TRUE PLANETARY™ GEARHEADS



SHIPPED WITHIN 24 HOURS!

HIGH PRECISION • LOW BACKLASH • EASY TO MOUNT







USA, Canada, Mexico: 1-888-554-MOTION

Europe: 44 1271 334 500 Elsewhere: 516-883-8937

PRODUCT SELECTION GUIDE

TRUE PLANETARY* **GEARHEADS**

- DELIVERED IN DAYS
- WORLD-WIDE SUPPORT
 - LARGEST SELECTION

Order your gearhead today in three easy steps:



Complete the order form on page 14



Fax order form to

USA, CANADA, MEXICO: 516-467-9814

EUROPE: 44 1271 334 502 ELSEWHERE: 516-883-7109

for immediate quote



Place order





DuraTRUE

- Precision: 8 arc-minutes
- Frame Sizes: 60, 90, 115 and 142mm
- Torque Capacity: up to 7377 in-lb Ratio Availability: 3, 5, 10, 15, and 30:1 Radial Load Capacity: up to 2500 lb
- Mounting System: RediMount

DuraTRUE* in-line

Page





UltraTRUE

- Precision: 4 arc-minutes
- Frame Sizes: 60, 75, 100, 140
- Torque Capacity: up to 29,201 in-lb
- Ratio Availability: 5, 10, and 25:1
- Radial Load Capacity: up to 8500 lb
- Mounting System: RediMount

UltraTRUE* in-line

Page



Redimount Motor Mounting

- Self-aligning hub: Maintains concentricity between motor shaft and gearhead
- Pre-installed pinion: Eliminates pinion setting procedure

Redimount* Motor Mounting

Page

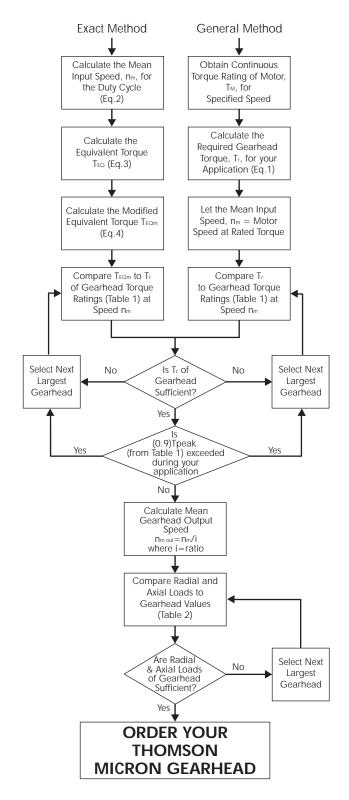


Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. @1998 Thomson Micron, LLC

GEARHEAD SELECTION

Step 1: Select the required precision class

Step 2: Select the proper gearhead using exact or general method.



General Method:

Required Gearhead Torque (T_r)

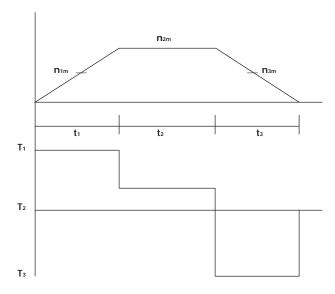
Eq.(1) $T_r = T_{M^{\ddagger}} x i x e$

where: $T_{M}^{\dagger} = continuous torque of motor$

i = gearhead ratio

e = efficiency of gearhead

Exact Method:



 t_n = time period n

 n_{nm} = mean speed during time period t_n

 T_n = torque during time period t_n

Mean Input speed (n_m)

Eq.(2)
$$n_m = \frac{n_{1m}t_1 + n_{2m}t_2 + n_{3m}t_3 + + n_{nm}t_n}{t_t}$$

where $t_1 = t_1 + t_2 + t_3 + \dots + t_n$

Equivalent torque (T_{EO})

Eq.(3)
$$T_{EQ} = 8.7 \sqrt{\frac{T_1^{87} n_{1m}t_1}{n_m t_t} + T_2^{87} \frac{n_{2m}t_2}{n_m t_t} + T_3^{87} \frac{n_{3m}t_3}{n_m t_t} + \dots + T_n^{87} \frac{n_{nm}t_n}{n_m t_t}}}$$

Modified equivalent torque (T_{EQm})

Eq.(4)
$$T_{EQm} = \frac{T_{EQ}}{Q}$$

where Q is:

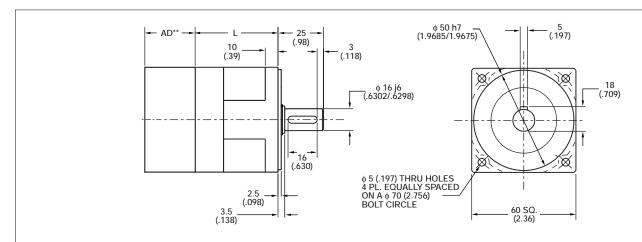
Q	# Cycles/hr				
1.0	>0				
0.9	>1000				
0.7	>2500				
0.5	>5000				

^{*} Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC



t Since many motors are capable of exceeding their continuous torque rating for extended lengths of time, the value of T_m will only provide a starting point for gearhead selection. Only use the general method if the continuous motor rating is not exceeded in the application.

DuraTRUE*Size 60 TRUE PLANETARY* Gearhead



Ratio	Dimension 'L' mm (in)	Backlash (arc-min)	Weight kg (<i>lb)</i>	Efficiency
3:1 to 10:1	53 (2.07)	8 max	1.0 (2.2)	90%
15:1 to 30:1	70 (2.76)	9 max	1.2 (2.7)	85%

** AD = Adapter length.
Adapter length will vary depending on motor.

All dimensions are: mm (inches)

	(TABLE 1) PERFORMANCE SPECIFICATIONS											
	5,000 HOUR LIFE				10,000 HOUR LIFE					Torsional		
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	J kg-cm ² (in-lb-sec ² x10 ⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XDT60-003	3:1	15 <i>(134)</i>	12 (109)	11 (97)	10 <i>(89)</i>	52 <i>(460)</i>	12 (109)	10 (89)	9 (79)	8 (72)	.52 (4.6)	0.9 (8.1)
XDT60-005	5:1	17 (148)	14 <i>(120)</i>	12 (106)	11 <i>(98)</i>	46 (410)	14 (120)	11 (98)	10 (86)	9 (79)	.46 (4.1)	0.9 (7.9)
XDT60-010	10:1	15 <i>(134)</i>	14 (121)	13 (114)	12 (108)	45 <i>(400)</i>	14 (124)	13 <i>(112)</i>	11 (100)	10 <i>(92)</i>	.44 (3.9)	0.8 (6.8)
XDT60-015	15:1	25 <i>(218)</i>	20 (177)	18 <i>(157)</i>	16 (144)	52 <i>(460)</i>	20 (177)	16 (144)	14 (127)	13 (117)	.46 (4.1)	0.9 (8.2)
XDT60-030	30:1	28 (246)	25 (218)	22 (193)	20 (177)	52 (460)	25 (218)	20 (177)	18 (157)	16 (144)	.44 (3.9)	1.0 <i>(8.7)</i>

¹ Ratios are exact, other ratios are also available, consult factory.

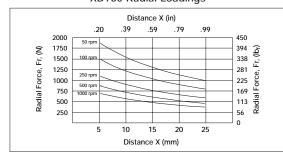
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

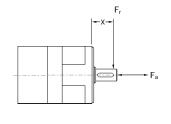
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XDT60 Radial Loadings



XDT60 Axial Loadings

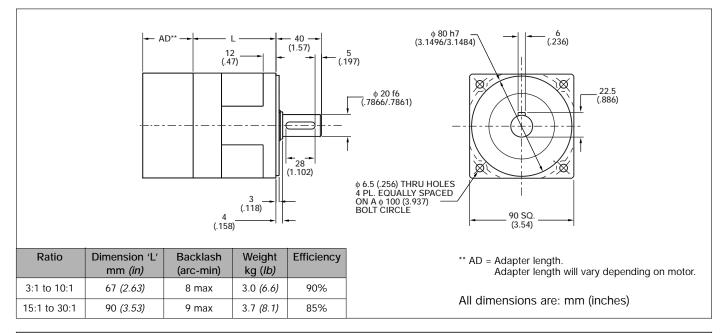
Speed (rpm)	Axial Load, F _a N (lb _f)
50	3075 <i>(692)</i>
100	2441 <i>(549)</i>
250	1798 <i>(405)</i>
500	1427 <i>(321)</i>
1000	1133 <i>(255)</i>





* Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

DuraTRUE*Size 90 TRUE PLANETARY* Gearhead



	(TABLE 1) PERFORMANCE SPECIFICATIONS											
			5,000 HC	UR LIFE			10,000 HOUR LIFE					Torsional
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XDT90-003	3:1	69 (614)	56 <i>(499)</i>	50 <i>(442)</i>	46 <i>(405)</i>	167 <i>(1476)</i>	56 (499)	46 <i>(405)</i>	41 (359)	37 <i>(329)</i>	2.22 (1.97)	4.9 (43.3)
XDT90-005	5:1	75 <i>(664)</i>	62 <i>(549)</i>	55 <i>(486)</i>	50 <i>(446)</i>	157 <i>(1385)</i>	62 (549)	50 <i>(446)</i>	45 <i>(395)</i>	41 <i>(362)</i>	1.76 <i>(1.56)</i>	4.8 (42.9)
XDT90-010	10:1	55 <i>(488)</i>	50 <i>(439)</i>	46 (411)	44 (392)	157 <i>(1390)</i>	51 <i>(452)</i>	46 (407)	43 (381)	41 (363)	1.63 (1.44)	4.0 (35.6)
XDT90-015	15:1	93 (826)	84 (747)	79 (702)	74 (657)	167 <i>(1479)</i>	86 (764)	74 (657)	66 (582)	60 (534)	1.78 (1.58)	4.9 (43.7)
XDT90-030	30:1	103 (908)	93 (826)	88 (780)	84 (747)	167 (1479)	95 <i>(840)</i>	86 (764)	81 (716)	74 (657)	1.64 (1.45)	4.9 (43.4)

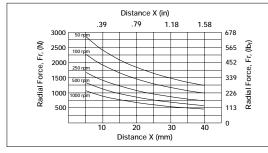
- ¹ Ratios are exact, other ratios are also available, consult factory.
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

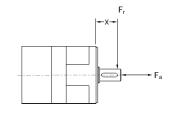
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XDT90 Radial Loadings



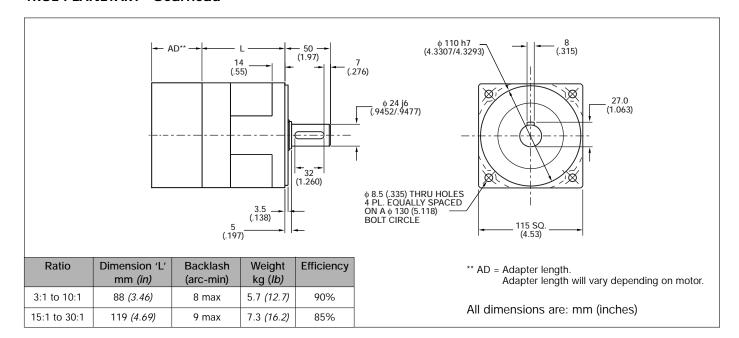
XDT90 Axial Loadings

Speed (rpm)	Axial Load, F _a N (lb _f)
50	4506 <i>(1014)</i>
100	3576 <i>(805)</i>
250	2635 <i>(593)</i>
500	2091 (471)
1000	1660 <i>(373)</i>



^{*} Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

DuraTRUE*Size 115 TRUE PLANETARY* Gearhead



	(TABLE 1) PERFORMANCE SPECIFICATIONS											
			5,000 HC	UR LIFE		10,000 HOUR LIFE					Torsional	
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm (in-lb)	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XDT115-003	3:1	105 <i>(932)</i>	86 (757)	76 (670)	70 (615)	284 (2511)	86 (757)	70 (615)	62 (544)	56 <i>(499)</i>	4.39 (3.88)	13.9 (123.4)
XDT115-005	5:1	116 <i>(1025)</i>	91 (803)	83 (738)	77 (677)	284 (2511)	94 (833)	77 (677)	68 (599)	62 <i>(550)</i>	2.88 (2.55)	13.6 <i>(120.8)</i>
XDT115-010	10:1	90 <i>(796)</i>	81 <i>(715)</i>	76 (668)	72 (635)	284 (2511)	83 (737)	75 (661)	70 (618)	66 <i>(588)</i>	2.47 (2.18)	11.6 (102.4)
XDT115-015	15:1	171 <i>(1510)</i>	139 <i>(1226)</i>	123 (1086)	113 (996)	284 (2511)	139 (1226)	113 (996)	100 (882)	91 <i>(809)</i>	2.95 (2.61)	12.9 (114.1)
XDT115-030	30:1	203 (1794)	171 <i>(1510)</i>	151 <i>(1337)</i>	139 (1226)	284 (2511)	171 <i>(1510</i>)	139 (1226)	123 (1086)	113 (996)	2.48 (2.20)	14.1 (124.4)

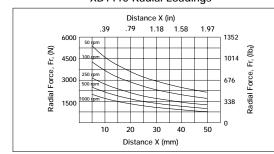
¹ Ratios are exact, other ratios are also available, consult factory.

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

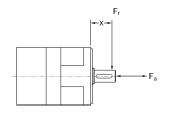
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XDT115 Radial Loadings



XDT115 Axial Loadings

Speed (rpm)	Axial Load, F _a N (lb _f)
50	8196 <i>(1844)</i>
100	6505 <i>(1464)</i>
250	4793 (1078)
500	3804 <i>(856)</i>
1000	3019 <i>(679)</i>



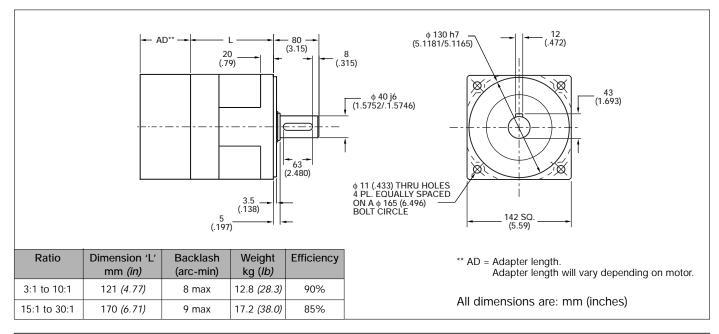


* Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

 T_r = Rated output torque at rated speed for specified hours of life.

J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

DuraTRUE*Size 142 TRUE PLANETARY* Gearhead



	(TABLE 1) PERFORMANCE SPECIFICATIONS											
		5,000 HOUR LIFE					10,000 HOUR LIFE					Torsional
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (2000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	` ' '	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (4000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XDT142-003	3:1	372 <i>(3289)</i>	302 (2671)	267 (2365)	245 (2170)	834 (7377)	302 (2671)	245 (2170)	217 (1921)	199 (1762)	23.2 (2.05)	51.8 <i>(458.7)</i>
XDT142-005	5:1	410 <i>(3625)</i>	333 (2944)	295 <i>(2607)</i>	270 (2391)	834 (7377)	333 (2944)	270 (2391)	239 (2118)	219 (1942)	14.7 (1.30)	52.6 (465.1)
XDT142-010	10:1	229 (2022)	204 (1808)	190 <i>(1685)</i>	181 <i>(1598)</i>	834 (7377)	211 <i>(1871)</i>	189 <i>(1673)</i>	176 <i>(1559)</i>	167 (1479)	12.1 (1.07)	41.3 <i>(365.1)</i>
XDT142-015	15:1	524 (4634)	471 <i>(4167)</i>	433 <i>(3833)</i>	397 <i>(3516)</i>	834 (7377)	484 <i>(4287)</i>	397 <i>(3516)</i>	352 (3114)	323 (2856)	15.1 <i>(1.34)</i>	59.6 <i>(527.6)</i>
XDT142-030	30:1	578 <i>(5113)</i>	524 (4634)	493 (4359)	471 <i>(4167)</i>	834 (7377)	535 (4731)	484 <i>(4287)</i>	433 (3833)	397 (3516)	12.2 (1.08)	59.9 <i>(529.9)</i>

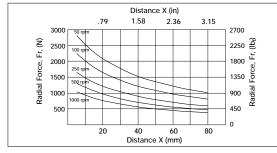
- ¹ Ratios are exact, other ratios are also available, consult factory.
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

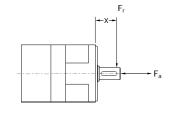
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XDT142 Radial Loadings



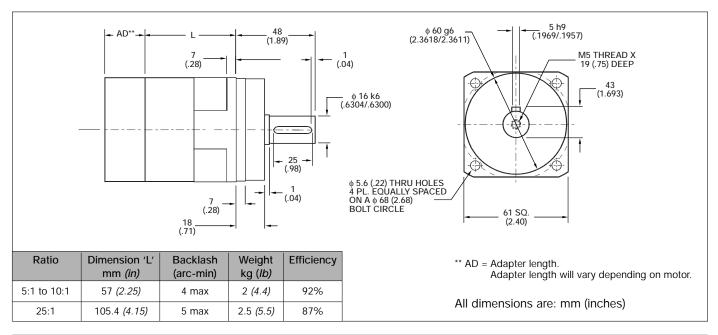
XDT142 Axial Loadings

Speed Axial Load, F _a (rpm) N (lb _f)	
50 17,023 (3830)	
100 13,511 (3040)	
250 9956 <i>(2240)</i>	
500 7902 (1778)	
1000 6271 (1411)	



^{*} Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

UltraTRUE*Size 6 HELICAL TRUE PLANETARY* Gearhead



	(TABLE 1) PERFORMANCE SPECIFICATIONS									
		5,000 HOUR LIFE				10,000 HOUR LIFE				Torsional
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XUT006-005	5:1	47 (412)	43 (377)	40 (355)	98 (865)	46 (404)	38 (288)	33 (288)	.13 (1.16)	2.56 (22.7)
XUT006-010	10:1	26 (232)	23 (200)	21 (186)	88 (781)	24 (215)	21 (173)	19 <i>(173)</i>	.10 (.85)	1.93 (17.1)
XUT006-025	25:1	51 <i>(456)</i>	48 <i>(428)</i>	47 (413)	107 (948)	50 (446)	47 (418)	46 (404)	.16 (1.44)	2.58 (22.8)

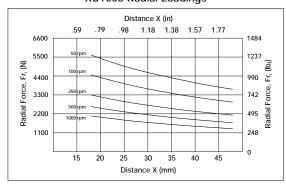
- ¹ Ratios are exact, other ratios are also available, consult factory.
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

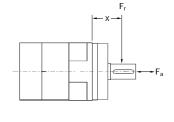
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XUT006 Radial Loadings



XUT006 Axial Loadings

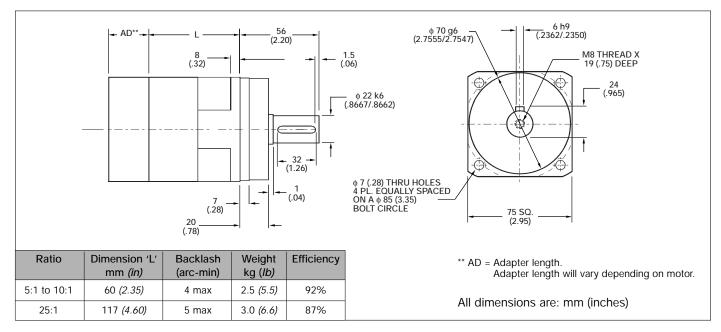
Speed (rpm)	Axial Lo N	oad, F _a (lb _f)
50	7198	(1618)
100	5710	(1284)
250	4208	(946)
500	3342	(751)
1000	2652	(596)





* Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

UltraTRUE*Size 7.5 HELICAL TRUE PLANETARY* Gearhead



(TABLE 1) PERFORMANCE SPECIFICATIONS										
		5,000 HOUR LIFE				10,000 HOUR LIFE				Torsional
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XUT075-005	5:1	84 (740)	76 (672)	72 (636)	174 (1537)	82 (723)	74 (657)	66 (583)	.38 (3.4)	6.86 (60.7)
XUT075-010	10:1	47 (418)	41 (360)	38 <i>(335)</i>	157 <i>(1393)</i>	44 (387)	38 (333)	35 <i>(310)</i>	.27 (2.4)	4.46 (39.5)
XUT075-025	25:1	93 <i>(820)</i>	87 <i>(767)</i>	84 (740)	192 <i>(1698)</i>	91 <i>(801)</i>	85 <i>(750)</i>	82 <i>(723)</i>	.31 <i>(2.8)</i>	7.07 (62.6)

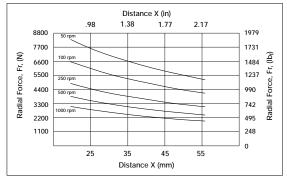
- ¹ Ratios are exact, other ratios are also available, consult factory.
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

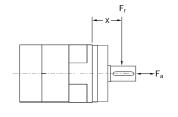
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XUT075 Radial Loadings



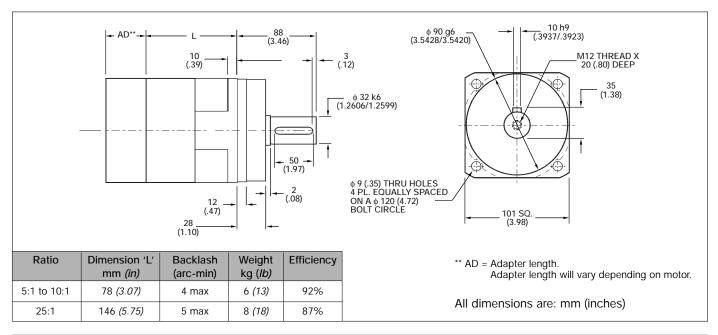
XUT075 Axial Loadings

Speed	Axial L	oad, F _a
(rpm)	N	(lb_f)
50	9903	(2227)
100	7863	(1768)
250	5793	(1303)
500	4599	(1034)
1000	3650	(821)



^{*} Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

UltraTRUE*Size 10 HELICAL TRUE PLANETARY* Gearhead



(TABLE 1) PERFORMANCE SPECIFICATIONS										
		5,000 HOUR LIFE				10,000 HOUR LIFE				Torsional
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XUT010-005	5:1	245 (2168)	220 (1950)	194 (1720)	501 (4434)	240 (2120)	184 <i>(1628)</i>	158 <i>(1397)</i>	1.36 (12.0)	22.8 (202)
XUT010-010	10:1	138 (1220)	118 (1048)	110 <i>(971)</i>	457 (4044)	128 (1129)	110 (969)	102 (898)	.90 (8.0)	14.4 (128)
XUT010-025	25:1	274 (2422)	255 <i>(2256)</i>	245 (2168)	562 (4974)	268 <i>(2368)</i>	249 (2206)	240 (2120)	1.10 (9.7)	24.3 (215)

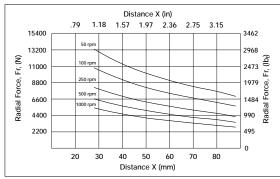
- ¹ Ratios are exact, other ratios are also available, consult factory.
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

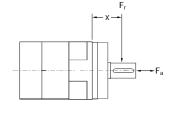
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XUT010 Radial Loadings

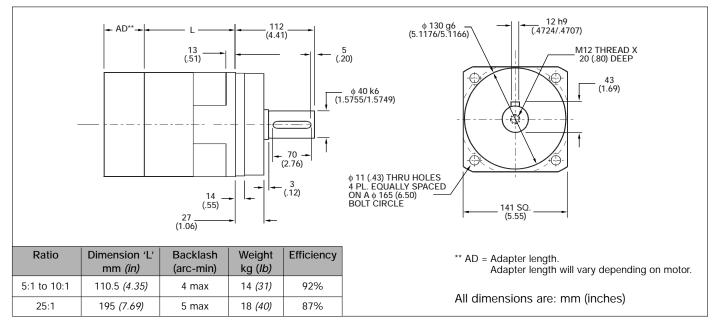


XUT010 Axial Loadings

Speed (rpm)	Axial Load, F _a N (lb _f)
50	13,675 <i>(3075)</i>
100	11,107 <i>(2497)</i>
250	8435 <i>(1897)</i>
500	6855 <i>(1542)</i>
1000	5568 <i>(1252)</i>



UltraTRUE*Size 14 HELICAL TRUE PLANETARY* Gearhead



(TABLE 1) PERFORMANCE SPECIFICATIONS										
		5,000 HOUR LIFE				10,000 HOUR LIFE				Torsional
Part Number	Ratio ¹	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	T _{peak} Nm <i>(in-lb)</i>	T _r (1000rpm) Nm <i>(in-lb)</i>	T _r (3000rpm) Nm <i>(in-lb)</i>	T _r (5000rpm) Nm <i>(in-lb)</i>	J kg-cm² (in-lb-sec²x10⁴)	Stiffness Nm/arc-min (in-lb/arc-min)
XUT014-005	5:1	572 (5066)	511 (4519)	474 (4191)	1156 (10,229)	560 (4954)	448 (3968)	385 <i>(3404)</i>	5.02 (44.4)	51 (452)
XUT014-010	10:1	329 (2913)	282 (2492)	260 (2304)	1062 (9399)	305 (2696)	261 <i>(2306)</i>	241 (2132)	3.39 (30.0)	35 (311)
XUT014-025	25:1	645 <i>(5706)</i>	598 <i>(5288)</i>	572 <i>(5066)</i>	1314 (11,625)	630 <i>(5579)</i>	584 <i>(5171)</i>	560 (4954)	4.07 <i>(36.0)</i>	54 (479)

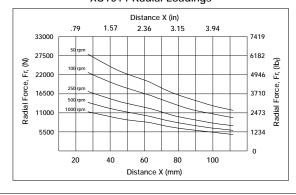
- ¹ Ratios are exact, other ratios are also available, consult factory.
- T_r = Rated output torque at rated speed for specified hours of life.
- J = Mass moment of inertia reflected to the input shaft (including pinion assembly).

For ordering information see page 14.

(TABLE 2) RADIAL AND AXIAL LOAD RATINGS

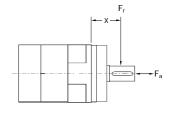
These graphs display the allowable radial load at a given distance (X) from the mounting surface based on an L_{10} life of 10,000 hours for the mean output speed, n_{mout} , as described on page 3.

XUT014 Radial Loadings



XUT014 Axial Loadings

Speed (rpm)	Axial Load, F _a N (lb _f)
50	25,374 (5705)
100	20,609 (4633)
250	15,657 <i>(3520)</i>
500	12,716 <i>(2859)</i>
1000	10,329 (2322)



^{*} Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC

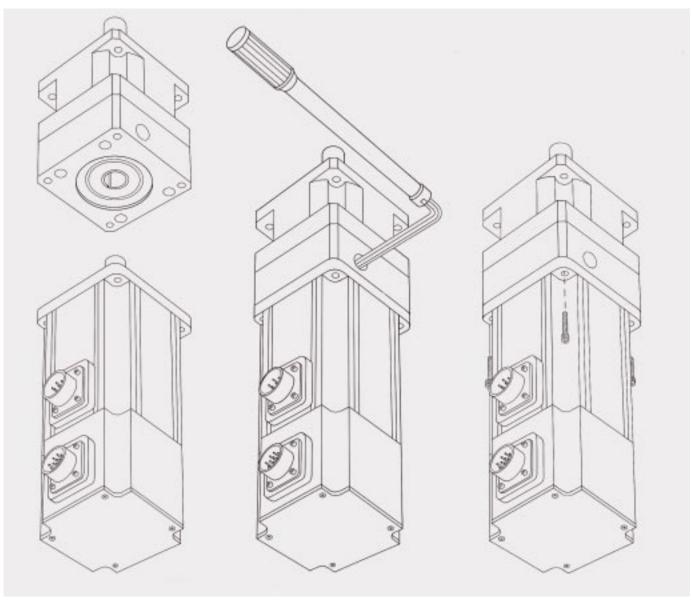
RediMount* Motor Mounting System

Mount in 3 easy steps.

STEP 1

STEP 2

STEP 3



STEP 1

SLIDE GEARHEAD ON MOTOR STEP 2

TIGHTEN HUB ON MOTOR SHAFT

STEP 3

TIGHTEN BOLTS

SELECT FROM THE WORLD'S LARGEST OFFERING OF TRUE PLANETARY* GEARHEADS

Precision (13 arc-minutes of backlash)

- Nema 23, 34, 42 frame sizes
- Ratios 1:1 thru 500:1
- High speed High torque
- · Delivery from stock
- In-line and right angle
- Torque up to 2,255 in-lbs







NemaTRUE90'

High Precision (8 arc-minutes of backlash)

- 60, 90, 115 and 142mm frame sizes
- Ratios 1:1 thru 500:1
- Whisper quiet
- Drop in replacement for Bayside's PG and RA Series
- Torque up to 7,377 in-lbs
- In-line and right angle



DuraTRUE* DuraTRUE90*

Super Precision (6 arc-minutes of backlash)

- 60, 75, 100, 140 and 180mm frame sizes
- Ratios 3:1 thru 100:1
- Torque up to 27,500 in-lbs
- · Right angle spiral bevel design
- In-line and right angle



AccuTRUE90

Ultra Precision (4 arc-minutes of backlash)

- Crowned Helical Planetary
- Torque up to 31,000 in-lbs
- 60, 75, 100, 140 and 180mm frame sizes
- Ratios 1:1 thru 100:1
- Efficiency 90%
- In-line and right angle





UltraTRUE907

CALL TODAY FOR YOUR THOMSON MICRON GEARHEAD CATALOG

USA, CANADA, MEXICO: 1-888-554-MOTION EUROPE: +44 1271 334 500 ELSEWHERE: 516-883-8937



GEARHEAD EXPRESS* ORDER FORM

Fax to: USA, CANADA, MEXICO: 516-467-9814

EUROPE: 44 1271 334 502 ELSEWHERE: 516-883-7109

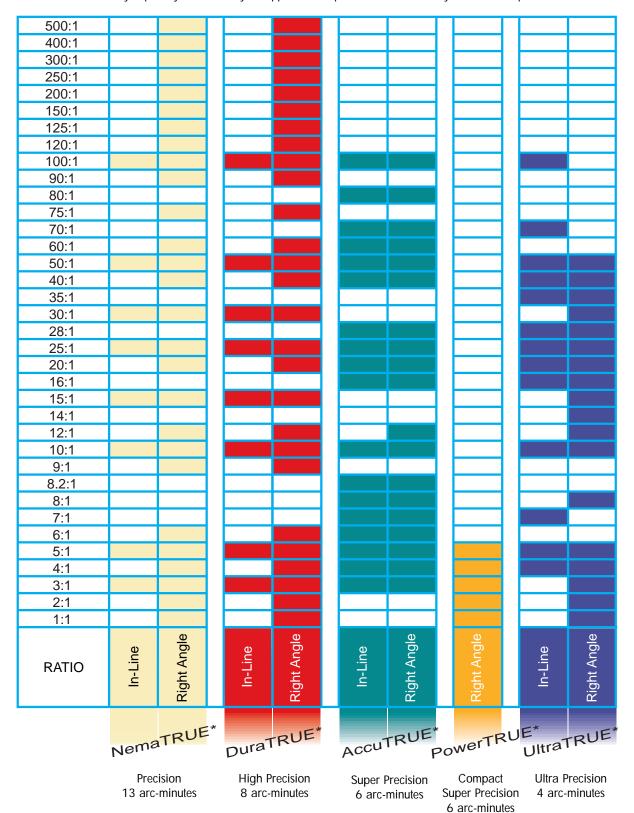
YOUR DETAILS					
Company Name:					
Contact Name:			Title:		
Street/Shipping Address:					
City/State:				Zip Code:	
Telephone:					
GEARHEAD DETAILS					
No. of Gearheads					
Designates Gearhead Type XDT= DuraTRUE* Gearhe XUT= UltraTRUE* Gearhe		Gearhead See Ratio Availability in (Table 1) Perfo Specifications	Gearhead		
		- P		Motor Model Number	
	Gearhead Size				
	DuraTRUE Gearh	eads	UltraTRUE G		
	60 = Size 60 115 90 = Size 90 142		006 = Size 6	010 = Size 10 014 = Size 14	

Motor Manufacturer: _____ Motor Part No:_____

In addition to Gearhead Express*, Thomson offers the largest selection of True Planetary* gearheads, with more precision classes than any other manufacturer in the world.

Thomson Micron Planetary Gearheads Capability Matrix

Use this easy capability matrix to fit your application requirements, or call with your custom requirements.



^{*} Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries. The specifications in this publication are believed to be accurate and reliable. However, it is the responsibility of the product user to determine the suitability of Thomson products for a specific application. While defective products will be replaced without charge if promptly returned, no liability is assumed beyond such replacement. ©1998 Thomson Micron, LLC





SAGINAW* AND IBL* BALL SCREWS

Over 90% efficient in converting rotary motion to linear actuation

Precision accuracies to .0002 in/ft

Five to ten day delivery of standard ball screws

SUPER SMART BALL BUSHING* BEARINGS

6X the load capacity of Ball Bushing* bearings or • 216X the travel life

of Ball Bushing* bearings

Available in all metric and inch sizes

Extend 60 Case* LinearRace*
shafting life up to 5 times

60 CASE
The specified inner race for Ball Bushing* bearings
• Available in 3/16"-4" and 5-8mm diameters

- · Machined to customer specifications
- Quick Delivery Available with a variety of plating options & stainless steel

- PERFORMANCE PAK* ACTUATORS
 Electromechanical ball screws
- provide up to 90% efficiency
 Combine low energy, high efficiency and precise positioning
 - Excellent replacement for air and hydraulic cylinders
- · Custom engineered to meet your stringent requirements even in harsh environments.

- MOLDED PRODUCTS

 Ideally suited for linear, rotary and oscillating applications

 • Designed for use in contaminated,
- washdown or submerged environments
- · Load capacities up to 12,500 lbf

SYSTEMS

- Motor actuated ball screw and belt driven slides, stages and systems
 - Pre-engineered, pre-assembled, ready-to-ship and
- ready-to-install systems Save design and installation time improves accuracy and lowers overall equipment costs

- ACCUGLIDE* T-SERIES

 10X more forgiving to bed imperfections than conventional linear guides
- Patented design increases travel life by reducing induced loads from installation imperfections







Trademark of Thomson Industries, Inc. THOMSON is registered in the U.S. Patent and Trademark Office and in other countries @1999 Thomson Industries, Inc. Printed in the U.S.A. TSO 6-10-99 10K HAP 9805-36b.QXD Lit #10-08-000-6001-1

FOR IMMEDIATE ASSISTANCE:

			_
Europe:	ක :	(44) 1271 334 500	
	Sales Fax:	(44) 1271 334 502	U
UK	Free 🕿:	0800 9751000	0
	Free Fax:	0800 9751001	
France:	Free 🕿:	0800 90 5721	Ε
	Free Fax:	0800 91 6315	

Free 8: Free Fax: 0130 816 553 0130 816 552 Germany 1 (888) 554-8466 JSA, Canada Free 🕿: 1 (516) 467-9814 Mexico: Fax: 1 (516) 883-8937 Isewhere: 8: 1 (516) 883-7109 Fax:

www.thomsonindustries.com Internet: E-mail: micron@thomsonmail.com Europe E-mail: information@tiblmail.com Literature: litrequest@thomsonmail.com LinearFax*: 1 (800) 55-4-THOMSON or write:

Thomson Micron, LLC 50 Alexander Court Ronkonkoma, NY 11779



Thomson Micron, LLC 50 Alexander Court Ronkonkoma, NY 11779