

**TIMKEN**  
Where You Turn



Timken Industrial Seals



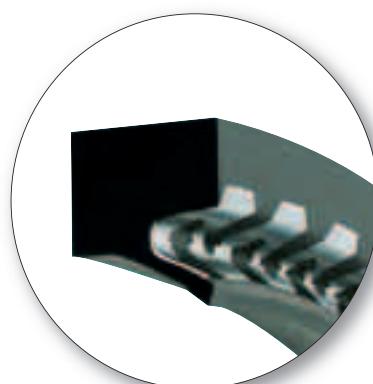
# Timken Industrial Seals



Model 64 and 59



Model 53 and 63



Model 23

Timken PS-SEAL® Thermo-Elastic  
High-Performance Seals (see page 26)



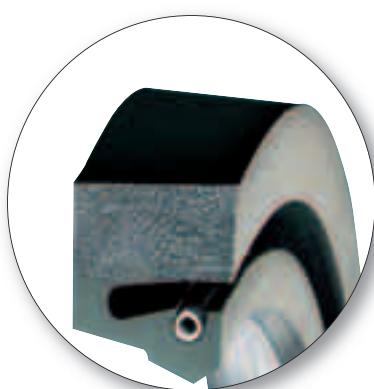
No one knows bearings, and how to protect them, better than Timken. Our complete line of high performance oil seals and bearing isolators are specifically engineered for long life and high performance in the toughest applications. Turn to us for longer bearing life, increased productivity and reduced maintenance costs.

Creating the most advanced seals for heavy industrial markets requires quality materials. Timken industrial seals are manufactured using special elastomers that are engineered for high abrasion resistance, low wear and outstanding temperature and

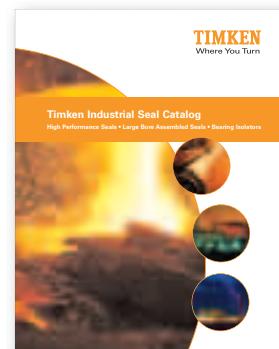
chemical resistance. In addition, we have materials and designs suited for a wide range of applications and our color-coded seals help you identify the seal to ensure you are using the right seal for the right application.



Model 26



Model 154



For other types of seal please refer to:  
*Timken Industrial Seal Catalog*

## Coping with really demanding conditions

**Timken technology provides the answer in difficult operating conditions.**

Timken seals 23, 26, 151, 154 and 161 come without a metal case. They are intended for all applications where use of shaft seals with a metal case is, for structural, assembly-related, or medium-specific reasons, not possible. All of these models are available either in split (except for model 161) or continuous versions. Their straightforward design makes them suitable for all sorts of applications and they have proven their reliability in many industries. The sealing lip is made from a high-quality elastomer compound which in terms of its low friction values and long useful life is truly outstanding.

These models, with this carefully selected elastomer and stainless-steel springs, are highly resistant to the adverse effects of chemicals and corrosives.

## Model 64, 53, 63, 59



### Model 64

Timken Model 64 is specially designed for use in particularly difficult operating conditions. It has proved indispensable in the pulp and paper, aluminum and steel industries worldwide. Model 64 has proven its particular value in all applications which involve large shaft-to-bore misalignment and high peripheral speeds but still require a long useful life and high reliability. The elastic and rust-resistant stainless steel finger springs press the sealing lip uniformly and evenly onto the rotating shaft. Shaft-to-bore misalignment and dynamic runout are absorbed by the finger spring (see warning on page 7). The garter spring which is integrated in the finger spring only responds in the event of extreme misalignment or runout. In conjunction with this spring assembly the sealing lip operates very elastically, generating only a low radial force. The sealing lip is clamped in position together with the finger spring in a heavy-duty metal-case. This heavy-duty housing makes the sealing ring dimensionally very stable, especially suitable for large diameter bores, and easy to install.



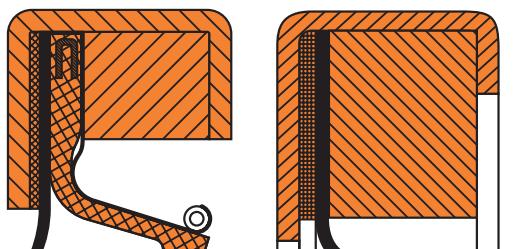
### Model 53, Model 63

Timken Model 53 and Model 63 cover the requirements spectrum for smaller diameters and lower speeds. They share the same design as the Model 64 except that these models, intended for smaller diameter applications, incorporate the finger spring only; (the garter spring is not needed). Within the range of applications for which they are intended these seals offer all the same advantages, including functional reliability and a long useful life.



### Model 59

Timken Model 59 successfully combines the excellent qualities of the 64 model with special assembly and installation advantages. Otherwise identical to the Model 64 in terms of basic design and structure, the only difference is that the Model 59 operates not with the Model 64's finger spring and garter spring combination but with a vulcanized finger spring instead. Thanks to the structural design the Model 59 is easy to install – even when mounting / installing against the shaft. The Model 59 is available for shafts of 150 mm diameter and above.



**For your information:**  
*Picture shows a GYLON® lip in the housing. This demonstrates the individual character we can offer, since we can assemble GYLON lips in every available metal casing. This has potential uses for high speed applications.*

### Model Specials

The highly successful Timken Model concept can also, on request, be modified for unusual needs (e.g. peripheral speeds up to 35 meters per second and temperatures above 200°C). The two examples show the full breadth of our spectrum of Model special solutions. For further details please contact us at Timken. We shall be pleased to give you more information.

## Technical data Model 64, 53, 63, 59

Model	Case	Spring	Shaft Diameters (mm)	Maximum Shaft Speed (m/s)	Maximum Shaft Misalignment and Runout (mm)	Available Lip Material	Installation
64	steel*	Stainless steel garter and finger spring	200 - 2300	35	2,4	- Silicone - MILL-RIGHT® N - MILL-RIGHT® ES - MILL-RIGHT® V	press-fit
				25	3		
53	steel*	Stainless steel finger spring	75 - 1000	5	0,4	- Silicone - MILL-RIGHT® N - MILL-RIGHT® ES - MILL-RIGHT® V	press-fit
				10	0,25		
				15	0,13		
63	steel*	Stainless steel finger spring	6 - 75	5	0,4	- Silicone - MILL-RIGHT® N - MILL-RIGHT® ES - MILL-RIGHT® V	press-fit
				10	0,25		
				15	0,13		
59	steel*	Bonded in stainless steel finger spring	150 - 2300	25	2		press-fit

\*Other materials are available on request

## Tolerances and assembling dimensions

Shaft Diameter (mm)	Tolerances (mm)
up to 100	$\pm 0,08$
101 - 150	$\pm 0,1$
151 - 250	$\pm 0,13$
over 250	$\pm 0,15$

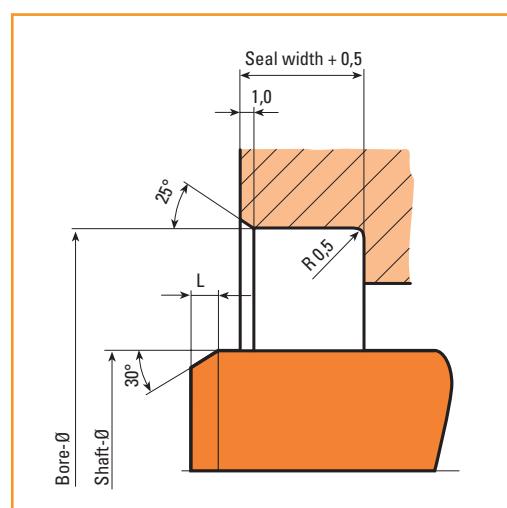
Bore Diameter (mm)	Tolerances (mm)
up to 76	$\pm 0,025$
77 - 150	$\pm 0,04$
151 - 255	$\pm 0,05$
256 - 510	$+ 0,05/- 0,10$
511 - 1015	$+ 0,05/- 0,15$
over 1015	$+ 0,05/- 0,25$

Shaft Diameter (mm)	Shaft Lead Corner 'L' (mm)
up to 20	2,0
21 - 40	3,0
41 - 70	4,0
71 - 130	6,0
131 - 240	7,0
over 240	12,0

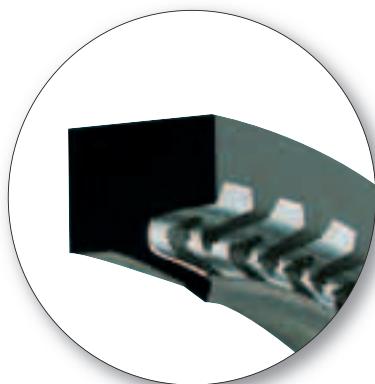
## Sealing surface requirements

Shaft Speed (m/s)	Surface Finish Ra (µm)	Surface Finish Rmax (µm)	min. Surface Hardness (HRC)
up to 10	0,5 - 0,6	2,0 - 3,0	30
11 - 16	0,3 - 0,5	1,0 - 2,0	40
over 16	0,2 - 0,3	0,8 - 1,0	40

Obtained by plunge grinding



## Model 23, 26, Universal Oil Seal Models 151, 154, 161, 154-M



### Model 23 Split

Certain situations where installation is particularly difficult may require a split sealing ring. This is where Timken Model 23 Split comes in handy. It is manufactured from homogeneous nitrile rubber and incorporates vulcanized, stainless steel finger springs. Thanks to this finger spring design the Model 23 Split sealing ring can be easily installed and operates reliably.

Timken Model 23 has proven its value in the construction of heavy machinery, in rolling mills, paper-making machines, marine motors, earth movers, and gear systems, as well as in wipers for hydraulic applications.

The Model 23 must always be installed together with a cover plate. It is suitable for non-pressurized applications only.



### Model 26

Timken Model 26 is a sealing ring without a metal-case. Its homogeneous elastomer compound reinforced back ensures that the ring is not axially twisted (not for split or pressurized applications). Thanks to its structural design the Model 26 is easy to use and easy to install. Even in difficult positions where it has to be mounted against the lip, the sealing lip cannot flip over and the spring cannot jump out.

In cases where a split sealing ring is used, a cover plate is required. The Model 26 is used predominantly in the pulp and paper, aluminum, and steel industries.

In the steel industry in particular, it has proven indispensable for working rollers.

Other applications include blowers, pumps, mining machinery, general mechanical engineering and machine construction. When installed together with its cover plate the Model 26 can be used under pressures up to 1 bar.

## Range of applications and design features

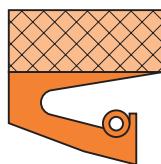
The cross-section of Timken sealing rings comprise three elements. The back is a substantially dimensioned, fabric-reinforced elastomer for supporting the sealing ring against the housing bore (not on Model 23).

The sealing lip with its integrated stainless steel garter spring (Models 151, 154, 161) ensures that this design can also cope with large shaft-to-bore misalignment and dynamic run out (see warning on page 7).

These Timken sealing rings are used predominantly in the pulp and paper, aluminum, and steel industries, in the construction of heavy machinery, and particularly in gear systems and pumps.

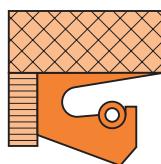
# Universal Oil Seals

Timken universal oil seals can be used anywhere. They can also be supplied in many variants. Your Timken advisor will be pleased to give you further detailed information regarding application possibilities tailor-made for your specific conditions.



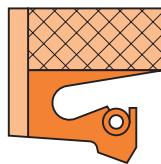
## Model 151

Universal oil seal can be supplied in two versions, either split (151-1) or endless (151-2). This is a tested and established sealing lip design.



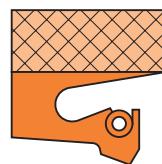
## Model 161-0

Universal oil seal is available in an endless version only, with PTFE back-up ring, and is pressure-resistant.



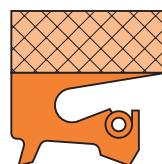
## Model 154-P

Universal oil seal 154-P incorporates radial lubrication grooves.



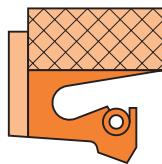
## Model 154

Universal oil seal can be supplied in two versions, either split (154-1) or endless (154-2). This is a new sealing lip design.



## Model 154-DL

Universal oil seal 154-DL incorporates a dust lip. This is a new sealing lip design.



## Model 154-PG

Universal oil seal 154-PG incorporates radial lubrication grooves and peripheral lubrication grooves.



## Model 154-M

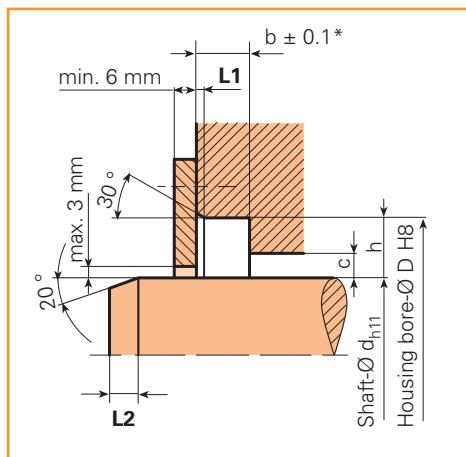
Universal oil seal 154-M incorporates a metallic reinforcement ring; it can be installed without an axial cover plate.

## Technical data Model 23, 26, 151, 154, 161, 154-M

Model	Spring	Shaft Diameters (mm)	Maximum Shaft Speed (m/s)	Maximum Shaft Misalignment and Runout (mm)	Available Lip Material	Installation
23	Bonded in stainless steel finger spring	75 - 3050	5 10	0,25 0,13	- MILL-RIGHT® N - Silicone - MILL-RIGHT® ES - MILL-RIGHT® V	Cover plate recommended
26	Bonded in stainless steel finger spring	20 - 1500	25	0,5		Cover plate required
151	Stainless steel garter spring	up to 2400	25	1,5*	NBR, Silicone, MILL-RIGHT, Fluoroelastomer	Cover plate required
154	Stainless steel garter spring	up to 2400	25	1,5*	NBR, Silicone, MILL-RIGHT, Fluoroelastomer**	Cover plate required
161	Stainless steel garter spring	up to 2400	25	0,25*		Cover plate required
154-M	Stainless steel garter spring	up to 2400	25	1,5*		No cover plate required

All oil seals are available in split and endless version - Model 23 only in split version / Model 154-M and 161 only in endless version  
\* For more information please see the technical instructions on page 9 - \*\* Other materials are available.

# Models 23, 26 and Universal Oil Seals



\* This applies for one sealing ring. If two sealing rings are being used in one mounting recess, choose the tolerance +0.1/+0.3

## Calculating the bore diameter

The bore diameter D is calculated as

$$\text{follows: } D = d + (2 \cdot h)$$

Clearance: max.  $0,5 \cdot h$

min.  $0,3 \cdot h$

## Installation dimensions and tolerances

For the dimensions of Timken universal sealing rings available, please refer to the tools lists. For Model 23 and Model 26, please inquire separately.

Our installation diagrams and the associated tables contain all the data you will need for properly and reliably calculating the dimensions of a shaft seal using Model 23, 26 and Timken universal sealing rings.

## Model 23 split, metric dimensions

Shaft Diameter (mm)	Cross Section Radial Height h (mm)	Cross Section Axial Width b (mm)
70 - 250	12,5	12,5
120 - 350	15,0	15,0
250 - 500	20,0	20,0
400 - 1500	25,0	25,0

These metric cross-sections are the standard Model 23 series available from stock. On request the Model 23 version is also available measured in inches

## Model 23, 26, 154, 151, 161

Shaft Diameter (mm)	L1 (mm)	L2 (mm)
up to 50	1,1	5,0
51 - 100	1,6	6,0
101 - 250	2,0	7,5
251 - 400	2,2	9,0
401 - 600	2,5	11
601 - 1800	3,2	20

## Sealing surface requirements

Shaft Speed (m/s)	Surface Finish Ra (µm)	Surface Finish Rmax (µm)	min. Surface Hardness (HRC)
up to 10	0,5 - 0,6	2,0 - 3,0	30
11 - 16	0,3 - 0,5	1,0 - 2,0	40
over 16	0,2 - 0,3	0,8 - 1,0	40

The shaft surface must have been ground smooth without any nicks, gouges, or other surface defects. Please refer to the list of sealing lip materials on page 11

# Universal Oil Seals – Technical instructions

## Shaft speed

Timken Universal Oil Seal Models 151 and Model 154 can, in otherwise ideal conditions, be used for peripheral speeds of up to a maximum of 25 meters per second.

With Timken Universal Oil Seal Model 161, the maximum permissible shaft speed depends on the pressure.

For further details, please refer to the pressure diagram in the section entitled "Pressure".

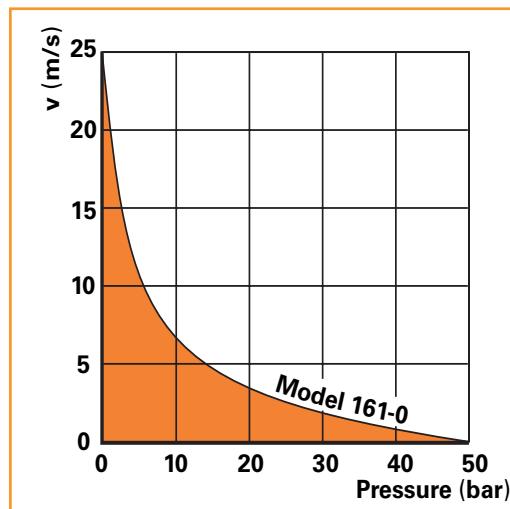
## Pressure

Split Universal Oil Seals Model 151-1 and Model 154-1 are not designed for applications involving exposure to pressure.

Models 151-2 and 154-2 can, depending on revolution and shaft speed, be used in applications involving pressure differences as per DIN 3760.

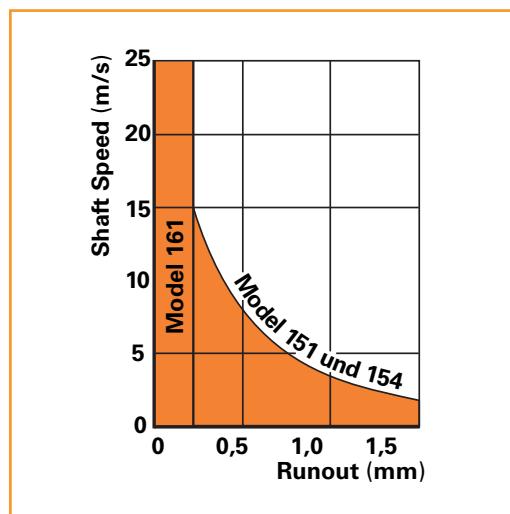
The maximum permissible pressure is 0.5 bar.

Model 161-0 is designed to be especially pressure-resistant. It can withstand pressures, depending on shaft speed, as shown in the pressure diagram.



## Shaft-to-bore misalignment and dynamic runout

Thanks to their design and construction, Timken universal sealing rings can absorb considerable radial shaft-to-bore misalignment and dynamic runout. The maximum radial play depends on the cross-section and diameter of the sealing ring and on the shaft speed involved. The maximum permissible radial excursion as a combination of shaft-to-bore misalignment and dynamic runout is shown in simplified form in the adjacent diagram.



## WARNING!

**Proper maintenance and handling practices are critical. Failure to follow the manufacturer's instructions can result in equipment failure, creating a risk of serious bodily harm.**

# Models 23, 26 and 151, 154, 161 – Assembly and installation

## Lubrication

The prerequisite for giving Timken universal sealing rings a long and useful life is to ensure that the sealing lip is always adequately lubricated. If lubrication is not provided by the medium itself then it must be supplied separately (radial or peripheral grooves).

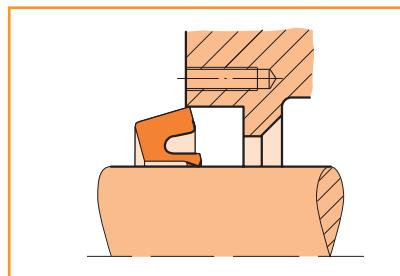


Fig. 1

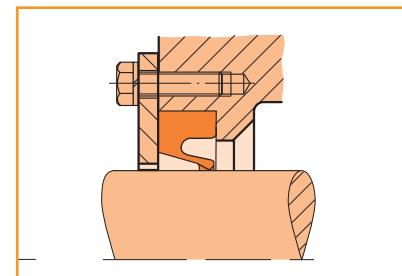
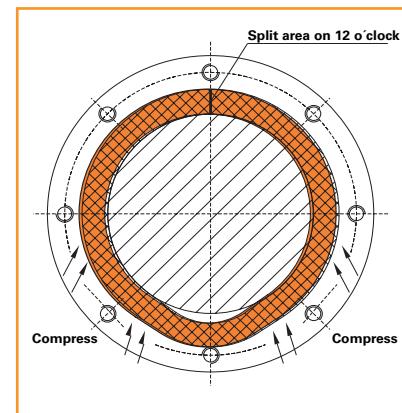


Fig. 2

## Insertion and installation instructions

- Timken Universal Oil Seal Models 151, 154, 161, 23, 26 (split) must be inserted together with the retainer ring, which, when completely tightened, generates extra axial twist and thus increased static hermeticity.
- Also, with a view to achieving optimal hermeticity, the external diameter of the sealing ring is made slightly larger than that of the housing bore. To facilitate installation the housing bore should be chamfered.
- Universal Oil Seal Models 151, 154 and 26 are available in both split and continuous versions. In certain situations a split sealing ring is easier to install. The split versions of these sealing rings are not pressure-resistant.
- Before installing, check the sealing rings for signs of damage and for dust and dirt. Also before installing, apply

- lubricant to the sealing lip.
- Clean the mounting recess.
- Lay the split sealing rings around the shaft. In the case of sealing rings with a garter spring, the spring must first be opened at the spring lock. As soon as the sealing ring is sitting in position on the shaft, the garter spring must then be closed again at the spring lock and laid in the groove on the sealing lip.
- In the case of horizontal shafts the joint must be positioned on top. In tandem arrangements, the joint must be positioned at 11:00 hours / 13:00 hours. First the joint must be placed in the mounting recess; (see Figure 1). Then the seal must be pressed slowly in all around the mounting recess. Then the retainer ring must be mounted and tightened; (see Figure 2). Having installed the sealing ring, check that the sealing lip sits snugly all round.



## Additional information for cover plates

The cover plate can be either split or continuous. In either case it should have a minimum thickness of 6 mm thus ensuring that the sealing rings are pressed properly in position.

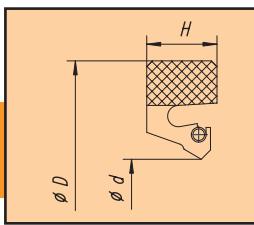
## Lip material selection chart

Material*	Areas of application	Operating temperature***
Nitrile, NBR, MILL-RIGHT N	Lubricants, hydraulic oils, and greases based on mineral oil, water*, HFA-, HFB*-, HFC-fluids, washing liquids.	-40 to +120°C
Silicones VMQ	Vegetable oils, oils with a high aniline point, motor and engine oils, gear oils. Medium resistance to swelling in mineral oils and greases. Not suitable for aliphatic and aromatic hydrocarbons. Good temperature stability and cold flexibility.	-60 to +175°C
MILL-RIGHT, MILL-RIGHT ES	Lubricants, hydraulic oils, and greases based on mineral oil, water*, HFA-, HFB*-, HFC*-fluids, washing liquids. Higher temperature stability than nitrile rubber. Excellent resistance to wear.	-40 to +175°C
Fluorolelastomers, MILL-RIGHT V	Mineral fluids and lubricating greases, HFA-, HFB*-, HFC*-, HFD-fluids, water*, chemicals, solvents. Not suitable for some hardly inflammable, phosphoric-ester-based fluids (e.g. Pydraul 10E)	-30 to +205°C

\* Additional lubrication recommended

\*\*\* Maximum temperatures for continuous operation are 15 % lower

## Timken Universal Oil Seals



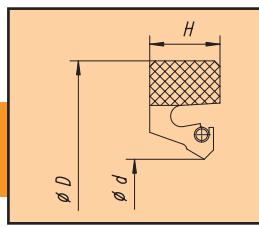
Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	15IDL	15ADL	154P	151PG	154PG	154M
8	22	7	•								
12	24	7	•								
15	30	7		•							
15	35	10	•								
17	28	7		•							
19,5	33,33	7,93			•						
20	35	10			•						
22	32	6	•								
22	36	7	•								
24	36	10			•						
24	40	10			•						
24	40,1	10	•								
25	38	8		•							
25	40	8	•								
25	47	10	•								
25	50	10		•							
25	51,8	12,5	•								
28	47	7	•								
28	50	10		•							
28,5	46,5	10	•								
30	40	8	•								
30	48	8		•							
30	50	10		•	•						
30	52	10	•	•							
30,16	50	10	•								
31	50	10			•						
33	52	10			•						
33	55	10			•						
35	47	7	•								
35	50	10	•		•						•
35	52	8	•								
35	55	10	•		•						
35	57	10	•								
35	60	10		•							
38	55	9			•						
38	57	10	•								
38,1	53,98	11,11		•							
38,1	60	10	•								

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	15IDL	15ADL	154P	151PG	154PG	154M
40	52	8	•								
40	55	8	•		•						
40	58	10	•		•						
40	62	12	•		•						
40	65	11	•								
40	68	15,62	•								
42	60	8			•						
42	65	10			•						
42	67	11	•								
42,68	65	10	•								
44	65	11	•								
44,4	73,1	10			•						
45	60	7		•							
45	60	9	•		•						
45	62	8		•							
45	62	9		•							
45	62	10	•								
45	62	12		•							
45	65	7	•								
45	65	8	•								
45	65	10	•		•						
45	68	12	•								
45	70	11	•								
48	66	10	•								
49,174	68,224	9,525	•								
49,21	70	10	•								
50	65	8	•								
50	70	10	•	•	•						•
50	72	8		•							
50	72	10		•	•						
50	72	12	•								
50	75	10							•		
50	75	11	•							•	
50,8	69,85	12,7		•							
50,8	80,95	11	•								
50,8	81	13	•								
53,975	82,55	12,7						•			
54	74,6	9,5		•							

# Timken Universal Oil Seals

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	15IDL	154DL	154P	151PG	154PG	154M
54	79,4	11		•							
55	69	8	•								
55	70	8		•							
55	72	8		•							
55	72	10	•								
55	75	10	•	•							
55	75	12	•								
55	76	12		•						•	
55	80	10	•								•
55	80	11		•							
55	80	12	•	•							
58	72	10	•								
58	80	10		•							
58	80	12	•								
58	80	17	•								
58,7	79,4	9,5		•							
58,8	80	10		•							
60	74	8	•								
60	78	10	•								
60	80	10	•	•	•						
60	80	11	•								
60	80	12	•	•	•						
60	85	11		•		•					
60	86	10		•							
60	90	13		•							
64	85	12	•	•				•			
64	85	13	•								
65	80	8	•								
65	80	12	•	•							
65	85	10		•							
65	85	12	•	•							
65	90	11		•							
65	85	12,5		•	•						
65	90	11		•						•	
65	90	12	•								
65	95	10		•							
65	100	13								•	
68	90	10	•								

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	15IDL	154DL	154P	151PG	154PG	154M
68	90	12	•								
69,8	85,7	7,9		•							
69,8	88,9	9,52	•								
69,85	95,2	9,5	•								
69,85	95,2	14,25		•							
69,85	95,25	12,7		•							
69,85	101,6	12,7		•							
69,85	107,95	14,3				•					
70	90	7	•								
70	90	10	•	•	•						
70	90	12	•				•				
70	95	12	•								•
70	100	12		•							
70	102	12,5	•					•			
72	100	10		•							
74	90	10	•								
74,6	92	9,5		•							
74,8	99,8	11,11							•		
75	95	10	•	•							•
75	95	12							•		
75	95	12,5	•	•	•						•
75	95	13	•								
75	100	11				•					
75	100	12		•	•						
75	105	15	•	•							
75	107	12,5	•	•	•						
76	102	10									•
76	107	12,5			•						
76,2	95,25	11,11	•								
76,5	104,5	12	•								
76,5	113	12		•							
77,5	104,5	12	•								
77,5	113	12		•							
78,5	104,5	12	•								
80	100	8		•							
80	100	10	•	•	•					•	•
80	100	12,5		•							
80	100	13	•	•	•						



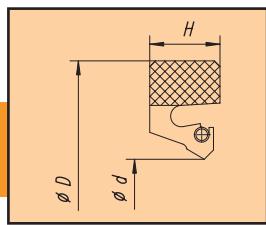
Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	15 DL	15 DL	154P	151PG	154M	
80	105	12	•		•	•					
80	110	13	•								
80	112	12,5	•	•	•	•					
80	115	13		•							
82	101,6	6,35	•								
82,5	101,6	6,35	•								
82,5	101,6	12	•								
82,5	110	12		•							
82,5	114,3	12,7	•								
85	102	13		•							
85	105	10		•							
85	105	12,5			•						
85	110	12								•	
85	110	12,5	•	•							
85	110	13	•	•							
85	115	16	•								
85	117	12,5	•	•	•						
85	120	12	•								
85,6	106,37	8,66		•							
85,725	111,125	15,87	•								
88	126	12		•						•	
88,9	111,1	9,52		•							
88,9	114,3	12,7		•							
88,9	114,3	13								•	
88,9	127	11,9								•	
88,9	127	14,3		•							
90	110	8		•							
90	110	10	•	•							
90	110	12		•						•	
90	110	13	•								
90	115	12		•	•						
90	115	15	•							•	
90	120	12			•					•	
90	120	13		•							
90	120	15				•					
90	122	12,5	•	•						•	
90	130	12		•							
90	140	11								•	

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	15 DL	15 DL	154P	151PG	154M	
92	120	13	•	•							
92,08	127	12,7		•							
93	127	13		•							
95	115	10		•						•	
95	120	10		•							
95	120	12,5			•						
95	120	13	•	•	•	•				•	
95	120,4	9,5	•								
95	125	12		•	•						
95	127	12,5	•	•	•					•	
95	135	18	•								
95,25	120,65	12,7								•	
95,25	127	15,875		•							
96	127	12,5			•						
97	120	13	•								
98	115	9		•							
98	125	13		•							
98,4	123,88	12,7		•							
100	115	9	•								
100	120	10		•							
100	120	12	•	•	•	•					
100	120	13	•							•	
100	125	12	•								
100	125,4	12,7	•								
100	127	13		•							
100	128,5	9,5		•							
100	130	12	•	•				•		•	
100	130	12,5			•						
100	130	13		•	•						
100	130	16			•						
100	132	12,5	•	•							
100	140	16		•	•						
100	140	18	•								
100,01	130,17	11,9	•								
100,01	130,17	15,87		•							
100,01	139,69	17,85	•								
101,6	126,97	12,7	•								
101,6	127	12,7		•							

## Timken Universal Oil Seals

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
101,6	133,35	12,7		•								
101,6	136,52	19,05	•									
102,158	134,778	12,4		•								
104,77	142,87	15,87	•									
105	130	12	•	•	•					•	•	
105	130	13	•		•							•
105	133	12,7			•							
105	133,6	12,7	•									
105	135	12	•									
105	135	13	•		•							
105	136,75	12,7	•									
105	143	16	•									
105	145	16		•								
106,36	133,5	12,7	•									
107	147	16	•									
107,9	146	14,2	•									
107,95	133,35	11,125	•									
107,95	133,35	12,7		•								
107,95	138,1	9,52		•								
107,95	138,1	12,7		•								
110	126	9	•									
110	130	9		•	•							•
110	130	12					•					
110	130	13	•		•							•
110	140	12	•			•						•
110	140	13			•							
110	140	15		•								
110	142	12	•		•							
110	145	19		•								
110	150	16	•		•	•						
110	160	13	•									
112,7	139,7	12,7		•								
112,72	139,7	14,27		•								•
113	140	13		•								
114	139	15	•									
114	140	13,3	•									
114,29	139,69	9,52		•								
114,29	139,69	12,7	•									

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
114,3	152,41	15,88		•								
115	135	10		•	•							
115	137	9		•						•		
115	140	10				•						
115	140	12		•								•
115	140	13	•		•							
115	145	15	•		•							
115	150	10		•								
115	150	12			•							
115	150	15								•		
115	155	16		•								
115	160	15	•									
117,4	152,4	15,87	•									
117,47	136,52	10,31	•									
117,475	152,4	12,7		•								
117,48	146,08	14,3		•								
117,5	142,5	12,5		•								
117,81	215,91	15,88		•								
120	136	9	•									
120	140	12,5	•									
120	142	12			•							
120	144	12	•									
120	145	15,5	•									
120	145,4	12,7	•									
120	150	12	•		•							
120	150	13	•	•	•							•
120	150	15	•	•	•							
120	150	16	•									
120	152	16	•	•								
120	155	18	•									
120	160	12	•									
120	160	15	•									
120	160	16	•		•							•
120	160	18	•									
120,65	146,05	9,92										•
120,65	150,01	11,9					•					
120,65	152,43	14,3		•								
123	155	15			•							



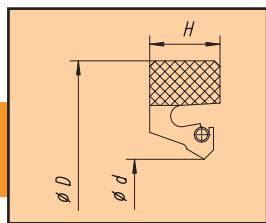
Sizes			Model								
$\varnothing d$ (mm)	$\varnothing D$ (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M		
123,8	149,2	12,7		•							
123,8	158,75	14,3	•								
125	140	10	•	•							
125	145	10		•							
125	150	12								•	
125	151	17	•								
125	160	15	•								
125	165	15	•								
125	165	16	•	•	•						
125	170	13		•							
125,42	158,75	12,7		•							
126	160	15		•						•	
126,2	146	9,5	•								
127	146	9,5	•								
127	152,4	9,5		•							
127	152,4	12,7	•								
127	158,9	14,29	•								
128,575	161,925	14,275	•								
130	150	10	•								
130	150	12	•								
130	155	12,5		•							
130	155	15,5		•							
130	160	12	•								
130	160	15	•	•		•					
130	160	18			•						
130	165	13	•								
130	165	18	•								
130	170	10		•	•						
130	170	12			•						
130	170	16	•		•	•					
130,1	158,75	14,29								•	
130,17	169,85	15,87	•	•							
133,3	158,9	12,7								•	
133,36	171,46	15,88		•							
134,94	174,62	15,87	•								
135	167	15	•								
135	170	12		•	•						
135	170	15	•	•						•	

Sizes			Model								
$\varnothing d$ (mm)	$\varnothing D$ (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M		
135	170	16,5	•								
135	175	16	•								
136,525	161,925	12,7		•							
139,7	171,45	15,87	•	•							
139,7	174,7	15	•								
139,7	177,8	15,87		•							
140	155	10	•		•						
140	165	12		•							
140	168	21				•				•	
140	170	15	•	•	•		•	•	•	•	
140	170	16		•						•	
140	178	16		•							
140	180	16	•	•	•		•				
141	170	15			•						
143	165	10		•							
143	165	12		•							
145	170	13	•								
145	174	14		•							
145	175	14	•								
145	180	12			•					•	
145	180	13	•								
145	185	16			•						
145	185	18	•								
146	177,8	15,8								•	
146	177,8	15,9	•	•							
146	178	16		•							
146	190,5	15								•	
148	170	16								•	
149,22	174,62	12,7	•								
150	170	15		•							
150	178	12			•						
150	180	12	•								
150	180	13	•								
150	180	14	•	•						•	
150	180	15	•							•	
150	180	16	•								
150	182	16		•							
150	186	20	•								

## Timken Universal Oil Seals

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
150	190	15										•
150	190	16	•	•	•	•						
150	200	16	•									
150,81	177,8	14,28		•								
152	181	12,5		•								
152,4	177,8	12,7	•									
152,4	181	12	•									
152,4	181	12,7		•								
152,4	184,15	15,87	•									
152,4	190,5	17	•									
152,5	183	15	•									
155	180	12,5		•								
155	190	15		•								
155	195	16		•								
155	195	18	•									
155	215	20		•								
156	196	16						•				
158	180	15		•								
158,75	184,15	12,7	•									•
160	185	10		•								
160	185	12,5					•					
160	188	21		•								•
160	190	15	•	•	•							
160	190	16		•								
160	196	20	•									
160	200	15		•								
160	200	16	•	•	•							•
161,1	210,2	15,8	•									
161,9	187,3	12,7							•			
161,925	200,025	15,87	•									
162	190	12		•								•
162	202	16		•								
163	190	12			•			•				
165	190	13		•								
165	190	15		•								•
165	195	15	•		•							•
165	200	15		•								
165	205	16	•				•					

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
165,1	190,5	15,88										•
165,1	204,78	15,87	•									
165,1	203,2	19,05		•								
165,16	190,5	14,29	•									
168,3	206,4	17,5		•								
170	192	10,7			•							
170	200	12	•	•								
170	200	15		•	•							
170	200	16	•	•								
170	210	16	•	•								
170,26	202	12,7		•								
171,45	196,85	15,87								•		
171,45	196,85	19,05	•	•								
171,45	197	17,5		•								
171,45	209,55	15,8	•									
174,6	212,9	15,87					•					
175	200	15					•					•
175	205	15	•									
175	210	16									•	
175	215	15					•					•
175	215	16	•									
175,6	208,8	18,8	•									
177,8	203,2	12,7	•									
177,81	209,55	19,05		•								
177,81	212,73	15,88	•									
177,8	215,9	19,05	•									
178	228	20	•									
179	219	16		•								
179,38	219,06	15,87		•								
180	200	15		•								
180	200	16		•								
180	205	11		•								
180	210	12		•								
180	210	15	•	•	•	•				•	•	•
180	210	16		•								•
180	215	15			•							
180	215	16	•									
180	215	18	•									



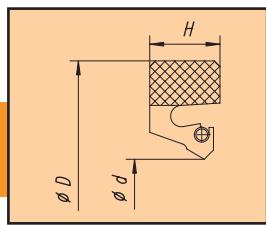
Sizes			Model							
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M	
180	215	19	•							
180	220	15	•							
180	220	16	•	•	•					
180	220	20	•							
180,975	209,55	19,05		•						•
181	219	15		•						
182	215	16								•
185	215	15	•							
185	225	16	•							
185	225	16,5						•		
188	215	16		•						
190	220	13	•							
190	220	15	•	•	•				•	•
190	220	16	•							•
190	220,4	12,7		•						
190	225	18	•	•						•
190	228,8	20,9						•		
190	230	16	•	•	•					•
190	230	17		•						
190,5	215,9	15,87				•				
190,5	215,9	15,7	•	•						
195	220,4	17,7	•							
195	233,1	19,1		•						
195	235	16		•						
195,26	234,94	15,87		•						
196,85	238,12	15,87		•						
200	225	15		•						
200	230	15	•		•					•
200	230	16		•						
200	231,74	15,87		•						
200	235	19	•							
200	238	19		•						
200	238,12	18	•							
200	240	15								•
200	240	16	•	•		•	•			•
200	240	18			•					
200	250	18	•	•						
200	260	16		•						

Sizes			Model							
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M	
200,02	225,425	12,7	•							
200,02	228,6	11,11	•							
200,02	234,95	18	•							
200,02	234,95	19	•							
200,02	234,95	20	•							
200,02	238,12	19,05	•	•						•
200,02	239,7	15,87		•						
200,02	225,42	12,7	•							
200,03	225,42	12,7	•							
200,08	238,12	17,45		•						•
203	241	16	•							
203,21	241,31	15,88	•							
205	230	15	•							
205	245	16			•					
205	245	20	•							
207,97	233,37	12,7	•							
208	233	12,5	•							
208	242	15							•	
209,5	234,9	15,8	•							
209,5	235	15,8	•	•						
209,55	250,03	15,87		•						
210	230	10	•							
210	240	12		•						
210	240	15		•			•			•
210	250	15	•							
210	250	16	•	•						•
210	250	20		•						
212,72	247,6	15,87	•							
212,72	250,82	15,87	•							
213	235	12			•					
215	240	12		•						
215	248	15	•		•					•
215	250	16	•							
215,8	247,6	19	•	•						
215,9	254	15,87	•							
215,9	254	19,05	•		•					
216	247,8	19,8							•	
216	254	16	•							

## Timken Universal Oil Seals

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154M
219	250	12		•						•	
220	250	12		•							•
220	250	15	•	•	•						•
220	255	18	•	•							
220	260	15		•							
220	260	16	•	•	•			•			•
220	260	18	•								
220	260	18		•							
225	250	12,5	•								
225	255	15	•								
225	265	16		•							
225	265	20		•				•			•
225	270	16	•								
225,42	269,92	15,87	•								
226	258	16	•								
228	268	16	•								
228	268	20	•								
228,6	268,28	15,87	•								
230	260	12,5		•							
230	260	15		•							•
230	260	16	•								•
230	265	20		•							
230	270	16	•	•							
230	270	18									•
230	270	20		•							
230	280	22,5									•
230,18	269,86	15,87	•								
231,77	269,87	15,87	•								
234,95	273,05	19,05	•								
234,95	274,63	15,87	•								
235	265	12		•							
235	265	15		•							•
235	270	16	•								
235	273	19	•								
235	275	16	•								
235	275	20	•								
239,71	274,63	17,85		•							
239,71	280,19	15,87							•		

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	154P	151PG	154M	
240	265	12,5		•							
240	270	13,5		•	•						
240	270	15	•				•				•
240	270	16	•								
240	270	17									•
240	275	18	•	•							•
240	280	16	•	•	•			•			•
240	280	18					•				
240	280	20		•							•
241	279	19		•							
241,3	279,4	15,88		•							
241,3	279,4	19,05		•							
241,31	279,41	17,46		•							
243	263	10				•					
244	284	16									•
244,47	276,22	19,05	•								
244,47	276,22	20	•								
245	275	16	•								
245	285	16		•							•
245	288	16		•							
247,6	273	12,7	•								
247,65	273,05	15,87	•								
247,65	279,4	12,7	•								
247,65	279,4	15,87	•								
247,65	298,45	19,05	•								
249,23	289,71	15,87	•								
250	275,4	12,7		•							
250	280	12		•							
250	280	15		•	•		•				
250	280	16	•								
250	281,74	12,7									•
250	281,74	15,875									•
250	285	18		•							
250	285,8	17,5	•								
250	288	19,05		•							
250	290	14			•						
250	290	16	•	•			•				•
250	294	20	•								



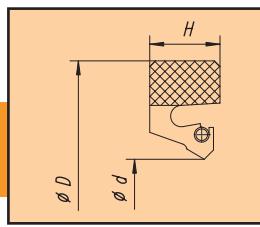
Sizes			Model										
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M	154M
250	295	24	•										
250	300	20	•										
250,8	290	15,87		•									
250,8	290,5	15,87		•									
254	279,4	15		•									
254	280	14,7		•									
254	285,75	16,76	•										
254	292,1	15,87		•									
254	298	16							•				
254,1	285,76	15,87	•										
255	290	16								•			
255	295	16								•			
255	299	20	•										
255,58	300,03	19,84	•										
256	300	20	•										
258	290	16		•									
260	280	11,8	•										
260	290	16		•	•			•				•	
260	290	20	•										
260	298	17		•									
260	300	14			•								
260	300	16	•										
260	300	18	•	•	•	•							
260	300	20		•									
260	304	19,05		•									
260	304	20	•	•								•	
260	305	16		•									
260	310	16				•							
260,35	300,03	17,85	•										
260,35	300,03	19,84		•									
260,35	311,15	15,87		•									
261	311	16		•									
264	310	13		•									
264	310	17	•										
265	303	16	•										
265	310	22	•	•									
265,11	303,21	15,87	•										
266,7	311,15	19,05		•								•	

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	154P	151PG	154PG	151M
260,75	300,03	13,89								•	
269,87	309,55	15,87	•								
269,87	314,3	19,84	•								
270	300	15	•		•						•
270	308,55	15,87	•								
270	310	16	•		•						•
270	310	18									•
270	310	20	•	•	•						•
270	319	19							•		
270	314	20	•	•	•						•
273	311	15	•								
273	317	19	•		•						•
273,05	311,15	15,08	•								
273,1	298,5	14,3									•
274,63	315,11	19,84	•								
274,8	320	15		•							
274,8	320	16		•							•
275	310	15	•								•
275	315	20	•								•
275	319	20		•							•
275	320	15	•								
275	320	18			•						
279	323	20				•					
279,39	319,87	19,84	•								
279,39	323,03	19,84					•				
279,39	330,19	23,81	•								
279,4	304,8	15,87		•							
279,4	311,15	15,87							•		
279,4	317,5	15,87	•								
279,4	317,5	17,46	•								
279,4	317,5	19,05	•								
280	310	14			•	•					
280	310	15	•	•							•
280	310	16	•	•							
280	310	20	•								
280	315	15	•								
280	318	15	•								
280	318,75	27	•								

## Timken Universal Oil Seals

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	154P	151PG	154M	
280	320	16	•		•	•		•			
280	320	17,5	•								
280	320	18		•	•						
280	320	20		•						•	
280	324	20	•	•						•	
280	340	15		•							
285	325	16		•							
286	336,54	15	•								
287	315	12,7	•								
290	315,4	12,7		•						•	
290	320	15		•							
290	328,1	19,05	•								
290	330	20		•							
290	334	20	•								
290	334	20,5								•	
290	335	24	•								
290	344	20	•								
290	425	23								•	
290,51	328,1	19,05	•								
292,09	330,19	17,85		•							
292,09	330,19	18		•							
292,09	330,19	19,05	•								
292,09	342,89	23,01	•							•	
292,1	336,5	19		•							
295	335	16		•						•	
295	339	20	•								
295,27	339,72	19,84	•								
296	340	20	•								
298,44	336,54	12,5	•								
298,44	336,54	17,46	•								
298,44	358,77	25,4	•								
298,6	260,3	19,05		•							
300	330	14		•	•					•	
300	330	15		•							
300	330	20			•						
300	332	16		•							
300	335	18		•						•	
300	340	16	•								

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	154P	151PG	154M	
300	340	18		•						•	
300	340	20	•	•							
300	340	22				•					
300	344	20		•	•					•	
300	344	22	•								
300	350,8	19,05		•							
300	360	20			•						
300	360	25		•						•	
300,03	331,77	15,87		•							
300,03	343,67	19,84								•	
300,03	344,48	19,84								•	
301,62	341,3	15,87	•								
302	342	16	•								
304,79	342,89	19,05	•								
304,8	355,6	20,64	•								
304,8	355,6	25,4	•								
305	345	20	•								
305	349	20			•						
307,8	407	26	•								
310	347,67	15,87								•	
310	350	18							•	•	
310	350	20							•	•	
310	354	18								•	
310	354	20	•							•	
310	355,6	20								•	
311,15	362,2	25,4	•								
314	355	20	•								
314,32	355,52	19,84	•								
315	343	14	•								
315	355	16								•	
315	359	20		•							
315	359	22		•							
315	364	20	•								
316	360	20		•							
317	361	20	•								
317,49	355,59	17,46	•								
317,5	355,6	19,05	•								
317,6	355,6	17,45	•								



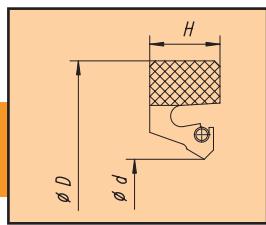
Sizes			Model										
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M	154M
320	344	12,5			•								
320	346	15		•	•								
320	350	15	•	•							•		
320	355	16						•	•				
320	358	20		•									
320	360	15		•							•		
320	360	18		•									
320	360	20	•		•								
320	364	20	•	•							•		
320,67	358,77	25,4	•										
323	363	16		•									
323,85	361,95	17,45		•									
324	362	17,5		•									
325	350	15			•								
325	365	18										•	
325	375	22,8	•										
325,43	374,64	22,6								•			
330	360	14				•							
330	360	18		•							•		
330	370	14			•								
330	370	20	•	•	•	•	•	•	•	•	•	•	
330	374	19	•								•		
330	374	20		•				•	•				
330,19	368,29	17,45		•									
330,19	373,06	19,05	•								•		
330,2	368,3	17,45		•									
330,2	368,3	19,05				•				•			
334,96	365,12	15,87	•										
334,96	374,64	17,85									•		
335	365	16	•										
335	375	15		•					•				
335	375	18	•								•		
335	390	20,6						•					
335	395	16	•										
336	380	20	•										
340	370	18	•										
340	372	16	•										
340	378	16									•		

Sizes			Model										
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M	154M
340	380	15	•										
340	380	18			•								•
340	380	20		•								•	
340	380	22		•									
340	384	20		•				•					
342,9	381	17,4			•								
342,9	381	19,05		•									
342,9	387,3	19	•	•									
342,9	387,3	20		•								•	
342,9	393,7	20,7		•									
348	380	16	•										
350	380	15			•								
350	380	16	•		•								
350	390	16											•
350	390	18											•
350	390	20	•								•		
350	394	20	•	•									
350	394,44	19,05	•										
350,56	395	20,63		•									
355	394	20	•		•								
355	395	20	•										
355	405	20	•										
355,59	393,69	17,46											•
355,59	393,69	19,84	•										
355,59	393,69	20											
355,59	400,04	19,05	•	•									
356	400	20											
360	390	18			•								
360	398	19		•									
360	400	17			•								
360	400	18		•									
360	400	20	•					•					
360	400	22	•										
360	404	20	•	•									
360	410	20	•										
360	420	15		•									
360,36	398,46	19,05	•										
360,36	404	19,84	•										

## Timken Universal Oil Seals

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
360,36	420,68	15,08		•								
361,9	400	16		•								
361,94	406,38	19,05	•									
362	400	20		•								
362	406	19,05	•									
362	406	20		•								
365	405	18								•		
365	405	20		•								
365	409	20							•			
365,1	408,8	19,8	•									
365,12	404,8	19,84		•								
365,12	408,76	19,84							•			
367	405	18								•		
368,3	419,1	20,6		•								
368,3	419,1	29,25								•		
369,88	414,32	19,05	•									
369,88	414,32	19,84	•									
370	400	10	•									
370	410	15		•								
370	410	18		•							•	
370	410	20					•					
370	414	19	•									
370	414	20	•	•							•	
373,06	398,46	12,7		•								
374,64	419,08	19,84	•									
375	419	20	•									
375	420	16	•	•	•							
376,2	427	22,22		•								
380	419	24		•								
380	419	25	•									
380	420	15	•									
380	420	20	•	•							•	
380	424	20	•	•	•					•		
380	424	22			•							
380	429	24		•							•	
380	430	19	•	•	•							
380	435	25	•	•								
381	419,1	17,45		•								

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
384	405	15	•									
385	435	25	•									
387	431	22								•		
387	431	22,5		•						•		
387,34	430,98	21,82								•		
387,4	438,15	25,4								•		
390	420	14	•									
390	420	15			•							
390	424,8	13,5		•								
390	428,1	19,05	•									
390	430	16										
390	430	16		•				•				
390	430	20		•								
390	434	20	•							•		
390,52	425,44	13,49		•								
392	448	18									•	
393,7	433,7	18									•	
393,7	444,5	23		•								
393,7	444,52	23,57	•									
393,71	438,15	19,05		•								
393,71	438,15	20		•								
395	430	18									•	
395	439	20	•									
395,28	430,2	17,86	•									
396,875	444,5	22,22									•	
398,46	430,2	19,05	•									
399	431	19	•									
400	438,1	18,5	•									
400	440	14	•							•		
400	440	15			•							
400	440	18									•	
400	440	20		•							•	•
400	444	19,05		•								
400	444	20		•						•	•	
400	444,5	22		•								
400	450	20	•	•								
400	450	22		•						•	•	•
400	460	25		•								



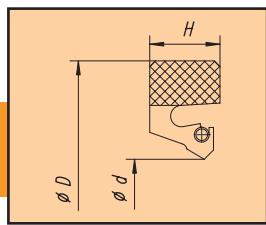
Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M		
400	460	28				•					
400,04	444,48	19,84	•					•			
400,04	450,84	22,22	•								
404,81	455,61	22,22		•							
405	449	20	•								
405	455	22		•							
406,2	444,5	17						•			
406,4	457,2	19		•							
406,4	457,2	20,6		•							
406,4	457,2	21,2		•		•					
406,4	457,2	22,22	•								
406,4	457,2	28,6	•	•							
410	440	15			•						
410	450	18							•		
410	450	20	•								
410	460	22	•								
410	460	25	•								
412,74	450,84	17,46		•							
412,74	450,84	22,22		•							
413	463	22		•							
419	451	19		•							
419,09	450,84	19,05		•							
419,09	469,89	22,22							•		
419,09	469,89	23,01		•							
420	460	15	•								
420	460	17		•							
420	460	18						•			
420	460	20		•	•						
420	470	20		•							
420	470	22	•	•					•	•	
420	470	23		•							
420	470	25	•								
420	485,1	19,05		•							
420,68	460,36	19,05	•								
425	483	23		•							
425,5	482,6	23,01		•							
430	460	15	•								
430	470	15			•						

Sizes			Model								
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M		
430	474	22							•		
430	480	22		•						•	
430	480	25	•	•							
430	480	30	•								
431,8	469,89	22,22	•								
431,8	482,6	20,6			•						
432	470	22	•								
435	485	22			•						
435	485	23	•								
439,73	484,23	19,05		•							
439,73	490,53	22,22							•		
440	469	12,5								•	
440	470	20	•								
40	472	20		•							
440	480	20								•	
440	484,3	19			•						
440	490	20,5	•								
440	490	22		•					•	•	
444,5	508	19,05		•							
445	485	18		•							
445	495	22		•					•	•	
446	486	16		•							
449,25	500,25	23,01	•								
450	494	20	•								
450	500	22	•	•						•	
450	500	23	•								
450,85	479,29	13,05	•								
457,2	508	22,22		•							
458	494	18		•							
460	500	16	•								
460	500	20		•							
460	510	22	•		•				•	•	
460,37	510,37	21,82	•								
466,72	509,58	19,84	•								
467	510	20	•	•							
467	510	25		•							
469,89	519,09	21,82							•		
470	508	19	•								

## Timken Universal Oil Seals

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
470	520	22	•					•	•			•
470	520	23										•
470,7	519,9	21,82							•			
474	514	20	•									
474,65	524,65	21,82	•									
475	525	22	•									
475	525,8	25,4		•								
475	530	18	•									
475,8	520	22	•									
479,42	519,9	19,84		•								
479,42	529,42	21,82	•									
480	520	20		•								•
480	530	22	•	•								•
480	530	25	•	•								•
481	520,68	19,84		•								
482,58	520,68	19,05	•									
485	535	22	•	•								•
488,94	539,79	21,82	•									
490	540	22	•	•								•
495	545	22							•			
495,3	546,3	22		•								
495,29	546,09	22,22							•			
495,5	546	22							•			
498,47	549,27	22,22							•			
500	540	16	•									
500	540	20	•	•	•							•
500	540	22		•								
500	544	20		•								
500	544	22		•								
500	545	20,5										•
500	550	22	•	•								•
500	550,8	25,4	•									
500	558,8	22	•									
500	560	25	•									
500,05	544,49	22,22		•								
502	542	20	•									
503	552	20	•									
503	553	22	•									

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
503,23	552,43	19,84	•									
505	535	15	•									•
508	546,1	19,05	•									
508	558,8	20,63		•								
509,58	549,26	19,84										•
509,58	550,06	17,46										•
510	550	17,5										•
510	550	20										•
510	554	20	•									
510	560	22		•								
512	542	15			•							
514,34	554,02	19,84			•	•						
515	555	20			•	•						
515	565	22	•									
520	570	22		•								•
520	570	25		•								•
520,7	558,8	19,05		•								
520,7	571,5	22,22	•									
520,7	571,5	25,4										•
525	575	22		•								
528	578	22		•								
528	666,75	25,4										•
530	555	12,5	•									
530	580	20		•								
530	580	22		•								
530	580	25	•									
530	580,8	25,4	•									
530	590	38										•
530,22	555,52	12,7	•									
533,39	584,19	22,22	•									
534	584	22	•									
535	585	22		•								
539,74	540,54	22,22	•									
540	584	20										•
540	590	22	•	•								•
540	590	25	•	•								
541,33	577,83	17,85	•									
542	578	18	•									



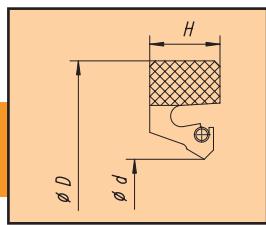
Sizes			Model							
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M	
544,5	593,7	21,82	•							
545	595	22	•							
549	600,8	20,6	•							
549,27	600,07	20,63	•							
549,27	600,07	21,82		•					•	
550	590	20		•						
550	600	19						•		
550	600	22		•			•		•	
550	600	25	•							
552,45	596,9	19,05	•							
558,8	596,9	19,05		•						
558,8	609,6	22,22		•					•	
559	597	19		•						
560	604	20							•	
560	610	20	•						•	
560	610	22	•		•					
560	610	26	•							
560,38	609,58	21,82	•							
565,15	615,95	22,22		•					•	
569,9	619,12	21,82							•	
570	620	22		•					•	
571,5	615,95	22,22		•						
571,5	615,95	25		•						
571,52	622,32	20,64		•						
574	610	16							•	
574,68	619,12	19,84	•							
575	619	20	•							
577,85	617,9	14,6	•							
579,43	615,93	15,87		•						
579,43	628,63	21,82	•						•	
580	616	16		•						
580	616	17		•					•	
580	620	25		•						
580	630	22	•		•					
585	635	22	•							
586	626	15		•						
587	637	22						•		
590	640	20		•						

Sizes			Model							
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M	
590	640	22		•						
590,55	641,35	20,63	•							
590,55	643,7	25,4	•							
596,89	641,35	19,05	•							
596,89	647,7	22,22	•							
600	632	12,5							•	
600	640	20	•						•	
600	650	22	•						•	
600	650	25	•						•	
600,06	649,26	21,82	•							
605	645	18		•						
609,6	658,8	21,82	•							
609,6	673,1	25,4	•							
610	660	22	•						•	
610	674	22		•						
610	674	25		•						
615	665	24,5	•							
615,95	679,84	25							•	
616	680	25							•	
620	684	25							•	
630	660	15	•							
630	680	25			•					
630	694	25		•						
634,9	685,7	22,22	•							
635	685	22	•							
635	699	25	•						•	
639,75	680,23	19,84							•	
639,75	682,63	19,05		•					•	
640	684	20		•						
640	688	20		•					•	
640	690	22		•					•	
640	704	25		•						
645	695	22							•	
647,72	698,53	22,23	•							
647,72	698,53	23,81							•	
649,28	712,78	25							•	
650	690	18		•						
650	690	20		•						

## Timken Universal Oil Seals

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
650	700	20										•
650	700	22										•
650	714	25										•
660	724	25	•	•								
660,3	723,8	25,4	•									
660,4	711,2	25,4	•	•	•							•
665	729	25	•									•
665,15	728,65	25	•									
670	734	25		•								•
676	740	25						•				
679,44	742,94	25		•								
680	730	22		•								•
680	744	25		•								•
685	735	22	•									
685	749	25		•								
685,8	736,6	22,22		•								•
690	740	25		•								
700	740	20			•							
700	750	20										•
700	750	25		•								•
700	764	25		•								•
700	774	25										
710	760	22										•
710	770	25		•								
710	774	25	•									•
711	775	25	•									
711,19	774,69	25	•									
715,95	779,45	25	•									
716	780	25	•									
720	780	25		•								
720	784	25		•								
723,9	774,7	22,22			•							
730	780	20		•								
730	794	25		•								•
735	799	25						•				•
736	800	25		•								
740	782	18		•								
740	804	25		•								

Sizes			Model									
ød (mm)	øD (mm)	H (mm)	151	154	161-0	151DL	154DL	151P	154P	151PG	154PG	151M
748	812	25		•								•
749,29	809,61	25	•									•
749,3	812,8	25,4										•
750	780	18	•									
750	810	25	•									•
750	814	25		•								•
750	814	28										•
750	850	25	•									
760	800	20	•									
773,7	825,5	23,01		•								
774,7	820	22,22		•								
775	839	25	•									
780	830	25	•									•
780	844	25	•									•
786	836	25	•									
800	864	23										•
800	864	25		•								
800	870	30		•								
800	874	25		•								
800,09	863,59	23,01	•									
809,61	873,11	25		•								
810	860	25	•	•								
810	870	25		•								
810	874	25		•								•
810	910	25	•									
816	866,8	22,5										•
820	870	25	•									
820	884	28	•									•
825	875	22	•									
825,5	876,3	22,22	•									
830	894	25		•								•
838	880	20	•									
838,15	880,8	20	•									
838,18	879,46	19,84	•									
840	904	25		•								
849,3	900,1	19,84	•									
850	890	20		•								
850	900	19	•									



Sizes			Model							
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M	
850	900	20		•						
850	910	25		•						
850	914	25		•					•	
850,9	900,1	19,84		•						
860	910	25			•					
860	920	22							•	
860	920	25		•						
863,58	927,08	25	•							
864	928	25	•							
890	954	25	•						•	
890,57	954,07	25	•							
899,5	960,5	30	•							
900	960	30	•	•						
900	980	23		•						
914,4	965,2	20,624							•	
914,4	965,2	23,81							•	
920	970	20	•							
930	990	25	•							
930	994	25	•							
933,45	984,29	22,22	•							
934	984	22	•							
940	995	25	•							
950	1014	25		•					•	
953	1003	22	•							
954	1004	22	•							
960	1040	28							•	
965	1015	22	•							
965,2	1016	20		•						
965,2	1016	22,22		•						
970	1020	22							•	
970	1030	21,5		•					•	
970	1034	25		•					•	
985	1045	25							•	
990	1040	22		•						
990	1040	25		•					•	
990	1054	25		•						
995	1025	15	•							
1000	1064	25		•					•	

Sizes			Model							
ød (mm)	øD (mm)	H (mm)	151	154	161-0	154DL	154P	151PG	154M	
1020	1084	25		•						
1049,3	1112,8	25	•							
1050	1114	25	•							
1060	1110	20	•							
1060,4	1109,6	19,84	•							
1073	1104	15	•							
1100	1164	25							•	
1105	1155	22							•	
1105	1160	25		•						
1110	1160	22		•						
1200	1250	22							•	
1219,2	1270	21	•							
1249,3	1298,5	19,84	•							
1250	1300	20	•							
1250	1314	25	•						•	
1320	1370	20		•						
1320	1384	25							•	
1330	1394	25		•					•	
1447,8	1524	19,05		•						
1550	1614	25		•						
1575	1635	30			•					
1610	1670	20							•	
1620	1684	25		•						
2000	2050	20						•		
2350	2414	25		•					•	

PS-SEAL®  
Thermo-Elastic  
High-Performance  
Seals



### Technology provides the answer in difficult operating conditions.

Seals in the thermoelastic high-performance PS-SEAL® series operate with a sealing lip made from modified PTFE. This material is produced using a special method marketed under the brandname GYLON®. Sealing lips made from GYLON have a particularly effective memory characteristic, are highly elastic and flexible and cause very low friction thanks to their non-stickslip motion, suffer little wear and tear, and need no metallic spring element.

The high-performance PS-SEAL is specially designed for sealing rotating shafts with high peripheral speeds, high pressure and temperature fluctuations, and aggressive media. In such demanding applications conventional radial shaft seals with elastomer sealing lips are of only limited use or often no use at all. A seal in the thermoelastic high-performance PS-SEAL series is the sensible alternative to mechanical seals and packings. In many applications the use of the high-performance PS-SEAL offers an ideal solution for reliable sealing needs.

The PS-SEAL is suitable for a wide range of applications: in the chemicals industry, process engineering, and in general machine construction.

Here are just a few typical applications:

- centrifuge machinery
- separators
- rotating air compressors
- mixers
- agitators
- spiral conveyors
- rotary lead-throughs
- pumps

The advantages of PS-SEAL:

- suitable for applications under pressurized or vacuum conditions
- capable of handling high peripheral speeds up to 45 m/s
- suitable for a temperature range of -60°C to +260°C
- outstanding resistance to chemical environments
- can be used in the food, beverage and pharmaceuticals industries
- good dry-running characteristics
- low friction, and high resistance to wear and tear.

Given the many different needs involved in practical applications, the thermo-elastic high-performance PS-SEAL series is also an economical solution. Timken offers users four different product versions, ranging from the standard sealing ring, available from stock and ready-to-install, right through to customized special designs:

#### **PS-SEAL Standard**

#### **PS-SEAL Lip**

#### **PS-SEAL Special**

#### **PS-SEAL Floating Seal Device**



## Technical data

### Materials

GYLON®, the basic material used for the sealing lips, is the most significant reason for the success of the PS-SEAL series. Several variants of this sealing lip material are available. Suitable application-specific materials must also be selected for the seal case and for the static seal.

Unless specifically requested in the order documentation, all seals in the PS-SEAL series are delivered in the standard materials.

### Shaft surface

In order to achieve optimum sealing performance between the PS-SEAL and the shaft, the shaft should have the following surface roughness characteristics:

<b>R<sub>a</sub></b>	=	<b>0.10 - 0.40 µm</b>
<b>R<sub>z</sub></b>	=	<b>0.65 - 2.50 µm</b>
<b>R<sub>max</sub></b>	=	<b>4.00 µm</b>

The shaft surface must have been machined without any nicks, gouges, or other surface defects which might lead to a leak. The surface hardness must be selected in accordance with the pressure ranges as listed below:

<b>up to 1.5 bar</b>	<b>minimum 45 HRC</b>
<b>above 1.5 bar</b>	<b>minimum 60 HRC</b>

For unusually exacting combinations (p x v) of over 20 bar x m/s we recommend a plasma coating with chromium oxide, ground without any nicks, gouges, or other surface defects, and PTFE-sealed.

### Pressure/Vacuum

<b>PS-SEAL Standard</b>	<b>max. 10 bar</b>
<b>PS-SEAL Lip</b>	<b>max. 25 bar</b>
<b>PS-SEAL Special</b>	<b>max. 25 bar</b>

For maximum pressure applications please check the p x v value. Please also see page 29 "Application limits". The PS-SEAL is also recommended in applications with a vacuum.

### Operating temperatures

GYLON, the lip material used in the PS-SEAL series, has a theoretical temperature range of -90°C to +260°C. However, when used in dynamic shaft seals, GYLON is of course subject a number of operating parameters besides temperature, e.g. pressure and the shaft's rotational speed. These other parameters may reduce this maximum theoretical operating temperature range.

### ATEX Conformity

When customer requirements demand it, the Timken PS-SEAL can be manufactured to comply with the requirements according to the ATEX - Directive 94/9/EC. For further details, please contact your Timken sales representative.

### Materials for the sealing lip

GYLON-B	Standard material
GYLON-W	Special material for the pharmaceutical industry and for the food and beverage industry (carries FDA approval)
GYLON-F	Special material with good dry-running characteristics and suitable for soft counter-running surfaces
GYLON-BI	Special material with very good dry-running characteristics and FDA approval. Not suitable for pressure applications
GYLON-KF	Special lip material for water services

### Case material

PS-SEAL Standard	Standard Casing material = 1.4571 (equal to AISI 316 TI)
PS-SEAL Special	Special material for the pharmaceutical, food and beverage industries (carries FDA approval)

### Static sealing element

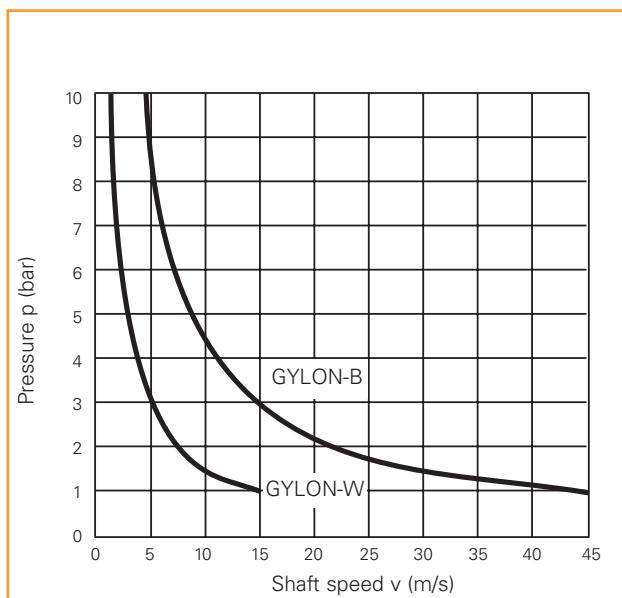
Fluoroelastomer FKM	Standard material
GYLON	Special material for applications where improved chemical resistance or FDA approval is required.

## Application limits

The simultaneous effects of several operating parameters, e.g. pressure and peripheral speed, makes it necessary to regularly check the tolerances. The following p x v diagram gives the limits for GYLON-B and GYLON-W:

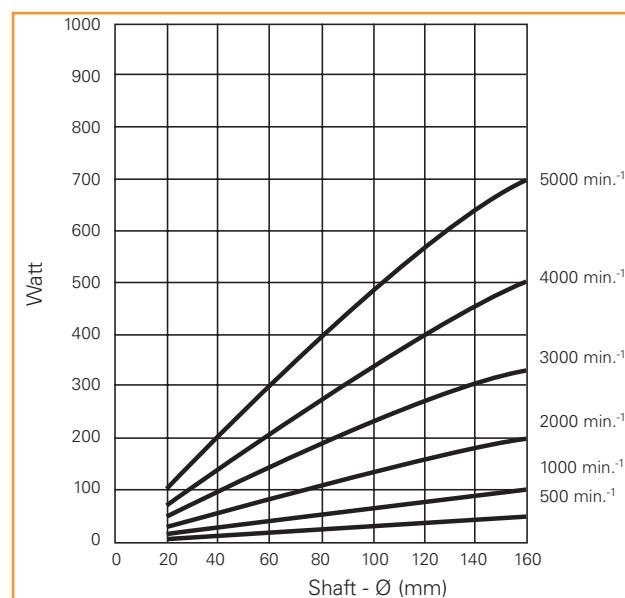
Unfavourable lubrication conditions, i.e. inadequate lubrication and running dry, may make it necessary to substantially lower the maximum permissible p x v value even with an optimal counter-running surface. In such cases we recommend that you seek advice from our Timken specialists.

## p x v-diagramm for PS-SEAL



The p x v values shown in the previous diagram are for systems with full lubrication, approximately 100°C operating temperature, and for all PS-SEAL designs up to 10 bar pressure.

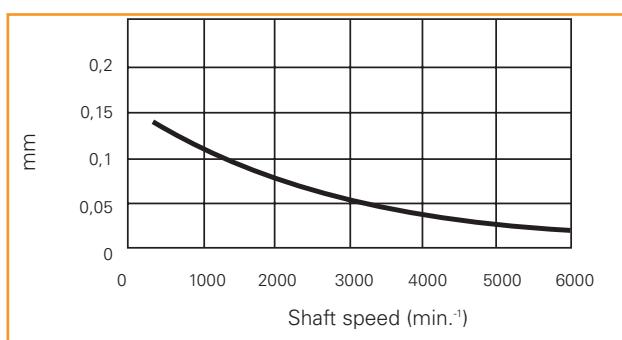
## Loss of power caused by lip friction



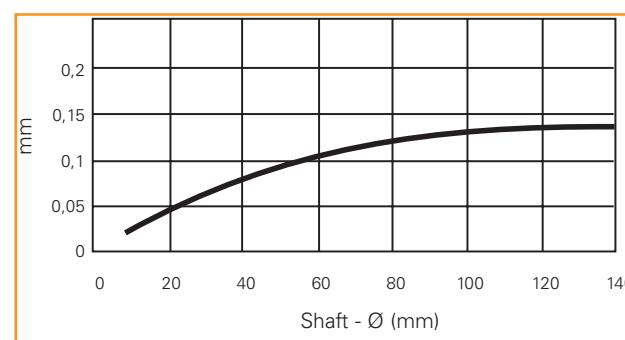
The power dissipation through friction shown in this diagram represents typical values obtained under laboratory conditions. Under operating conditions with a medium temperature of 80°C - 100°C power dissipated through friction may be as much as 50 percent lower.

Test conditions:  
engine oil 15-W-40  
room temperature, not pressurized

## Maximum shaft runout



## Maximum shaft misalignment



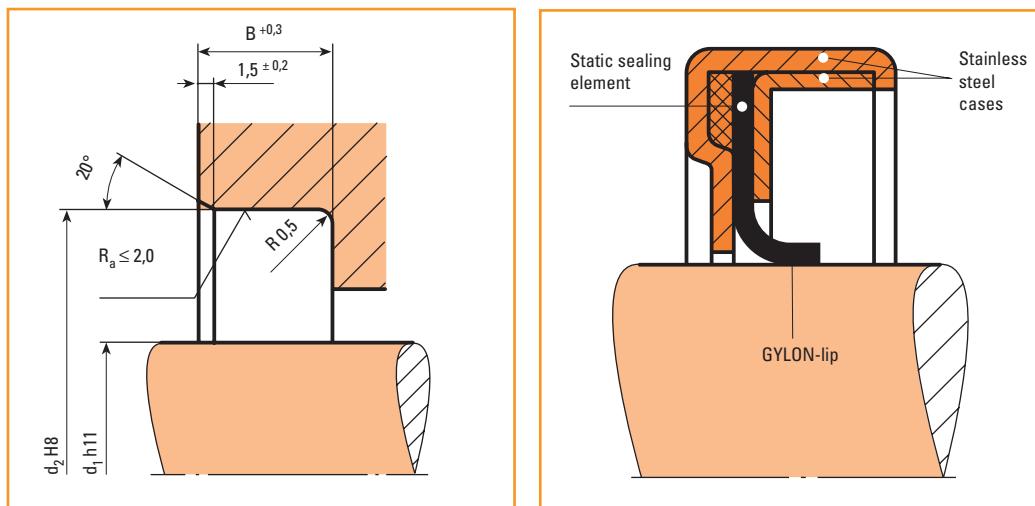
## PS-SEAL Standard

The PS-SEAL Standard is a ready-to-install radial sealing ring with a stainless steel case and a sealing lip made from GYLON-B. Models with dimensions printed in the list in bold face are available from stock and for models with dimensions not featured in the list, please contact us for an alternate proposal. If you need non-standard materials for the case and/or the sealing lip, please contact us.

Common sizes are indicated with bold type face.

### PS-SEAL Standard sizes

d1	d2	B
<b>8</b>	<b>18</b>	<b>5</b>
10	25	7
12	25	7
<b>12</b>	<b>28</b>	<b>8</b>
14	30	7
<b>15</b>	<b>30</b>	<b>8</b>
<b>16</b>	<b>30</b>	<b>8</b>
<b>17</b>	<b>28</b>	<b>8</b>
<b>17</b>	<b>35</b>	<b>8</b>
18	35	7
<b>20</b>	<b>35</b>	<b>8</b>
<b>22</b>	<b>40</b>	<b>8</b>
<b>25</b>	<b>35</b>	<b>8</b>
<b>25</b>	<b>42</b>	<b>8</b>
25	47	7
<b>28</b>	<b>47</b>	<b>10</b>
d1	d2	B
<b>30</b>	<b>47</b>	<b>10</b>
<b>32</b>	<b>47</b>	<b>8</b>
<b>32</b>	<b>47</b>	<b>10</b>
<b>35</b>	<b>47</b>	<b>8</b>
<b>35</b>	<b>50</b>	<b>10</b>
38	55	7
<b>40</b>	<b>55</b>	<b>10</b>
40	60	10
<b>40</b>	<b>62</b>	<b>10</b>
42	60	10
<b>42</b>	<b>62</b>	<b>8</b>
<b>45</b>	<b>62</b>	<b>10</b>
<b>45</b>	<b>65</b>	<b>10</b>
48	62	8
<b>48</b>	<b>65</b>	<b>10</b>
<b>50</b>	<b>65</b>	<b>10</b>
d1	d2	B
<b>50</b>	<b>70</b>	<b>10</b>
<b>50</b>	<b>72</b>	<b>10</b>
<b>55</b>	<b>72</b>	<b>10</b>
55	80	8
<b>60</b>	<b>75</b>	<b>8</b>
<b>60</b>	<b>80</b>	<b>10</b>
<b>62</b>	<b>80</b>	<b>10</b>
<b>65</b>	<b>85</b>	<b>10</b>
<b>70</b>	<b>90</b>	<b>10</b>
70	95	10
<b>73</b>	<b>100</b>	<b>10</b>
<b>75</b>	<b>95</b>	<b>13</b>
<b>75</b>	<b>100</b>	<b>10</b>
<b>80</b>	<b>100</b>	<b>10</b>
80	110	10
<b>85</b>	<b>110</b>	<b>12</b>
d1	d2	B
<b>90</b>	<b>110</b>	<b>10</b>
90	120	12
95	120	12
100	120	12
100	130	13
105	130	12
110	130	12
<b>110</b>	<b>140</b>	<b>13</b>
115	140	12
120	150	12
125	150	12
130	160	12
135	170	12
<b>140</b>	<b>165</b>	<b>10</b>



### PS-SEAL Standard, special versions

Timken PS-SEAL seals are also available in series dimensions but with different lips and configurations.



Reverse lip



Standard configuration  
with dust lip



Double opposing lip  
pressure/vacuum



Double Lip  
pressure

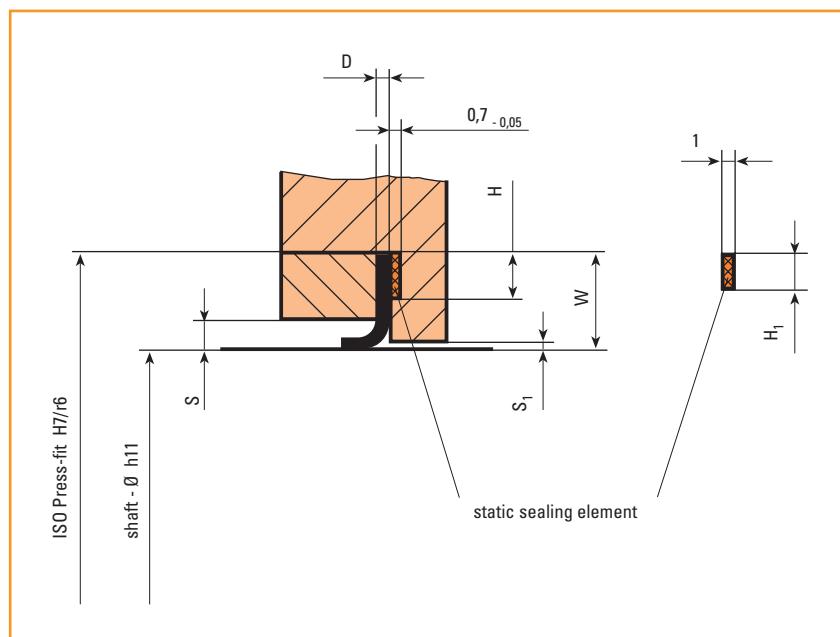
## PS-SEAL Lip

For shaft sealing, where for space and/or design reasons the ready-to-install PS-SEAL Standard ring cannot be used, we recommend the PS-SEAL Lip version.

The PS-SEAL Lip is a ready-to-assemble sealing set comprising a GYLON sealing lip and the necessary static seal.

This sealing set is normally supplied in GYLON-B and Viton. Other material variants are available for the sealing lip and the static seal. Please refer to the materials selection tables.

For the standard installation dimensions recommended by Timken, please refer to the following installation diagram and dimensions table.



For PS-SEAL Standard and PS-SEAL Special we also supply ready-to-install shaft sleeves.



### Sealing surface requirements

Shaft - Ø	W	D	H	H1	S	S <sub>1</sub>		
						5 bar	10 bar	25 bar
up to 19	6	0,8	2,5	2,0	2,0	2,0	0,5	0,2
20 - 49	7,5	0,8	3,5	2,5	2,5	2,5	0,5	0,2
50 - 149	10	1,0	4,5	3,5	3,0	3,0	0,5	0,2
150 - 299	12,5	1,0	6,0	4,5	3,0	3,0	0,5	0,2
300 - 450	15	1,0	8,0	6,0	3,0	3,0	0,5	0,2

Ordering example for shaft - Ø 100 mm:  
Timken PS-SEAL-Lip- Ø 100 x 120 x 1  
Static sealing element - Ø 113 x 120 x 1

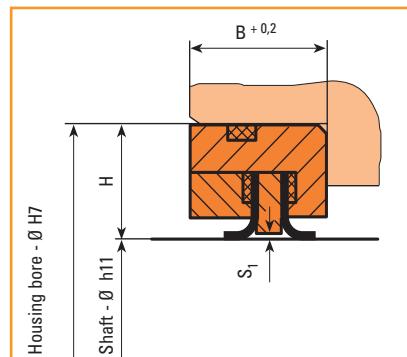
## PS-Seal Special

Since the range of possible applications for seals in Timken's thermo-elastic high-performance PS-SEAL series is so wide, the PS-SEAL Standard or PS-SEAL Lip versions may, for dimensional and/or application-specific reasons, not always represent the ideal solution.

In order to be able to offer customers an economical solution for such special situations, Timken produces additional single-lip and dual-lip variants in standardized dimensions.

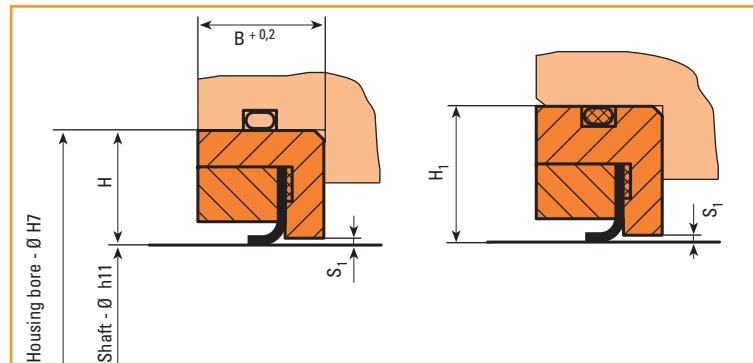
If you wish to use any of these PS-SEAL Special variants we recommend that you seek advice from our Timken specialists. PS-SEAL Special is available not only in the standard materials listed here, but also in other material variants.

### PS-SEAL Special, double lip pressure/vacuum



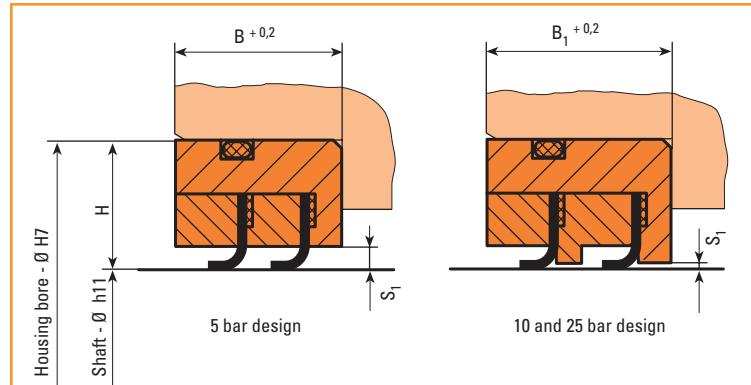
Shaft - Ø	H	B	S <sub>1</sub>		
			5 bar	10 bar	25 bar
up to 19	10	12	2,2	0,5	0,2
20 - 64	12,5	15	2,5	0,5	0,2
65 - 119	15	17	3,0	0,5	0,2
120 - 199	17	20	3,0	0,5	0,2
200 - 299	20	24	3,0	0,5	0,2
300 - 450	25	25	3,0	0,5	0,2

### PS-SEAL Special, single lip



Shaft - Ø	H	H <sub>1</sub>	B	S <sub>1</sub>		
				5 bar	10 bar	25 bar
up to 19	8	10	8	2,2	0,5	0,2
20 - 64	11	12,5	10	2,5	0,5	0,2
65 - 119	14	15	10	3,0	0,5	0,2
120 - 199	15	17	12	3,0	0,5	0,2
200 - 299	17,5	20	15	3,0	0,5	0,2
300 - 450	20	25	20	3,0	0,5	0,2

### PS-SEAL Special, double lip



Shaft - Ø	H	B	B <sub>1</sub>	S <sub>1</sub>		
				5 bar	10 bar	25 bar
up to 19	10	14	16	2,2	0,5	0,2
20 - 64	12,5	17	19	2,5	0,5	0,2
65 - 119	15	18	20	3,0	0,5	0,2
120 - 199	17	20	24	3,0	0,5	0,2
200 - 299	20	23	26	3,0	0,5	0,2
300 - 450	25	25	30	3,0	0,5	0,2

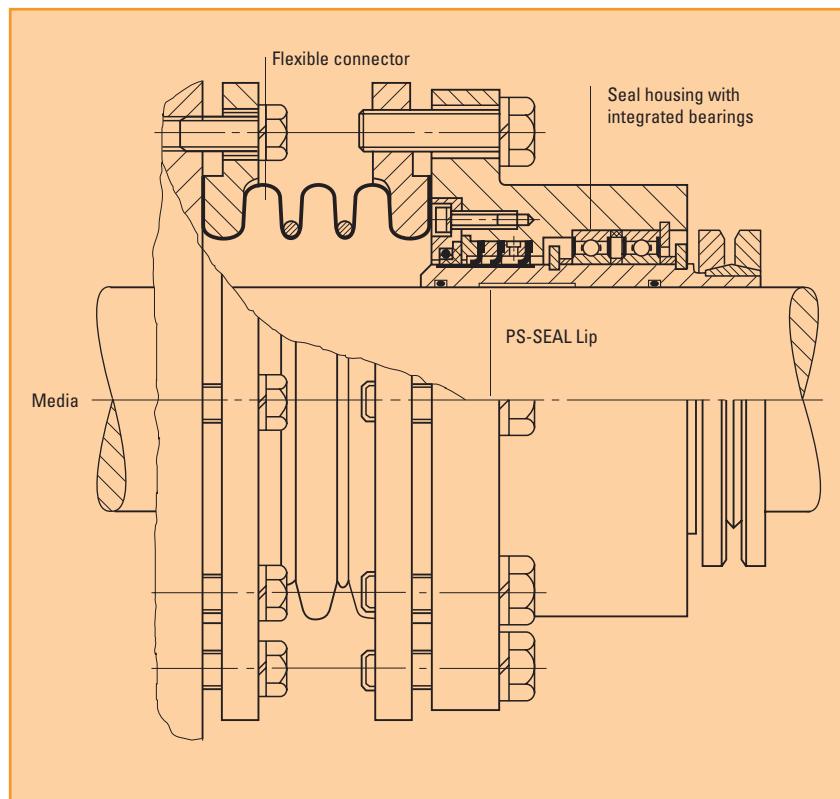
Ordering example for shaft - Ø 100; 10 bar:  
Timken PS-SEAL Special, double lip, pressure/vacuum  
100 x 130 x 17; 10 bar with O-ring

## PS-SEAL Floating Seal Device

Timken's PS-SEAL Floating Seal Device is designed to provide a complete solution for very individual problems. This version can be used in mixers and other similar machines involving substantial excursion or deflection in the shaft area to be sealed. With conventional radial sealing rings or gland packings, shaft movement of this nature might lead to short-term failure of the sealing system.

The basic idea behind Timken's PS-SEAL Floating Seal Device is to separate the sealing assembly on the shaft from the fixed parts of the case and to provide a permanently elastic connection between these two elements.

All applications for which Timken's PS-SEAL Floating Seal Device might be used require individual consultation and customized design and construction. You contact us for further information.



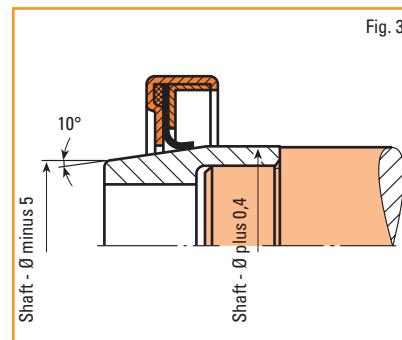
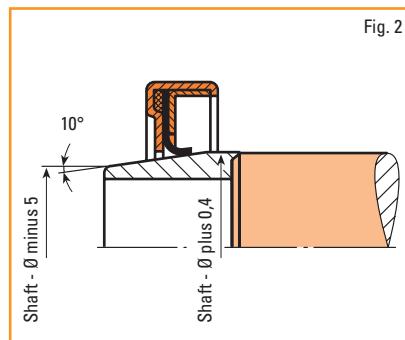
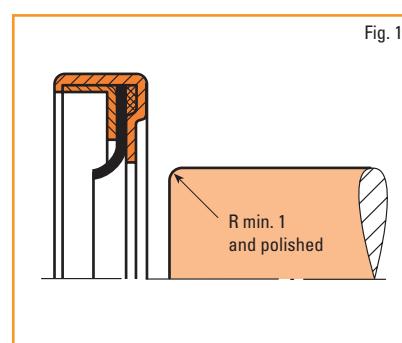
## Assembly and Installation Instructions

The sealing lip in the Timken PS-SEAL series must be installed without being damaged. It must never be mounted it over sharp edges.

When installing the GYLON sealing lip with its back to the shaft, auxiliary radii or bevels must be used on the shaft end; (see Figure 1). All edges must be chamfered, rounded, and polished.

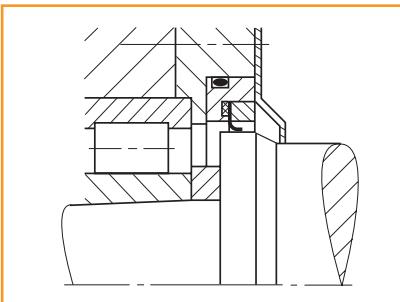
When installing the GYLON sealing lip towards the shaft end, an auxiliary bevel of approximately 10 degrees is required. This auxiliary bevel can be placed directly on the shaft end. If, however, for structural reasons this is not possible, we recommend using a specially made mounting cone as an installation aid; (see Figure 2).

The use of the auxiliary bevel and examples for the shape of the mounting cone are shown in Figure 2 and Figure 3. The surface of these installation aids must be smooth and free from all nicks and gouges. All edges must be rounded off.

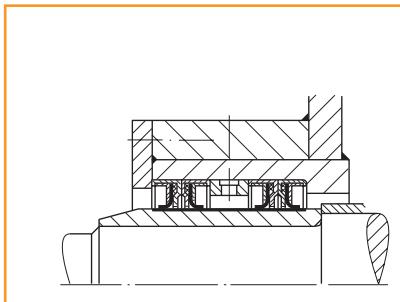


## Application examples

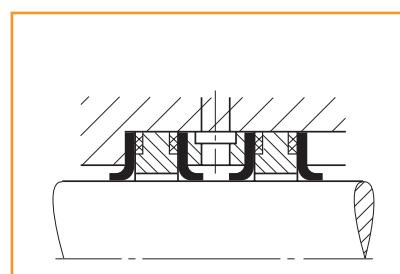
**PS-SEAL Special:**  
Sealing a bearing



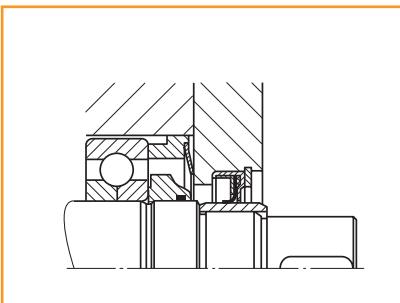
**PS-SEAL Standard:**  
Sealing a spiral conveyor shaft



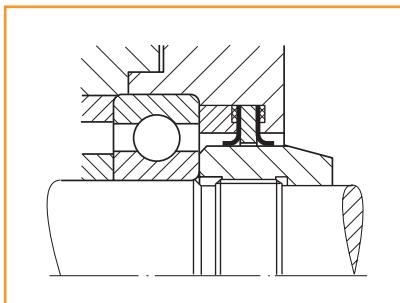
**PS-SEAL Lip:** Lip arrangement  
for overpressure or vacuum  
with a block



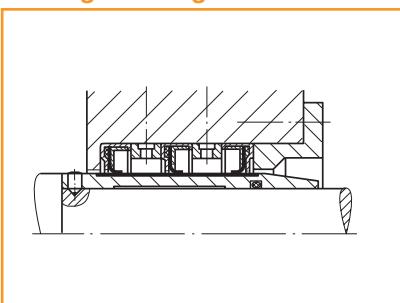
**PS-SEAL Standard:** Sealing a  
screw-type compressor shaft



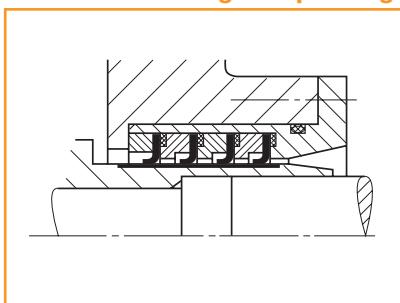
**PS-SEAL Lip:**  
Sealing a worm shaft bearing



**PS-SEAL Standard:**  
Sealing a boring head



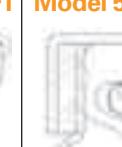
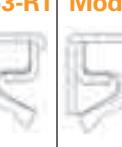
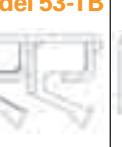
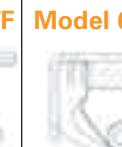
**PS-SEAL Lip:** Sealing a pump  
as substitute for gland packing



### WARNING!

Proper maintenance and handling practices are critical. Failure to follow the manufacturer's instructions can result in equipment failure, creating a risk of serious bodily harm.

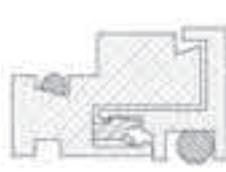
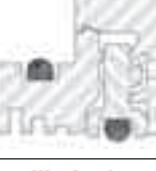
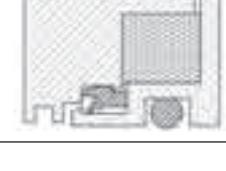
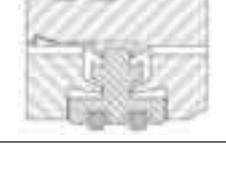
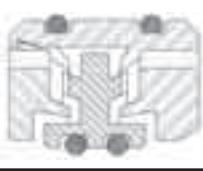
## Other types of Timken oil seals

<b>Model 3</b>	<b>Model 21</b>	<b>Model 23</b>	<b>Model 24</b>	<b>Model 25</b>	<b>Model 26</b>	<b>Model 26-E</b>	<b>Model 26-R1</b>
							
<b>Model 53</b>	<b>Model 53-F1</b>	<b>Model 53-G1</b>	<b>Model 53-R1</b>	<b>Model 53-R2</b>	<b>Model 53-T2</b>	<b>Model 53-TB</b>	<b>Model 53-TF</b>
							
<b>Model 54</b>	<b>Model 57</b>	<b>Model 58</b>	<b>Model 59</b>	<b>Model 59-G1</b>	<b>PS®-1</b>	<b>PS®-1 Dbl Opposed</b>	<b>PS®-1 Dbl Tandem</b>
							
<b>PS®-1 Reverse Lip</b>	<b>Model 62</b>	<b>Model 63</b>	<b>Model 63-F1</b>	<b>Model 63-G1</b>	<b>Model 63-R1</b>	<b>Model 63-R2</b>	<b>Model 63-T2</b>
							
<b>Model 63-TB</b>	<b>Model 63-TF</b>	<b>Model 64</b>	<b>Model 64-G1</b>	<b>Model 71</b>	<b>Model 76</b>	<b>Model 87</b>	<b>Model 88</b>
							
<b>Model 91</b>	<b>Model 92</b>	<b>Model 94</b>	<b>Model 111</b>	<b>Model 113</b>	<b>Model 123</b>	<b>Model 143</b>	<b>Model 145</b>
							

please refer to:

Timken Industrial Seal Catalog

## Other types of Timken oils seals

<b>Metallic Isolator – Flanged</b>	<b>Metallic Isolator – Flangeless</b>	<b>Metallic Isolator – Narrow Width</b>	<b>Metallic Isolator – Small C-S</b>	<b>Metallic Isolator – SPB</b>
				
<b>Metallic Isolator – Step Shaft</b>	<b>Metallic Isolator – Vertical</b>	<b>Metallic Isolator – Vertical</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – Flanged</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – Flanged</b>
				
<b>Non-Metallic Isolator (Glass-Filled PTFE) – Flangeless</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – Grease Purge</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – Small C-S</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – SPB</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – Step Shaft</b>
				
<b>Non-Metallic Isolator (Glass-Filled PTFE) – Vertical</b>	<b>Non-Metallic Isolator (Glass-Filled PTFE) – Vertical</b>	<b>Metallic Isolator (Microcellular Filter)</b>	<b>Metallic Isolator (Microcellular Filter) Flangeless</b>	<b>Non-Metallic Isolator (Graphite-Filled PTFE)</b>
				
<b>Non-Metallic Isolator (Graphite-Filled PTFE) – Flangeless</b>	<b>Non-Metallic Isolator (Graphite-Filled PTFE) – Small C-S</b>			
				

please refer to:  
Timken Industrial Seal Catalog

Recommendations printed in this catalog pertaining to shaft finishes, misalignment, runout, speeds, temperatures and tolerances are generally applicable.

The combination of a selected seal with a certain application, and the operating circumstances involved, could modify the performance of the seal and/or

the equipment. To get the most out of your Timken seals, submit full information to ensure that the seal(s) you receive are suitable for your application.

**Application Data Sheet****TIMKEN****Contact Information**

Timken Representative: \_\_\_\_\_  
 Phone: \_\_\_\_\_  
 Email Address: \_\_\_\_\_

Timken Area Manager: \_\_\_\_\_  
 Phone: \_\_\_\_\_  
 Email Address: \_\_\_\_\_

**Customer Information**

Company: \_\_\_\_\_  
 Customer Type: \_\_\_\_\_  
 Mailing Address: \_\_\_\_\_  
 City: \_\_\_\_\_  
 State: \_\_\_\_\_  
 Zip: \_\_\_\_\_

Contact: \_\_\_\_\_  
 Title: \_\_\_\_\_  
 Phone: \_\_\_\_\_  
 Fax: \_\_\_\_\_  
 Email Address: \_\_\_\_\_

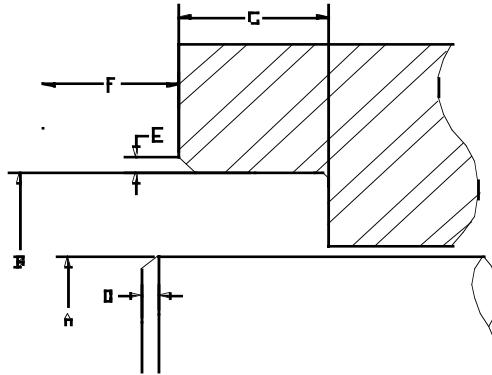
**Current Seal Information**

Seal Manufacturer: \_\_\_\_\_  
 Seal Part Number: \_\_\_\_\_  
 Seal Type: \_\_\_\_\_  
 Seal Element Material: \_\_\_\_\_  
 Seal Case Material: \_\_\_\_\_

Purity: \_\_\_\_\_  
 Approximate Cost: \_\_\_\_\_  
 Approximate Monthly Usage: \_\_\_\_\_  
 Approximate Annual Usage: \_\_\_\_\_

**Application Information****General**

Equipment Type: \_\_\_\_\_  
 Bearing Type: \_\_\_\_\_  
 Shaft Attitude: \_\_\_\_\_

**Size/Finish**

(A) Shaft Diameter:	<input type="radio"/> in <input type="radio"/> mm
Shaft Surface Finish:	micro-inch Ra
Shaft Surface Hardness:	Rockwell-C
(B) Bore Diameter:	<input type="radio"/> in <input type="radio"/> mm
Bore Surface Finish:	micro-inch Ra
Bore Surface Hardness:	Rockwell-C
(C) Bore Depth:	<input type="radio"/> in <input type="radio"/> mm
(D) Shaft Chamfer:	<input type="radio"/> in <input type="radio"/> mm
(E) Bore Chamfer:	<input type="radio"/> in <input type="radio"/> mm
(F) Distance to Obstruction:	<input type="radio"/> in <input type="radio"/> mm

**Notes****Motion**

Type of Motion:	<input type="radio"/> RPM <input type="radio"/> fpm <input type="radio"/> mps
Speed (rotation):	<input type="radio"/> in <input type="radio"/> mm
Stroke (reciprocating):	<input type="radio"/> cps <input type="radio"/> cpm
Speed (reciprocating):	<input type="radio"/> cps <input type="radio"/> cpm
Degrees of Arc:	<input type="radio"/> cps <input type="radio"/> cpm
Speed (oscillation):	<input type="radio"/> cps <input type="radio"/> cpm

**Alignment/Movement**

Radial Misalignment (STBM):	<input type="radio"/> in <input type="radio"/> mm
Radial Movement:	<input type="radio"/> in <input type="radio"/> mm
Axial Movement:	<input type="radio"/> in <input type="radio"/> mm

**Pressure**

Location: \_\_\_\_\_  
 Pressure Value: \_\_\_\_\_  psi  bar  kp

**Media**

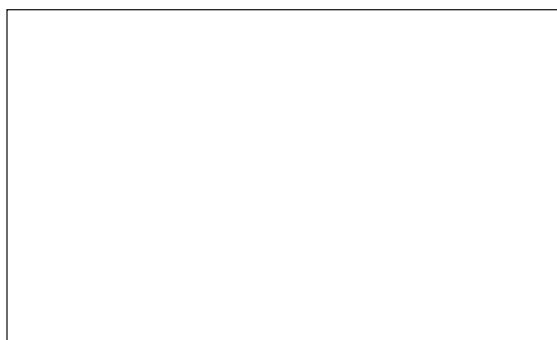
Media Type: \_\_\_\_\_  
 Description: \_\_\_\_\_  
 Manufacturer: \_\_\_\_\_  
 Level: \_\_\_\_\_  
 Location: \_\_\_\_\_

**Temperature**

Nominal:	<input type="radio"/> F <input type="radio"/> C
Minimum:	<input type="radio"/> F <input type="radio"/> C
Exposure Time at Minimum:	<input type="radio"/> sec <input type="radio"/> min <input type="radio"/> hrs <input type="radio"/> day
Maximum:	<input type="radio"/> F <input type="radio"/> C
Exposure Time at Maximum:	<input type="radio"/> sec <input type="radio"/> min <input type="radio"/> hrs <input type="radio"/> day



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