

PSI Aerospace Bearings



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P20000 SERIES NARROW, GROOVED, ANNULAR

Designed with staking groove on both sides for retention in housing Operating temperature -65°F to $+450^{\circ}F$



Part Number	Ø B + 0000	Ø D	W	H	ØA	P°	Ø M	K	R	Ø S Ball OD	Stati (Pou	c Load unds)	Approx.
Number	0005	0005	002	003	Ref.	Mis.	003	006	Ref.	Ref.	Limit Radial	Limit Axial	Pounds
P20000	.2500	.6562	.343	.250	.405	12	.588	.022	.008	.5300	6,300	2,400	.02
P20010	.3125	.7500	.375	.281	.420	11	.682	.022	.008	.5625	7,700	3,500	.04
P20020	.3750	.8125	.406	.312	.476	10	.714	.032	.008	.6250	10,000	4,500	.04
P20030	.4375	.9062	.437	.343	.530	9	.808	.032	.008	.6865	12,500	5,600	.06
P20040	.5000	1.0000	.500	.390	.641	9	.877	.052	.008	.8125	17,950	7,600	.07
P20050	.5625	1.0937	.562	.437	.671	9	.970	.052	.014	.8750	21,200	9,950	.09
P20060	.6250	1.1875	.625	.500	.740	9	1.064	.052	.014	.9680	26,500	13,000	.11
P20070	.7500	1.4375	.750	.593	.921	9	1.314	.052	.014	1.1870	40,500	20,000	.17
P20080	.8750	1.5625	.875	.703	.978	9	1.439	.052	.014	1.3120	51,000	27,500	.22
P20090	1.0000	1.7500	1.000	.797	1.119	9	1.627	.052	.014	1.5000	67,500	37,000	.28

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT REXNORD PSI ENGINEERING FOR SWAGING TOOL NUMBER, AND LOADS TOWARDS SLOT AND ALTERNATE MATERIAL.

DIMENSIONALLY INTERCHANGEABLE WITH AS14101 SERIES





P25000 SERIES NARROW, PRE-SWAGED, ANNULAR

Designed for high thrust loads and for applications where $\$ swaging/ staking both sides is difficult. Operating temperature -65°F to +600°F



Part	ØB	ØD	ØC	W	H	a .	Do	ØM	K		ØS	Static (Pou	Load nds)	Approx.
Number	0005	0005	002	002	003	Ø A Ref.	Mis.	003	+.008 006	Ref.	Ref.	Limit Radial	Limit Axial	Pounds
P25000	.2500	.6562	.676	.343	.250	.405	12	.588	.022	.008	.5300	6,300	2,400	.02
P25010	.3125	.7500	.770	.375	.281	.420	11	.682	.022	.008	.5625	7,700	3,500	.04
P25020	.3750	.8125	.852	.406	.312	.476	10	.714	.032	.008	.6250	10,000	4,500	.04
P25030	.4375	.9062	.946	.437	.343	.530	9	.808	.032	.008	.6865	12,500	5,600	.06
P25040	.5000	1.0000	1.080	.500	.390	.641	9	.877	.52	.008	.8125	17,950	7,600	.07
P25050	.5625	1.0937	1.174	.562	.437	.671	9	.970	.52	.014	.8750	21,200	9,950	.09
P25060	.6250	1.1875	1.267	.625	.500	.740	9	1.064	.52	.014	.9680	26,500	13,000	.11
P25070	.7500	1.4375	1.517	.750	.593	.921	9	1.314	.52	.014	1.1870	40,500	20,000	.17
P25080	.8750	1.5625	1.642	.875	.703	.978	9	1.439	.52	.014	1.3120	51,000	27,500	.22
P25090	1.0000	1.7500	1.830	1.000	.797	1.119	9	1.627	.52	.014	1.5000	67,500	37,000	.28

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT REXNORD PSI ENGINEERING FOR SWAGING TOOL NUMBER, AND LOADS TOWARDS SLOT AND ALTERNATE MATERIAL.

DIMENSIONALLY INTERCHANGEABLE WITH AS14101 SERIES





P20100 SERIES NARROW, CHAMFERED, ANNULAR

Designed for applications where the bearing is retained by the housing. Operating temperature -65°F to +450°F



Part Number	Ø B + 0000	Ø D	W	H	ØA	P°	C	Ø S Rall OD	Stati (Por	c Load unds)	Approx.
Number	0005	0005	002	003	Ref.	Mis.	005	Ref.	Limit Radial	Limit Axial	Pounds
P20100	.2500	.6562	.343	.250	.405	12	.020	.5300	6,300	2,400	.02
P20110	.3125	.7500	.375	.281	.420	11	.020	.5625	7,700	3,500	.04
P20120	.3750	.8125	.406	.312	.476	10	.025	.6250	10,000	4,500	.04
P20130	.4375	.9062	.437	.343	.530	9	.025	.6865	12,500	5,600	.06
P20140	.5000	1.0000	.500	.390	.641	9	.030	.8125	17,950	7,600	.07
P20150	.5625	1.0937	.562	.437	.671	9	.030	.8750	21,200	9,950	.09
P20160	.6250	1.1875	.625	.500	.740	9	.030	.9680	26,500	13,000	.11
P20170	.7500	1.4375	.750	.593	.921	9	.030	1.1870	40,500	20,000	.17
P20180	.8750	1.5625	.875	.703	.978	9	.030	1.3120	51,000	27,500	.22
P20190	1.0000	1.7500	1.000	.797	1.119	9	.030	1.5000	67,500	37,000	.28

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL) SURFACE TREATMENT: BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT REXNORD PSI ENGINEERING FOR LOADS TOWARDS SLOT AND ALTERNATE MATERIAL

DIMENSIONALLY INTERCHANGEABLE WITH AS14104 SERIES

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P22100 SERIES WIDE, PRE-SWAGED, ANNULAR

Designed for high thrust loads and for applications where $\$ swaging/ staking both sides is difficult. Operating temperature -65°F to +450°F



Part Number	Ø B	ØD	Ø C	W	H	ØA	P°	ØM	K	R	ØS	Statio (Pou	: Load Inds)	Approx.
Number	0005	0005	002	002	003	Ref.	Mis.	003	008	Ref.	Ref.	Limit Radial	Limit Axial	Pounds
P22100	.2500	.6250	.645	.437	.327	.301	16	.557	.022	.008	.5300	6,200	4,000	.02
P22110	.3125	.6875	.707	.437	.317	.402	14	.619	.022	.008	.5930	8,500	4,150	.03
P22120	.3750	.8125	.852	.500	.406	.471	10	.714	.032	.008	.6865	12,000	7,500	.05
P22130	.4375	.9375	.977	.562	.442	.587	10	.839	.032	.008	.8125	17,800	9,450	.07
P22140	.5000	1.0000	1.080	.625	.505	.613	9	.877	.052	.008	.8750	21,000	12,700	.08
P22150	.5625	1.1250	1.205	.687	.536	.727	10	1.002	.052	.014	1.0000	28,000	14,900	.12
P22160	.6250	1.1875	1.267	.750	.567	.753	12	1.064	.052	.014	1.0620	31,000	17,000	.14
P22170	.7500	1.3750	1.455	.875	.630	.893	13	1.252	.052	.014	1.2500	42,000	21,400	.20
P22180	.8750	1.6250	1.705	.875	.755	1.061	6	1.502	.052	.014	1.3750	57,700	31,600	.30
P22190	1.0000	2.1250	2.205	1.375	1.005	1.275	14	2.002	.052	.014	1.8750	99,200	58,700	.90

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL) SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT RACE I.D.: NITRIDED

LOADS BASED ON OPTIMUM LOAD DIRECTION CONTACT REXNORD PSI ENGINEERING FOR SWAGING TOOL NUMBER, AND LOADS TOWARDS SLOT AND ALTERNATE MATERIAL.

DIMENSIONALLY INTERCHANGEABLE WITH AS14102 SERIES





P30000 SERIES WIDE PROFILE, MALE ROD END

Operating temperature -65°F to +450°F



	Ø D	~ -					~ ~	-			Load in ((Pounds)	A
Part Number	ØB +.0000 0005	Ø D +.010 010	W +.000 002	H +.000 020	Ø A Ref.	P° Mis.	ØS Ball OD Ref.	F +.010 010	L +.010 010	Thread Size UNJF-3B	Static Radial Limit	Dynamic	 Approx. Weight Pounds
P30000	.1900	.850	.437	.350	.355	15	.5625	1.562	.968	.3125-24	1,500	900	.08
P30010	.2500	.850	.437	.350	.355	15	.5625	1.562	.968	.3125-24	4,000	900	.08
P30020	.3125	.900	.437	.340	.402	14	.5930	1.875	1.187	.3125-24	5,400	1,250	.09
P30030	.3750	1.030	.500	.430	.516	8	.7180	1.938	1.187	.3750-24	8,400	2,050	.14
P30040	.4375	1.150	.562	.460	.543	10	.7810	2.125	1.281	.4375-20	11,300	2,300	.20
P30050	.5000	1.337	.625	.525	.613	9	.8750	2.438	1.468	.5000-20	15,400	3,000	.30
P30060	.6250	1.525	.750	.585	.753	12	1.0620	2.625	1.562	.6250-18	18,850	4,400	.44
P30070	.7500	1.775	.875	.650	.873	13	1.2350	2.875	1.687	.7500-16	25,800	6,000	.66
P30080	.8750	2.025	.875	.775	1.061	6	1.3750	3.375	2.000	.8750-14	36,500	8,350	1.00
P30090	1.0000	2.775	1.375	1.025	1.181	12	1.8120	4.125	2.343	1.2500-12	56,000	12,620	2.58

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM ROD END BODY: 15-5PH BAR PER AMS 5659, COND H-1025 (17-4PH CAST PER AMS 5355 OPTIONAL)

SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT ROD END BODY I.D.: NITRIDED

STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE ARE BASED ON 15-5PH BAR MATERIAL A LOAD REDUCTION FACTOR OF APPROXIMATELY 25% SHOULD BE CONSIDERED FOR 17-4PH CAST PER AMS 5355 FOR APPLICATIONS REQUIRING STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE, 15-5PH BAR MATERIAL SHOULD BE SPECIFIED WHEN ORDERING PARTS

DYNAMIC LOADS BASED ON 12,000 PSI AND ± 25° OSCILLATION CONTACT REXNORD PSI ENGINEERING FOR FATIGUE LOADS AND ALTERNATE MATERIAL DIMENSIONALLY INTERCHANGEABLE WITH AS81935/1 SERIES



PSI P37300 SERIES NARROW PROFILE, BALANCED DESIGN, MALE ROD END

Designed for high fatigue load applications Operating temperature -65°F to +600°F



	Ø D	<i>a</i> b					<i></i>	-			Load in	(Pounds)	•
Part Number	ØB +.0000 0005	ØD +.010 010	W +.000 002	H +.000 020	Ø A Ref.	P° Mis.	ØS Ball OD Ref.	F +.010 010	L +.010 010	Thread Size UNJF-3B	Static Radial Limit	Dynamic	Approx. Weight Pounds
P37300	.1900	.850	.343	.260	.405	12	.5300	1.656	.968	.3125-24	3,200	900	.06
P37310	.2500	.850	.343	.260	.405	12	.5300	1.656	.968	.3125-24	5,400	900	.06
P37320	.3125	.900	.375	.290	.420	12	.5625	1.906	1.187	.3125-24	5,400	1,050	.07
P37330	.3750	1.000	.406	.322	.476	11	.6250	2.000	1.187	.3750-24	8,400	1,300	.09
P37340	.4375	1.095	.437	.353	.530	10	.6865	2.125	1.280	.4375-20	11,300	1,700	.12
P37350	.5000	1.332	.500	.405	.641	9	.8125	2.560	1.468	.5000-20	15,400	2,450	.20
P37360	.6250	1.535	.625	.515	.740	9	.9680	2.780	1.560	.6250-18	23,600	3,650	.34
P37370	.7500	1.890	.750	.610	.921	9	1.1870	3.062	1.687	.7500-16	35,000	5,550	.62
P37380	.8750	2.210	.875	.718	.978	9	1.3120	3.560	2.000	.8750-14	49,000	6,950	.95
P38790	1.0000	2.625	1.000	.817	1.119	9	1.5000	4.125	2.343	1.2500-12	66,000	9,150	1.50

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM ROD END BODY: 15-5PH BAR PER AMS 5659, COND H-1025 (17-4PH CAST PER AMS 5355 OPTIONAL)

SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT ROD END BODY I.D.: NITRIDED

STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE ARE BASED ON 15-5PH BAR MATERIAL A LOAD REDUCTION FACTOR OF APPROXIMATELY 25% SHOULD BE CONSIDERED FOR 17-4PH CAST PER AMS 5355 FOR APPLICATIONS REQUIRING STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE, 15-5PH BAR MATERIAL SHOULD BE SPECIFIED WHEN ORDERING PARTS

DYNAMIC LOADS BASED ON 12,000 PSI AND \pm 25° OSCILLATION CONTACT REXNORD PSI ENGINEERING FOR FATIGUE LOADS AND ALTERNATE MATERIAL





PSI P38700 SERIES NARROW PROFILE, BALANCED DESIGN, FEMALE ROD END

Designed for high fatigue load applications Operating temperature -65°F to +600°F



Part	ØВ	øр	w	н			øs	F			J		Load in	(Pounds)	Approx
Part Number	+.0000 0005	+.010 010	+.000 002	+.000 020	Ø A Ref.	P° Mis.	Ball OD Ref.	+.010 010	L Min.	M Max.	Flats +.000 015	Thread Size UNJF-3B	Static Radial Limit	Dynamic	Weight Pounds
P38700	.1875	.850	.343	.260	.404	12	.5300	1.375	.750	.875	.437	.3125-24	3,200	900	.07
P38710	.2500	.850	.343	.260	.404	12	.5300	1.469	.750	.875	.437	.3125-24	6,000	900	.07
P38720	.3125	.900	.375	.290	.419	12	.5625	1.625	.875	1.000	.500	.3750-24	7,400	1,050	.09
P38730	.3750	1.000	.406	.322	.475	11	.6250	1.812	1.000	1.125	.562	.3750-24	9,500	1,300	.13
P38740	.4375	1.095	.437	.353	.529	10	.6865	2.000	1.125	1.250	.625	.4375-20	11,500	1,700	.16
P38750	.5000	1.332	.500	.405	.640	9	.8125	2.250	1.250	1.375	.750	.5000-20	16,500	2,450	.28
P38760	.6250	1.535	.625	.515	.740	9	.9680	2.500	1.375	1.500	.875	.6250-18	23,500	3,650	.41
P38770	.7500	1.890	.750	.610	.920	9	1.1870	2.875	1.625	1.750	1.000	.7500-16	33,000	5,550	.66
P38780	.8750	2.210	.875	.718	.978	9	1.3120	3.375	1.875	2.062	1.125	.8750-14	39,610	6,950	1.00
P38790	1.0000	2.625	1.000	.817	1.118	9	1.5000	4.125	2.125	2.312	1.750	1.2500-12	66,000	9,150	2.31

.002 INCH MAX INTERNAL CLEARANCE (CONTACT PSI ENGINEERING FOR REDUCED CLEARANCE DESIGN)

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM ROD END BODY: 15-5PH BAR PER AMS 5659, COND H-1025 (17-4PH CAST PER AMS 5355 OPTIONAL)

SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT ROD END BODY I.D.: NITRIDED

STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE ARE BASED ON 15-5PH BAR MATERIAL A LOAD REDUCTION FACTOR OF APPROXIMATELY 25% SHOULD BE CONSIDERED FOR 17-4PH CAST PER AMS 5355 FOR APPLICATIONS REQUIRING STATIC RADIAL LOADS SHOWN IN THE TABULATION ABOVE, 15-5PH BAR MATERIAL SHOULD BE SPECIFIED WHEN ORDERING PARTS

DYNAMIC LOADS BASED ON 12,000 PSI AND \pm 25° OSCILLATION CONTACT REXNORD PSI ENGINEERING FOR FATIGUE LOADS AND ALTERNATE MATERIAL





P26000 SERIES PRE-SWAGED, SEALED, ANNULAR

Greased and Sealed Design, for high thrust loads and for applications where swaging/staking both sides is difficult. (Also available in Rod End Configuration) Operating temperature -65°F to $+350^{\circ}F$



MATERIAL CODES: FOR BALL ONLY

"S" = CORROSION RESISTANT COBALT ALLLOY

"B" = C17200 BE-CU ALLLOY

BEARING LUBRICATION REQUIRENMENT CODES:

- "A" = LUBE HOLES AND GROOVES ON BOTH O.D. AND I.D. OF BALL ONLY, WITH GREASE ▷.
- P26000 THRU P26050, BALL I.D. GROOVE AS SHOWN P26060 AND ABOVE HAVE SPIRAL GROOVE ON BALL I.D.
- "C" = LUBE HOLES THROUGH RACE WITH GROOVE ON O.D. OF RACE. LUBE HOLES AND GROOVES ON BOTH O.D. AND I.D. OF BALL, WITH GREASE ▷.
- P26000 THRU P26050, BALL I.D. GROOVE AS SHOWN P26060 AND ABOVE HAVE SPIRAL GROOVE ON BALL I.D. "G" = LUBE HOLES THROUGH RACE WITH GROOVE ON O.D. OF RACE AND GROOVES ON BALL O.D., WITH GREASE D.
- "N" = NO LUBE HOLES OR GROOVES, WITH SOLID FILM LUBRICANT ON O.D. OF BALL. USE WITH MATERIAL CODE "S" ONLY.





2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

P26000 SERIES (CONTINUED) PRE-SWAGED, SEALED, ANNULAR

Greased and Sealed Design, for high thrust loads and for applications where swaging/staking both sides is difficult. (Also available in Rod End Configuration) Operating temperature -65°F to +350°F

Part			øc		ØН	øн	P٥	ØМ	ĸ	ØS	Static Pour	Load Ids)	Approx.
Number	ØВ	ØD	+.000 002	W	+.003 003	Ref.	Mis.	+.000 002	+.010 010	Ball OD ⊤ Ref.	Limit Radial	Limit Axial	Weight Pounds
P26000B-A	.2500	.7500	- 770	.375	280	420	11	682	026	5625	3 700	1 600	04
1200000-7	.2495	.7495	.//0	.375	.200	120		.002	.020	.3023	5,700	1,000	.0+
P26010B-A	.3125	.8125	.852	.375	.300	.500	7.5	.714	.036	.6250	5.000	2.000	.04
	.3120	.8120		.373							.,	,	
P26020B-A	.3/50	.8/50	.915	.406	.312	.554	8	.777	.036	6865	6,300	2,400	.05
	.3745	.0/45		.404									
P26030B-A	4375	9370	977		.360	.610	6.5	.839	.036	.7500	9,400	3,700	.06
	.5000	1.0000		.500									
P26040B-A	.4995	.995	- 1.040	.498	.410	.640	7	.902	.036	.8125	12,700	5,200	.08
	.5625	1.1250	1.005	.562	4/0	710	7 5	1 000	054	00/0	17 700	7 400	11
P26050B-A	.5620	1.1245	- 1.205	.560	.460	./10	7.5	1.002	.056	.9060	17,700	7,400	.11
P26060B-0	.6250	1.2500	- 1 330	.625	510	780	75	1 1 2 7	056	1 0000	20.000	10 000	15
1 20000D-A	.6245	1.2495	1.550	.623	.510	.700	7.5	1.12/	.030	1.0000	20,000	10,000	.15
P26070B-A	.7500	1.5000	- 1.580	.750	.624	.921	7	1.377	.056	1.1875	24,800	12,600	.26
	.7495	1.4995		.748							,	,	
P26080B-A	.8/50	1.7500	- 1.830	.8/5	.730	1.060	7	1.627	.056	1.3750	37,500	19,600	.42
	.8/45	1.7495		.873 1.000									
P26090B-A	1.0000	1.8/50	- 1.955	1.000	.812	1.060	8	1.752	.056	1.5625	52,000	26,500	.52
	.9995	1.8/45		.998									
P26100B-A	1.1250	2.1250	- 2.205	1.125	.936	1.060	7.5	2.002	.056	1.7500	73.300	38.700	.76
	1.1245	2.1245		1.123							,		
P26110B-A	1.2500	2.3125	- 2 392	1.250	1.030	1 060	8	2 189	056	1 9375	95.000	49 800	99
1201100-4	1.2495	2.3120	2.572	1.248	1.000	1.000	0	2.107	.050	1.7575	75,000	47,000	.//
D2/400D 4	1.3750	2.5625	2 (42	1.375	1 104	1.0/0	7 5	0.400	057	0.1050	115 000	FO 000	1 22
P26120B-A	1.3745	2.5620	2.642	1.372	1.124	1.060	7.5	2.439	.056	2.1250	115,000	59,000	1.33
	1.5010	2.8125		1.500									
P26130B-A	1.5000	2.8118	- 2.892	1.497	1.250	1.060	7.5	2.689	.056	2.3125	145,000	78,800	1.77
	1.6260	3.0000		1.625									
P26140B-A	1 6250	2 9993	- 3.080	1 6 2 2	1.350	1.060	7.5	2.877	.056	2.5000	174,000	95,500	2.16
	1 7510	3 1875		1.750									
P26150B-A	1.7510	2 10/0	- 3.267	1.7.50	1.450	1.060	8	3.064	.056	2.6875	206,500	114,000	2.59
	1.7500	3.1000		1./4/									
P26160B-A	1,8/60	3.3/50	- 3.455	1.8/5	1.560	1.060	7.5	3.252	.056	2.8750	243,500	136,000	3.10
	1,8750	3.3742		1.872								•	
P26170B-4	2.0010	3.6250	- 3 705	2.000	1 680	1.060	7	3 502	056	3 1250	295 500	162 500	3.90
120170B-A	2.0000	3.6242	5.705	1.997	1.000	1.000	,	0.002	.000	0.1200	275,500	102,500	5.70

.002 INCH MAX INTERNAL CLEARANCE

MATERIAL:

BALL: C17200 BE-CU PER AMS 4533/AMS 4535

OR COBALT ALLOY PER AMS 5387, HRC 37 MINIMUM RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

RETAINER: 15-5 PH PER AMS 5659, COND H925

O-RING: POLYTETRAFLUOROETHYLENE PER MIL-R-8791 OR EQUIV.

LOADS:

LOADS BASED ON OPTIMUM LOAD DIRECTION FOR B-A SERIES ONLY CONTACT PSI ENGINEERING FOR LOADS TOWARDS SLOT AND OTHER SERIES

SURFACE TREATMENT:

BALL O.D.: SOLID FILM LUBRICANT (ONLY WHEN BALL IS PER AMS 5387) RACE I.D.: NITRIDED/MALCOMIZED

▷ PRE-PACK ASSEMBLY WITH MIL-PRF-23827 GREASE

EXAMPLE OF PSI PART NUMBER CALLOUT:



ASSEMBLY BASIC PART NUMBER





P2A6500 SERIES GREASED, PRE-SWAGED, SPLIT BALL

Designed for high thrust loads and for applications where swaging/staking both sides is difficult. Operating temperature -65°F to +350°F







P2A6500 SERIES (CONTINUED) GREASED, PRE-SWAGED, SPLIT BALL

Designed for high thrust loads and for applications where swaging/staking both sides is difficult. Operating temperature -65°F to +350°F

Part Number	Ø B	ØD	Ø C +.002 002	W	H +.003 003	Ø A Ref.	P° Mis.	Ø M +.003 003	к	Ø S Ball OD Ref.	Config.	Radial Static Limit Load LBS.	Approx. Weight Pounds
P2A6500-04	.2500 .2495	.6562 .6557	.676	.343 .341	.250	.405	12	.588	.028 .016	.5300	XX	6,100	.02
P2A6500-05	.3125 .3120	.7500 .7495	.770	.375 .373	.281	.420	11	.682	.028 .016	.5625	XX	8,200	.03
P2A6500-06	.3750 .3745	.8125 .8120	.852	.406 .404	.312	.476	10	.714	.038 .026	.6250	XX	11,000	.04
P2A6500-07	.4375 .4370	.9062 .9057	.946	.437 .435	.343	.530	9	.808	.038 .026	.6865	XX	14,200	.05
P2A6500-08	.5000 .4995	1.0000 .9995	1.080	.500 .498	.390	.640	9	.877	.058 .046	.8125	YY	18,000	.07
P2A6500-09	.5625 .5620	1.0937 1.0932	1.174	.562 .560	.437	.671	9	.970	.058 .046	.8750	YY	23,500	.09
P2A6500-10	.6250 .6245	1.1875 1.1870	1.267	.625 .623	.500	.740	9	1.064	.058 .046	.9680	YY	32,000	.12
P2A6500-12	.7500 .7495	1.4375 1.4370	1.517	.750 .748	.593	.920	9	1.314	.058 .046	1.1870	YY	45,000	.21
P2A6500-14	.8750 .8745	1.6562 1.6557	1.736	.875 .873	.703	1.061	8	1.533	.058 .046	1.3750	YY	65,200	.33
P2A6500-16	1.0000 .9995	1.7500 1.7495	1.830	1.000 .998	.797	1.119	9	1.627	.058 .046	1.5000	YY	84,600	.38
P2A6500-18	1.1250 1.1245	2.1250 2.1245	2.205	1.125 1.123	.900	1.341	9	2.002	.058 .046	1.7500	ZZ	113,000	.69
P2A6500-20	1.2500 1.2495	2.3125 2.3120	2.392	1.250 1.248	1.000	1.481	9	2.189	.058 .046	1.9375	ZZ	144,000	.90
P2A6500-22	1.3750 1.3745	2.5625 2.5620	2.642	1.375 1.373	1.100	1.621	9	2.439	.058 .046	2.1250	ZZ	177,000	1.21
P2A6500-24	1.5000 1.4995	2.8125 2.8120	2.892	1.500 1.498	1.200	1.761	9	2.689	.058 .046	2.3125	ZZ	205,000	1.60
P2A6500-26	1.6250 1.6240	3.0000 2.9993	3.080	1.625 1.622	1.350	1.900	7.5	2.877	.060 .052	2.5000	ZZ	247,000	2.00
P2A6500-28	1.7500 1.7490	3.1875 3.1868	3.267	1.750 1.747	1.450	2.040	8	3.064	.060 .052	2.6875	ZZ	291,000	2.40
P2A6500-30	1.8750 1.8740	3.3750 3.3742	3.455	1.875 1.872	1.560	2.180	7.5	3.252	.060 .052	2.8750	ZZ	341,000	2.85
P2A6500-32	2.0000 1.9990	3.6250 3.6242	3.705	2.000 1.997	1.680	2.402	7	3.502	.060 .052	3.1250	ZZ	405,000	3.60

.002 INCH MAX INTERNAL CLEARANCE

MATERIAL:

BALL: C17200 BE-CU PER AMS 4533/AMS 4535 RACE: 15-5PH PER AMS 5659, COND H-1025 (17-4PH PER AMS 5643 OPTIONAL)

SURFACE TREATMENT:

RACE I.D.: NITRIDED/MALCOMIZED PRE-PACK ASSEMBLY WITH MIL-PRF-23827 GREASE

CONFIGURATION:

XX: BALL: (1) RADIAL GROOVE ON I.D. & O.D. (4) HOLES EQ SPACED RACE : (1) RADIAL GROOVE ON O.D. (4) HOLES THRU EQ SPACED

- YY: BALL: (1) RADIAL GROOVE ON I.D. & O.D. (6) AXIAL GROOVES ON BALL I.D. & O.D. EQ SACED (6) HOLES THRU EQ SPACED RACE : (1) RADIAL GROOVE ON O.D. (4) HOLES THRU EQ SPACED
- **ZZ:** BALL: (1) RADIAL GROOVE ON I.D. & O.D. (8) AXIAL GROOVES ON I.D. & O.D. EQ SPACED (8) HOLES THRU EQ SPACED RACE : (1) RADIAL GROOVE ON O.D. (4) HOLES THRU EQ SPACED





P2A6700 SERIES PRE-SWAGED, CAPTOR

Designed for high thrust loads and for applications where swaging is not possible. Operating temperature $-65^{\circ}F$ to $+450^{\circ}F$







P2A6700 SERIES (CONTINUED) PRE-SWAGED, CAPTOR

Designed for high thrust loads and for applications where $\ swaging$ is not possible. Operating temperature -65°F to +450°F

Part Number	Ø A +.0000 0005	Ø D +.0000 0005	H +.003 003	G +.005 005	J +.010 010	K +.010 010	Ø L +.005 005	Ø S Ball OD Ref	W +.000 002	P° Mis.
P2A6700-04	.2500	.7500	.281	.045	.125	.093	.770	.5625	.375	11
P2A6700-05	.3125	.7500	.281	.045	.125	.093	.770	.5625	.375	11
P2A6700-06	.3750	.8125	.312	.045	.125	.093	.852	.6250	.406	10
P2A6700-07	.4375	.9062	.343	.045	.125	.093	.946	.6865	.437	9
P2A6700-08	.5000	1.0000	.390	.065	.140	.093	1.080	.8125	.500	9
P2A6700-09	.5625	1.0937	.437	.065	.150	.093	1.174	.8750	.562	9
P2A6700-10	.6250	1.1875	.500	.065	.150	.093	1.267	.9680	.625	9
P2A6700-12	.7500	1.4375	.593	.065	.175	.125	1.517	1.1870	.750	9
P2A6700-14	.8750	1.5625	.703	.065	.220	.125	1.642	1.3120	.875	9
P2A6700-16	1.0000	1.7500	.797	.065	.220	.125	1.830	1.5000	1.000	9

Part Number	T Threads UNJS	Recommended Retainer Installation Torque +/-25 (INCH-LBS.)	Radial Static Limit Load LBS.	Approx. Weight Pounds
P2A6700-04	.656-40	65	2,500	.03
P2A6700-05	.656-40	65	2,500	.03
P2A6700-06	.734-40	70	3,800	.04
P2A6700-07	.812-40	80	6,400	.05
P2A6700-08	.937-40	90	10,000	.07
P2A6700-09	1.000-40	100	12,400	.09
P2A6700-10	1.125-32	110	16,500	.13
P2A6700-12	1.312-32	130	25,600	.22
P2A6700-14	1.437-32	140	30,800	.28
P2A6700-16	1.625-32	160	45,300	.39

.002 INCH MAX INTERNAL CLEARANCE

MATERIAL:

BALL: COBALT ALLOY PER AMS 5387 RACE: 15-5PH PER AMS 5659, COND H-1025 RETAINER: 15-5PH PER AMS 5659, COND H-925

SURFACE TREATMENT:

BALL SPH O.D. COATED WITH DRY FILM LUBRICANT RACE SPH I.D. NITRIDED/ MALCOMIZED RETAINER THREADS (ALL OVER OPTIONAL) COATED WITH DRY FILM LUBRICANT

NOTE: SELF-LOCKING PELLET QUALIFIED TO MIL-F-18240 (POLY-LOCK OR EQUIVALENT)





PT5M5BBXX SERIES SELF-LUBRICATED, AEROSPACE STANDARD AS81934/2 (MIL-B-81934/2), FLANGED SLEEVE BEARINGS

Operating temperature -65°F to +325°F



	Basic Bore	Ø B + 0000		Ø D -/-/CRES +.0000 Aluminum ±.0	.0005 005	F + 000	ØH + 000	Approx. S Lbs/Inc	ileeve Weight h (L=1.000)	Approx. F Lb	lange Weight s/Inch
Part Number	Size	0010	Nominal Size	I T U - (.010 Oversize) (.020 Oversize)		005	020	CRES	Aluminum	CRES	Aluminum
PT5()504XX	04	.2515	.3760	.3860	.3960	.0625	.750	.016	.006	.006	.002
PT5()505XX	05	.3140	.4386	.4486	.4586	.0625	.812	.019	.007	.007	.003
PT5()506XX	06	.3765	.5012	.5112	.5212	.0625	.875	.022	.008	.007	.003
PT5()507XX	07	.4390	.5638	.5738	.5838	.0625	.937	.025	.009	.008	.003
PT5()508XX	08	.5015	.6265	.6365	.6465	.0625	1.000	.028	.011	.009	.003
PT5()509XX	09	.5640	.6892	.6992	.7092	.0625	1.125	.031	.012	.011	.004
PT5()510XX	10	.6265	.8142	.8242	.8342	.0625	1.250	.056	.021	.014	.005
PT5()511XX	11	.6890	.8767	.8867	.8967	.0625	1.375	.060	.022	.016	.006
PT5()512XX	12	.7515	.9393	.9493	.9593	.0625	1.500	.065	.024	.020	.007
PT5()514XX	14	.8765	1.0645	1.0745	1.0845	.0625	1.625	.075	.028	.022	.008
PT5()516XX	16	1.0015	1.1898	1.1998	1.2098	.0625	1.750	.084	.031	.024	.009
PT5()518XX	18	1.1265	1.3148	1.3248	1.3348	.0937	1.875	.094	.035	.041	.015
PT5()520XX	20	1.2515	1.4398	1.4498	1.4598	.0937	2.000	.103	.038	.045	.016
PT5()522XX	22	1.3765	1.5648	1.5748	1.5848	.0937	2.125	.113	.041	.048	.017
PT5()524XX	24	1.5015	1.7523	1.7623	1.7723	.0937	2.250	.171	.062	.051	.018
PT5()526XX	26	1.6265	1.8773	1.8873	1.8973	.0937	2.375	.183	.067	.055	.020
PT5()528XX	28	1.7515	2.0023	2.0123	2.0223	.0937	2.500	.196	.071	.058	.021
PT5()532XX	32	2.0015	2.2523	2.2623	2.2723	.0937	2.750	.222	.081	.065	.023





2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

PT5M5BBXX SERIES (CONTINUED) SELF-LUBRICATED, AEROSPACE STANDARD AS81934/2 (MIL-B-81934/2), FLANGED SLEEVE BEARINGS

Operating temperature -65°F to +325°F

	Length L +.000/010																													
Basic Bore Size	.156	.187	.218	.250	.281	.312	.343	.375	.437	.500	.562	.625	.687	.750	.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000	2.125	2.250	2.375	2.500	2.750	3.000
04	05	06	07	08	09	10	11	12	14																					
05	05	06	07	08	09	10	11	12	14	16	18																			
06	05	06	07	08	09	10	11	12	14	16	18	20	22																	
07	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28															
08	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28															
09	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28	32	36													
10	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44											
11				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
12				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
13				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
14				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
16				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60							
18						10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60							
20								12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68					
22								12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68					
24								12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	
26										16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96
28										16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96
32										16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96

MATERIAL:

NOTE:

CRES BUSHING: 17-4PH PER AMS 5643, COND. H-1150 ALUMINUM BUSHING: ALUM. ALLOY PER AMS-QQ-A-225/6 OR AMS-QQ-A-200/3 LINER: POLYMERIC / COMPOSITE

SURFACE TREATMENT:

CRES BUSHING: PASSIVATE FOR NON-PLATED, CADMIUM OR ZINC NICKEL PLATED ALUMINUM BUSHING: ANODIZE OR CHEMICAL FILM TREATMENT

EXAMPLE OF PSI AND AEROSPACE STANDARD PART NUMBER CALL OUT

		PT5 M81934/2	1 5	08 08 C	12	E	1
	BASIC PART NUMBER PSI MATERIAL CODE: "1" CORROSION RESISTANT STEEL 17-4PH CRES PER AM "2" ALUMINUM ALLOY PER SAE AMS-QQ-A-225/6 (2024-T85 SAE AMS-QQ-A-200/3 (2024-T8511)	S 5643					-
	PSI CONF., FLANGED						
	AS81934/2 MATERIAL CODE: "C" CORROSION RESISTANT STEEL 17-4PH CRES F "A" ALUMINUM ALLOY PER SAE AMS-QQ-A-225/6 (2) SAE AMS-QQ-A-200/3 (2024-18511)	PER AMS 5643					
	BUSHING LENGTH (IN 1/32 OF AN INCH INCREMENTS, SEE "BASIC BORE SIZE" TA	ABLE)					
	ABSENCE OF LETTER "E" OR "P" INDICATES NO PLATING. PASSIVATE IS REQUIR ALL NON-PLATED CORROSION RESISTANT STEEL PER AMS 2700 LETTER "E" INDICATES ZINC-NICKEL PLATING PER AMS 2417, TYPE 2 LETTER "P" INDICATES CADMIUM PLATING PER AMS-QQ-P-416, TYPE II, CLASS 2 ALUMINUM BUSHING SHALL BE ANODIZED PER MIL-A-8625, TYPE I OR II; OR — CHEMICAL FILM TREATMENT PER MIL-C-5541	2 RED FOR					
	ABSENCE OF LETTER "T" OR "U" INDICATES STANDARD BUSHING O.D. (ØD) "T"= .010 INCH INDICATES OVERSIZE ØD (SEE "PART NUMBER, OVERSIZE" TABL	E)					
DTE: STATIC LIN	AIT LOAD (PER AS81934/2): ALUMINUM = 50,000 B X (L + F13) [LBS] CRES = 78,500 B X (L + F13) [LBS]						

CONTACT REXNORD PSI ENGINEERING FOR MORE INFORMATION.





PT5M0BBXX SERIES SELF-LUBRICATED, AEROSPACE STANDARD AS81934/1 (MIL-B-81934/1), PLAIN SLEEVE BEARINGS

Operating temperature -65°F to +325°F



Part Number	Basic Bore	Ø B +.0000		Ø D CRES +.0000/00 Aluminum ±.000	Approx. Weight Pounds (L=1.000)				
	Size	0010	Nominal Size	T (.010 Oversize)	U (.020 Oversize)	CRES	Aluminum		
PT5()004XX	04	.2515	.3760	.3860	.3960	.016	.006		
PT5()005XX	05	.3140	.4386	.4486	.4586	.019	.007		
PT5()006XX	06	.3765	.5012	.5112	.5212	.022	.008		
PT5()007XX	07	.4390	.5638	.5738	.5838	.025	.009		
PT5()008XX	08	.5015	.6265	.6365	.6465	.028	.011		
PT5()009XX	09	.5640	.6892	.6992	.7092	.031	.012		
PT5()010XX	10	.6265	.8142	.8242	.8342	.056	.021		
PT5()011XX	11	.6890	.8767	.8867	.8967	.060	.022		
PT5()012XX	12	.7515	.9393	.9493	.9593	.065	.024		
PT5()014XX	14	.8765	1.0645	1.0745	1.0845	.075	.028		
PT5()016XX	16	1.0015	1.1898	1.1998	1.2098	.084	.031		
PT5()018XX	18	1.1265	1.3148	1.3248	1.3348	.094	.035		
PT5()020XX	20	1.2515	1.4398	1.4498	1.4598	.103	.038		
PT5()022XX	22	1.3765	1.5648	1.5748	1.5848	.113	.041		
PT5()024XX	24	1.5015	1.7523	1.7623	1.7723	.171	.062		
PT5()026XX	26	1.6265	1.8773	1.8873	1.8973	.183	.067		
PT5()028XX	28	1.7515	2.0023	2.0123	2.0223	.196	.071		
PT5()032XX	32	2.0015	2.2523	2.2623	2.2723	.222	.081		





PT5M0BBXX SERIES (CONTINUED) SELF-LUBRICATED, AEROSPACE STANDARD AS81934/1 (MIL-B-81934/1), PLAIN SLEEVE BEARINGS

Operating temperature -65°F to +325°F

2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

	Length L +.000/010																													
Basic Bore Size	.156	.187	.218	.250	.281	.312	.343	.375	.437	.500	.562	.625	.687	.750	.875	1.000	1.125	1.250	1.375	1.500	1.625	1.750	1.875	2.000	2.125	2.250	2.375	2.500	2.750	3.000
04	05	06	07	08	09	10	11	12	14																					
05	05	06	07	08	09	10	11	12	14	16	18																			
06	05	06	07	08	09	10	11	12	14	16	18	20	22																	
07	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28															
08	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28															
09	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28	32	36													
10	05	06	07	08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44											
11				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
12				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
13				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52									
14				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60							
16				08	09	10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60							
18						10	11	12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68					
20								12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68					
22								12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96
24								12	14	16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96
26										16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96
28										16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96
32										16	18	20	22	24	28	32	36	40	44	48	52	56	60	64	68	72	76	80	88	96

MATERIAL:

CRES BUSHING: 17-4PH PER AMS 5643, COND. H-1150 ALUMINUM BUSHING: ALUM. ALLOY PER AMS-QQ-A-225/6 OR AMS-QQ-A-200/3 LINER: POLYMERIC / COMPOSITE

SURFACE TREATMENT:

CRES BUSHING: PASSIVATE FOR NON-PLATED, CADMIUM OR ZINC NICKEL PLATED ALUMINUM BUSHING: ANODIZE OR CHEMICAL FILM TREATMENT

EXAMPLE OF PSI	AND AEROSPACE	STANDARD PA	ART NUMBER	CALL OUT

		PT5	1 5		08		12	E	- 1
		M81934/1	ΤT	-	08	c	012	E	1
BASIC PART NUMBER									
PSI MATERIAL CODE:	"1" CORROSION RESISTANT STEEL 17-4PH CRES PER AI "2" ALUMINUM ALLOY PER SAE AMS-QQ-A-225/6 (2024-T8 SAE AMS-QQ-A-200/3 (2024-T8511)	MS 5643							
PSI CONF., PLAIN									
BORE SIZE DIAMETER	IN ACCORDANCE WITH "PART NUMBER" TABLE						- (
AS81934/1 MATERIAL C	CODE: "C" CORROSION RESISTANT STEEL 17-4PH CRES "A" ALUMINUM ALLOY PER SAE AMS-QQ-A-225/6 (SAE AMS-QQ-A-200/3 (2024-T8511)	PER AMS 5643 (2024-T851) OR							
BUSHING LENGTH (IN	1/32 OF AN INCH INCREMENTS, SEE "BASIC BORE SIZE"	TABLE)							
ABSENCE OF LETTER ALL NON-PLATED COF LETTER "E" INDICATES LETTER "P" INDICATES ALUMINUM BUSHING S CHEMICAL FILM TREA	"E" OR "P" INDICATES NO PLATING. PASSIVATE IS REQU ROSION RESISTANT STEEL PER AMS 2700 S ZINC-NICKEL PLATING PER AMS 2417, TYPE 2 S CADMIUM PLATING PER AMS-QQ-P-416, TYPE II, CLASS SHALL BE ANODIZED PER MIL-A-8625, TYPE I OR II; OR — ITMENT PER MIL-C-5541	IRED FOR							
ABSENCE OF LETTER "T"= .010 INCH INDICA" "U"= .020 INCH INDICA"	"T" OR "U" INDICATES STANDARD BUSHING O.D. (ØD) — TES OVERSIZE ØD (SEE "PART NUMBER, OVERSIZE" TAB TES OVERSIZE ØD (SEE "PART NUMBER, OVERSIZE" TAB	3LE) 3LE)							

NOTE:

STATIC LIMIT LOAD (PER AS81934/1): ALUMINUM = 50,000 B X (L - .1) [LBS]

CRES = 78,500 B X (L - .1) [LBS]

CONTACT REXNORD PSI ENGINEERING FOR MORE INFORMATION.





REXLON 2000 SELF-LUBRICATION LINER MATERIALS INTRODUCTION

Rexnord PSI Aerospace Rexlon 2000 Self-Lubrication Liner Material

Rexlon 2000[®] Self-Lubrication Liner Material provides plain bearings with sufficient wear resistance from corrosion, fretting and galling to function reliably in demanding aerospace and specialty industrial applications. Rexnord offers two types of Rexlon 2000 Self-Lubrication Liner Material surface treatments: Rexlon 2000 Type III and Rexlon 2000 LF (Low Friction). Our engineering focus has resulted in the ongoing development of a family of Rexlon 2000 Self-Lubrication products.

Rexlon 2000 Self-Lubrication Liner Material is a polymeric, composite, self-lubricating material for plain bearings that is qualified to AS81934, AS81820, Boeing BMS3-39, and Lockheed LMA-MR018.

The material is homogeneous, offering full machinability and can be used in operating environments with a temperature range of -67° F (-55° C) to $+440^{\circ}$ F (227° C).

It has achieved wear values of less than .0020 inch (0,50 mm) under loading of 50,000 psi (345 MPa) for 25,000 cycles. The value is significantly below the AS81934 allowable wear of .0045 inch (0,114 mm). Rexlon 2000 Self-Lubrication Liner Material has a lower coefficient of friction than traditional fabric-backed liners and the coefficient of friction decreases as the loads increase.

Rexnord PSI Aerospace provides a wide spectrum of engineering assistance to its customers. Our engineers and application specialists have more than 40 years of experience in self-lubricated bearing technology applications and testing.



Rexion 2000 Self-Lubrication Liner Material depicted in blue above on plain bearings and track roller.



Rexion 2000 Self-Lubrication Liner Material provides plain bearings (shown above) with sufficient wear resistance from corrosion, fretting and galling.

Α.

aerospace bearings 2175 Union Place, Simi Valley, CA 93065 Tel: 1(805) 583-5514 Fax: 1(805) 583-4284

PRODUCT DESCRIPTION

machinable, and or honeable after application.

PERFORMANCE CHARACTERISTICS OBTAINABLE Β.

- Load: Dynamic 50,000 psi (325 MPa) Resistant to: 80,000 psi (550 MPa) Static limit Static ultimate 120,000 psi (825 MPa) Surface speed: Up to 24 FPM (0.12 meters/sec)
- Nominal thickness: .010 to .015 inch (0,25 to 0,38 mm)
- Maximum thickness: .050 inch (1,27 mm)
- Operating temperature: -67° F to +440° F (-55° C to +225° C) (depending on surface speed and load)
- Wear: Less than .0010 at 50,000 psi load (0,025 mm at 550 MPa), ± 25° oscillation angle and 25,000 cycles

RexIon 2000 Type III is a polymeric composite self-lubricating material designed for plain bearings and other load carrying moving components requiring low friction and wear, providing long life with reliability in a variety of environments. Rexlon 2000 Type III is

Coefficient of friction: 0.03-0.20 (depending on load, motion, temperature and contaminant)

TYPICAL PRODUCT PROPERTIES C.

- Hardness: Rockwell M scale: 100-110
- Color and appearance: Dark gray through green brown

D. APPLICABLE SPECIFICATIONS

- SAE AS81934 Approved
 - Bearings- Sleeve, Plain and Flanged, Self-Lubricating, -65° F to +325° F (-54° C to +163° C)
- SAE AS81820 Approved
 - Bearings, Plain, Self-Aligning, Self-Lubricating, Low Speed Oscillation, -65° F to +325° F (-54° C to +163° C) BMS3-39 Approved
 - Self-Lubricating Liner

Ε. **BROAD APPLICATION OF REXLON 2000 Type III**

- Airframe:
 - Fixed wing landing gear, actuators, control rods
 - Rotary wing swash plate controls
- Jet engines: engine controls
- Industrial machinery: toggle mechanisms, butterfly valves
- Off road vehicles: steering linkage, thrust bearings
- cargo rollers Cargo handling:
- Railroads: hand brakes and couplers
- stationary engine controls Energy systems:
- Exercise and leisure products: pivot joints

This document is to be considered a guide only. For specific application information, please contact Rexnord PSI Bearings Engineering at (805) 583-5514.

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REXLON 2000 TYPE III SELF-LUBRICATION LINER MATERIAL

> MIL-H-83282 MIL-A-8243 Hyjet IVA+ TT-S-735 type VII Water

Skydrol 500B-4 MIL-H-5606 MIL-L-7808 JP-4 BMS3-33

- Density: .054 lb/in³ (1.50 g/cm³)
- Specific gravity: 1.5



REXLON 2000 LF (Low Friction) SELF-LUBRICATION LINER MATERIAL

A. PRODUCT DESCRIPTION

Rexlon 2000 LF is a polymeric composite self lubricating material designed for plain bearings and other load carrying moving components requiring low friction and wear, providing long life with reliability in a variety of environments including subzero temperatures. Rexlon 2000 LF is machinable and or honeable after application.

B. PERFORMANCE CHARACTERISTICS OBTAINABLE

- Load: Dynamic 25,000 psi (175 MPa) Static limit 60,000 psi (400 MPa) Static ultimate 90,000 psi (625 MPa)
- Surface speed: Up to 10 feet per minute (0.05 meters/sec)
- Nominal thickness: 0.010 to 0.015 inch (0.25 to 0.38 mm)
- Maximum thickness: 0.050 inch (1.27 mm)
- Operating temperature: -67° F to +250° F (-55° C to +120° C) (depending on surface speed and load)
- Wear: Less than 0.002 inch at 25,000 psi load (0.051 mm at 175 MPa load), ± 25° oscillation angle and 25,000 cycles
- Coefficient of friction: 0.02–0.18 (ambient to -67° F and +250° F (-55° C and +120° C)) under 1,450 psi to 14,500 psi (10 MPa to 100 MPa) load)

C. TYPICAL PRODUCT PROPERTIES

- Hardness: Rockwell M scale: 80-100
- Color and appearance: Dark gray through green brown.

D. APPLICABLE SPECIFICATIONS

- Meets and exceeds the requirements of AS8943
- Meets and exceeds the requirements of Track Roller Specification BPS-B-173

E. BROAD APPLICATION OF REXLON 2000 Type III

- Airframe: Fixed wing — actuators, control rods, flight control hinge pins and strut sleeves
- Cargo Rollers

Track Rollers

Energy Systems

- Steering Linkages
 Butterfly Valves
- Thrust Bearings
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 Resistant to:
 Skydrol 500B-4
 MIL-H-83282

 MIL-H-5606
 MIL-A-8243

 MIL-L-7808
 Hyjet IVA+

 JP-4
 TT-S-735 type VII

 BMS3-33
 Water

- Density: .050 lb/in³ (1.38 g/cm³)
 - Specific gravity: 1.4

Rexnord PSI Aerospace Bearings

Since 1946, Rexnord PSI Aerospace has satisfied the needs and critical demands of the aerospace industry with exceptional, high-quality bearing solutions and innovative engineering.

By continually enhancing the technology and design of our bearings, we are able to apply innovation to challenging new and existing applications, including:

- Military, fixed and rotary wing aerospace vehicles
- Airframes
- Landing gear
- Power plants
- And more!

Every bearing is the result of advanced computer-aided design, exhaustive and comprehensive in-house testing, and state-ofthe-art manufacturing methods. Our focus on technology allows us to meet unique requirements with high-quality bearings at reasonable costs.

Rexnord Aerospace's product portfolio also includes Rexnord Seals for optimum leak protection in many different operating environments, and Rexnord Shafer[®] bearings for extreme performance under severe operating conditions. Rexnord Aerospace engineers design optimum solutions for some of the most complex operating parameters. Our designs are intended to bring significant customer value, long life and product life services.

To learn more about Rexnord PSI Aerospace Bearings and how they can get you where you need to be, go to www.aerospace.rexnord.com 805-583-5514 (For Rexnord PSI Aerospace products) All Other Inquiries: 866-REXNORD/866-739-6673 (toll-free within the U.S.) or 414-643-2366 (Outside the U.S.)





805-583-5514 (For Rexnord Aerospace Products)

All Other Inquiries: 866-REXNORD/866-739-6673 (Within the US) 414-643-2366 (Outside the US) www.rexnord.com

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Why Choose Rexnord?

When it comes to providing highly engineered products that improve productivity and efficiency for industrial applications worldwide, Rexnord is the most reliable in the industry. Commitment to customer satisfaction and superior value extend across every business function.

Delivering Lowest Total Cost of Ownership

The highest quality products are designed to help prevent equipment downtime and increase productivity and dependable operation.

Valuable Expertise

An extensive product offering is accompanied by global sales specialists, customer service and maintenance support teams, available anytime.

Solutions to Enhance Ease of Doing Business

Commitment to operational excellence ensures the right products at the right place at the right time.

Rexnord Corporation

Rexnord is a growth-oriented, multi-platform industrial company with leading market shares and highly trusted brands that serve a diverse array of global end markets.

Process and Motion Control

The Rexnord Process and Motion Control platform designs, manufactures, markets and services specified, highly engineered mechanical components used within complex systems where our customers' reliability requirements and the cost of failure or downtime are extremely high.

Water Management

The Rexnord Water Management platform designs, procures, manufactures and markets products that provide and enhance water quality, safety, flow control and conservation.



FALK

Rex°

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mar/bett

Link-Belt[•]