		32,0	35,3	0,4	0,6 to 1,0	50,8	+100	to 0,4	
30	30	60		34,0	40,9			56,8	0	1,2	
35	35	65	0	36,0	45,5			61,8		to 1,4	
40	40	68	-13	38,0	47,0		0,8	64,8			
45	45	76		41,0	54,1		to 1,2	72,8			
50	50	82	0-15	44,0	60,3			78,8			

Procurement Specification EN 2755

Designation

Each bearing is designated as in the following example:





Dimensions in millimetres

T max.	α min.	Out of round μm		Static Limit Load Rating in kN		Dynamic Limit Radial Load 25 000 cycles in kN	No Load Rotational Starting Torque in Nm	Mass g	Bearing Number
		Δds	ΔDs	Radial	Axial				
0,8	15°	+2	+5	42,6	7,2	25,6	0,005 to 0,06	16	06
	14°	-10	-13	45,7	6,4	27,4	0,006 to 0,08	17	08
	10°			68,7	11,7	41,2		27	10
0,9	10°	+3	+6	116,4	21,5	64,0	0,008 to 0,1	49	12
	9°	-11	-15	139,0	24,1	76,5		62	15
1,0	9°			159,1	29,0	87,5	0,01 to 0,12	69	17
	8°	+3	+8-19	207,5	36,0	113,9		104	20
1,2	9°	-13		496,6	93,2	248,3	0,015 to 0,25	445	25
	8°		+10	587,5	109,6	293,7	0,02 to 0,4	480	30
	8°		-23	666,0	117,6	333,0		565	35
1,5	8°			745,6	136,6	372,8	0,025 to 0,5	600	40
	8°	+3		895,9	155,6	447,9		800	45
	8°	-15	+13-28	1024,7	176,2	512,3	0,03 to 0,6	970	60

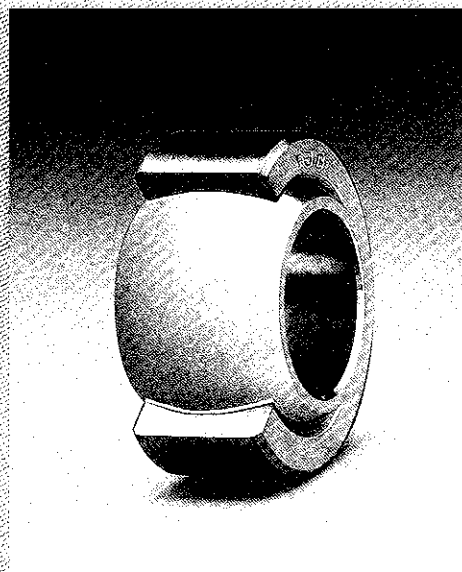
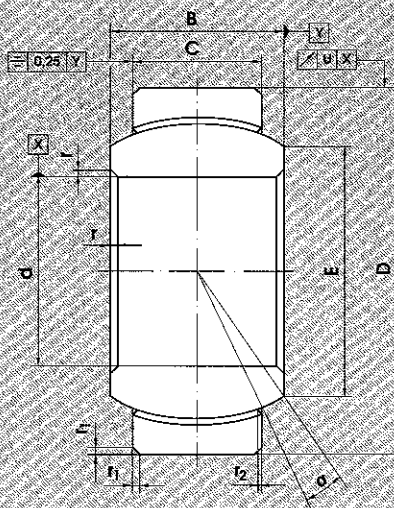
Type of mounting: R = with mounting grooves
S = without mounting grooves

Suffix P only when chromium plated ball is required
Suffix T only when passivated ISO 8075

SPHERICAL BEARINGS

FRASLIP lined, according to MS 14 104/ISO 10 792-2.

Series: FMGS...4
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9 or 1.4534.5)
Liner: FRASLIP

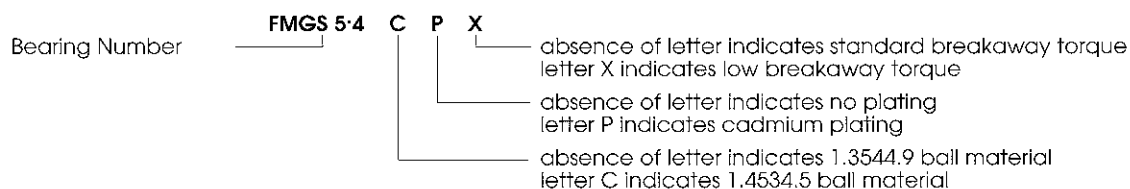


Bearing Number	d	D		B		C		r	r ₁ x 45°	r ₂	U	α	Static Limit Load Rating in kN	
		Δdmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.	max.						Radial	Axial
FMGS 3.4	4,826		14,287		7,137		5,537		0,25			10°	17,68	0,67
FMGS 4.4	6,350		16,667		8,712		6,350		to	0,76	0,762	10°	26,87	1,91
FMGS 5.4	7,937		19,050		9,525		7,137		0,51			10°	38,92	3,11
FMGS 6.4	9,525		20,637		10,312		7,925					9°	46,88	4,89
FMGS 7.4	11,112		23,017		11,100		8,712		0,51	0,89		8°	58,71	6,23
FMGS 8.4	12,700		25,400		12,700		9,906		to			8°	79,62	9,34
FMGS 9.4	14,287		27,780		14,275		11,100		0,13	0,76	1,02	8°	103,19	16,37
FMGS 10.4	15,875	0	30,162	0	15,875	0	12,700	±127	18,771	to		8°	135,66	20,99
FMGS 12.4	19,050	-13	36,512	-13	19,050	-51	15,062		23,368	0,38		8°	206,39	30,02
FMGS 14.4	22,225		39,687		22,225		17,856		24,892		0,127	8°	276,67	41,59
FMGS 16.4	25,400		44,450		25,400		20,243		28,397	0,76		9°	365,63	54,09
FMGS 20.4	31,750		50,800		27,762		23,920		36,420	to	1,14	5,5°	405,00	78,00
FMGS 24.4	38,100		61,912		33,325		28,700		46,420	1,02		5°	619,40	117,10
FMGS 28.4	44,450		71,437		38,887		33,450		50,710			5,5°	816,60	164,00
FMGS 32.4	50,800		80,962		44,450		38,230		61,980			5°	1123,10	218,20

Procurement Specification MIL-B-81 820

Designation

Each bearing is designated as in the following example:



Oscillating Radial Load Rating in kN	No Load Rotational Starting Torque in Nm	Suffix X µm	max.Radial play	max. Axial play	Mass g	Bearing Number
		Suffix X				
6,67	0,03 to 0,56	0,06 max.			9	FMGS 3,4
14,77					9	FMGS 4,4
24,29					14	FMGS 5,4
29,36					18	FMGS 6,4
35,81					23	FMGS 7,4
46,26	0,03 to 0,90	0,11 max.	18	71	32	FMGS 8,4
57,82					41	FMGS 9,4
73,17					54	FMGS 10,4
104,97					95	FMGS 12,4
134,55					122	FMGS 14,4
169,02	0,03 to 1,36	0,23 max.	25	102	177	FMGS 16,4
200,30					240	FMGS 20,4
322,10					435	FMGS 24,4
418,20					668	FMGS 28,4
575,20					952	FMGS 32,4

Surface finish

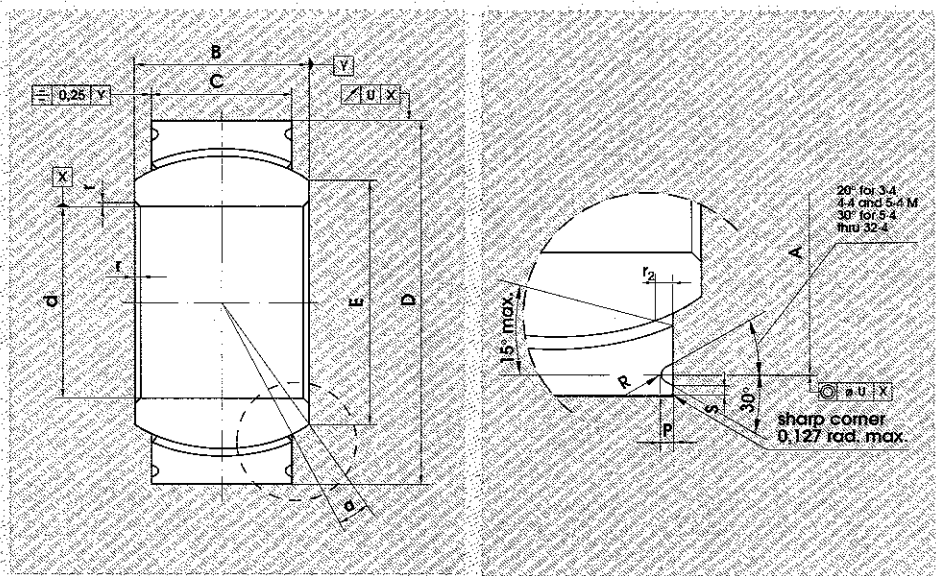
Outer ring: Plating, when specified, shall be cadmium plating per QQ-P-416, Type II, Class 2
Plate on the outside diameter surface and on the chamfer

Ball: Passivate per QQ-P-35

SPHERICAL BEARINGS

FRASLIP lined, according to MS 14 101/ISO 10 792-2.

Series: FMGN...-4
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9 or 1.4534.5)
Liner: FRASLIP

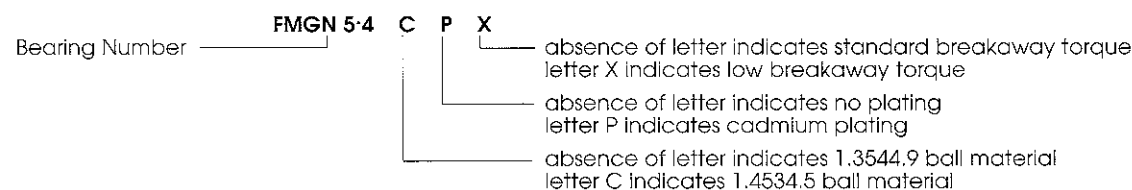


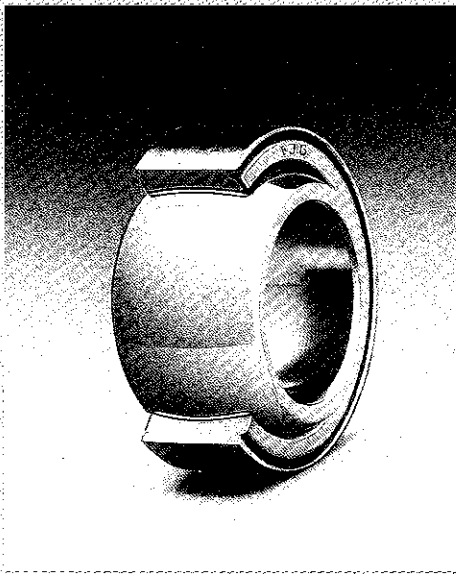
Bearing Number	d	D	B	C	E	r	r ₂	A	P	R
	ΔCmp μm	ΔDmp μm	ΔBmp μm	ΔCmp μm	min.	max.	ΔAmp μm	ΔPmp μm	ΔRmp μm	
FMGN 3.4	4,826	14,287	7,137	5,537	7,442			12,700		
FMGN 4.4	6,350	16,667	8,712	6,350	9,246		0,762	15,080	0,635	0,127
FMGN 5.4M	7,937	19,050	9,525	7,137	10,643			16,764		
FMGN 5.4	7,937	19,050	9,525	7,137	10,643			16,510	0,889	
FMGN 6.4	9,525	20,637	10,312	7,925	12,065			18,085		
FMGN 7.4	11,112	23,017	11,100	8,712	13,462		0,89	20,472		
FMGN 8.4	12,700	25,400	12,700	9,906	15,240			22,250		
FMGN 9.4	14,287	27,780	14,275	11,100	17,018		1,02	24,638	0	0
FMGN 10.4	15,875	30,162	15,875	12,700	18,771	±127	to 0,38	27,000	-203	-254
FMGN 12.4	19,050	36,512	19,050	15,062	23,368			33,350		0,254
FMGN 14.4	22,225	39,687	22,225	17,856	24,892			36,525	1,397	
FMGN 16.4	25,400	44,450	25,400	20,243	28,397			41,300		
FMGN 20.4	31,750	50,800	27,762	23,920	36,420		1,14	47,650		
FMGN 24.4	38,100	61,912	33,325	28,700	46,420			58,750		
FMGN 28.4	44,450	71,437	38,887	33,450	50,710			68,270		
FMGN 32.4	50,800	80,962	44,450	38,230	61,980			77,830		

Suffix M: smaller mounting grooves
 Procurement Specification MIL-B-81 820

Designation

Each bearing is designated as in the following example:





Dimensions in millimetres

U	S min.	α	Static Limit Load Rating in kN		Oscillating Radial Load Rating in kN	No Load Rotational Starting Torque in Nm	Suffix X		Mass g	Bearing Number	
			Radial	Axial			μm max.radial play	max. axial play			
0,076	0,254	10°	17,68	0,67	6,67	0,03 to 0,56	0,06 max.			9	FMGN 3.4
			26,87	1,91	14,77					9	FMGN 4.4
			38,92	3,11	24,29					14	FMGN 5.4M
	0,457	9°	38,92	3,11	24,99	0,03 to 0,90	0,11 max.	18	71	14	FMGN 5.4
			46,88	4,89	29,36					18	FMGN 6.4
			58,71	6,23	35,81					23	FMGN 7.4
0,127	0,508	8°	79,62	9,34	46,26	0,03 to 1,36	0,23 max.	25	102	32	FMGN 8.4
			103,19	16,37	57,82					41	FMGN 9.4
			135,66	20,99	73,17					54	FMGN 10.4
	0,127	5,5°	206,39	30,02	104,97	0,04 to 2,0				95	FMGN 12.4
			276,67	41,59	134,55					122	FMGN 14.4
			365,63	54,09	169,02					177	FMGN 16.4
	5°	619,40	117,10	322,10	0,06 to 2,70				240	FMGN 20.4	
		816,60	164,00	418,20					668	FMGN 28.4	
		1123,10	218,20	575,20					952	FMGN 32.4	

Surface finish

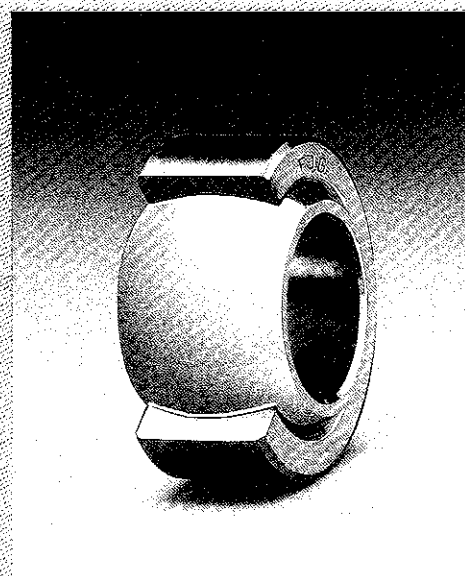
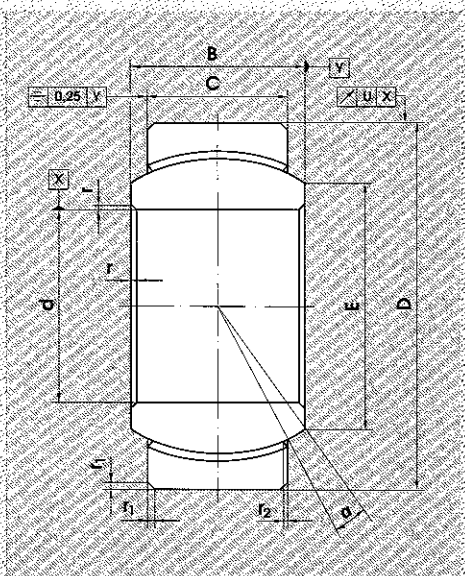
Outer ring: Plating, when specified, shall be cadmium plating per QQ-P-416, Type II, Class 2
Plate on the outside diameter surface and on the flat between the outside diameter on the groove

Ball: Passivate per QQ-P-35

SPHERICAL BEARINGS

FRASLIP lined, according to MS 14 102/ISO 10 792-2

Series: FMGB...4
Material:
Outer ring: EN 2539 (1.4548.3)
Inner ring: EN 2030 (1.3544.9 or 1.4534.5)
Liner: FRASLIP



Bearing Number	d	D	B	C	E	r	r ₁ x 45°	r ₂	U	α	Static Limit Load Rating in kN	
											Radial	Axial
FMGB 3.4	4,826	15,875	11,100	8,306	7,620	0,38				15°	11,12	7,87
FMGB 4.4	6,350	15,875	11,100	8,306	7,620	to		0,76	0,762	15°	24,46	7,87
FMGB 5.4	7,937	17,462	11,100	8,052	9,144	0,63				14°	41,81	7,30
FMGB 6.4	9,525	20,637	12,700	10,312	11,836					8°	60,94	11,70
FMGB 7.4	11,112	23,812	14,275	11,227	13,640		0,51	0,89		10°	92,07	16,24
FMGB 8.4	12,700	25,400	15,875	12,827	15,418		to			9°	95,19	22,11
FMGB 9.4	14,287	28,575	17,450	13,614	18,313	0,13	0,76	1,02		10°	118,32	23,89
FMGB 10.4	15,875	30,162	19,050	14,402	±127	18,974	to			12°	128,99	27,27
FMGB 12.4	19,050	34,925	22,225	16,002		21,463	0,38		0,127	13°	164,58	34,38
FMGB 14.4	22,225	41,275	22,225	19,177		25,273				6°	290,01	48,04
FMGB 16.4	25,400	53,975	34,925	25,527		32,233	0,76			12°	462,59	85,85
FMGB 20.4	31,750	60,325	38,100	28,700		37,150	to	1,14		12,5°	568,40	115,90
FMGB 24.4	38,100	68,262	42,850	31,060		45,500	1,02			13°	706,00	137,70
FMGB 28.4	44,450	76,200	46,020	33,450		49,900				12,5°	859,40	161,70
FMGB 32.4	50,800	82,550	49,190	35,050		56,100				12,5°	996,10	180,00

Procurement Specification MIL-B-81 820

Designation

Each bearing is designated as in the following example:

Bearing Number FMGB 5.4 C P X

- absence of letter indicates standard breakaway torque
- letter X indicates low breakaway torque
- absence of letter indicates no plating
- letter P indicates cadmium plating
- absence of letter indicates 1.3544.9 ball material
- letter C indicates 1.4534.5 ball material

Oscillating Radial Load Rating in kN	No Load Rotational Starting Torque in Nm	Suffix X	Suffix X		Mass g	Bearing Number
			µm max.Radial play	max. Axial play		
21,80	0,03 to 0,56	0,06 max.	18	53	14	FMGB 3,4
21,80					14	FMGB 4,4
26,91					16	FMGB 5,4
36,96					27	FMGB 6,4
52,26					36	FMGB 7,4
66,50	0,03 to 0,90	0,11 max.	18	53	45	FMGB 8,4
80,51					61	FMGB 9,4
90,07					73	FMGB 10,4
116,54					109	FMGB 12,4
149,45					159	FMGB 14,4
250,20	0,03 to 1,36	0,23 max.	25	76	440	FMGB 16,4
295,50					500	FMGB 20,4
367,10					700	FMGB 24,4
445,50					900	FMGB 28,4
518,00					1050	FMGB 32,4

Surface finish

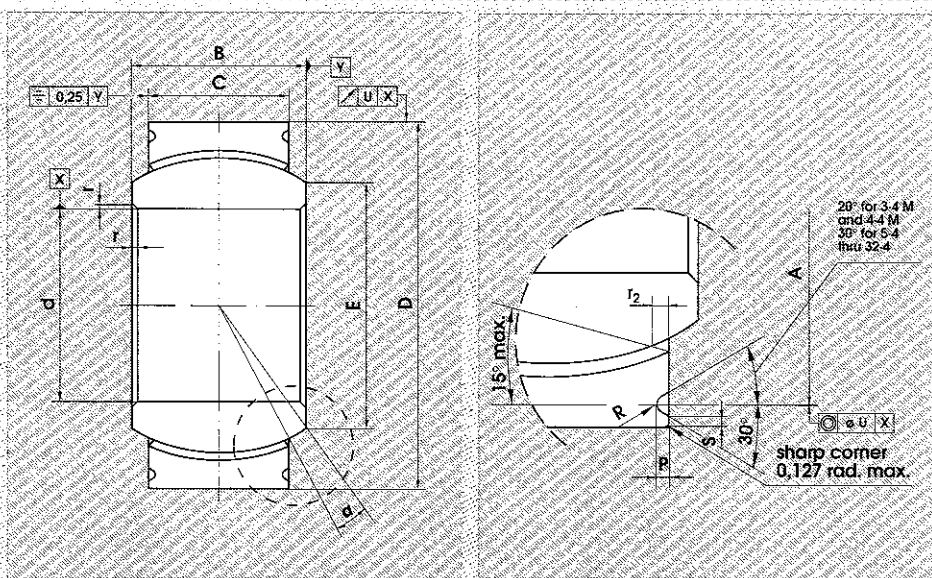
Outer ring: Plating, when specified, shall be cadmium plating per QQ-P-416, Type II, Class 2
Plate on the outside diameter surface and on the chamfer

Ball: Passivate per QQ-P-35

SPHERICAL BEARINGS

FRASLIP lined, according to MS 14 103/ISO 10 792-2

Series: FMGB...4M
Material: EN 2539 (1.4548.3)
Outer ring: EN 2030 (1.3544.9 or 1.4534.5)
Inner ring: EN 2030 (1.3544.9 or 1.4534.5)
Liner: FRASLIP

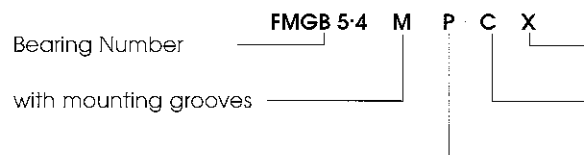


Bearing Number	d	D	B	C	E	r	r ₂	A	P	R
	Δd_{mp} μm	ΔD_{mp} μm	ΔB_{mp} μm	ΔC_{mp} μm	min.		max.	ΔA_{mp} μm	ΔP_{mp} μm	ΔR_{mp} μm
FMGB 3.4 M	4,826	15,875	11,100	8,306	7,620			14,300		
FMGB 4.4 M	6,350	15,875	11,100	8,306	7,620		0,76	14,300	0,635	0,127
FMGB 5.4 M	7,937	17,462	11,100	8,052	9,144			15,875		
FMGB 6.4 M	9,525	20,637	12,700	10,312	11,836			18,085		
FMGB 7.4 M	11,112	23,812	14,275	11,227	13,640			21,260		
FMGB7A.4M	11,112	23,017	14,275	11,227	13,640		0,89	20,472	0,889	
FMGB 8.4 M	12,700	25,400	15,875	12,827	15,418			22,860		
FMGB 9.4 M	14,287	28,575	17,450	13,614	18,313	0,13 to 0,38	1,02	26,035	0	0,254
FMGB 10.4 M	15,875	30,162	19,050	14,402	18,974	± 127		27,610	-203	-254
FMGB 12.4 M	19,050	34,925	22,225	16,002	21,463			31,775		
FMGB 14.4 M	22,225	41,275	22,225	19,177	25,273			38,125		
FMGB 16.4 M	25,400	53,975	34,925	25,527	32,233			50,825		
FMGB 20.4 M	31,750	60,325	38,100	28,700	37,150		1,14	57,170	1,397	
FMGB 24.4 M	38,100	68,262	42,850	31,060	45,500			66,100		
FMGB 28.4 M	44,450	76,200	46,020	33,450	49,900			73,050		
FMGB 32.4 M	50,800	82,550	49,190	35,050	56,100			79,350		

Procurement Specification MIL-B-81 820

Designation

Each bearing is designated as in the following example:



absence of letter indicates standard breakaway torque
 letter X indicates low breakaway torque
 absence of letter indicates 1.3544.9 ball material
 letter C indicates 1.4534.5 ball material
 absence of letter indicates no plating
 letter P indicates cadmium plating